



Figure similar

SIPLUS ET 200SP CPU 1510SP F-1 PN T1 rail based on 6ES7510-1SJ01-0AB0 with conformal coating, -25...+60 °C, OT1 with ST1/2 (+70 °C für 10 minutes), central processing unit with work memory 150 KB for program and 750 KB for data, 1st interface, PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

General information	
Product type designation	CPU 1510SP F-1 PN
based on	<a href="#">6ES7510-1SJ01-0AB0</a>
Product function	
<ul style="list-style-type: none"> <li>I&amp;M data</li> </ul>	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
<ul style="list-style-type: none"> <li>Isochronous mode</li> </ul>	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
I <sup>2</sup> t	0.14 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>	150 kbyte
<ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>	750 kbyte
Load memory	
<ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
<ul style="list-style-type: none"> <li>maintenance-free</li> </ul>	Yes

CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	100 kbyte
FC	
• Number range	0 ... 65 535
• Size, max.	100 kbyte
OB	
• Size, max.	150 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	

• per priority class, max.	64 kbyte; max. 16 KB per block
<b>Address area</b>	
Number of IO modules	1 024; max. number of modules / submodules
<b>I/O address area</b>	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
<b>per integrated IO subsystem</b>	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>per CM/CP</b>	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>Subprocess images</b>	
• Number of subprocess images, max.	32
<b>Address space per module</b>	
• Address space per module, max.	288 byte; For input and output data respectively
<b>Address space per station</b>	
• Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
<b>Hardware configuration</b>	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
• Via CM	1
<b>Number of IO Controllers</b>	
• integrated	1
• Via CM	0
<b>Rack</b>	
• Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
• Quantity of operable ET 200SP modules, max.	64
• Quantity of operable ET 200AL modules, max.	16
• Number of lines, max.	1
<b>PtP CM</b>	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
<b>Time of day</b>	
<b>Clock</b>	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
<b>Operating hours counter</b>	
• Number	16
<b>Clock synchronization</b>	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
<b>Interfaces</b>	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
<b>1. Interface</b>	
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
• Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
• BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
<b>Protocols</b>	

• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0

**PROFINET IO Controller**

<b>Services</b>	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	64; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	64
— of which in line, max.	64
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

<b>Update time for IRT</b>	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)

<b>Update time for RT</b>	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

**PROFINET IO Device**

<b>Services</b>	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFINergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program

**2. Interface**

**Interface types**

• RS 485	Yes; Via CM DP module
• Number of ports	1

**Protocols**

• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes
• SIMATIC communication	Yes

**PROFIBUS DP master**

• Number of connections, max.	48; Of which 4 each reserved for ES and HMI
• max. number of DP devices	125; In total, up to 256 distributed I/O devices can be connected via AS-i,

PROFIBUS or PROFINET

Services

- PG/OP communication Yes
- Equidistance No
- Isochronous mode No
- activation/deactivation of DP devices Yes

Interface types

RJ 45 (Ethernet)

- 100 Mbps Yes
- Autonegotiation Yes
- Autocrossing Yes
- Industrial Ethernet status LED Yes

RS 485

- Transmission rate, max. 12 Mbit/s

Protocols

PROFIsafe Yes; V2.4 / V2.6

Number of connections

- Number of connections, max. 96; via integrated interfaces of the CPU and connected CPs / CMs
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 64
- Number of connections per CP/CM 32
- Number of S7 routing paths 16

Redundancy mode

- H-Sync forwarding Yes

Media redundancy

- Media redundancy Yes; only via BusAdapter
- MRP Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
- MRPD Yes; Requirement: IRT
- Switchover time on line break, typ. 200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max. 50

SIMATIC communication

- PG/OP communication Yes; encryption with TLS V1.3 pre-selected
- S7 routing Yes
- Data record routing Yes
- S7 communication, as server Yes
- S7 communication, as client Yes
- User data per job, max. See online help (S7 communication, user data size)

Open IE communication

- TCP/IP Yes
  - Data length, max. 64 kbyte
  - several passive connections per port, supported Yes
- ISO-on-TCP (RFC1006) Yes
  - Data length, max. 64 kbyte
- UDP Yes
  - Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast
  - UDP multicast Yes; Max. 5 multicast circuits
- DHCP Yes
- DNS Yes
- SNMP Yes
- DCP Yes
- LLDP Yes
- Encryption Yes; Optional

Web server

- HTTP Yes; Standard and user pages
- HTTPS Yes; Standard and user pages

OPC UA

- Runtime license required Yes; "Small" license required
- OPC UA Client Yes
  - Application authentication Yes

— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
— Number of nodes of the client interfaces, recommended max.	1 000
— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.	300
— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions for session management, per connection, max.	1
— Number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
● OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	1 000
● Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
<b>Further protocols</b>	
● MODBUS	Yes; MODBUS TCP
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
<b>Test commissioning functions</b>	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
<b>Status/control</b>	
● Status/control variable	Yes; without fail-safe
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
● Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
<b>Forcing</b>	

<ul style="list-style-type: none"> <li>• Forcing</li> <li>• Forcing, variables</li> <li>• Number of variables, max.</li> </ul>	<p>Yes; without fail-safe</p> <p>Peripheral inputs/outputs</p> <p>200</p>
<b>Diagnostic buffer</b>	
<ul style="list-style-type: none"> <li>• present</li> <li>• Number of entries, max. <ul style="list-style-type: none"> <li>— of which powerfail-proof</li> </ul> </li> </ul>	<p>Yes</p> <p>1 000</p> <p>500</p>
<b>Traces</b>	
<ul style="list-style-type: none"> <li>• Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>• RUN/STOP LED</li> <li>• ERROR LED</li> <li>• MAINT LED</li> <li>• Monitoring of the supply voltage (PWR-LED)</li> <li>• Connection display LINK TX/RX</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>Supported technology objects</b>	
<p>Motion Control</p> <ul style="list-style-type: none"> <li>• Number of available Motion Control resources for technology objects</li> <li>• Required Motion Control resources <ul style="list-style-type: none"> <li>— per speed-controlled axis</li> <li>— per positioning axis</li> <li>— per synchronous axis</li> <li>— per external encoder</li> <li>— per output cam</li> <li>— per cam track</li> <li>— per probe</li> </ul> </li> <li>• Positioning axis <ul style="list-style-type: none"> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul>	<p>Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> <p>800</p> <p>40</p> <p>80</p> <p>160</p> <p>80</p> <p>20</p> <p>160</p> <p>40</p> <p>5</p> <p>10</p>
<p>Controller</p> <ul style="list-style-type: none"> <li>• PID_Compact</li> <li>• PID_3Step</li> <li>• PID-Temp</li> </ul>	<p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p>
<p>Counting and measuring</p> <ul style="list-style-type: none"> <li>• High-speed counter</li> </ul>	Yes
<b>Isolation</b>	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
<b>Standards, approvals, certificates</b>	
<b>Highest safety class achievable in safety mode</b>	
<ul style="list-style-type: none"> <li>• Performance level according to ISO 13849-1</li> <li>• SIL acc. to IEC 61508</li> <li>• SIL in accordance with EN 50126, 50128, 50129</li> </ul>	<p>PLe</p> <p>SIL 3</p> <p>SIL 2; a higher safety integrity level is possible if tested and approved for the specific application under consideration of all local regulations.</p>
<b>Probability of failure (for service life of 20 years and repair time of 100 hours)</b>	
<ul style="list-style-type: none"> <li>— Low demand mode: PFDavg in accordance with SIL3</li> <li>— High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	<p>&lt; 2.00E-05</p> <p>&lt; 1.00E-09</p>
<b>Railway application</b>	
<ul style="list-style-type: none"> <li>• EN 50121-3-2</li> <li>• EN 50121-4</li> <li>• EN 50124-1</li> <li>• EN 50125-1</li> <li>• EN 50125-2</li> <li>• EN 50125-3</li> </ul>	<p>Yes; EMC for rail vehicles</p> <p>Yes; EMC for signal and telecommunications systems</p> <p>Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC</p> <p>Yes; Rail vehicles - see ambient conditions</p> <p>Yes; Stationary electrical equipment - see ambient conditions</p> <p>Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)</p>

- EN 50155
- EN 61373
- Fire protection acc. to EN 45545-2

Yes; Rail vehicles - temperature class OT1, ST1/ST2, horizontal mounting position  
 Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B  
 Yes; For proof of conformity, see Service & Support

### Ambient conditions

<b>Ambient temperature during operation</b>	
• horizontal installation, min.	-25 °C; = Tmin (incl. condensation/frost)
• horizontal installation, max.	60 °C; = Tmax; +70 °C for 10 min (OT1, ST1/ST2 acc. to EN 50155)
• vertical installation, min.	-25 °C; = Tmin
• vertical installation, max.	50 °C; = Tmax
<b>Altitude during operation relating to sea level</b>	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
<b>Relative humidity</b>	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
— Against mechanical environmental conditions acc. to EN 60721-3-3	Yes; Class 3M8 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0)
<b>Use on land craft, rail vehicles and special-purpose vehicles</b>	
— to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
— to chemically active substances according to EN 60721-3-5	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *
— Against mechanical environmental conditions acc. to EN 60721-3-5	Yes; Class 5M2 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0)
— against mechanical environmental conditions in agriculture acc. to ISO 15003	Yes; level 1 (Location LE) using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0)
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Electronic equipment on rolling stock acc. to EN 50155	Yes; Class PC2 protective coating acc. to EN 50155:2017
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
<b>configuration / header</b>	
<b>configuration / programming / header</b>	
<b>Programming language</b>	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes



<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
<b>Access protection</b>	
• protection of confidential configuration data	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Write protection for Failsafe	Yes
• Protection level: Complete protection	Yes
<b>programming / cycle time monitoring / header</b>	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
<b>Dimensions</b>	
Width	100 mm
Height	117 mm
Depth	75 mm
<b>Weights</b>	
Weight, approx.	310 g
<b>Other</b>	
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776

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