

Manual motor starter magnetic only MO165



Manual motor starters magnetic only are electromechanical protection devices for the main circuit mainly used to switch motors manually ON/OFF and protect them fuseless against short-circuits. Fuseless protection with a manual motor starter saves costs, space and ensures a quick reaction under short-circuit condition, by switching off the motor within milliseconds. Fuseless starter combinations are setup together with contactors and overload relays.

Description

- Short-circuit protection
- Disconnect function
- Suitable for three- and single-phase applications
- Trip-free mechanism
- Clear switch position indication ON/OFF/TRIP
- Lockable handle

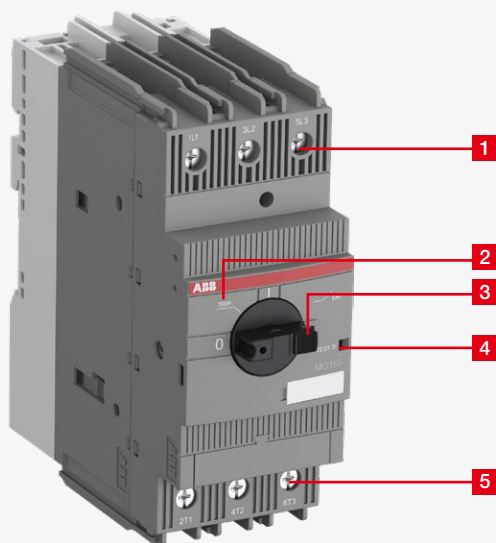


Order data

MO165 screw terminals

Rated operational current	Rated operational power 400 V AC-3 kW	Type	Order code	Weight Pkg (1 pce) kg
A				
16	7.5	MO165-16	1SAM461000R1011	0.95
20	7.5	MO165-20	1SAM461000R1012	0.95
25	11	MO165-25	1SAM461000R1013	0.96
32	15	MO165-32	1SAM461000R1014	0.97
42	22	MO165-42	1SAM461000R1015	0.97
54	22	MO165-54	1SAM461000R1016	0.97
65	30	MO165-65	1SAM461000R1017	0.98
73	37	MO165-73	1SAM461000R1018	0.98
80	45	MO165-80	1SAM461000R1019	0.98

Note: For overload protection of motors, an appropriate thermal or electronic overload relay must be used.



Functional description

1. Terminals 1L1, 3L2, 5L3
2. Switch position TRIP
3. Lockable handle
4. Test function
5. Terminals 2T1, 4T2, 6T3

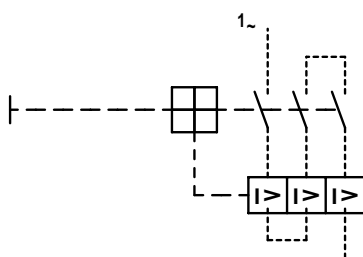
Application

Manual motor starters magnetic only protect loads and the installations against short-circuits. They are three pole protection devices with electromagnetic tripping elements for short-circuit protection.

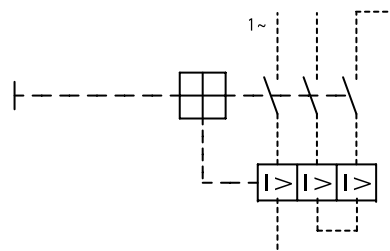
Furthermore, they provide a disconnect function for safe isolation of the installation and the supply and they can be used for the manual switching of loads.

For overload protection of motors, an appropriate thermal or electronic overload relay must be used.

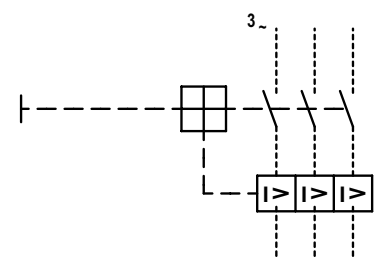
Operation mode



Single-phase operation

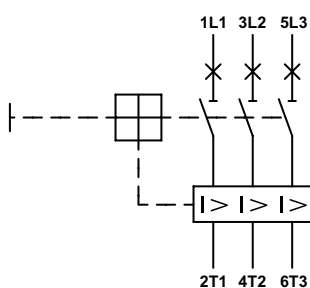


Single-phase operation



Three-phase operation

Wiring diagram

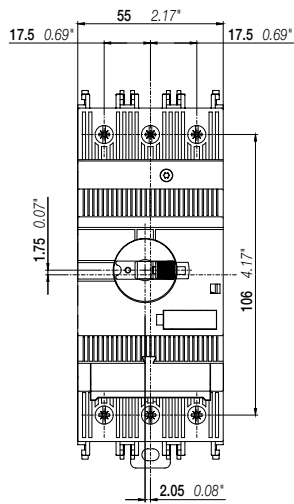


Power loss per pole

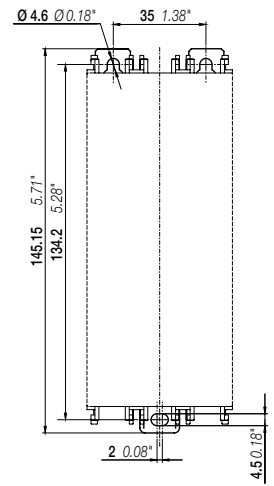
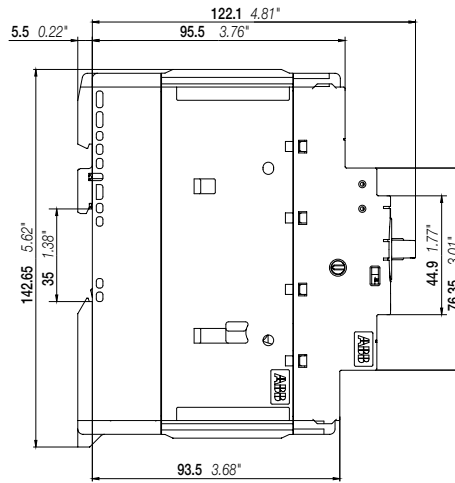
Type	Power loss per pole W
MO165-16	3.81
MO165-20	3.72
MO165-25	3.63
MO165-32	4.40
MO165-42	5.47
MO165-54	6.99
MO165-65	8.03
MO165-73	9.59
MO165-80	10.88

Main dimensions

in mm, inches



MO165



MO165 drilling plan





Technical data IEC/ENData at T_A = 40 °C and at rated values, if nothing else indicated**Main circuit**

Terminal marking	1L1-3L2-5L3 2T1-4T2-6T3
Rated operational voltage U _e	690 V AC / 250 V DC (3 poles in series)
Rated operational current I _e	see table below
Rated operational current DC-5 I _e (250 V DC) 3 poles in series	see "Rated operational current I _e "
Rated instantaneous short-circuit current setting I _i	see table below
Rated service short-circuit breaking capacity I _{cs}	see table "Short-circuit breaking capacity and back-up fuses"
Rated ultimate short-circuit breaking capacity I _{cu}	on page 6
Rated service short-circuit breaking capacity DC I _{cs} (250 V DC) 3 poles in series	100 kA
Rated frequency	DC, 50/60 Hz
Operating frequency	DC, 15 ... 415 Hz
Number of poles	3
Power loss per pole	see table "Power loss per pole" on page 3

Isolation data

Rated impulse withstand voltage U _{imp}	8 kV
Rated insulation voltage U _i	1000 V
Pollution degree	3

Electrical connection

	stranded	1/2 x 1 ... 50 mm ²
	flexible with ferrule	1/2 x 1 ... 35 mm ²
	flexible with ferrule insulated	1/2 x 1 ... 35 mm ²
	flexible without ferrule	1/2 x 1 ... 35 mm ²
Stripping length	16 mm	
Tightening torque	4 Nm	
Recommended screw driver	Pozidriv 2	

Type	Rated instantaneous short-circuit current setting I _i A	Rated operational current I _e A
MO165-16	240	16
MO165-20	300	20
MO165-25	375	25
MO165-32	480	32
MO165-42	630	42
MO165-54	810	54
MO165-65	975	65
MO165-73	1022	73
MO165-80	1120	80

General data

Mechanical durability		50000
Electrical durability		25000 (1)
Duty time		100%
Operating frequency without early tripping		up to 15 operations/h or 60 operations/h with 40% duty ratio, if the motor breaking current $6 \times I_n$ and the motor starting time does not exceed 1 s
Dimensions (W x H x D)		see drawing "Dimensions" on page 3
Weight		see table "Order data" on page 1
Mounting on DIN rail		TH35-15 (35 x 15 mm Mounting Rail) acc. to IEC 60715 TH35-7.5 (35 x 7.5 mm Mounting Rail) acc. to IEC 60715
Mounting position		position 1-6 (optional for single mounting)
Group mounting		on request
Minimum distance to other units same type	horizontal	0 mm
	vertical	150 mm
Minimum distance to electrical conductive board	horizontal, up to 400 V	0 mm
	horizontal, up to 690 V	> 1.5 mm
	vertical	75 mm
Degree of protection	housing / main circuit terminals	IP20 / IP10
Utilization category		A
Maximum operating altitude permissible		2000 m
Maximum operating frequency		50 cycles/h (2)
Recommended screw for mounting plate		M4
Screw torque for mounting plate		2 Nm

(1) for MO165-73 and MO165-80 20000 (400 V AC -3/AC-3e)

(2) for MO165-73 and MO165-80: 15 cycles/h

Environmental data

Ambient air temperature		
Operation	open	-25 ... +60 °C
Storage		-50 ... +80 °C
Resistance to vibrations acc. to IEC 60068-2-6		5g / 3 ... 150 Hz
Resistance to shock acc. to IEC 60068-2-27		25g / 11 ms pulse

Standards / directives

Standards	IEC/EN 60947-1 IEC/EN 60947-2 IEC/EN 60947-4-1 UL 60947-1 UL 60947-4-1 CSA-C22.2 No. 60947-1 CSA-C22.2 No. 60947-4-1
Low Voltage Directive	2014/35/EU
RoHS Directive	2011/65/EU

Short-circuit breaking capacity and back-up fuses

Ics Rated service short-circuit breaking capacity

Icu Rated ultimate short-circuit breaking capacity

- No back-up fuse required, because short-circuit proof up to 100 kA

Type	230 V AC			400 V AC			440 V AC			500 V AC		
	Ics kA	Icu kA	gG A	Ics kA	Icu kA	gG A	Ics kA	Icu kA	gG A	Ics kA	Icu kA	gG A
MO165-16	100	100	-	100	100	-	75	75	125*	40	40	125*
MO165-20	100	100	-	100	100	-	75	75	125*	40	40	125*
MO165-25	100	100	-	100	100	-	50	50	125*	30	30	125*
MO165-32	100	100	-	100	100	-	50	50	125*	30	30	125*
MO165-42	50	50	125*	50	50	125*	50	50	125*	30	30	125*
MO165-54	30	50	125*	30	50	125*	30	45	125*	20	20	125*
MO165-65	30	50	125*	30	50	125*	30	45	125*	20	20	125*
MO165-73	30	30		30	30		18	18		10	10	
MO165-80	30	30		30	30		18	18		10	10	

Type	690 V AC			250 V DC **		
	Ics kA	Icu kA	gG A	Ics kA	Icu kA	gG A
MO165-16	10	10	63*	100	100	-
MO165-20	10	10	63*	100	100	-
MO165-25	10	10	80*	100	100	-
MO165-32	10	10	100*	100	100	-
MO165-42	10	10	100*	100	100	-
MO165-54	6	8	100*	100	100	-
MO165-65	6	8	100*	100	100	-
MO165-73	6	8	160*	100	100	-
MO165-80	6	8	160*	100	100	-

*) Rated back-up fuse for short-circuit up to 100 kA



**) 3 poles in series

Technical data UL/CSA

Main circuit

Maximum operational voltage	600 V
Motor ratings	Horsepower see table below
	Full Load Amps (FLA) see table below
	Locked Rotor Amps (LRA) see table below

Electrical connection

Type	MO165
Connecting capacity	
 stranded	1/2 x AWG 16 ... 0
 flexible without ferrule	1/2 x AWG 16 ... 0
Stripping length	16 mm
Tightening torque	35 lb-In
Recommended screw driver	Pozidriv 2
Recommended screw for mounting plate	M4
Screw torque for mounting plate	18 lb-In

Motor ratings, single-phase

Type	120 V AC			220 ... 240 V AC		
	hp	FLA	LRA	hp	FLA	LRA
MO165-16	1	16	96	2	12	72
MO165-20	1 1/2	20	120	3	17	102
MO165-25	2	24	144	3	17	102
MO165-32	2	24	144	5	28	168
MO165-42	3	34	204	7 1/2	40	240
MO165-54	3	34	204	10	50	300
MO165-65	5	56	336	10	50	300
MO165-73	5	73	435	15	73	435
MO165-80	5	80	435	15	80	435

Motor ratings, three-phase

Type	200 V AC			208 V AC			220 ... 240 V AC			440 ... 480 V AC			550 ... 600 V AC		
	hp	FLA	LRA	hp	FLA	LRA	hp	FLA	LRA	hp	FLA	LRA	hp	FLA	LRA
MO165-16	3	11	73.6	3	10.6	71	5	15.2	92	10	14	81	10	11	64.8
MO165-20	5	17.5	105.8	5	16.7	102	5	15.2	92	10	14	81	15	17	93
MO165-25	5	17.5	105.8	7 1/2	24.2	140	7 1/2	22	127	15	21	116	20	22	116
MO165-32	7 1/2	25.3	146	10	30.8	179	10	28	162	20	27	145	30	32	174
MO165-42	10	32.2	186.3	10	30.8	179	15	42	232	30	40	218	40	41	232
MO165-54	15	48.3	267	15	46.2	257	20	54	290	40	52	290	50	52	290
MO165-65	20	62.1	334	20	59.4	321	20	54	290	50	65	363	60	62	348
MO165-73	20	62.1	334	20	59.4	321	25	68	365	50	65	363	60	62	348
MO165-80	25	78.2	450	25	74.8	404	30	80	435	60	77	435	75	77	434

hp Horsepower
 FLA Full Load Amps
 LRA Locked Rotor Amps

Maximum short-circuit current ratings

Type	Manual Motor Controllers							
	Branch circuit protection, max. size per NEC/CEC (1)		for motor disconnect		for group installations		for tap conductor protection in group installations	
	Fuses A	Circuit breaker A	480 V kA	600 V kA	480 V kA	600 V kA	480Y / 277 V kA	600Y / 347 V kA
MO165-16	Any listed fuses. Size per NEC/CEC	Any listed UL489 / CSA C22.2 No.5 circuit breaker. Size per NEC /CEC	65	30	65	30	65	30
MO165-20			65	30	65	30	65	30
MO165-25			65	30	65	30	65	30
MO165-32			65	30	65	30	65	30
MO165-42			65	30	65	30	65	30
MO165-54			65	30	65	30	65	30
MO165-65			65	30	65	30	65	30
MO165-73			50	10	50	10	50	10
MO165-80			50	10	50	10	50	10

(1) NEC: NFPA®70 National Electrical Code®; CEC: CSA C22.1 Canadian Electrical Code.

Type	Combination Motor Controllers (Type F) Coordination type 1					
	480Y / 277 V kA	OL Relay	Contactors	600Y / 347 V kA	OL Relay	Contactors
MO165-16	65	EF19-18.9	AF09 ... AF38	50	EF19-18.9	AF09 ... AF38
MO165-20	65	EF45-30	AF26 ... AF38	50	EF45-30	AF26 ... AF38
MO165-25	65	EF45-30	AF26 ... AF38	50	EF45-30	AF26 ... AF38
MO165-32	65	EF45-45	AF26 ... AF38	50	EF45-45	AF26 ... AF38
MO165-42	65	EF65	AF40 ... AF65	30	EF65	AF40 ... AF65
MO165-54	65	EF65	AF40 ... AF65	30	EF65	AF40 ... AF65
MO165-65	65	EF65	AF40 ... AF65	30	EF65	AF40 ... AF65

Type	Combination Motor Controllers (Type F) Coordination type 1					
	480Y / 277 V kA	OL Relay	Contactors	600Y / 347 V kA	OL Relay	Contactors
MO165-16	65	TF42	AF09 ... AF38	30	TF42	AF09 ... AF38
MO165-20	65	TF42	AF26 ... AF38	30	TF42	AF09 ... AF38
MO165-25	65	TF42	AF26 ... AF38	50	TF42	AF26 ... AF38
MO165-32	65	TF42	AF26 ... AF38	50	TF42	AF26 ... AF38
MO165-42	65	TF65	AF40 ... AF65	30	TF65	AF40 ... AF65
MO165-54	65	TF65	AF40 ... AF65	30	TF65	AF40 ... AF65
MO165-65	65	TF65	AF40 ... AF65	30	TF65	AF40 ... AF65



ABB STOTZ-KONTAKT GmbH
Electrification Business
Low Voltage Products and Systems
Eppelheimer Straße 82
D-69123 Heidelberg / Germany
Phone: +49 (0) 6221 7 01-0
Fax: +49 (0) 6221 7 01-13 25
E-Mail: info.desto@de.abb.com

**You can find the address of your local sales organization
on the ABB home page**
[https://new.abb.com/low-voltage/products/
motor-protection/manual-motor-starter](https://new.abb.com/low-voltage/products/motor-protection/manual-motor-starter)

We reserve the right to make technical changes or modify the contents of this document without prior notice. With regards to purchase orders, the agreed particulars shall prevail. ABB AG does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB AG.

Copyright© 2019 ABB - All rights reserved