

SIMATIC IPC477E PRO fully enclosed IP65; 15" Multitouch (1366 X 768); suitable for pedestal/ extension components (flange at bottom); 4USB (back); w/o USB (front); Ethernet (10/100/1000); Celeron G3902E; 3x Gbit Ethernet (IE/PN); 4 GB; without RS 232/RS485; without PCIe; Win Embedded Standard 7 SP1, English, 64-bit; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software 24 V DC industrial power supply

General information

Product type designation	IPC477E PRO
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Display

Design of display	TFT widescreen display, LED backlighting
Screen diagonal	15 in
Display width	344.2 mm
Display height	193.5 mm

Resolution (pixels)

- | | |
|-------------------------------|-------------|
| • Horizontal image resolution | 1 366 Pixel |
| • Vertical image resolution | 768 Pixel |

Control elements

Touch operation

- | | |
|--------------------------|----------------------------|
| • Design as touch screen | Yes; Projective-capacitive |
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Installation type/mounting

Mounting	For mounting on stand or supporting bracket
Design	Panel PC on pedestal or supporting arm
Support arm mounting	No
Stand mounting	Yes; Prepared for pedestal and extension components
Mounting in portrait format possible	No
maximum permissible installation angle +/-	±45 °

Supply voltage

Type of supply voltage	24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes

Processor

Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
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Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
SSD	Yes; 1x 128 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time
Hardware configuration	
Slots	
<ul style="list-style-type: none"> • Number of PCI slots 	0; Different to the built-in unit
<ul style="list-style-type: none"> • Number of PCI slots 	0; Different to the built-in unit
<ul style="list-style-type: none"> • Number of compact flash slots 	1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
USB port	4x USB 3.0 onboard (rear)
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	
<ul style="list-style-type: none"> • Graphics interface 	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> • Industrial Ethernet interface 	3x Ethernet (RJ45)
<ul style="list-style-type: none"> — 100 Mbps 	Yes
<ul style="list-style-type: none"> — 1000 Mbps 	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Temperature monitoring 	Yes
<ul style="list-style-type: none"> • Watchdog 	Yes
<ul style="list-style-type: none"> • Fan 	No
<ul style="list-style-type: none"> • Monitoring function via network 	Optional
EMC	
Interference immunity against discharge of static electricity	

<ul style="list-style-type: none"> Interference immunity against discharge of static electricity 	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
<ul style="list-style-type: none"> Interference immunity against high frequency radiation 	10 V/m, 80 ... 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 ... 2.7 GHz; 10 V, 10 kHz ... 80 MHz acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> Interference immunity on supply cables Interference immunity on signal cables >30m Interference immunity on signal cables < 30m 	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
<ul style="list-style-type: none"> asymmetric interference symmetric interference 	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
<ul style="list-style-type: none"> Interference immunity to magnetic fields at 50 Hz 	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
<ul style="list-style-type: none"> Interference emission via line/AC current cables 	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP65 (all-round)	Yes; IP65 fully enclosed
IP (at the front)	IP65
IP (rear)	IP65
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
<ul style="list-style-type: none"> UL 508 	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EMC	CE, EN 61000-6-4; CISPR 22 Class A; FCC Class A
Marine approval	
<ul style="list-style-type: none"> Germanischer Lloyd (GL) American Bureau of Shipping (ABS) Det Norske Veritas (DNV) Korean Register of Shipping (KRS) Lloyds Register of Shipping (LRS) 	Yes Yes Yes Yes Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> Ambient temperature during operation 	5 to +45°C
Ambient temperature during storage/transportation	

• min.	-20 °C
• max.	60 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5 % to 85 % at 30 °C (no condensation), storage / transport: 5 % to 95 % at 25 / 55 °C (no condensation)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	Tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s ² (1 g)
Shock testing	
• Shock load during operation	Tested according to IEC 60068-2-27, IEC 60068-2-29: half-sine: 50 m/s ² (5 g), 30 ms, 100 shocks per axis
Operating systems	
Operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
pre-installed operating system	Yes
without operating system	Yes; Optional
pre-installed operating system	
• Windows 7	Yes; Ultimate 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI
Dimensions	
Width of the housing front	396 mm
Height of housing front	255 mm; Without basic adapter
Weights	
Panel PC in central design, approx.	6.8 kg
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