## **Data sheet**



SIPLUS S7-300 CPU315-2PN/DP -25 ... +70°C with conformal coating based on 6ES7315-2EH14-0AB0 . CENTRAL PROCESSING UNIT WITH 384 KBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, MICRO MEMORY CARD NECESSARY

General information	
Engineering with	
Programming package	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
l²t	1 A <sup>2</sup> ·s

Power loss			
Power loss, typ.	4.65 W		
Memory			
Work memory			
• integrated	384 kbyte		
expandable	No		
<ul> <li>Size of retentive memory for retentive data blocks</li> </ul>	128 kbyte		
Load memory			
• Plug-in (MMC)	Yes		
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte		
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y		
Backup			
• present	Yes; Guaranteed by MMC (maintenance-free)		
<ul><li>without battery</li></ul>	Yes; Program and data		
CPU processing times			
for bit operations, typ.	0.05 μs		
for word operations, typ.	0.09 μs		
for fixed point arithmetic, typ.	0.12 μs		
for floating point arithmetic, typ.	0.45 μs		
CPU-blocks			
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.		
DB			
• Number, max.	1 024; Number range: 1 to 16000		
• Size, max.	64 kbyte		
FB			
Number, max.	1 024; Number range: 0 to 7999		
• Size, max.	64 kbyte		
FC			
• Number, max.	1 024; Number range: 0 to 7999		
• Size, max.	64 kbyte		
ОВ			
• Size, max.	64 kbyte		
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1		
Number of time alarm OBs	1; OB 10		
Number of delay alarm OBs	2; OB 20, 21		
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35		
Number of process alarm OBs	1; OB 40		
Number of DPV1 alarm OBs	3; OB 55, 56, 57		
	,,,		

<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61			
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100			
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)			
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122			
Nesting depth				
• per priority class	16			
<ul> <li>additional within an error OB</li> </ul>	4			

Counters, timers and their retentivity			
S7 counter			
Number	256		
Retentivity			
— adjustable	Yes		
— lower limit	0		
— upper limit	255		
— preset	Z 0 to Z 7		
Counting range			
— adjustable	Yes		
— lower limit	0		
— upper limit	999		
IEC counter			
• present	Yes		
• Type	SFB		
Number	Unlimited (limited only by RAM capacity)		
S7 times			
<ul><li>Number</li></ul>	256		
Retentivity			
— adjustable	Yes		
— lower limit	0		
— upper limit	255		
— preset	No retentivity		
Time range			
— lower limit	10 ms		
— upper limit	9 990 s		
IEC timer			
• present	Yes		
<ul> <li>Type</li> </ul>	SFB		
• Number	Unlimited (limited only by RAM capacity)		

Data areas and their retentivity	
retentive data area in total	All, 128 KB max.
Flag	
Number, max.	2 048 byte

Retentivity available	Yes; MB 0 to MB 2 047		
Retentivity preset	MB 0 to MB 15		
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte		
Data blocks			
Retentivity adjustable	Yes; via non-retain property on DB		
Retentivity preset	Yes		
Local data			
• per priority class, max.	32 768 byte; Max. 2048 bytes per block		
Address area			
I/O address area			
• Inputs	2 048 byte		
<ul><li>Outputs</li></ul>	2 048 byte		
of which distributed			
— Inputs	2 048 byte		
— Outputs	2 048 byte		
Process image			
• Inputs	2 048 byte		
<ul><li>Outputs</li></ul>	2 048 byte		
<ul><li>Inputs, adjustable</li></ul>	2 048 byte		
Outputs, adjustable	2 048 byte		
• Inputs, default	128 byte		
Outputs, default	128 byte		
Subprocess images			
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes		
Digital channels			
• Inputs	16 384		
— of which central	1 024		
Outputs	16 384		
— of which central	1 024		
Analog channels			
• Inputs	1 024		
— of which central	256		
Outputs	1 024		
— of which central	256		
Hardware configuration			
Number of expansion units, max.	3		
Number of DP masters			
• integrated	1		
• via CP	4		
Number of operable FMs and CPs (recommended)			

• FM	8		
• CP, PtP	8		
● CP, LAN	10		
Rack			
• Racks, max.	4		
<ul><li>Modules per rack, max.</li></ul>	8		
Time of day			
Clock			
Hardware clock (real-time)	Yes		
• retentive and synchronizable	Yes		
Backup time	6 wk; At 40 °C ambient temperature		
Deviation per day, max.	10 s; Typ.: 2 s		
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF		
	Clock continues to run with the time at which the power failure		
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	occurred		
Operating hours counter			
• Number	1		
Number/Number range	0		
Range of values	0 to 2^31 hours (when using SFC 101)		
Granularity	1 h		
• retentive	Yes; Must be restarted at each restart		
Clock synchronization	res, must be restarted at each restart		
• supported	Yes		
	Yes		
• to MPI, master	Yes		
• to MPI, slave			
• to DP, master	Yes; With DP slave only slave clock		
● to DP, slave	Yes		
● in AS, master	Yes		
• in AS, slave	Yes		
on Ethernet via NTP	Yes; As client		
Digital inputs			
Number of digital inputs	0		
Digital outputs  Number of digital outputs	0		
reamber of digital outputs	·		
Analog inputs			
Number of analog inputs	0		
Analog outputs			
Number of analog outputs	0		
Interfaces	4.0 4.4 % IN PMS		
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45		

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Number of PROFINET interfaces	1; 2 ports (switch) RJ45	
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP	
Number of RS 422 interfaces	0	
1. Interface		
Interface type	Integrated RS 485 interface	
Physics	RS 485	
Isolated	Yes	
Power supply to interface (15 to 30 V DC), max.	200 mA	
Protocols		
• MPI	Yes	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes	
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes	
<ul> <li>Point-to-point connection</li> </ul>	No	
MPI		
Transmission rate, max.	12 Mbit/s	
Services		
<ul><li>— PG/OP communication</li></ul>	Yes	
— Routing	Yes	
<ul> <li>Global data communication</li> </ul>	Yes	
— S7 basic communication	Yes	
— S7 communication	Yes	
<ul> <li>S7 communication, as client</li> </ul>	No; but via CP and loadable FB	
<ul> <li>S7 communication, as server</li> </ul>	Yes	
PROFIBUS DP master		
Transmission rate, max.	12 Mbit/s	
<ul> <li>Number of DP slaves, max.</li> </ul>	124	
Services		
— PG/OP communication	Yes	
— Routing	Yes	
Global data communication	No	
<ul> <li>— S7 basic communication</li> </ul>	Yes; I blocks only	

Yes

No

Yes

Yes

Yes

Yes

8

- S7 communication

- Isochronous mode

- SYNC/FREEZE

- Equidistance

— S7 communication, as client

- S7 communication, as server

- Activation/deactivation of DP slaves

simultaneously activated/deactivated, max.

- Number of DP slaves that can be

PROFIBUS DP or PROFINET IO

Yes; OB 61; isochronous mode can only be used alternatively on

Direct data exchange (slave-to-slave	Yes; As subscriber		
communication)	Yes		
— DPV1	1 65		
Address area	2 khyta		
— Inputs, max.	2 kbyte		
— Outputs, max.	2 kbyte		
User data per DP slave	0441		
— Inputs, max.	244 byte		
— Outputs, max.	244 byte		
PROFIBUS DP slave	40.841.71/		
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s		
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface		
<ul> <li>Address area, max.</li> </ul>	32		
<ul> <li>User data per address area, max.</li> </ul>	32 byte		
Services			
<ul><li>— PG/OP communication</li></ul>	Yes		
— Routing	Yes; Only with active interface		
<ul> <li>Global data communication</li> </ul>	No		
<ul> <li>— S7 basic communication</li> </ul>	No		
— S7 communication	Yes		
<ul> <li>— S7 communication, as client</li> </ul>	No		
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only		
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes		
— DPV1	No		
Transfer memory			
— Inputs	244 byte		
— Outputs	244 byte		
2. Interface Interface type	PROFINET		
Physics	Ethernet RJ45		
Isolated	Yes		
automatic detection of transmission rate			
	Yes; 10/100 Mbit/s		
Autonegotiation			
Autoregotiation  Autocrossing	Yes		
Autocrossing	Yes Yes		
Autocrossing Change of IP address at runtime, supported	Yes		
Autocrossing Change of IP address at runtime, supported Interface types	Yes Yes Yes		
Autocrossing Change of IP address at runtime, supported Interface types  • Number of ports	Yes Yes		
Autocrossing Change of IP address at runtime, supported Interface types  • Number of ports • integrated switch	Yes Yes Yes 2		
Autocrossing Change of IP address at runtime, supported Interface types  • Number of ports  • integrated switch Media redundancy	Yes Yes Yes 2		
Autocrossing Change of IP address at runtime, supported Interface types  • Number of ports • integrated switch	Yes Yes Yes Yes 2 Yes		

<ul> <li>Number of stations in the ring, max.</li> </ul>	50		
Protocols			
• MPI	No		
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality		
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality		
• PROFINET CBA	Yes		
PROFIBUS DP master	No		
PROFIBUS DP slave	No		
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP		
Web server	Yes		
PROFINET IO Controller			
Transmission rate, max.	100 Mbit/s		
Services			
— PG/OP communication	Yes		
— Routing	Yes		
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32		
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO		
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP		
— IRT	Yes		
— Shared device	Yes		
<ul> <li>Prioritized startup</li> </ul>	Yes		
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	32		
— Number of connectable IO Devices, max.	128		
— Of which IO devices with IRT, max.	64		
— of which in line, max.	64		
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128		
— of which in line, max.	61		
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128		
— of which in line, max.	128		
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes		
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8		
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes		
Number of IO Devices per tool, max.	8		
Device replacement without swap medium	Yes		
— Send cycles	$250~\mu s,500~\mu s,1~ms;2~ms,4~ms$ (not in the case of IRT with "high flexibility" option)		

— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)		
Address area			
— Inputs, max.	2 kbyte		
— Outputs, max.	2 kbyte		
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte		
PROFINET IO Device			
Services			
<ul><li>— PG/OP communication</li></ul>	Yes		
— Routing	Yes		
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32		
<ul> <li>Isochronous mode</li> </ul>	No		
<ul><li>— Open IE communication</li></ul>	Yes; Via TCP/IP, ISO on TCP, and UDP		
— IRT	Yes		
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device		
<ul> <li>Shared device</li> </ul>	Yes		
<ul> <li>Number of IO Controllers with shared</li> </ul>	2		
device, max.			
Transfer memory			
— Inputs, max.	1 440 byte; Per IO Controller with shared device		
— Outputs, max.	1 440 byte; Per IO Controller with shared device		
Submodules			
— Number, max.	64		
<ul> <li>User data per submodule, max.</li> </ul>	1 024 byte		
PROFINET CBA			
acyclic transmission	Yes		
cyclic transmission	Yes		
Open IE communication			
<ul><li>Number of connections, max.</li></ul>	8		
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 25, 80, 102, 135, 161, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535		
<ul> <li>Keep-alive function, supported</li> </ul>	Yes		
Protocols			

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Open IE communication

• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs

— Number of connections, max.

Data length for connection type 01H, max.
Data length for connection type 11H, max.
32 768 byte

<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	8
— Data length, max.	1 472 byte
— Data length, max.  Web server	1 472 byte
• supported	Yes
	Yes
User-defined websites     New horseful TTD elicate	
Number of HTTP clients	5
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Via PROFIBUS DP or PROFINET interface
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %

<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	30
<ul> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	10 ms
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	200
— Data length of all HMI variables, max.	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	16
<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
Number of connections	
• overall	16

usable for PG communication	15
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
<ul> <li>usable for OP communication</li> </ul>	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
<ul> <li>usable for S7 basic communication</li> </ul>	14
— reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
min.	
<ul> <li>adjustable for S7 basic communication,</li> </ul>	14
max.	
<ul> <li>usable for S7 communication</li> </ul>	14
<ul> <li>reserved for S7 communication</li> </ul>	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	14
• total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.

S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300

Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
● Forcing	Yes
<ul><li>Forcing, variables</li></ul>	Inputs, outputs
<ul><li>Number of variables, max.</li></ul>	10
Diagnostic buffer	
• present	Yes

<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes

Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	Yes

Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; 60 °C @ UL/cUL, ATEX and FM use
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
<ul> <li>Ambient air temperature-barometric pressure- altitude</li> </ul>	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 50 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m + 000 m)
Relative humidity	
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$
<ul> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class

to EN 60721-3-6

6B3 on request

— to chemically active substances according to EN 60721-3-6

— to mechanically active substances according to EN 60721-3-6

Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); \*

Yes; Class 6S3 incl. sand, dust; \*

## Remark

 Note regarding classification of environmental conditions acc. to EN 60721 \* The supplied plug covers must remain in place over the unused interfaces during operation!

Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	340 g

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