## **SIEMENS**

## Data sheet

## 6ES7510-1DJ00-0AB0

\*\*\*Spare part\*\*\* SIMATIC DP, CPU 1510SP-1 PN for ET 200SP, Central processing unit with Work memory 100 KB for program and 750 KB for data, 1st interface, PROFINET IRT with 3-port switch, 72 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2



General information	
Product type designation	CPU 1510SP-1 PN
HW functional status	FS04
Firmware version	V1.8
Engineering with	
• STEP 7 TIA Portal configurable/integrated as of version	V13 SP1 Update 4
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	
	1
Supply voltage	1
Supply voltage Type of supply voltage	1 24 V DC
Type of supply voltage	24 V DC
Type of supply voltage permissible range, lower limit (DC)	24 V DC 19.2 V
Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC)	24 V DC 19.2 V 28.8 V

Input current	
Current consumption (rated value)	0.6 A
Inrush current, max.	4.7 A; Rated value
l <sup>2</sup> t	0.14 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	100 kbyte
<ul> <li>integrated (for data)</li> </ul>	750 kbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
<ul> <li>maintenance-free</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	72 ns
for word operations, typ.	86 ns
for fixed point arithmetic, typ.	115 ns
for floating point arithmetic, typ.	461 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by
	the user: 1 59 999, and number range of DBs created via SFC
- 0	86: 60 000 60 999
<ul> <li>Size, max.</li> </ul>	750 kbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	100 kbyte
FC	
Number range	0 65 535
• Size, max.	100 kbyte
OB	
• Size, max.	100 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20

<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
● per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	128 kbyte; Available retentive memory for bit memories, timers,
max.	counters, DBs, and technology data (axes): 88 KB
Flag	
<ul> <li>Number, max.</li> </ul>	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	

I/O address area         • Inputs       32 kbyte; All inputs are in the process image         • Outputs       32 kbyte; All outputs are in the process image         per integrated IO subsystem       32 kbyte; All outputs are in the process image         — Inputs (volume)       8 kbyte         — Outputs (volume)       8 kbyte         per CMCP       8 kbyte         — Inputs (volume)       8 kbyte         — Outputs (volume)       8 kbyte         Subprocess images       32         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Number of distributed IO systems       20         Number of ID P masters       20         • Via CM       1         • Integrated       1         • Via CM       1         Number of IO Controllers       1         • Integrated       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1	Number of IO modules	1 024; max. number of modules / submodules
• Outputs       32 kbyte; All outputs are in the process image         per integrated IO subsystem       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         per CM/CP       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         Subprocess images       8         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         Address space per module, max.       32 byte; for central inputs and outputs; depending on configuration         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Number of distributed IO systems       20         Number of IO Controllers       20         • Via CM       1         • Via CM       1         • Via CM       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • Number of lines, max.       1         • PIP CM       •         • Number of PIP CMs       the number of connectable PIP CMs is only li	I/O address area	
• Outputs       32 kbyte; All outputs are in the process image         per integrated IO subsystem       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         per CM/CP       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         Subprocess images       8 kbyte         • Outputs (volume)       8 kbyte         Subprocess images       32         • Address space per module       32 byte; For input and output data respectively         • Address space per module, max.       32 byte; for central inputs and outputs; depending on configuration         • Address space per station, max.       1 280 byte; for central inputs and outputs; depending on configuration         • Number of distributed IO systems       20         Number of IO Controllers       20         • Via CM       1         • Via CM       1         • Via CM       1         • Via CM       0         Rack       0         • Number of IO Controllers       mon         • Nodules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • PIP CM       1	Inputs	32 kbyte; All inputs are in the process image
		32 kbyte; All outputs are in the process image
- Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         per CM/CP       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         Subprocess images       8         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Number of distributed IO systems       20         Number of DP masters       20         • Via CM       1         Number of IO Controllers       1         • integrated       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • PIP CM       1         • Number of PIP CMs       the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs is only limited by the number of connectable PIP CMs	per integrated IO subsystem	
- Outputs (volume)       8 kbyte         per CM/CP       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         Subprocess images       8         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         Address space per station       1280 byte; for central inputs and outputs; depending on configuration         • Address space per station, max.       1 280 byte; for central inputs and outputs; depending on configuration         Hardware configuration       1 280 byte; for central inputs and outputs; depending on configuration         Number of DP masters       20         • Via CM       1         Number of ID Controllers       1         • integrated       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of Ines, max.       1         • Number of Ines, max.       1         PIP CM       1         • Number of PIP CMs       the number of connectable PIP CMs is only limited by the number		8 kbyte
per CM/CP       8 kbyte         - Inputs (volume)       8 kbyte         - Outputs (volume)       8 kbyte         Subprocess images       32         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         Address space per station       32 byte; for central inputs and outputs; depending on configuration         • Address space per station, max.       1 280 byte; for central inputs and outputs; depending on configuration         Hardware configuration       20         Number of distributed IO systems       20         Number of ID P masters       20         • Via CM       1         Number of IO Controllers       0         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • Number of lines, max.       1         PIP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number of connectable PtP CMs is only limited by the number of connectable PtP CMs is only limited by the number of connectable PtP CMs is only limited by the number of connectable PtP CMs is only limited by the number of connectable PtP CMs		8 kbyte
Inputs (volume)       8 kbyte         Outputs (volume)       8 kbyte         Subprocess images       32         • Number of subprocess images, max.       32         Address space per module       32 byte; For input and output data respectively         • Address space per module, max.       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         • Address space per station, max.       1 280 byte; for central inputs and outputs; depending on configuration         Hardware configuration       20         Number of DP masters       20         • Via CM       1         Number of IO Controllers       1         • Via CM       0         • Via CM       0         Rack       0         • Number of IO Controllers       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • PIP CM       1         • Number of PIP CMs       1		
— Outputs (volume)       8 kbyte         Subprocess images       32         Address space per module       32 byte; For input and output data respectively         Address space per module, max.       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Hardware configuration       20         Number of distributed IO systems       20         Number of DP masters       1         • Via CM       1         Number of IO Controllers       1         • integrated       1         • Via CM       0         Rack       0         • Number of lines, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of PIP CMs       1	•	8 kbyte
Subprocess images       32         Address space per module       32 byte; For input and output data respectively         Address space per station       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Hardware configuration       1 280 byte; for central inputs and outputs; depending on configuration         Number of distributed IO systems       20         Number of IO Controllers       1         • Via CM       1         Number of IO Controllers       0         Rack       0         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PIP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number		8 kbyte
Address space per module       32 byte; For input and output data respectively         Address space per station       32 byte; For input and output data respectively         Address space per station       1 280 byte; for central inputs and outputs; depending on configuration         Number of distributed IO systems       20         Number of DP masters       20         • Via CM       1         Number of IO Controllers       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PIP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number		
Address space per module, max.     32 byte; For input and output data respectively     Address space per station     • Address space per station, max.     1 280 byte; for central inputs and outputs; depending on     configuration     Hardware configuration     Number of distributed IO systems     Via CM     Number of IO Controllers     • Via CM     integrated     • Via CM     CM     Rack     • Modules per rack, max.     Address     · Number of lines, max.     1     PtP CM     • Number of PtP CMs     * Number of PtP CMs     * Station	<ul> <li>Number of subprocess images, max.</li> </ul>	32
Address space per station <ul> <li>Address space per station, max.</li> <li>1 280 byte; for central inputs and outputs; depending on configuration</li> <li>Hardware configuration</li> <li>Number of distributed IO systems</li> <li>20</li> <li>Number of DP masters</li> <li>Via CM</li> <li>1</li> <li>Number of IO Controllers</li> <li>integrated</li> <li>Via CM</li> <li>Via CM</li> <li>O</li> <li>Rack</li> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> <li>Number of Ines, max.</li> <li>Number of PtP CMs</li> <li>the number of connectable PtP CMs is only limited by the number</li> <li>Number of PtP CM</li> <li>Number of PtP CMs</li> <li>Number of PtP CMs</li> <li>Number of Connectable PtP CMs is only limited by the number</li> <li>Number of PtP CM</li> <li>Number of PtP CMs</li> <li></li></ul>	Address space per module	
Address space per station, max.     1 280 byte; for central inputs and outputs; depending on configuration     Hardware configuration     Number of distributed IO systems     Via CM     Via CM     1     Number of IO Controllers     integrated     integrated     1     Via CM     1     Rack     Modules per rack, max.     64; CPU + 64 modules + server module (mounting width max.     m)     Number of lines, max.     1     PtP CM     Number of PtP CMs     the number of connectable PtP CMs is only limited by the number	<ul> <li>Address space per module, max.</li> </ul>	32 byte; For input and output data respectively
Hardware configuration         Number of distributed IO systems       20         Number of DP masters       1         • Via CM       1         Number of IO Controllers       1         • integrated       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PtP CM       1	Address space per station	
Number of distributed IO systems       20         Number of DP masters       1         • Via CM       1         Number of IO Controllers       1         • integrated       1         • Via CM       0         Rack       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PtP CM       1         • Number of PtP CMs       1	<ul> <li>Address space per station, max.</li> </ul>	
Number of DP masters         • Via CM       1         Number of IO Controllers         • integrated       1         • Via CM       0         Rack         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PtP CM       1         • Number of PtP CMs       1	lardware configuration	
• Via CM       1         Number of IO Controllers       1         • integrated       1         • Via CM       0         Rack       0         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • PtP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number	Number of distributed IO systems	20
Number of IO Controllers         • integrated       1         • Via CM       0         Rack         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PtP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number	Number of DP masters	
• integrated       1         • Via CM       0         Rack       0         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         • PtP CM       1         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number	• Via CM	1
• Via CM     • Via CM     • Modules per rack, max.     • Modules per rack, max.     • Modules per rack, max.     • Number of lines, max.     • Number of PtP CMs     • Number of PtP CMs	Number of IO Controllers	
Rack         • Modules per rack, max.       64; CPU + 64 modules + server module (mounting width max. m)         • Number of lines, max.       1         PtP CM       • Number of PtP CMs         • Number of PtP CMs       the number of connectable PtP CMs is only limited by the number	• integrated	1
<ul> <li>Modules per rack, max.</li> <li>64; CPU + 64 modules + server module (mounting width max. m)</li> <li>Number of lines, max.</li> <li>PtP CM</li> <li>Number of PtP CMs</li> <li>the number of connectable PtP CMs is only limited by the number</li> </ul>	• Via CM	0
m)         • Number of lines, max.         PtP CM         • Number of PtP CMs         the number of connectable PtP CMs is only limited by the number	Rack	
PtP CM         • Number of PtP CMs         the number of connectable PtP CMs is only limited by the number	<ul> <li>Modules per rack, max.</li> </ul>	64; CPU + 64 modules + server module (mounting width max. 1 m)
Number of PtP CMs     the number of connectable PtP CMs is only limited by the n	<ul> <li>Number of lines, max.</li> </ul>	1
	PtP CM	
	Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	ime of day	
Clock		
Type Hardware clock	• Туре	Hardware clock
Backup time     6 wk; At 40 °C ambient temperature, typically	Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max. 10 s; Typ.: 2 s	• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	Operating hours counter	
• Number 16	Number	16
Clock synchronization	Clock synchronization	
• supported Yes	• supported	Yes
• to DP, master Yes; Via CM DP module	• to DP, master	Yes; Via CM DP module
• to DP, slave Yes; Via CM DP module		

● in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces Number of PROFINET interfaces	
Number of PROFIBUS interfaces	1 1: Via CM DB module
Number of FROFIBUS Interfaces	1; Via CM DP module
1. Interface	
Interface types	
<ul> <li>Number of ports</li> </ul>	3; 1. integr. + 2. via BusAdapter
<ul> <li>integrated switch</li> </ul>	Yes
<ul> <li>RJ 45 (Ethernet)</li> </ul>	Yes; X1
<ul> <li>BusAdapter (PROFINET)</li> </ul>	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes
2. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; Via CM DP module
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Interface types RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	64
Number of connections reserved for      S(LINI/wash	10
ES/HMI/web	

<ul> <li>Number of connections via integrated interfaces</li> </ul>	64
<ul> <li>Number of S7 routing paths</li> </ul>	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	64; In total, up to 189 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT,	64
max.	
— of which in line, max.	64
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 $\mu$ s	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	

Services	
— PG/OP communication	Yes
	Yes
— S7 routing	No
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max. Redundancy mode	
MRP	Yes; as MRP redundancy manager and/or MRP client; max.
	number of devices in the ring: 50
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	No
— Equidistance	No
— Number of DP slaves	125

— Activation/deactivation of DP slaves	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	
Isochronous operation (application synchronized up	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 $\mu s$
to terminal)	
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	300
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
<ul> <li>Number of alarms for motion technology</li> </ul>	80
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 3 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	

Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects Motion Control	Yes
Speed-controlled axis	
— Number of speed-controlled axes, max.	6; Requirement: There must be no other motion technology
- Number of speed-controlled axes, max.	objects created; note: The number of axes affects the cycle time
	of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Positioning axis</li> </ul>	
— Number of positioning axes, max.	6; Requirement: There must be no other motion technology
	objects created; note: The number of axes affects the cycle time
	of the PLC program; selection guide via the TIA Selection Tool
Synchronized axes (relative gear	
synchronization)	
— Number of axes, max.	3; Requirement: There must be no other motion technology objects created; note: The number of axes affects the cycle time
	of the PLC program; selection guide via the TIA Selection Tool
External encoders	
- Number of external encoders, max.	6; Requirement: There must be no other motion technology
	objects created; note: The number of axes affects the cycle time
	of the PLC program; selection guide via the TIA Selection Tool
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0°0
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
<ul> <li>vertical installation, min.</li> </ul>	0°C
<ul> <li>vertical installation, max.</li> </ul>	50 °C
Configuration	
Configuration Programming	
Programming language	
— LAD	Yes
— FBD	Yes

— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
last modified:	08/15/2019