SIEMENS

Data sheet

6ES7516-3AN01-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, Central processing unit with Work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS03
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V16 (FW V2.8) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1

Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1/s
·	
Input current Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
12t	0.02 A²-s
171	0.02 A-S
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	6.7 W
(balanced)	
Power loss	
Power loss, typ.	7 W
N.	
Memory Number of slots for SIMATIC memory card	1
	Yes
SIMATIC memory card required	res
Work memory	4 Mhyta
• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB

FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	

•	Νı	ım	her	οf	PtP	CM	S

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
● to DP, master	Yes
● in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted
• Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT

— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	256
max.	
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s.$ 375 $\mu s.$ 625 $\mu s.$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4

Asset	manac	ement	record
— ASSEL	IIIaiiau	IGI I I GI I L	record

Yes; per user program

Interface types • Number of ports • Integrated switch • PLJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SiMATIC communication • Web server • Media redundancy • More Services - PG/OP communication - ST routing - Isochronous mode - Direct data exchange - IRT - No - MRPD - PROFInergy - Prioritized startup - Number of connectable IO Devices, max Of which in line, max Number of IO Devices per tool, max Updating times - PG/OP communication - ST routing - Term of the services - PG/OP communication - ST routing - ST routi	2. Interface	
Number of ports Integrated switch RJ 45 (Ethernet) Protocols IP protocol PROFINET IO Controller PROFINET IO Device PROFINET IO Device Similar actual actual part of profit data exchange PROFINET IO Controller PROFINET IO Communication Profinet is comm		
• integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Web server • Media redundancy • Media redundancy • Media redundancy • PROFINET IO Controller • Services - PG/OP communication — S 7 routing — Isochronous mode — Direct data exchange — IRT — MRPD — PROFInergy — PROFInergy — PROFInergy — Prointized startup — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Update time for RT Update time for RT PROFINET IO Controller **Tensor** **In total across all interfaces **In total update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data **In total time for RT **In total time for RT **In total time for RT **In the minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data **Update time for RT **In the minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data **Update time for RT - For send cycle of 1 ms **PROFINET IO Devices **PROFINET IO Devices **Services - PG/OP communication Yes **In total across all interfaces **In total across all interfaces **In the minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data **Update time for RT - For send cycle of 1 ms **PROFINET IO Devices **PROFINET IO Devic		1
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PROFINET IO Controller PROFINET IO Device PROFINET IO Device SIMATIC communication Personally also encrypted Personally a	· · · · · · · · · · · · · · · · · · ·	
PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy No PROFINET IO Controller Services PG/OP communication Yes Open IE and the service of the service o	IP protocol	Yes; IPv4
PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Services PG/OP communication Yes PROFINET IO Controller Services PG/OP communication Services PG/OP communication Services PG/OP communication No Services Services PG/OP communication Yes Services PServices PServices PServices PG/OP communication Yes Services PServices PG/OP communication Yes Services PServices PG/OP communication Yes Services PServices PG/OP communication Yes Pos Services PG/OP communication Yes Pos PROFINET IO Devices PG/OP communication Yes PSERVICES PG/OP communication Yes PSERVICES PG/OP communication Yes PSERVICES PG/OP communication Yes	·	Yes
Open IE communication ∀es; Optionally also encrypted ∀es Media redundancy No PROFINET IO Controller Services - PG/OP communication - S7 routing - Isochronous mode - Direct data exchange - IRT - MRP - MRP - MRPD - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices per tool, max Update time for RT - for send cycle of 1 ms - PROFINET IO Device Services - PG/OP communication Yes; Optionally also encrypted Yes; Optionally also encrypted Yes Yes No No 1	PROFINET IO Device	Yes
Media redundancy No PROFINET IO Controller Services - PG/OP communication Yes - Strouting Yes - Isochronous mode No - Direct data exchange No - IRT No - MRP No - MRPD No - PROFlenergy Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max Of which in line, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Updating times Ves - No - No - ROFINET No - Number of IO Devices per tool, max Update time for RT - for send cycle of 1 ms - PROFINET IO Device Services - PG/OP communication Yes - Ves - Yes - No	SIMATIC communication	Yes
Media redundancy PROFINET IO Controller Services - PG/OP communication Yes - S7 routing Yes - Isochronous mode No - Direct data exchange No - IRT No - MRP No - MRP No - PROFlenergy Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max Of which in line, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Update time for RT - for send cycle of 1 ms PROFINET IO Device Services - PG/OP communication Yes Yes Yes Yes No 32 Rin total across all interfaces 1 ms to 512 ms PROFINET IO Device Services - PG/OP communication Yes	Open IE communication	Yes; Optionally also encrypted
PROFINET IO Controller Services - PG/OP communication Yes - Isochronous mode No - Direct data exchange No - IRT No - MRP No - MRPD No - PROFIBERTY Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max. Via AS-i, PROFIBUS or PROFINET Nax of which in line, max Number of IO Devices that can be simultaneously activated/ideactivated, max Updating times PROFINET IO Device Services - PG/OP communication Yes Yes No No - Number of connectable IO Devices for RT, max It ma	Web server	Yes
Services - PG/OP communication Yes - S7 routing Yes - Isochronous mode No - Direct data exchange No - IRT No - MRP No - MRPP No - PROFIenergy Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Update time for RT - for send cycle of 1 ms - PROFINET IO Device Services - PG/OP communication - No	Media redundancy	No
PG/OP communication Yes S7 routing Yes Isochronous mode No Direct data exchange No IRT No MRP No MRP No MRPD No PROFlenergy Yes; per user program Prioritized startup No Number of connectable IO Devices, max. 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Number of connectable IO Devices for RT, max of which in line, max. 32 Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max. 8 Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT for send cycle of 1 ms 1 ms to 512 ms PROFINET IO Device Services PG/OP communication Yes	PROFINET IO Controller	
— S7 routing — Isochronous mode — Direct data exchange — IRT — MRP — MRP — MRP — MRPD — PROFlenergy — Prioritized startup — No — Number of connectable IO Devices, max. — of which in line, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated//deactivated, max. — Number of IO Devices per tool, max. — Updating times PROFINET — for send cycle of 1 ms PROFINET IO Device Services — PG/OP communication No	Services	
- Isochronous mode	— PG/OP communication	Yes
- Direct data exchange	— S7 routing	Yes
- IRT No - MRP No - MRPD No - PROFlenergy Yes; per user program - Prioritized startup No - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times - The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT - for send cycle of 1 ms - PG/OP communication - Yes - PG/OP communication - Number of IO Devices that can be simultaneously activated/deactivated, max Strictly Interval 1 ms to 512 ms - Interval 1 ms to 512 ms - PROFINET IO Device - Services - PG/OP communication - Number of IO Devices that can be simultaneously activated/deactivated, max Interval 1 ms to 512 ms - PROFINET IO Device - PG/OP communication - Number of IO Devices that can be simultaneously activated/deactivated, max Interval 1 ms to 512 ms - PROFINET IO Device 1 ms - Number of IO Devices 1 ms - Interval 1 ms to 512 ms - PROFINET IO Device 1 ms - PG/OP communication - Number of IO Device 1 ms - PG/OP communication - Number of IO Devices 2 ms to 1 ms - PROFINET IO Device 1 ms - PROFINET I	— Isochronous mode	No
- MRP - MRPD - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Number of IO Devices per tool, max Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT - for send cycle of 1 ms PROFINET IO Device Services - PG/OP communication Yes	— Direct data exchange	No
- MRPD - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT - for send cycle of 1 ms PROFINET IO Device Services - PG/OP communication Yes	— IRT	No
PROFlenergy Prioritized startup No Number of connectable IO Devices, max. No Number of connectable IO Devices for RT, max. Of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Number of	— MRP	No
Prioritized startup No No Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. Of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. In the minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT for send cycle of 1 ms PROFINET IO Device Services PG/OP communication Yes	— MRPD	No
- Number of connectable IO Devices, max. 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT - for send cycle of 1 ms PROFINET IO Device Services - PG/OP communication Yes	— PROFlenergy	Yes; per user program
via AS-i, PROFIBUS or PROFINET	 Prioritized startup 	No
max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT — for send cycle of 1 ms 1 ms to 512 ms PROFINET IO Device Services — PG/OP communication Yes	 Number of connectable IO Devices, max. 	
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 Number of IO Devices per tool, max. Updating times Update time for RT for send cycle of 1 ms PROFINET IO Device Services PG/OP communication 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 1 ms to 512 ms Yes 		8; in total across all interfaces
communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for RT — for send cycle of 1 ms 1 ms to 512 ms PROFINET IO Device Services — PG/OP communication Yes	— Number of IO Devices per tool, max.	8
— for send cycle of 1 ms 1 ms to 512 ms PROFINET IO Device Services — PG/OP communication Yes	— Updating times	communication share set for PROFINET IO, on the number of IO
PROFINET IO Device Services — PG/OP communication Yes	Update time for RT	
Services — PG/OP communication Yes	— for send cycle of 1 ms	1 ms to 512 ms
— PG/OP communication Yes	PROFINET IO Device	
	Services	
— S7 routing	— PG/OP communication	Yes
	— S7 routing	Yes

— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
 Asset management record 	Yes; per user program

3. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; X3
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	No
 SIMATIC communication 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
• Autocrossing	Yes

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 Autocrossing 	Yes
 Industrial Ethernet status LED 	Yes
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes
SIMATIC communication	
S7 communication, as server	Yes
 S7 communication, as client 	Yes
 User data per job, max. 	See online help (S7 communication, user data size)

Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
 Data record routing 	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
Runtime license required	Yes
OPC UA client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
Number of connections, max.	10
 Number of nodes of the client interfaces, max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20

 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
 Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
 Number of registerable nodes, max. 	5 000
— Number of registerable method calls of OPC_UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server 	20
method, max.	
 Number of monitored items, max. 	2 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10; or 20, depending on type of server interface
 Number of nodes for user-defined server interfaces, max. 	5 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Distributed and central; with minimum OB $6x$ cycle of $375~\mu s$ (distributed) and 1 ms (central)
Equidistance	Yes

S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	800
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
Alternation of a validable Medica Control recovered	program; selection guide via the TIA Selection Tool or SIZER 2 400
 Number of available Motion Control resources for technology objects (except cam disks) 	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes

— FBD

Yes

— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
 Block protection 	Yes	
Access protection		
Password for display	Yes	
 Protection level: Write protection 	Yes	
 Protection level: Read/write protection 	Yes	
 Protection level: Complete protection 	Yes	
Cycle time monitoring		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	70 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	845 g	
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