

SIEMENS

SINAMICS

SINAMICS S120 Combi

Manual

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Answers for industry.

SIEMENS

SINAMICS

S120 SINAMICS S120 Combi

Manual

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Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

 DANGER
indicates that death or severe personal injury will result if proper precautions are not taken.
 WARNING
indicates that death or severe personal injury may result if proper precautions are not taken.
 CAUTION
indicates that minor personal injury can result if proper precautions are not taken.
NOTICE
indicates that property damage can result if proper precautions are not taken.


If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

 WARNING
Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

Trademarks

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Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

Preface

SINAMICS documentation

The SINAMICS documentation is organized in the following categories:

- General documentation / Catalogs
- User documentation
- Manufacturer / Service documentation

More information

Using the following link, you can find information on the topics:

- Ordering documentation/overview of documentation
- Additional links to download documents
- Using documentation online (find and search in manuals/information)

<http://www.siemens.com/motioncontrol/docu>

Please send any questions about the technical documentation (e.g. suggestions for improvement, corrections) to the following e-mail address:

docu.motioncontrol@siemens.com

My Documentation Manager

Using the following link, you can find information on how to create your own individual documentation based on Siemens' content, and adapt it for your own machine documentation:

<http://www.siemens.com/mdm>

Training

Using the following link, you can find information on SITRAIN - training from Siemens for products, systems and automation engineering solutions:

<http://www.siemens.com/sitrain>

FAQs

You can find Frequently Asked Questions in the Service&Support pages under **Product Support**.

<http://support.automation.siemens.com>

SINAMICS

You can find information on SINAMICS at:

<http://www.siemens.com/sinamics>.

Usage phases and the available tools/documents

Table 1 Usage phase and the available tools/documents

Usage phase	Tools
Orientation	SINAMICS S Sales Documentation
Planning/configuration	SIZER configuration tool
Decision making/ordering	SINAMICS S Catalogs
Configuring/installation	<ul style="list-style-type: none">• SINAMICS S120 Manuals• SINAMICS S120 Combi Manual• SINUMERIK 828D PPU Manual• SINUMERIK 840D sl NCU 7x0.3 PN Equipment Manual
Commissioning	<ul style="list-style-type: none">• SINAMICS S120 Combi List Manual• SINUMERIK 828D Turning and Milling Commissioning Manual• SINUMERIK 840D sl commissioning CNC
Usage/operation	<ul style="list-style-type: none">• SINAMICS S120 Function Manual FH1• SINAMICS S120 Combi List Manual
Maintenance/Service	<ul style="list-style-type: none">• SINAMICS S120 Combi Manual• SINAMICS S120 Combi List Manual

Target group

This documentation is intended for machine manufacturers, commissioning engineers, and service personnel who use the SINAMICS drive system.

Benefits

This manual provides information on the components and functions of devices so that the target group is capable of installing, setting up, testing, operating, and troubleshooting the devices safely and correctly.

Standard scope

The scope of the functionality described in this document can differ from the scope of the functionality of the drive system that is actually supplied.

It may be possible for other functions not described in this documentation to be executed in the drive system. This does not, however, represent an obligation to supply such functions with a new control or when servicing.

Functions that are not available in a particular product version of the drive system may be described in the documentation. The functionality of the supplied drive system should only be taken from the ordering documentation.

Extensions or changes made by the machine manufacturer must be documented by the machine manufacturer.

For reasons of clarity, this documentation does not contain all of the detailed information on all of the product types. This documentation cannot take into consideration every conceivable type of installation, operation and service/maintenance.

Technical support

Country-specific telephone numbers for technical support are provided in the Internet under **Contact**:

<http://www.siemens.com/automation/service&support>

EC Declaration of Conformity and test certifications

The EC Declaration of Conformity for the EMC Directive can be found on the Internet at:

<http://support.automation.siemens.com/WW/view/de/21901735/134200>

The EC Declaration of Conformity for the Low Voltage Directive can be found on the Internet at:

<http://support.automation.siemens.com>

There – as a search term – enter the number **22383669**.

Test certificates for functional safety functions ("Safety Integrated") can be found at:

<http://support.automation.siemens.com>

An up-to-date list of currently certified components is also available on request from your local Siemens office. If you have any questions relating to certifications that have not yet been completed, please ask your Siemens contact.

Note

General points on product use

Siemens products are only permitted to be used for the applications listed in the catalog and in the associated technical documentation. If third-party products and components are used, then they must be recommended or approved by Siemens.

To ensure trouble-free and safe operation of the products, they must be appropriately transported, stored, assembled, installed, commissioned, operated and maintained. The permissible ambient conditions must be adhered to.

Notes in the associated documentation must be observed.

Note

When operated in dry areas, SINAMICS S devices conform to the Low Voltage Directive 73/23/EEC or 2006/95/EEC.

Note

SINAMICS S devices fulfill EMC Directive 89/336/EEC or 2004/108/EEC in the configuration specified in the associated EC Declaration of Conformity for EMC and when the Configuration Manual EMC Installation Guideline, order number 6FC5297-0AD30-0□P□, is implemented.

Note

The Manual describes a desired state which, if maintained, ensures the required level of operational reliability and compliance with EMC limit values.

Should there be a deviation from the Equipment Manual requirements, appropriate actions (e.g. measurements) must be taken to check/prove that the desired reliable operation is ensured and EMC limit values are complied with.

EMC limit values in South Korea

이 기기는 업무용(A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

For sellers or other users, please bear in mind that this device is an A-grade electromagnetic wave device.
This device is intended to be used in areas other than at home.

The EMC limit values to be complied with for South Korea correspond to the limit values of the EMC product standard for variable-speed electric drives EN 61800-3, Category C2 or limit value class A, Group 1 according to CISPR 11. By applying suitable supplementary measures, the limit values according to Category C2 or according to limit value class A, Group 1 are maintained. Additional measures, such as the use of an additional RFI suppression filter (EMC filter), may be necessary.

Further, measures for EMC-compliant design of the system are described in detail in this manual or in the Configuration Manual Installation Guideline EMC.

Please note that the final statement on compliance with the standard is given by the respective label attached to the individual unit.

Spare parts

Spare parts are available on the Internet at:

<http://support.automation.siemens.com/WW/view/de/16612315>

Grounding symbols

Table 2 Symbols




Symbol	Meaning
	Connection for protective conductor (PE)
	Ground (e.g. M 24 V)
	Connection for functional grounding/equipotential bonding

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Fundamental safety instructions

1.1 General safety instructions



DANGER

Danger to life due to live parts and other energy sources

Death or serious injury can result when live parts are touched.

- Only work on electrical devices when you are qualified for this job.
- Always observe the country-specific safety rules.

Generally, six steps apply when establishing safety:

1. Prepare for shutdown and notify all those who will be affected by the procedure.
2. Disconnect the machine from the supply.
 - Switch off the machine.
 - Wait until the discharge time specified on the warning labels has elapsed.
 - Check that it really is in a no-voltage condition, from phase conductor to phase conductor and phase conductor to protective conductor.
 - Check whether the existing auxiliary supply circuits are de-energized.
 - Ensure that the motors cannot move.
3. Identify all other dangerous energy sources, e.g. compressed air, hydraulic systems, or water.
4. Isolate or neutralize all hazardous energy sources by closing switches, grounding or short-circuiting or closing valves, for example.
5. Secure the energy sources against switching on again.
6. Ensure that the correct machine is completely interlocked.

After you have completed the work, restore the operational readiness in the inverse sequence.



WARNING

Danger to life through a hazardous voltage when connecting an unsuitable power supply

Touching live components can result in death or severe injury.

- Only use power supplies that provide SELV (Safety Extra Low Voltage) or PELV- (Protective Extra Low Voltage) output voltages for all connections and terminals of the electronics modules.



WARNING

Danger to life when live parts are touched on damaged devices

Improper handling of devices can cause damage.

For damaged devices, hazardous voltages can be present at the enclosure or at exposed components; if touched, this can result in death or severe injury.

- Ensure compliance with the limit values specified in the technical data during transport, storage and operation.
- Do not use any damaged devices.



WARNING

Danger to life through electric shock due to unconnected cable shields

Hazardous touch voltages can occur through capacitive cross-coupling due to unconnected cable shields.

- As a minimum, connect cable shields and the conductors of power cables that are not used (e.g. brake cores) at one end at the grounded housing potential.



WARNING

Danger to life due to electric shock when not grounded

For missing or incorrectly implemented protective conductor connection for devices with protection class I, high voltages can be present at open, exposed parts, which when touched, can result in death or severe injury.

- Ground the device in compliance with the applicable regulations.



WARNING

Danger to life due to electric shock when opening plug connections in operation

When opening plug connections in operation, arcs can result in severe injury or death.

- Only open plug connections when the equipment is in a no-voltage state, unless it has been explicitly stated that they can be opened in operation.



WARNING

Danger to life due to fire spreading if housing is inadequate

Fire and smoke development can cause severe personal injury or material damage.

- Install devices without a protective housing in a metal control cabinet (or protect the device by another equivalent measure) in such a way that contact with fire is prevented.
- Ensure that smoke can only escape via controlled and monitored paths.

 **WARNING**

Danger to life through unexpected movement of machines when using mobile wireless devices or mobile phones

Using mobile wireless devices or mobile phones with a transmit power > 1 W closer than approx. 2 m to the components may cause the devices to malfunction, influence the functional safety of machines therefore putting people at risk or causing material damage.

- Switch the wireless devices or mobile phones off in the immediate vicinity of the components.

 **WARNING**

Danger to life due to the motor catching fire in the event of insulation overload

There is higher stress on the motor insulation through a ground fault in an IT system. If the insulation fails, it is possible that death or severe injury can occur as a result of smoke and fire.

- Use a monitoring device that signals an insulation fault.
- Correct the fault as quickly as possible so the motor insulation is not overloaded.

 **WARNING**

Danger to life due to fire if overheating occurs because of insufficient ventilation clearances

Inadequate ventilation clearances can cause overheating of components with subsequent fire and smoke. This can cause severe injury or even death. This can also result in increased downtime and reduced service lives for devices/systems.

- Ensure compliance with the specified minimum clearance as ventilation clearance for the respective component.

 **WARNING**

Danger of an accident occurring due to missing or illegible warning labels

Missing or illegible warning labels can result in accidents involving death or serious injury.

- Check that the warning labels are complete based on the documentation.
- Attach any missing warning labels to the components, in the national language if necessary.
- Replace illegible warning labels.

NOTICE

Device damage caused by incorrect voltage/insulation tests

Incorrect voltage/insulation tests can damage the device.

- Before carrying out a voltage/insulation check of the system/machine, disconnect the devices as all converters and motors have been subject to a high voltage test by the manufacturer, and therefore it is not necessary to perform an additional test within the system/machine.



WARNING

Danger to life when safety functions are inactive

Safety functions that are inactive or that have not been adjusted accordingly can cause operational faults on machines that could lead to serious injury or death.

- Observe the information in the appropriate product documentation before commissioning.
- Carry out a safety inspection for functions relevant to safety on the entire system, including all safety-related components.
- Ensure that the safety functions used in your drives and automation tasks are adjusted and activated through appropriate parameterizing.
- Perform a function test.
- Only put your plant into live operation once you have guaranteed that the functions relevant to safety are running correctly.

Note

Important safety notices for safety functions

If you want to use safety functions, you must observe the safety notices in the safety manuals.

1.2 Safety instructions for electromagnetic fields (EMF)



WARNING

Danger to life from electromagnetic fields

Electromagnetic fields (EMF) are generated by the operation of electrical power equipment such as transformers, converters or motors.

People with pacemakers or implants are at a special risk in the immediate vicinity of these devices/systems.

- Ensure that the persons involved are the necessary distance away (minimum 2 m).

1.3 Handling electrostatic sensitive devices (ESD)

Electrostatic sensitive devices (ESD) are individual components, integrated circuits, modules or devices that may be damaged by either electric fields or electrostatic discharge.



NOTICE

Damage through electric fields or electrostatic discharge

Electric fields or electrostatic discharge can cause malfunctions through damaged individual components, integrated circuits, modules or devices.

- Only pack, store, transport and send electronic components, modules or devices in their original packaging or in other suitable materials, e.g. conductive foam rubber or aluminum foil.
- Only touch components, modules and devices when you are grounded by one of the following methods:
 - Wearing an ESD wrist strap
 - Wearing ESD shoes or ESD grounding straps in ESD areas with conductive flooring
- Only place electronic components, modules or devices on conductive surfaces (table with ESD surface, conductive ESD foam, ESD packaging, ESD transport container).

1.4 Industrial security

Note

Industrial security

Siemens provides automation and drive products with industrial security functions that support the secure operation of plants or machines. They are an important component in a holistic industrial security concept. With this in mind, our products undergo continuous development. We therefore recommend that you keep yourself informed with the latest information and updates of our product.

Information and newsletters can be found at:

<http://support.automation.siemens.com>

To ensure the secure operation of a plant or machine, it is also necessary to take suitable preventive action (e.g. cell protection concept) and to integrate the automation and drive components into a state-of-the-art holistic industrial security concept for the entire plant or machine. Any third-party products used must also be taken into account.

For more detailed information, go to:

<http://www.siemens.com/industrialsecurity>



WARNING

Danger as a result of unsafe operating states resulting from software manipulation

Software manipulation (e.g. by viruses, Trojan horses, malware, worms) can cause unsafe operating states to develop in your installation which can lead to death, severe injuries and/or material damage.

- Keep the software up to date.
Information and newsletters can be found at:
<http://support.automation.siemens.com>
- Incorporate the automation and drive components into a state-of-the-art, integrated industrial security concept for the installation or machine.
For more detailed information, go to:
<http://www.siemens.com/industrialsecurity>
- Make sure that you include all installed products into the integrated industrial security concept.

1.5 Residual risks of power drive systems

The control and drive components of a drive system are approved for industrial and commercial use in industrial line supplies. Their use in public line supplies requires a different configuration and/or additional measures.

These components may only be operated in closed housings or in higher-level control cabinets with protective covers that are closed, and when all of the protective devices are used.

These components may only be handled by qualified and trained technical personnel who are knowledgeable and observe all of the safety instructions on the components and in the associated technical user documentation.

When assessing the machine's risk in accordance with the respective local regulations (e.g., EC Machinery Directive), the machine manufacturer must take into account the following residual risks emanating from the control and drive components of a drive system:

1. Unintentional movements of driven machine components during commissioning, operation, maintenance, and repairs caused by, for example:
 - Hardware defects and/or software errors in the sensors, controllers, actuators, and connection technology
 - Response times of the controller and drive
 - Operating and/or ambient conditions outside of the specification
 - Condensation / conductive contamination
 - Parameterization, programming, cabling, and installation errors
 - Use of radio devices / cellular phones in the immediate vicinity of the controller
 - External influences / damage

2. In the event of a fault, exceptionally high temperatures, including an open fire, as well as emissions of light, noise, particles, gases, etc. can occur inside and outside the inverter, e.g.:

- Component malfunctions
- Software errors
- Operating and/or ambient conditions outside of the specification
- External influences / damage

Inverters of the Open Type / IP20 degree of protection must be installed in a metal control cabinet (or protected by another equivalent measure) such that the contact with fire inside and outside the inverter is not possible.

3. Hazardous shock voltages caused by, for example:

- Component malfunctions
- Influence of electrostatic charging
- Induction of voltages in moving motors
- Operating and/or ambient conditions outside of the specification
- Condensation / conductive contamination
- External influences / damage

4. Electrical, magnetic and electromagnetic fields generated in operation that can pose a risk to people with a pacemaker, implants or metal replacement joints, etc. if they are too close.

5. Release of environmental pollutants or emissions as a result of improper operation of the system and/or failure to dispose of components safely and correctly.

Note

The components must be protected against conductive contamination (e.g. by installing them in a control cabinet with degree of protection IP54 according to IEC 60529 or NEMA 12).

Assuming that conductive contamination at the installation site can definitely be excluded, a lower degree of cabinet protection may be permitted.

For more information about residual risks of the components in a drive system, see the relevant sections in the technical user documentation.

System overview

2.1 SINAMICS S120 Combi components

System components

- Line-side power components such as fuses and contactors to switch the energy supply
- Reactors and filters to maintain EMC regulations
- Motor Modules for 1 - 2 expansion axes which function as inverters and provide the energy to the connected motors
- DC link components (Braking Module, Control Supply Module) used optionally for stabilizing the DC link voltage
- Additional system components and encoder system connections to expand the functionality and to handle various interfaces for encoders and process signals.

The SINAMICS S120 Combi is intended for installation in a control cabinet. It sets itself apart as a result of the following properties:

- Easy to handle, simple installation and wiring
- Practical connection system, cable routing in accordance with EMC requirements
- Standardized design, side-by-side mounting

Application and cooling method

The S120 Combi Power Modules are optimized as a drive for processing machines with 3 to 6 axes. The Power Modules are available with the "external air cooling" cooling method.

Motor Modules in the booksize compact format are used as expansion axes.

2.1 SINAMICS S120 Combi components

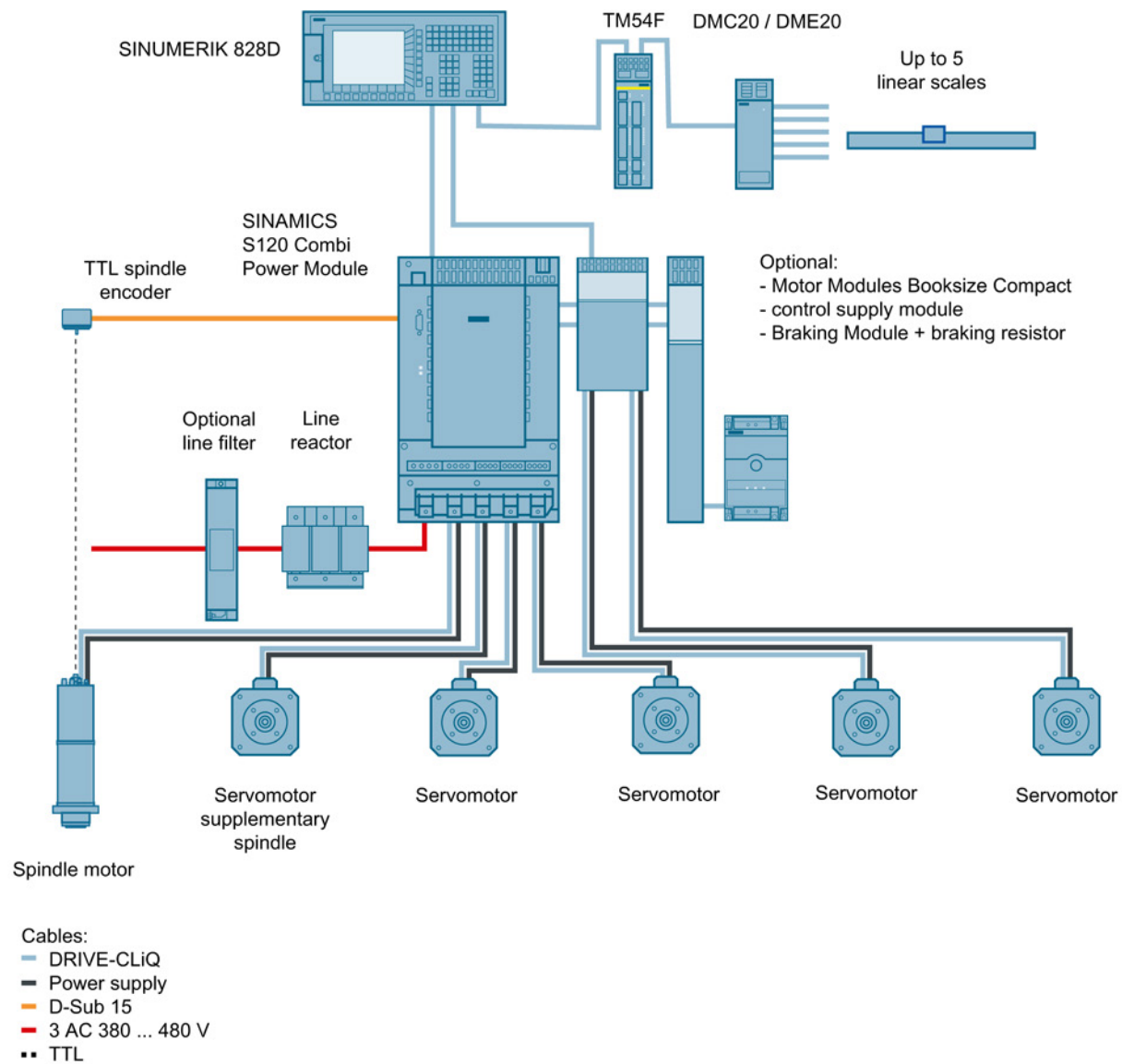


Figure 2-1 Connection example, S120 Combi 4-axis Power Module with 2 expansion axes connected to SINUMERIK 828D (maximum expansion stage)

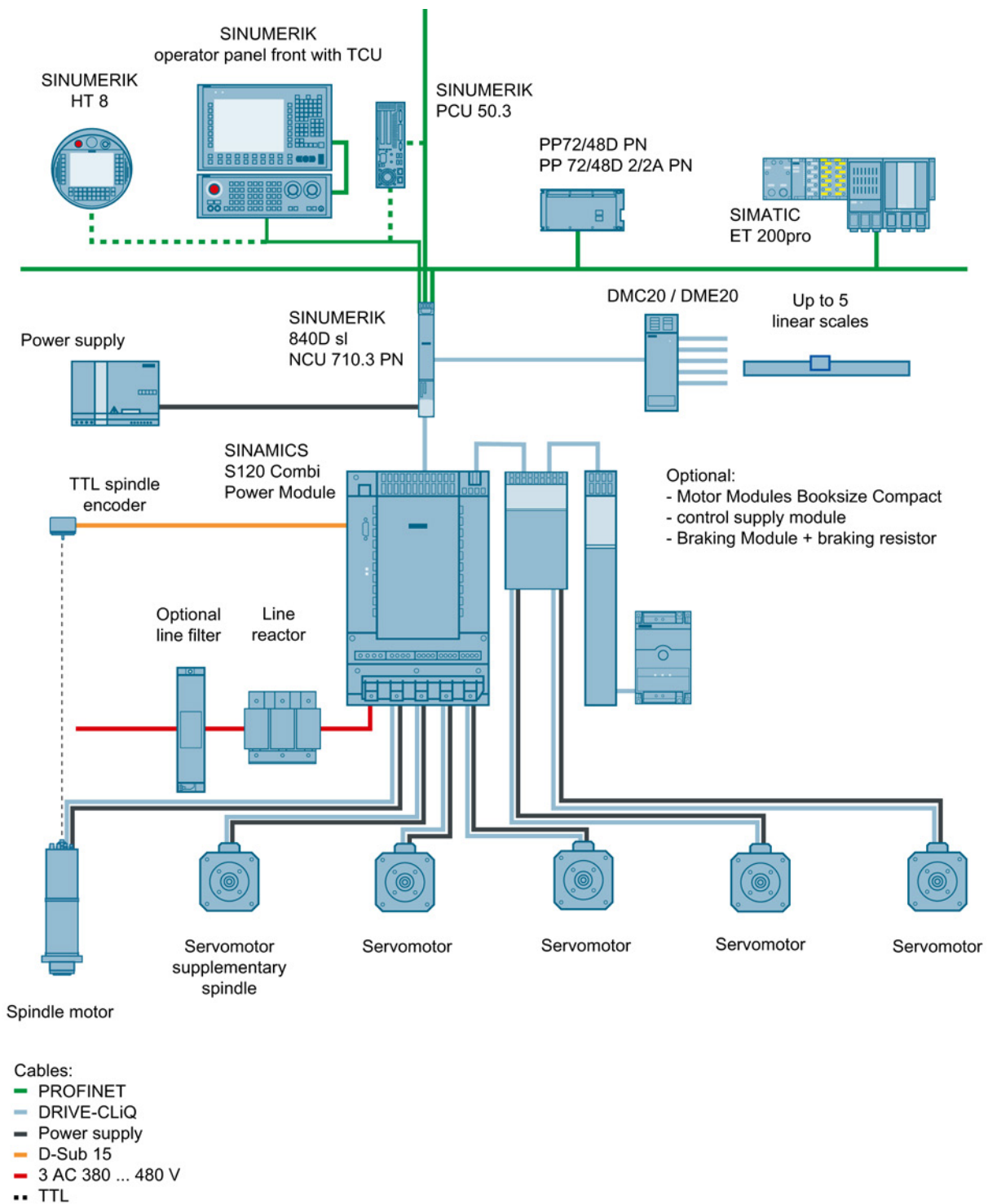


Figure 2-2 Connection example, S120 Combi 4-axis Power Module with 2 expansion axes connected to SINUMERIK 840D sl (maximum expansion stage)

2.2 System data

Technical data

The following technical data apply for SINAMICS S120 Combi Power Modules.

Table 2- 1 Electrical data

Line connection voltage	3 AC 380 V - 10 % ... 3 AC 480 V + 10 % Above an installation altitude of 2000 m, an isolating transformer must be used (see Chapter Derating as a function of the installation altitude and ambient temperature (Page 32)).
Line frequency	45 Hz ... 66 Hz
Line supply types	TN, TT, and IT line supplies
Electronics power supply	24 V DC 15/20 % ¹⁾ , Safety extra-low voltage PELV or SELV (see Chapter 24 V DC supply (Page 295))
Rated short-circuit current SCCR according to UL508C	65 kA
Radio interference suppression acc. to EN 61800-3	Category C2 for plant and system versions in conformance with the documentation
Overvoltage category	III
Pollution degree	2

¹⁾ If a motor holding brake is used, restricted voltage tolerances (24 V ± 10 %) may have to be taken into account.

Table 2- 2 Environmental conditions

Degree of protection	IPXXB acc. to EN 60529, open type according to UL508
Protection class, line supply circuits Electronic circuits	I (with protective conductor connection) safety extra-low voltage PELV / SELV
Permissible cooling medium temperature (air) and installation altitude in operation	0°C to +45°C up to an installation altitude of 1000 m without derating, installation altitude >1000 m up to 4000 m, see the derating characteristic (Page 126) with respect to the installation altitude or reduction of the ambient temperature by 3.5 K per 500 m.
Chemically active substances	
Long-term storage in the transport packaging	Class 1C2 according to EN 60721-3-1
Transport in the transport packaging	Class 2C2 according to EN 60721-3-2
Operation	Class 3C2 according to EN 60721-3-3
Biological environmental conditions	
Long-term storage in the transport packaging	Class 1B1 according to EN 60721-3-1
Transport in the transport packaging	Class 2B1 according to EN 60721-3-2
Operation	Class 3B1 according to EN 60721-3-3

Vibratory load	
Long-term storage in the transport packaging	Class 1M2 according to EN 60721-3-1
Transport in the transport packaging	Class 2M3 according to EN 60721-3-2
Shock load	
Long-term storage in the transport packaging	Class 1M2 according to EN 60721-3-1
Transport in the transport packaging	Class 2M3 according to EN 60721-3-2
Operation	Test values: 15 g / 11 ms
Climatic environmental conditions	
Long-term storage in the transport packaging	Class 1K4 according to EN 60721-3-1 Temperature: -25°C ... +55°C
Transport in the transport packaging	Class 2K4 according to EN 60721-3-2 Temperature: -40 °C to +70 °C
Operation	Class 3K3 according to EN 60721-3-3 Temperature +0°C ... +45 °C Relative humidity: 5% ... 95% Oil mist, salt mist, ice formation, condensation, dripping water, spray, splash water, water jets are not permitted

Table 2- 3 Certificates

Declarations of Conformity	CE (Low Voltage and EMC Directives)
Approvals	cURus

2.3 Derating as a function of the installation altitude and ambient temperature

The S120 Combi Power Modules and Motor Modules Booksize Compact are designed for operation at an ambient temperature of 40 °C, installation altitudes up to 1000 m above sea level and the relevant specified pulse frequency.

The air pressure and therefore air density drop at altitudes above sea level. At these altitudes, the same quantity of air does not have the same cooling effect and the air gap between two electrical conductors can only insulate a lower voltage. Typical values for air pressure are summarized in the table below:

Table 2- 4 Air pressure for various installation altitudes

Installation altitude above sea level in [m]	0	2000	3000	4000	5000
Air pressure in mbar [kPa]	100	80	70	62	54

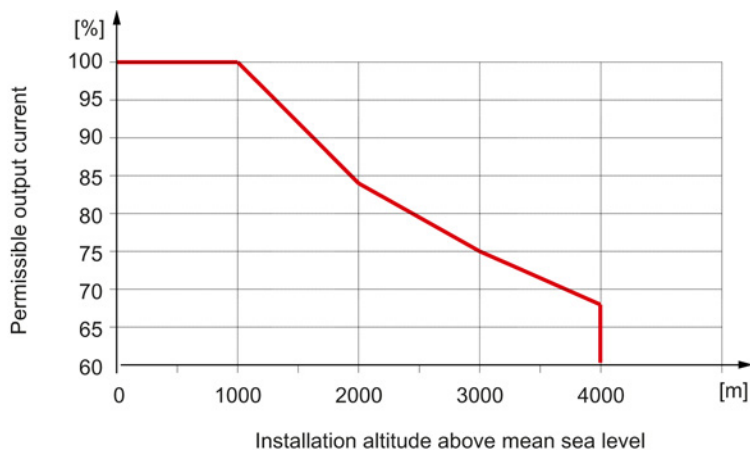


Figure 2-3 Output current as a function of the installation altitude

2.3 Derating as a function of the installation altitude and ambient temperature

The output current must be reduced if the modules are operated at ambient temperatures above 40 °C. Ambient temperatures above 55 °C are not permissible.

At installation altitudes above 2000 m, the Power Modules must be connected using an isolating transformer. The secondary line supply system must be implemented as follows:

- TN line supply with grounded star point (no grounded outer conductor)
- IT line supply

A reduction of the line supply voltage phase-phase is not necessary.

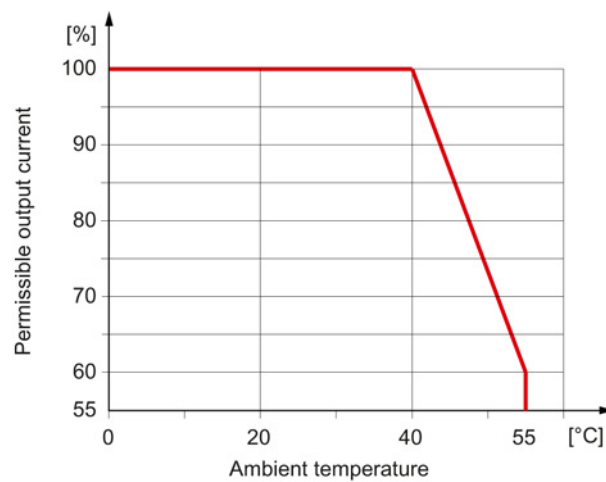


Figure 2-4 Output current as a function of the temperature

Line-side power components

3.1 Introduction

The following components should be used to connect the S120 Combi drive line-up to the line supply:

- Line disconnector
- Overcurrent protection device (line fuse or circuit breaker)
- Line contactor (this is required for electrical isolation)
- Line filter
- Line reactor (always required)

The line connection for a SINAMICS S120 Combi comprises in addition to the regionally required protective devices, an optional line filter and a line reactor:

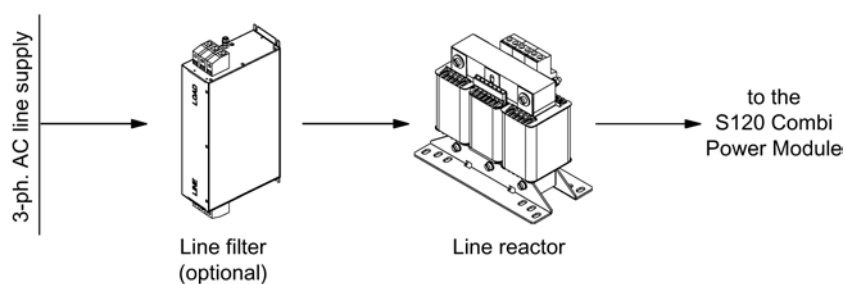


Figure 3-1 Overview diagram, line connection

3.2 Information on the disconnecter unit

A line disconnecter is required to correctly disconnect the drive line-up from the line supply. The line disconnecter of the machine's electrical equipment can be used for this purpose. The line disconnecter must be selected in compliance with the requirements of the internationally binding standard relating to the electrical equipment of machines EN 60204-1, Section 5.3. The relevant technical data and any other loads connected to the electrical equipment must be taken into account when making your selection.

NOTICE

Damage to loads connected in parallel caused by switching the line disconnecter while under load

When switching the line disconnecter under load, the voltage applied can damage external loads located parallel to the drive on the same switching component.

- Firstly, interrupt the voltage at the X21 interface, terminal 3 (EP +24 V) and 4 (EP M) on the S120 Combi. This can be achieved with a leading disconnecting auxiliary contact (≥ 10 ms), for example.

The accessories required for the line disconnecter must be selected from the manufacturer catalogs. See also catalog NC61.

3.3 Overcurrent protection by means of line fuses and circuit breakers

Line fuses or circuit breakers must be used for cable protection/overcurrent protection. NH, D, and DO type fuses with a gL characteristic or suitable circuit breakers according to IEC 60947 can be used for this purpose.

Table 3- 1 Recommended line fuses and circuit breakers for S120 Combi Power Modules

	10 kW	16 kW	20 kW
I _n fuse	35 A	35 A	63 A
LV HRC line fuse	3NA3814	3NA3814	3NA3822
Circuit breaker (IEC 60947)	3RV1031-4FA10	3RV1031-4FA10	3RV1041-4JA10
UL-application			
Rated current	35 A	35 A	60 A
Line fuse ¹⁾	AJT 35	AJT 35	AJT 60
Circuit breaker	3VL2105-2KN30	3VL2105-2KN30	3VL2106-2KN30

¹⁾ Type AJT Class J, source: Ferraz Shawmut



WARNING

Danger to life through electric shock as well as fire hazard due to overcurrent protective devices that trip too late in TT line supplies when an insulation fault occurs

Overcurrent protective devices that do not trip or trip too late can cause an electric shock or fire.

- Generally, due to the higher loop impedance of TT line supplies, the installed overcurrent protection devices are not tripped within the prescribed period if an insulation fault occurs.

When operating on TT line supplies, use a residual current protection device (see Chapter Line supply connection via residual-current devices (Page 38)) in addition to the overcurrent protective device.



WARNING

Danger to life through electric shock as well as fire hazard due to overcurrent protective devices that trip too late

Overcurrent protective devices that do not trip or trip too late can cause an electric shock or fire.

- To protect personnel and for fire protection purposes, at the infeed point, the short-circuit rating and loop impedance must correspond to the specifications in the documentation in order for the installed overcurrent protection devices to trip within the specified time.



WARNING

Danger to life due to electric shock caused by oversized fuses

Oversized fuses can result in significant levels of danger and also faults.

- Use an adapted fuse corresponding to the table "Recommended line fuses and circuit breakers for S120 Combi Power Modules".

3.4 Line supply connection via residual-current devices

Selectively tripping, AC/DC-sensitive residual current protection devices (type B) can be used in addition to the overcurrent protection devices.

Residual-current operated circuit breakers (RCD)



WARNING

Danger to life due to electric shock when a residual current protection device does not trip

Overcurrent protective devices that do not trip or trip too late can cause an electric shock or fire.

- Check or activate the residual current circuit breaker in regular cycles.

The following points must be observed when using a residual current circuit breaker:

- It is only permissible to use a type B delayed tripping, selective AC/DC-sensitive residual current circuit breaker.
- The loop impedance must comply with local installation regulations.
- The maximum total length of the shielded power cables in the drive line-up (motor cables incl. line supply cables from the line filter to the connecting terminals of the S120 Combi) may be no more than 175 m.
- Only recommended line filters must be used in operation.
- Switching elements (disconnecter unit, contactors) for connecting and disconnecting the drive line-up have a maximum 35 ms delay time between closing/opening of the individual main contacts.

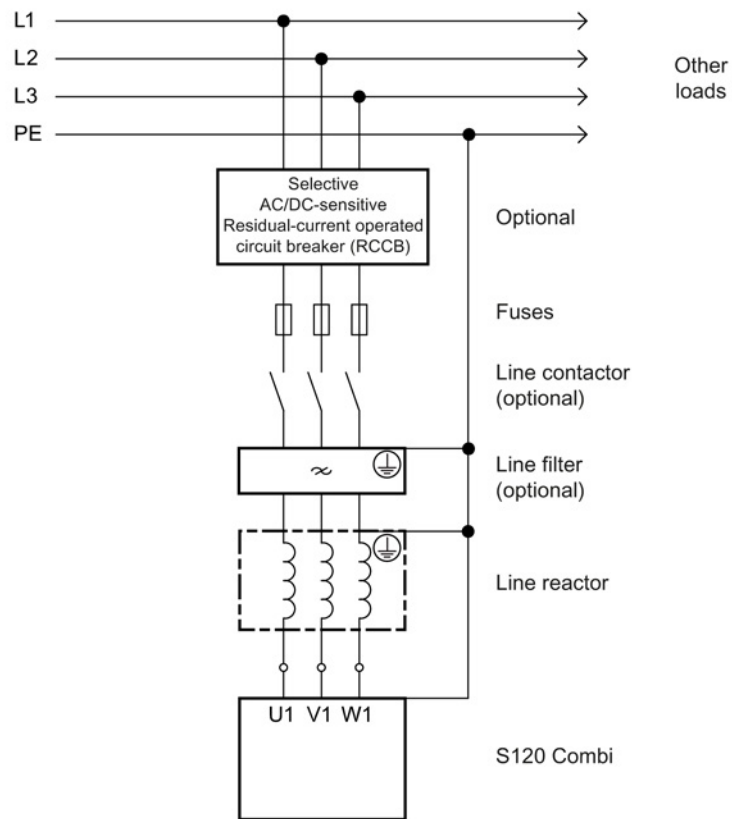


Figure 3-2 Connecting a residual-current operated circuit breaker

Recommendation

SIEMENS selectively switching AC/DC-sensitive residual current protection devices in accordance with EN 61009-1 of the 5SM series e.g. 5SM3646-4 or 5SM3646-4+5SW3300 with an auxiliary disconnector (1 NC contact / 1 NO contact) for a rated current of 63 A and rated residual current of 0.3 A (see catalog "BETA Modular Installation Devices - ET B1").

Note

AC or pulse-sensitive RCCBs are not suitable.

Derating characteristics

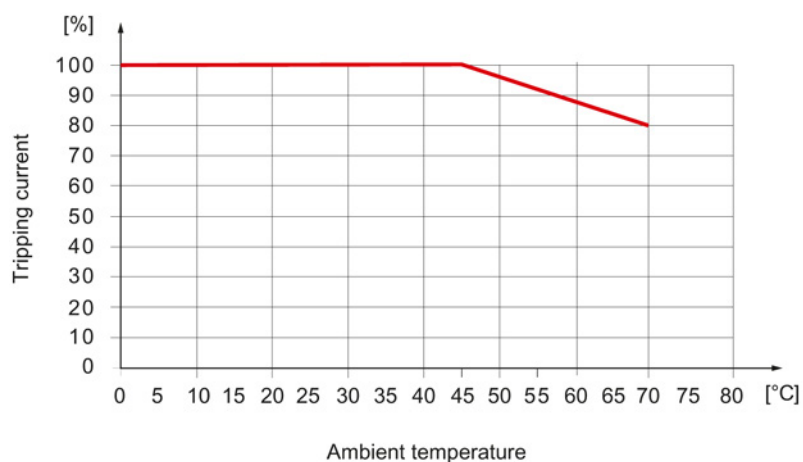


Figure 3-3 The rated current and tripping current depend on the ambient temperature for rated residual currents over 100 mA

3.5 Overvoltage protection

To protect the units against line-side surge voltages, you are advised to install an overvoltage protection device directly at the infeed point (upstream of the main switch). To comply with the requirements of CSA C22.2 No. 14-05, a type VZCA or VZCA2 surge arrester is absolutely mandatory. The Raycap company has suitable surge arresters.

3.6 Line filters

3.6.1 Description

Line filters have the task to attenuate conducted interference emission in the frequency range according to the specifications of EMC legislation. They are mainly effective in the frequency range from 150 kHz to 30 MHz; this is the range relevant to ensure compliance with the appropriate standard.

In conjunction with a line filter and the associated line reactor, drive line-ups with S120 Combi 10 kW, 16 kW and 20 kW Power Modules and a maximum total cable length up to 175 m, fulfill Category C2 according to EN 61800-3. An EMC compliant design is always assumed.

Note

The line filter is only suitable for direct connection to TN line supplies. An isolating transformer with vector group "Dyn" and grounded neutral point must be used when connecting to other line supplies. The line filter and the control cabinet must be connected to the isolating transformer neutral point through a low inductance connection.

3.6.2 Safety information



WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

DANGER

Danger to life through electric shock due to residual charge

A hazardous voltage is still present for up to 5 minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Measure the voltage before starting any work.



! WARNING

Danger to life through interruption of the external protective conductor due to high leakage currents

The drive components conduct a high leakage current via the protective conductor. Touching conductive parts when the protective conductor is interrupted can result in death or serious injury.

- Ensure that the external protective conductor satisfies at least one of the following conditions:
 - It has been laid so that it is protected against mechanical damage.¹⁾
 - If it is a single cable, it has a cross-section of at least 10 mm² Cu.
 - If it is a conductor of a multi-conductor cable, it has a cross-section of at least 2.5 mm² Cu.
 - It has a second protective conductor in parallel with the same cross-section.
 - It complies with the local regulations for equipment with increased leakage current.
- ¹⁾ Cables laid within control cabinets or closed machine housings are considered to be adequately protected against mechanical damage.

! WARNING

Fire hazard due to overheating because of inadequate ventilation clearances

Inadequate ventilation clearances can cause overheating with a risk for personnel through smoke development and fire. This can also result in more downtimes and Line Modules may have a reduced service life.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).

NOTICE

Damage to the line filter due to interchanging the input and output

The line filter can be damaged if the input and output connections are interchanged.

- Connect the incoming line supply cable to LINE L1, L2, L3.
- Connect the outgoing cable to line reactor at LOAD L1', L2', L3'.

NOTICE

Damage or fault to other loads when no line reactor is present

If the SINAMICS line filter is directly connected to the S120 Combi and not connected via the associated line reactor, other loads can be damaged or destroyed.

- Connect the line filter to the S120 Combi via the associated line reactor.
- Connect additional loads upstream of the SINAMICS line filter (if required, via a separate line filter).

NOTICE**Damage caused by third party filters**

According to product standard IEC 61800-3, RFI suppression commensurate with the relevant rated conditions is required. Line filters and line reactors are required for this purpose.

The use of filters of other makes can lead to limit value violations, resonances, overvoltages and irreparable damage to motors or other equipment.

- Only use line filters which are listed in this Manual.
- The machine manufacturer must provide verification that the machine equipped with the drive products and the installed suppression elements, e.g. line filters, is EMC-compliant before the machines are placed in the market.

NOTICE**Damage caused by line filters which are not approved for the SINAMICS S120 Combi**

The integrated infeed can be damaged or destroyed when using line filters that have not been approved by SIEMENS for the SINAMICS S120 Combi Power Modules. Furthermore, line harmonics can occur that damage or destroy loads connected to the same line supply.

It is not permissible to connect other loads after the line filter.

- Only use line filters which have been approved for the SINAMICS S120 Combi.

Note**System fault level at the infeed point**

In order to comply with EMC limit values, Category C2 according to EN 61800-3, the system fault level at the infeed point must be at least a factor 70 higher than the rated power of the integrated infeed.

Note

When a high-voltage test is conducted with alternating voltage in the system, the existing line filters must be disconnected in order to obtain accurate measurements.

3.6.3 Interface description

3.6.3.1 Overview

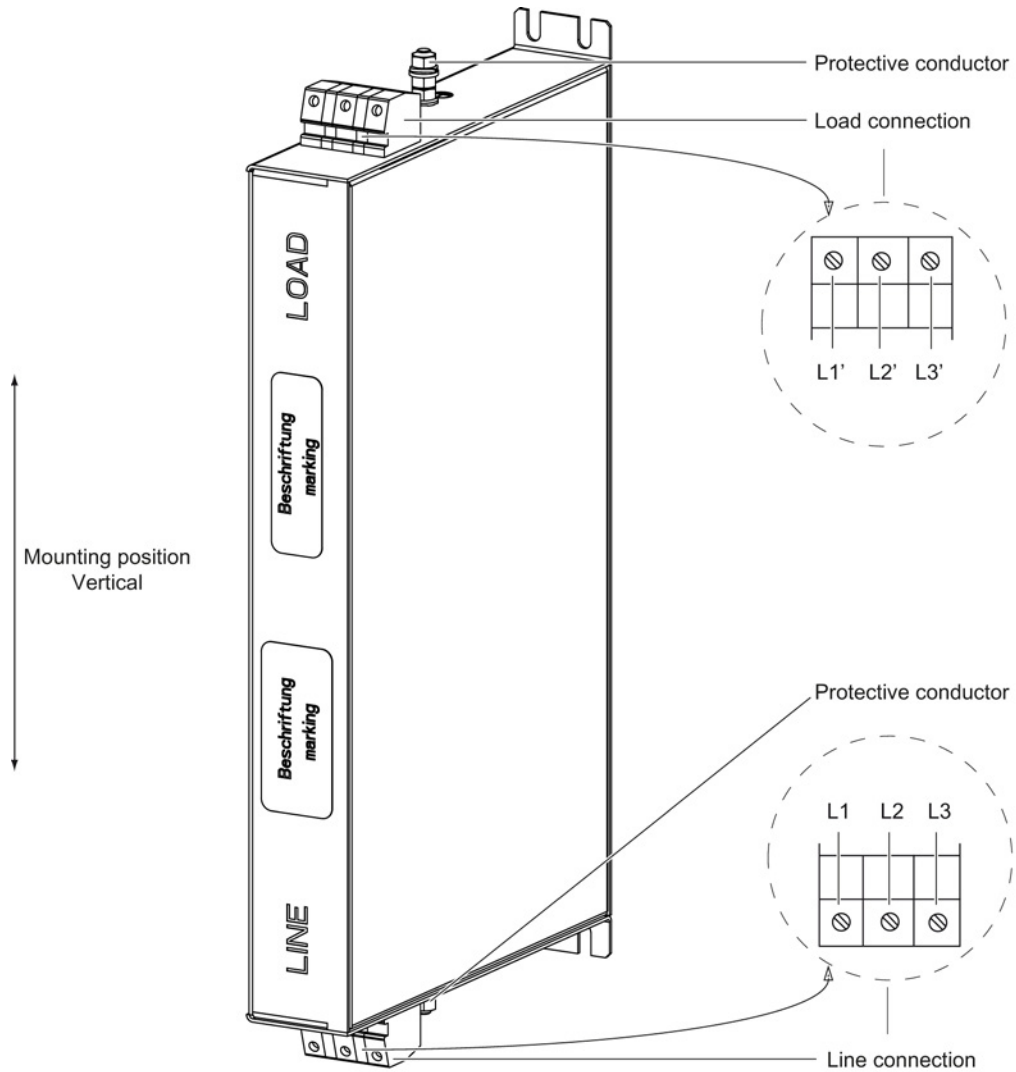


Figure 3-4 Line filter for S120 Combi

Either the upper or lower PE screw can be used for the connection. One of the screws remains unused. "Looping-through" the protective connection to the line reactor is not permissible.

3.6.3.2 Line/load connection

Table 3- 2 Line filter connection

Order number	6SL3000-0BE21-6DAx
Rated infeed power	10 kW, 16 kW and 20 kW
Line connection L1, L2, L3	Type: Screw terminal 6 (Page 309) Max. connectable cross-section: 10 mm ² Tightening torque: 1.5 ... 1.8 Nm
Load connection L1', L2', L3' (U, V, W)	Type: Screw terminal 6 (Page 309) Max. connectable cross-section: 10 mm ² Tightening torque: 1.5 ... 1.8 Nm
PE connection	Type: Grounding studs M6 tightening torque: 6 Nm

Note

The line filter 6SL3000-0BE21-6DAx can be used for all S120 Combi Power Modules.

3.6.4 Dimension drawing

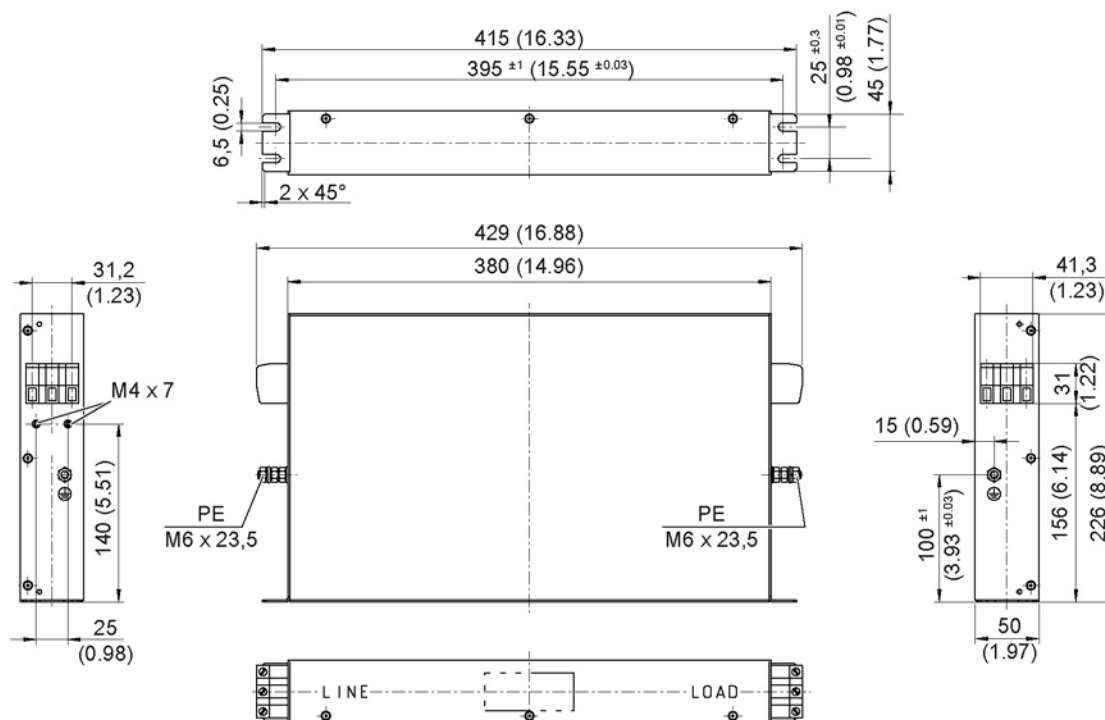


Figure 3-5 Dimension drawing of the line filter, all dimensions in mm and (inches)

3.6 Line filters

3.6.5 Technical data

Table 3- 3 Technical data, line filter

6SL3000-0BE21-6DA0	Unit	
Rated power	kW	10, 16 and 20
Connection voltage: Line voltage Line frequency	V _{AC} Hz	3 AC 380 - 10 % (- 15 % < 1 min) ... 3 AC 480 + 10 % 47 ... 63 Hz
Rated current	A _{AC}	36
Power loss (see power loss tables (Page 318))	W	16 at 20 kW
Dimensions (W x H x D)	mm	50 x 420 x 226
Weight, approx.	kg	5
Degree of protection		IP20

3.7 Line reactors

3.7.1 Description

Line reactors for the S120 Combi limit low-frequency line harmonics to permissible values. For this reason, line reactors should always be used.

3.7.2 Safety information



WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

DANGER

Danger to life due to electric shock in the event of missing touch protection

Death or serious injury can result when live parts are touched.

- For the reactor, use touch protection according to IPXXA or corresponding to the local installation regulations.

NOTICE

Damage caused by line reactors which are not approved for the SINAMICS S120 Combi

The following can occur if line reactors are used that have not been approved for SINAMICS S120 Combi by SIEMENS:

- The infeed in the S120 Combi may be damaged or destroyed.
- Line harmonics may occur that damage or destroy loads connected to the same line supply.
- Only use line reactors which are listed in this Manual.

NOTICE

Damage due to high temperatures of line reactors

The surface temperature of the line reactors may exceed 80°C. This can lead to temperature-related damage to adjacent components.

- | |
|---|
| <ul style="list-style-type: none">• It is absolutely essential that you maintain clearances according to the table Ventilation clearances above and below the component (Page 312) around the reactor.• If this clearance cannot be observed, additional measures such as shielding plates or a cooling system must be provided. |
|---|

NOTICE

Faults due to the magnetic fields of line reactors

Reactors generate magnetic fields. Components and cables can be damaged or affected by this.
--

- | |
|--|
| <ul style="list-style-type: none">• Ensure there is sufficient clearance (at least 200 mm) from the reactors or shield them. |
|--|

Note

Connecting cables

The connecting cables between the line reactor and S120 Combi must be kept as short as possible.

If at all possible, shielded connecting cables should be used.

When using unshielded connecting cables, the cores must be protected from rubbing against the shield connection clip.

3.7.3 Connection description

3.7.3.1 Overview

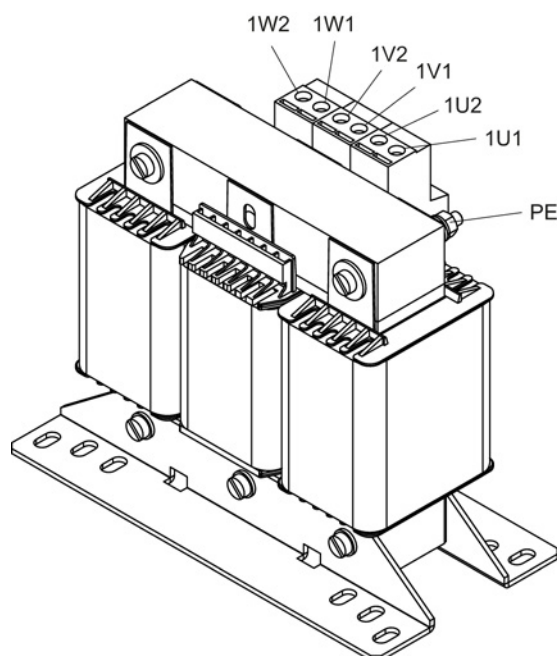


Figure 3-6 Line reactor for S120 Combi (example for 16 kW infeed)

3.7.3.2 Line/load connection

Table 3- 4 Connection of line reactors

Order number	6SL3100-0EE21-6AA0	6SL3100-0EE22-0AA0
Power [kW]	16	20
Line connection 1U1, 1V1, 1W1	Type: Screw terminal 7 (Page 309) Max. connectable cross-section: 16 mm ² Tightening torque: 1.5 ... 1.8 Nm	Type: Screw terminal 7 (Page 309) Max. connectable cross-section: 16 mm ² Tightening torque: 1.5 ... 1.8 Nm
Load connection 1U2, 1V2, 1W2	Type: Screw terminal 7 (Page 309) Max. connectable cross-section: 16 mm ² Tightening torque: 1.5 ... 1.8 Nm	Type: Screw terminal 7 (Page 309) Max. connectable cross-section: 16 mm ² Tightening torque: 1.5 ... 1.8 Nm
PE connection	Type: Grounding studs M6 tightening torque: 6 Nm	Grounding studs M6 tightening torque: 6 Nm

Note

A 6SL3111-4VE21-0EA0 Power Module (10 kW) must be combined with a 6SL3100-0EE21-6AA0 line reactor.

3.7.4 Dimension drawings

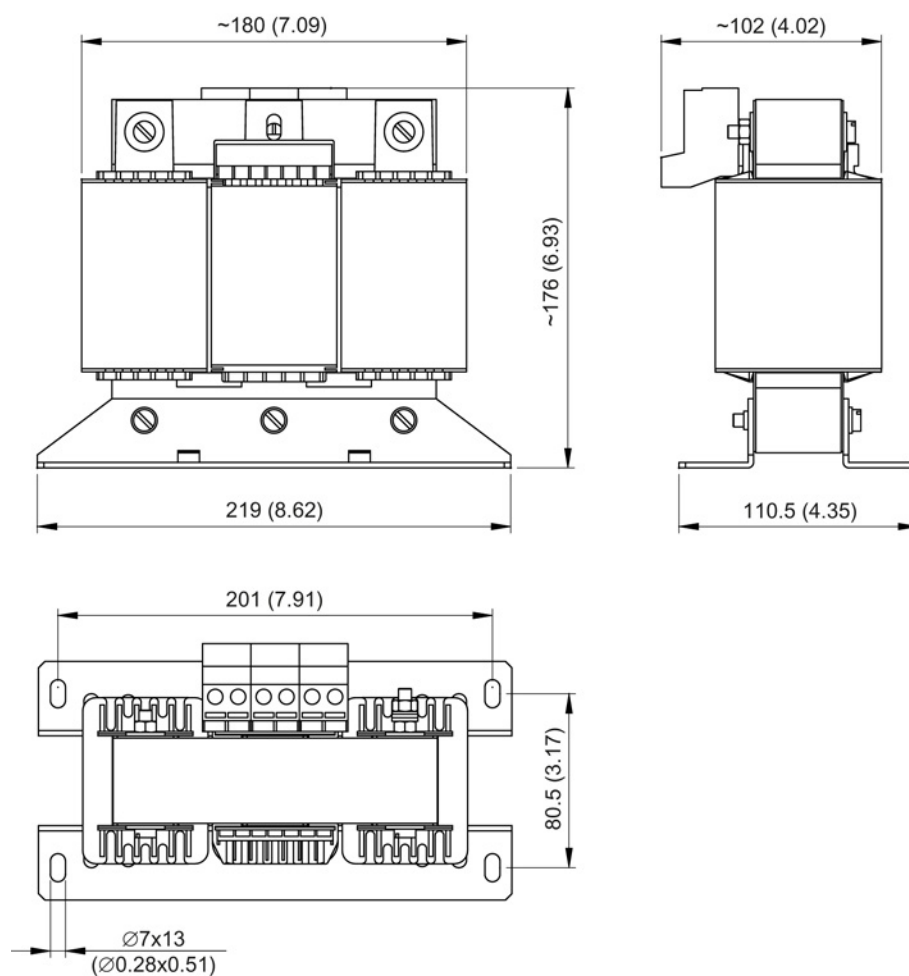


Figure 3-7 Dimension drawing of the line reactor for S120 Combi (16 kW infeed), all dimensions in mm and (inches)

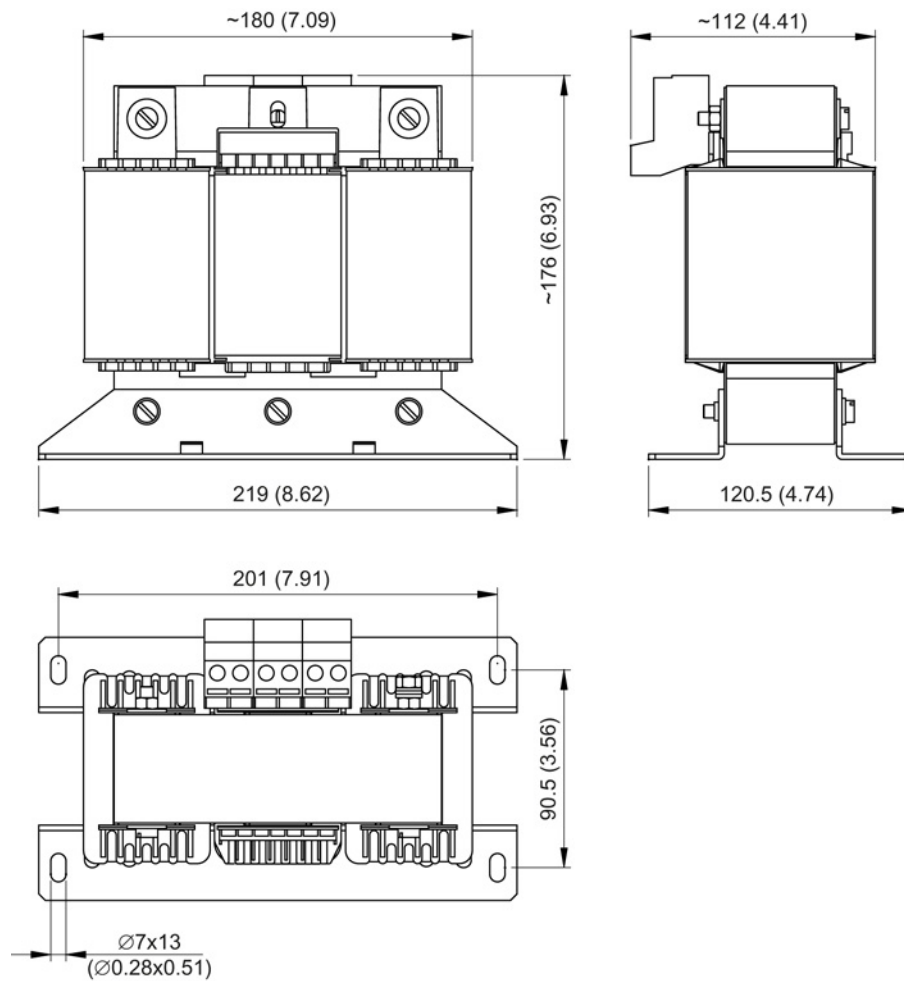


Figure 3-8 Dimension drawing of the line reactor for S120 Combi (20 kW infeed), all dimensions in mm and (inches)

3.7.5 Technical data

Table 3- 5 Technical data, line reactors for S120 Combi

	Unit	6SL3100-0EE21-6AA0	6SL3100-0EE22-0AA0
Rated power	kW	16	20
Rated current	A _{rms}	28	33
Power loss (see power loss tables (Page 318))	W	75	98
Dimensions (W x H x D)	mm	219 x 176 x 120	219 x 176 x 130
Weight	kg	10.7	10.9
Degree of protection		IPXXA	IPXXA

3.8 Line connection versions

3.8.1 Ways of connecting the line supply

The following line connection versions are possible:

- Line connection components to be directly connected to the line supply
- Operating line connection components via an autotransformer
- Operating line connection components via an isolating transformer

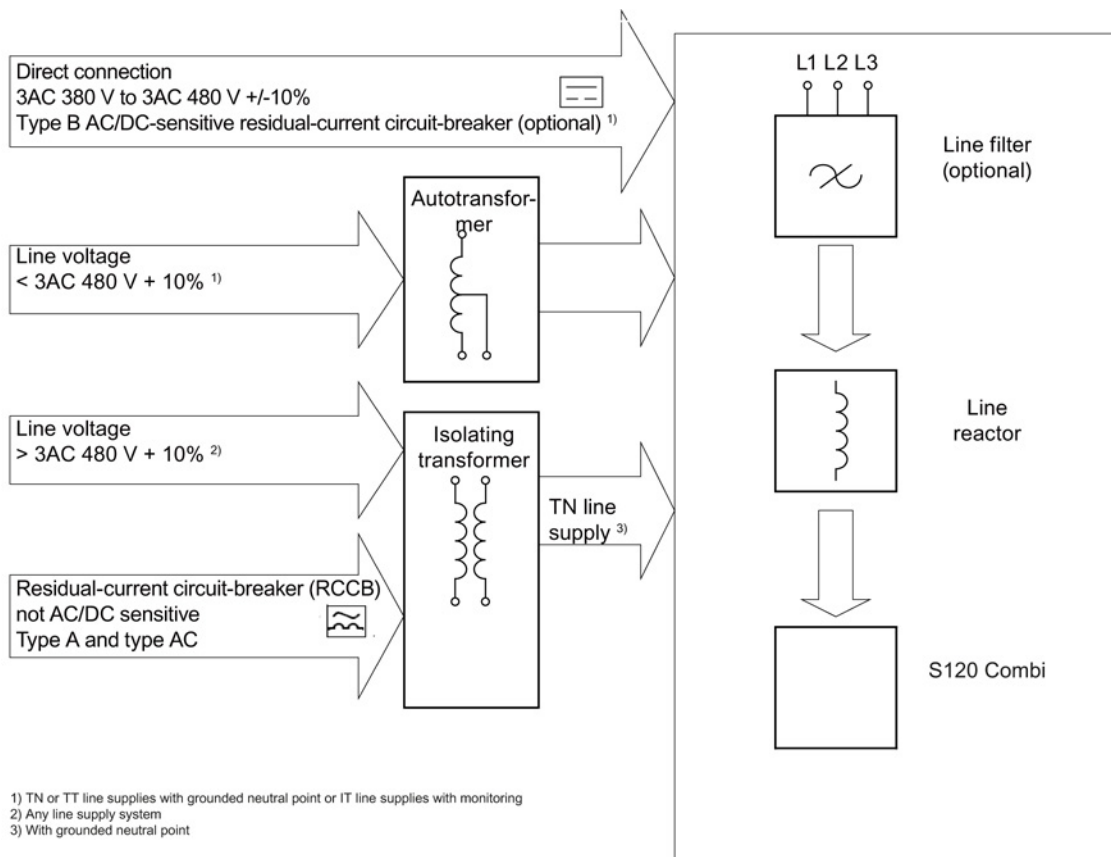


Figure 3-9 Overview of line connection versions

Note

Line connection of motors

In combination with the drive system, the motors are generally approved for operation on TN and TT line supplies with grounded neutral point and on IT line supplies.

In operation on IT line supplies, the occurrence of a first fault between an active part and ground must be signaled by a monitoring device. The first fault must be removed as quickly as possible to minimize temporary overload of the motor insulation.

For all other line supplies, except TN and TT line supplies with grounded neutral point and IT line supplies, such as line supplies with a grounded phase conductor, an isolation transformer with grounded neutral point (secondary side) must be connected between the line supply and the drive system in order to protect the motor insulation from a continuous and inadmissibly high stress level.

3.8.2

Operating line connection components on the line supply

The SINAMICS S120 Combi drive system is designed to be directly connected to TN, TT, and IT line supplies with a rated voltage of 3-ph. 380 V to 3-ph. 480 V AC.

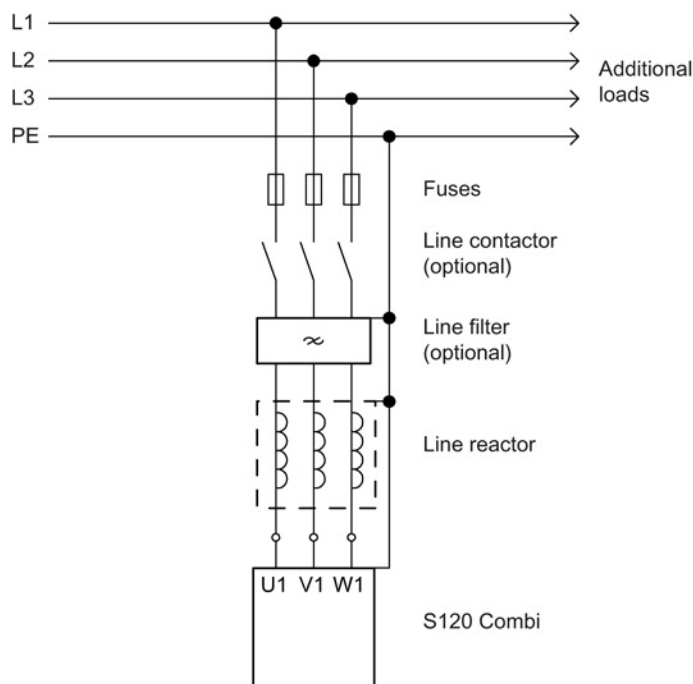


Figure 3-10 Direct operation on the line supply

3.8.3 Operation of the line connection components via a transformer

3.8.3.1 Safety information

Note

If the system fault level is too low, this can result in faults at the integrated infeed of the SINAMICS S120 Combi Power Modules. It can also cause faults and damage to other equipment and devices that are connected to the same line connection point as the S120 Combi Power Module.

Note

Using a transformer with the S120 Combi Power Module does not replace the external line reactor.

3.8.3.2 Line connection conditions

The S120 Combi is approved for operation on line supplies from $S_{K \text{ line}}/P_n \geq 70$.

If a TN line supply is specified on the secondary side, a transformer with grounded neutral point must be used. On the other hand, to trigger the fuse within the specified time, the loop resistance must be low enough.

Vector group

Any vector group with the neutral point brought out on the secondary side

3.8.3.3 Dimensioning an isolating transformer/autotransformer for several loads

An S120 Combi Power Module with integrated infeed and other loads / machines should be connected to the line supply via an isolating/autotransformer (matching transformer). The following diagram shows the connection using an isolating transformer as example.

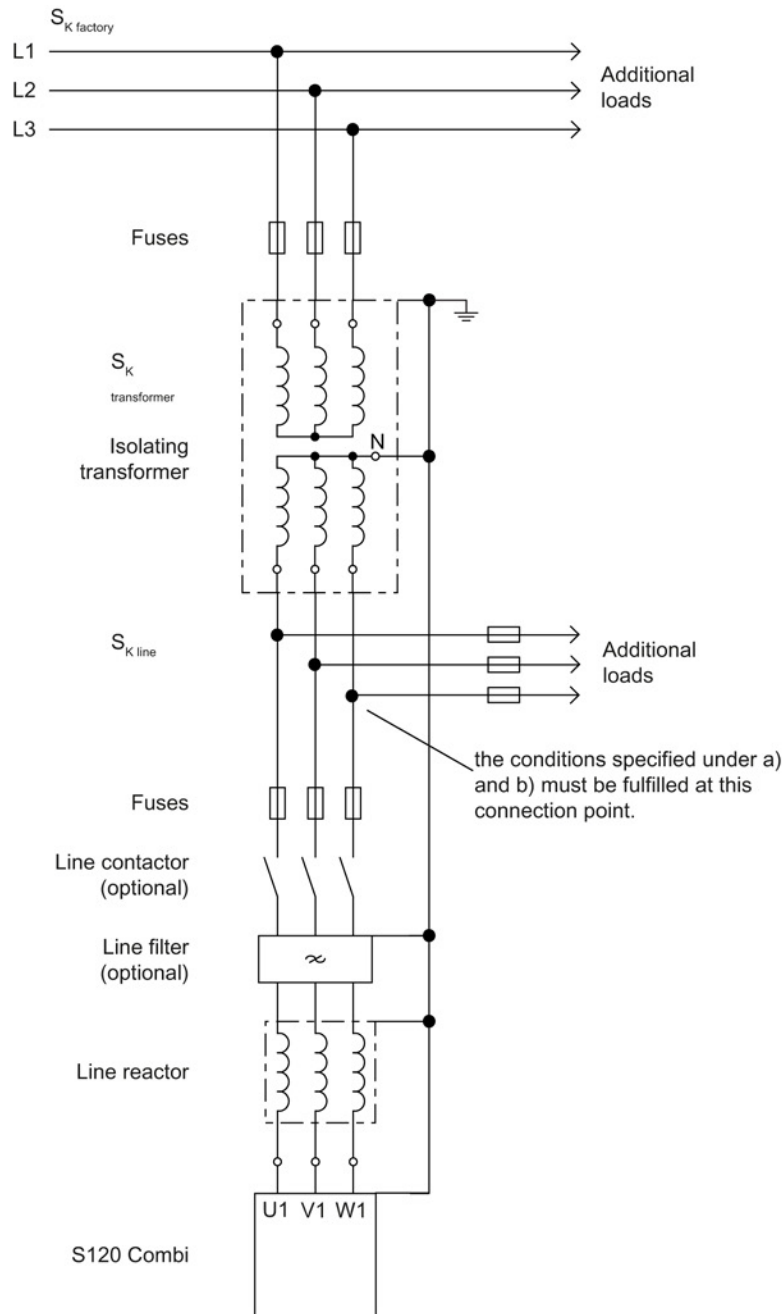


Figure 3-11 Operating several loads through an isolating transformer

An isolating/autotransformer (matching transformer) must be dimensioned for the total of all loads connected to it. The apparent powers required must be determined and added as indicated in the table titled "Transformer configuration instructions". If the transformer is too small (S_n or S_k), this can lead to increased line voltage dips and faults in the line supply and in other loads at this connecting point.

If other loads are connected to the secondary side of the matching transformer, the boundary conditions indicated under a) and b) must be followed when selecting the matching transformer.

S_{n1} , S_{n2} = calculated rated power of the transformer resulting from a) and b)

u_k = short-circuit voltage of the matching transformer in %
(must be between 1% ... 3% for the S120 Combi)

S_k = short-circuit power.



WARNING

Danger to life through electric shock due to the connection of an unsuitable power supply

If the short-circuit power is not sufficiently high enough to trip the fuse in the event of a fault, there is a risk of electric shock or fire.

- Use a power supply which generates a sufficient system fault level.

Supplementary conditions

a) Rated power

The rated power of the matching transformer S_{n1} must always be a factor of 1.27 higher than the rated power P_n of the S120 Combi Power Module.

$$S_{n1} \geq 1.27 \cdot P_n$$

Example:

The minimum rated power of a matching transformer for a 16 kW S120 Combi Power Module is 21 kVA.

b) Short-circuit power

In order to avoid faults and disturbances at the other loads that are connected to the secondary side of the matching transformer, the total short-circuit power of the plant connection and that of the matching transformer at the connection point must reach the following values:

$$S_{k \text{ line}} \geq 70 \cdot P_n$$

Special case:

When operating with only one supply at a transformer, the values may be reduced by the factor 0.73.

$$S_{k \text{ line}} \geq 0.73 \cdot 70 \cdot P_n$$

For example $S_{k \text{ line}}$ for 16 kW S120 Combi Power Module: $S_{k \text{ line}} = 0.82 \text{ MVA} = 820 \text{ kVA}$

From $S_{K \text{ transformer}}$ the required rated power of the matching transformer can be calculated.

$$S_{n2} = \frac{S_{K \text{ plant}} [\text{kVA}] \cdot S_{K \text{ line}} [\text{kVA}] \cdot u_k [\%]}{(S_{K \text{ plant}} [\text{kVA}] - S_{K \text{ line}} [\text{kVA}]) \cdot 100 [\%]} \quad [\text{kVA}]$$

Note:

The system fault level (short-circuit power) at the plant connection $S_{K \text{ plant}}$ plays a decisive role in dimensioning/selecting the matching transformer.

From the rated power (S_{n1} or S_{n2}) calculated under a) and b), the higher value must be used for the matching transformer.

Table 3- 6 Transformer configuration instructions

S120 Combi Power Module P_n	Required rated power S_n of the isolation transformer/autotransformer	Required short-circuit voltage u_k	Required system fault level $S_{K \text{ line}}$
10 kW	$S_n \geq 13 \text{ kVA}$	$u_k \leq 3 \%$	$S_{K \text{ line}} \geq 0.7 \text{ MVA}$
16 kW	$S_n \geq 21 \text{ kVA}$	$u_k \leq 3 \%$	$S_{K \text{ line}} \geq 1.12 \text{ MVA}$
20 kW	$S_n \geq 26 \text{ kVA}$	$u_k \leq 3 \%$	$S_{K \text{ line}} \geq 1.4 \text{ MVA}$

Note

Ask your local power utility company for the system fault level $S_{K \text{ line}}$.

Example 1

$u_k \text{ matching transformer} = 3 \%$

$S_{K \text{ plant}} = 50000 \text{ kVA}$

$S_{K \text{ line}} = 16 \text{ kW} \cdot 70 \cdot 0.73 = 820 \text{ kVA}$

According to a)

$S_{n1} = 1.27 \cdot 16 \text{ kW} = 21 \text{ kVA}$

According to b)

$$S_{n2} = \frac{50000 \text{ kVA} \cdot 820 \text{ kVA} \cdot 3\%}{(50000 \text{ kVA} - 820 \text{ kVA}) \cdot 100\%} = 25 \text{ kVA}$$

$S_{n2} > S_{n1} \Rightarrow S_{n2}$ is decisive

The matching transformer requires a rated power S_n of 25 kVA for a short-circuit voltage u_k of 3%.

Example 2

u_k matching transformer = 1 %
 $S_{K \text{ plant}} = 50000 \text{ kVA}$
 $S_{K \text{ line}} = 16 \text{ kW} \cdot 70 \cdot 0.73 = 820 \text{ kVA}$

according to a)
 $S_{n1} = 1.27 \cdot 16 \text{ kW} = 21 \text{ kVA}$

According to b)

$$S_{n2} = \frac{50000 \text{ kVA} \cdot 820 \text{ kVA} \cdot 1\%}{(50000 \text{ kVA} - 820 \text{ kVA}) \cdot 100\%} = 8.3 \text{ kVA}$$

$S_{n1} > S_{n2} \Rightarrow S_{n1}$ is decisive

The matching transformer requires a rated power S_n of 21 kVA for a short-circuit voltage u_k of 1%.

Example 3

If $S_{K \text{ plant}}$ is lower, then a higher-rating transformer must be used.

u_k matching transformer = 3 %
 $S_{K \text{ plant}} = 3000 \text{ kVA}$
 $S_{K \text{ line}} = 16 \text{ kW} \cdot 70 \cdot 0.73 = 820 \text{ kVA}$

according to a)
 $S_{n1} = 1.27 \cdot 16 \text{ kW} = 21 \text{ kVA}$

According to b)

$$S_{n2} = \frac{3000 \text{ kVA} \cdot 820 \text{ kVA} \cdot 3\%}{(3000 \text{ kVA} - 820 \text{ kVA}) \cdot 100\%} = 33.9 \text{ kVA}$$

$S_{n2} > S_{n1} \Rightarrow S_{n2}$ is decisive

The matching transformer requires a rated power S_n of 34 kVA for a short-circuit voltage u_k of 3%.

Example 4

If $S_{K \text{ plant}}$ is lower, you can use, alternatively to example 3, a transformer with a lower u_k .

u_k matching transformer = 1 %,
 $S_{K \text{ plant}} = 3,000 \text{ kVA}$
 $S_{K \text{ line}} = 16 \text{ kW} \cdot 70 \cdot 0.73 = 820 \text{ kVA}$

according to a)
 $S_{n1} = 1.27 \cdot 16 \text{ kW} = 21 \text{ kVA}$

According to b)

$$S_{n2} = \frac{3000 \text{ kVA} \cdot 820 \text{ kVA} \cdot 1\%}{(3000 \text{ kVA} - 820 \text{ kVA}) \cdot 100\%} = 11.3 \text{ kVA}$$

$S_{n1} > S_{n2} \Rightarrow S_{n1}$ is decisive

The matching transformer requires a rated power S_n of 21 kVA for a short-circuit voltage u_k of 1%.

Note

S_{n2} for the matching transformer can be reduced by reducing u_k . In the examples listed above, the power drawn from other loads has not been taken into account.

3.8.3.4 Operating line connection components via an autotransformer

An autotransformer can be used to adapt the voltage in the range up to 3-ph. 480 V AC 10 %.



 WARNING
--

Danger to life through electric shock due to high voltage
--

If the voltage applied is too high for the existing insulation, there is a danger of electric shock.
--

- | |
|--|
| <ul style="list-style-type: none">• Use an isolating transformer for voltages from 3-ph. 480 V + 10 %. |
|--|

NOTICE

Damage when using an autotransformer

If an autotransformer is used, safe electrical separation is no longer possible for a line voltage higher than 480 V +10 %. This can lead to damage or a fault in the device.

- | |
|---|
| <ul style="list-style-type: none">• In this case, use an isolation transformer. |
|---|

Application example:

- The motor insulation must be protected from excessive voltages.

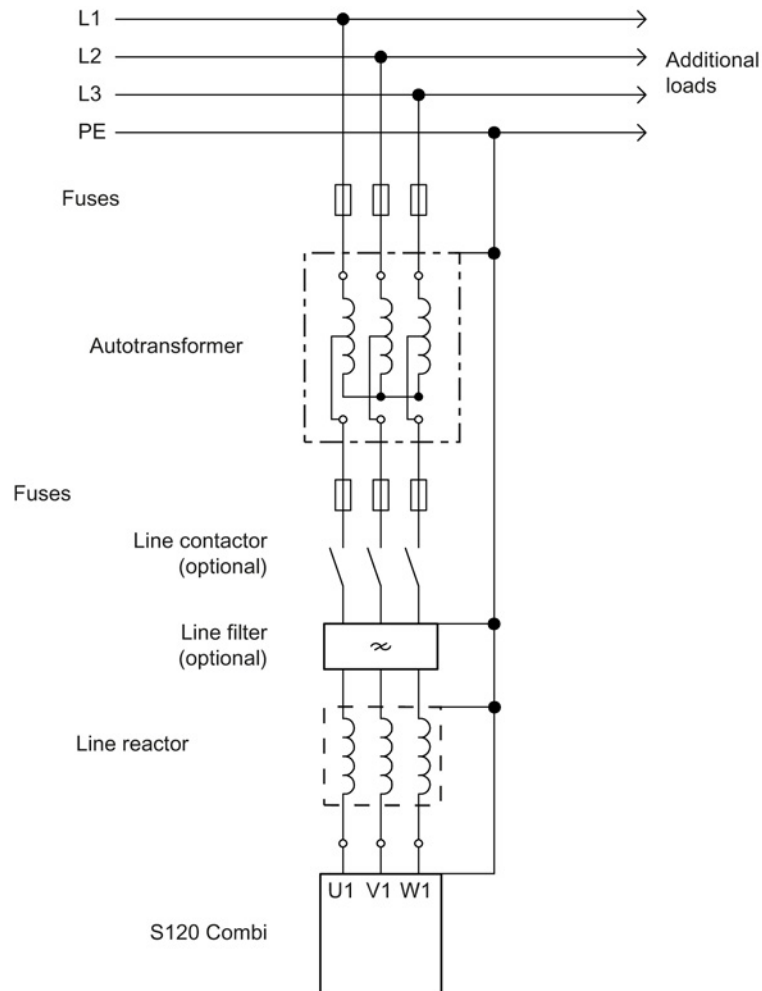


Figure 3-12 Operation via an autotransformer

3.8.3.5 Operating line connection components via an isolating transformer

An isolating transformer converts the line supply type of the plant or system (e.g. IT system) to a TN system. Additional voltage adaptation to the permissible voltage tolerance range is possible.

An isolating transformer must be used in the following cases:

- The insulation of the Motor Module and/or the motor is not suitable for the voltages that occur.
- There is no compatibility with an existing residual-current protective device.
- The installation altitude is higher than 2000 m above sea level.
- A line filter should be used in a line supply system that is not a TN line supply system with grounded neutral conductor.

An isolating transformer must have the following properties:

- The transformer secondary must be in the star connection (a delta connection is not permissible!).
- The neutral conductor must be brought out. It must be connected with the PE of the line filter, line reactor and S120 Combi (infeed).

Notice: If the neutral conductor is not brought out and/or not connected, then all of the restrictions of an IT line supply apply!

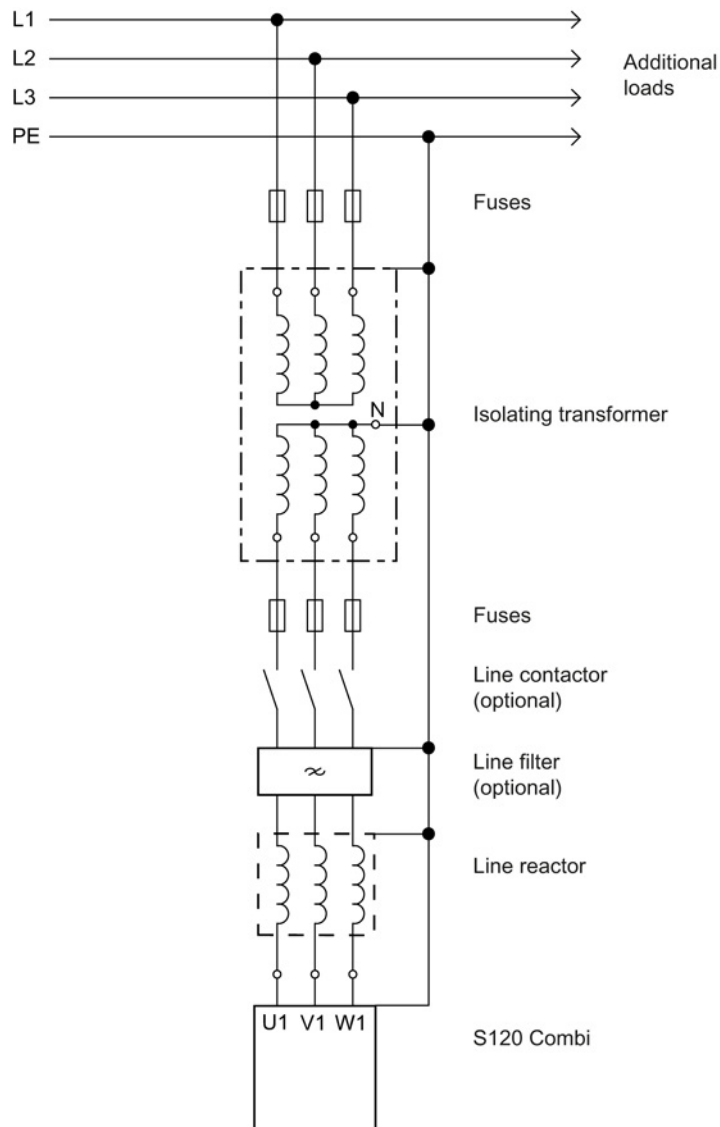


Figure 3-13 Operation via an isolation transformer

S120 Combi Power Modules

4.1 Introduction

4.1.1 Description

The SINAMICS S120 Combi

The S120 Combi is a Power Module with integrated infeed, Motor Modules (inverter) for 3 or 4 axes and a TTL encoder evaluation for the spindle. The S120 Combi is available in the following versions for various current ratings:

- 3 axes Power Module with infeed, spindle and 2 feed axes
- 4 axes Power Module with infeed, spindle and 3 feed axes

The Power Modules are cooled using external air cooling that employs through-hole technology. The required fan unit is optionally available. A fan solution on the customer side with comparable rated data is possible.

The S120 Combi is capable of infeed/regenerative feedback (energy recovery). The infeed provides the integrated Motor Modules with an uncontrolled DC voltage.

In the infeed mode regarding the current and voltage waveforms, the infeed has a typical characteristic of a 6-pulse diode rectifier bridge. In the energy recovery mode, the current waveform is a square wave.

The energy recovery is switched in depending on the power that is fed back. Energy recovery is deactivated when the infeed is operating under no-load conditions.

The S120 Combi is suitable for direct operation on TN, IT and TT line supplies.

Controlling the motor holding brake

The S120 Combi has an integrated brake control function for a motor holding brake. The motor holding brake is connected at terminal X11. The assignment of the motor holding brake to the feed axes of the S120 Combi can be freely parameterized using the software. Motor holding brakes up to 1 A are controlled.

Temperature sensor connection

A temperature sensor can either be connected using terminal X21 or using the sub-D connector of the TTL encoder (X220). The interface used is selected using the software.

Encoder connection

The S120 Combi supports sin/cos encoders, TTL encoders and encoders with integrated DRIVE-CLiQ with a 5 V supply for motors. The TTL encoder is connected via the integrated X220 encoder interface and is permanently assigned to spindle output X2. The sin/cos encoder for spindle output X2 is connected to interface X205 via an SMxxx Sensor Module. In this particular case, encoder interface X220 is automatically inactive.

Fixed topology rules apply when connecting DRIVE-CLiQ encoders. Each feed axis is assigned exactly to one DRIVE-CLiQ interface (see Section Topology rules for DRIVE-CLiQ (Page 127)).

HTL encoders, SSI encoders and a 24 V encoder power supply are not supported by the integrated encoder interface on the S120 Combi.

Interface assignment

The assignment of the DRIVE-CLiQ interfaces on the S120 Combi is permanently defined and must not be changed.

The DRIVE-CLiQ connection of the expansion axes is always implemented via DRIVE-CLiQ interface X101 at the SINUMERIK control. You can find a detailed description in Chapters Interface description (Page 71) of the S120 Combi and Topology rules for DRIVE-CLiQ (Page 127).

Measuring systems and additional encoders should always be connected via the DMC20 Hub Module.

Internal temperature sensing and internal fan

The internal temperature of the S120 Combi is sensed. In conjunction with this is the temperature-dependent control of the internal fan to cool the inside of the unit. The S120 Combi Power Module is switched off if its internal temperature becomes too high.

An operating hours counter for the internal fan is available via the software in parameter P0254 (infeed) (see SINAMICS S120/S150 List Manual).

4.1.2 Module versions

Table 4- 1 S120 Combi versions

Infeed [kW]	Spindle Motor Module 1 [A _{rms}]	Feedrate 1 Motor Module 2 [A _{rms}]	Feedrate 2 Motor Module 3 [A _{rms}]	Feedrate 3 Motor Module 4 [A _{rms}]	Order number
3 axes					
16	18	5	5	-	6SL3111-3VE21-6FA0
16	24	9	9	-	6SL3111-3VE21-6EA0
20	30	9	9	-	6SL3111-3VE22-0HA0
4 axes					
10	24 ¹⁾	12	12	12	6SL3111-4VE21-0EA0
16	18	9	5	5	6SL3111-4VE21-6FA0
16	24	9	9	9	6SL3111-4VE21-6EA0
20	30	12	9	9	6SL3111-4VE22-0HA0

¹⁾ Pulse frequency, 4 kHz / 8 kHz

4.1.3 Approved controls

The S120 Combi is approved for operation with the following controls:

- SINUMERIK 828D with PPU versions
 - PPU 24x.2
 - PPU 26x.2
 - PPU 28x.2
 - PPU 24x.3
 - PPU 26x.3
 - PPU 28x.3

Table 4- 2 Overview of the order numbers of the approved SINUMERIK 828D controls

PPU version	Keyboard	Order number (without CNC software)
240.2	Vertical	6FC5370-4AT20-0AA0 (Turning) 6FC5370-4AM20-0AA0 (Milling)
241.2	Horizontal	6FC5370-3AT20-0AA0 (Turning) 6FC5370-3AM20-0AA0 (Milling)
260.2	Vertical	6FC5370-6AA20-0AA0
261.2	Horizontal	6FC5370-5AA20-0AA0
280.2	Vertical	6FC5370-8AA20-0AA0
281.2	Horizontal	6FC5370-7AA20-0AA0

4.1 Introduction

PPU version	Keyboard	Order number (without CNC software)
240.3	Vertical	6FC5370-4AA30-0AA0
241.3	Horizontal	6FC5370-3AA30-0AA0
260.3	Vertical	6FC5370-6AA30-0AA0
261.3	Horizontal	6FC5370-5AA30-0AA0
280.3	Vertical	6FC5370-8AA30-0AA0
281.3	Horizontal	6FC5370-7AA30-0AA0

- SINUMERIK 840D sl with NCU versions
 - NCU 710.3 PN

Table 4- 3 Overview of the article numbers of the approved SINUMERIK 840D controls

NCU version	Order number (without CNC software)
710.3	6FC5371-0AA30-0AA1

4.1.4 Expansion axes that can be connected

The S120 Combi can be expanded with Motor Modules from the SINAMICS S120 Booksize Compact series by 1 or 2 axes.

Table 4- 4 Expansion axes for the S120 Combi Power Modules

Motor Module Booksize Compact	Width	Order number
Single Motor Module 3 A	50 mm	6SL3420-1TE13-0AAx
Single Motor Module 5 A	50 mm	6SL3420-1TE15-0AAx
Single Motor Module 9 A	50 mm	6SL3420-1TE21-0AAx
Single Motor Module 18 A	75 mm	6SL3420-1TE21-8AAx
Double Motor Module 2 x 1.7 A	75 mm	6SL3420-2TE11-7AAx
Double Motor Module 2 x 3 A	75 mm	6SL3420-2TE13-0AAx
Double Motor Module 2 x 5 A	75 mm	6SL3420-2TE15-0AAx

Note**Number of expansion axes**

A maximum of 2 expansion axes can be connected to an S120 Combi Power Module, i.e. two Single Motor Modules or one Double Motor Module.

Description of the Booksize Compact Motor Modules, see Section Motor Modules Booksize Compact as expansion axes (Page 135).

4.2 Safety information

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.



DANGER

Danger to life through electric shock due to residual charge

A hazardous voltage is still present for up to 5 minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Remove the front plate only after 5 minutes have passed.
- When using expansion axes, check that the DC link connection is in a no-voltage condition (de-energized).
- Only operate the S120 Combi when the front plate is mounted.
- When operating without expansion axes, do not remove the factory-mounted DC link cover.
- Do not continue to operate damaged components.



WARNING

Danger to life through electric shock due to contact with unused terminals X1 and X2

If cables are not connected to the terminals X1 (line connection) and X2 (motor connection - spindle), contact can result in death or serious injury.

- Before starting any work on the connections, check for zero voltage.

WARNING

Danger of an accident due to missing warning labels in the national language.

Missing warning labels in the national language can result in death or serious injury.

- Attach the component warning labels for the DC link discharge time in the national language.

**WARNING****Danger to life through electric shock due to existing network connection**

If the S120 Combi is not disconnected from the line supply system (e.g. via the line contactor or main switch), the DC link remains charged.

Contact with live parts can result in death or serious injury.

- Disconnect the S120 Combi from the line supply, via the line contactor or main switch.

**WARNING****Danger to life through electric shock as well as fire hazard due to overcurrent protective devices that trip too late**

Overcurrent protective devices that do not trip or trip too late can cause an electric shock or fire.

- To protect personnel and for fire protection purposes, at the infeed point, the short-circuit rating and loop impedance must correspond to the specifications in the documentation in order for the installed overcurrent protection devices to trip within the specified time.

**WARNING****Danger to life through interruption of the external protective conductor due to high leakage currents**

The drive components conduct a high leakage current via the protective conductor.

Touching conductive parts when the protective conductor is interrupted can result in death or serious injury.

- Ensure that the external protective conductor satisfies at least one of the following conditions:
 - It has been laid so that it is protected against mechanical damage.¹⁾
 - If it is a single cable, it has a cross-section of at least 10 mm² Cu.
 - If it is a conductor of a multi-conductor cable, it has a cross-section of at least 2.5 mm² Cu.
 - It has a second protective conductor in parallel with the same cross-section.
 - It complies with the local regulations for equipment with increased leakage current.

¹⁾ Cables laid within control cabinets or closed machine housings are considered to be adequately protected against mechanical damage.

**WARNING****Danger to life through electric shock due to incorrectly laid brake cables**

If brake cables are laid without safe electrical separation, the insulation can fail with an electric shock.

- Close the holding brake with the specified MOTION-CONNECT cable.
- Only use third-party cables with safe electrically separated brake cores or lay the brake cores with safe electrical separation.



! WARNING

Danger to life through electric shock due to unconnected cable shields

Hazardous touch voltages can occur through capacitive cross-coupling due to unconnected cable shields.

- As a minimum, connect cable shields and the cores of power cables that are not used (e.g. brake cores) at one end at the grounded housing potential.

! WARNING

Fire hazard due to overheating because of inadequate ventilation clearances

Inadequate ventilation clearances can cause overheating with a risk for personnel through smoke development and fire. This can also result in more downtimes and Line Modules may have a reduced service life.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).



! WARNING

Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

! WARNING

Fire hazard due to overheating when permissible cable lengths are exceeded

Excessively long cable lengths can cause components to overheat with the associated risk of fire and development of smoke.

- The total length of the power cables (motor feeder cables etc.) must not exceed 175 m.

! WARNING

Fire hazard and damage to devices during operation without a line reactor

Operating a system without a line reactor can trigger a fire with smoke development.

- Do not operate the system without a line reactor.

NOTICE**Material damage due to loose power connections**

Insufficient tightening torques or vibrations can result in faulty electrical connections. This can cause fire damage or malfunctions.

- Tighten all the DC link busbar screws with the specified tightening torques (1.8 Nm tolerance +30 %).
- Check the tightening torques of all power connections at regular intervals and tighten them when required. This applies in particular after transport.

NOTICE**Damage through use of incorrect DRIVE-CLiQ cables**

Damage or malfunctions can occur on the devices or system when incorrect or unreleased DRIVE-CLiQ cables are used.

- Only use suitable DRIVE-CLiQ cables that have been released by Siemens for the respective application.

Note**Operation on line supplies where energy recovery is not possible**

In line supply systems without energy recovery capability (e.g. a diesel generator), device faults can occur due to a lack of dissipation of braking energy.

- Deactivate the energy recovery capability of the Smart Line Modules using the corresponding parameter (see the SINAMICS S120/S150 List Manual).
- The braking energy must then be dissipated via an additional Braking Module with braking resistor in the drive line-up.

Note**Shutting down the device in the event of contaminated external heat sinks**

For components with external air cooling, the fan and the heat sinks can accumulate a lot of pollution. If the cooling air requirement is not provided by the filter fan, the components cannot output their specified power. This can cause the temperature monitoring function in the components to respond.

- Check the fans and heat sinks for pollution at regular intervals and clean them when necessary.
-

4.3 Interface description

Note

For the S120 Combi Power Module 6SL3111-4VE21-0EA0, a trip protection grid is provided when it is shipped from the factory. For all other S120 Combi Power Modules, it can be ordered as replacement part and retrofitted.

4.3.1 Overview diagrams

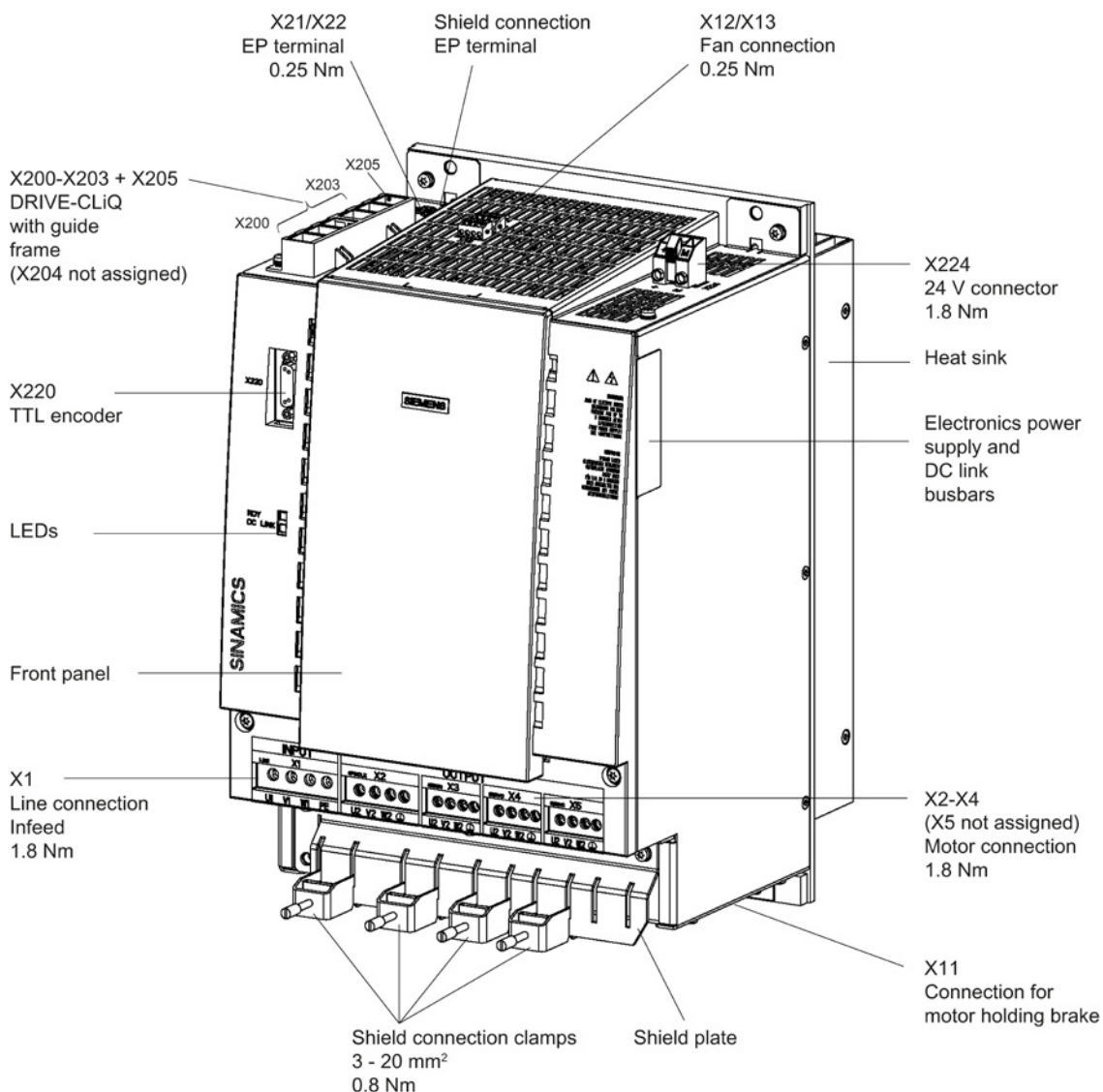
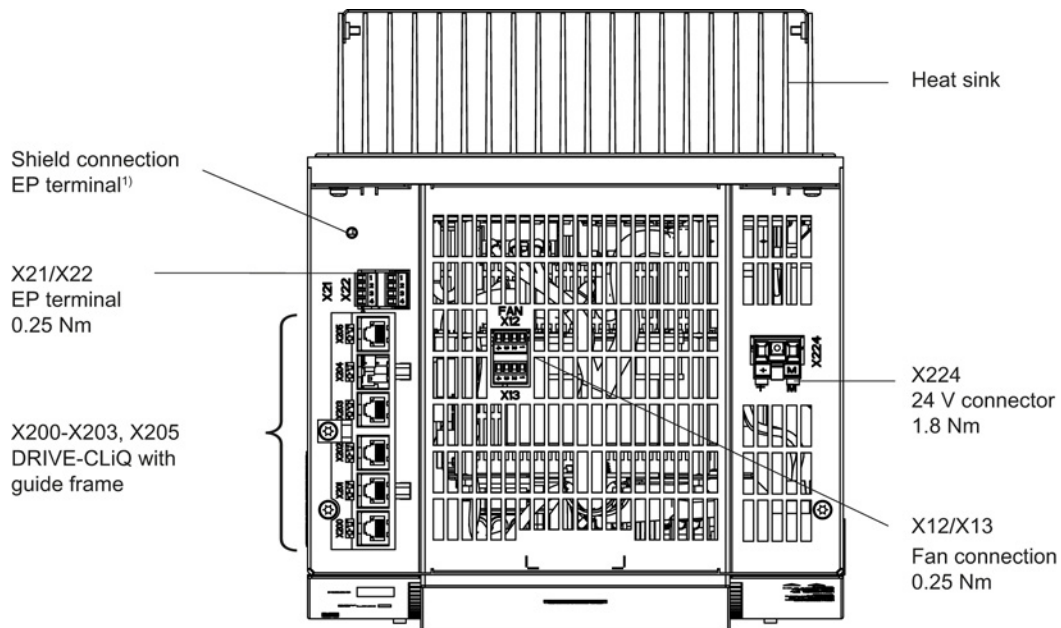


Figure 4-1 S120 Combi 3 axes Power Module

4.3 Interface description



1) The shield connection clamp is included in the accessories pack
(Weidmüller, type KLBÜ 3-8 SC)

Figure 4-2 S120 Combi 3 axes Power Module: View from the top

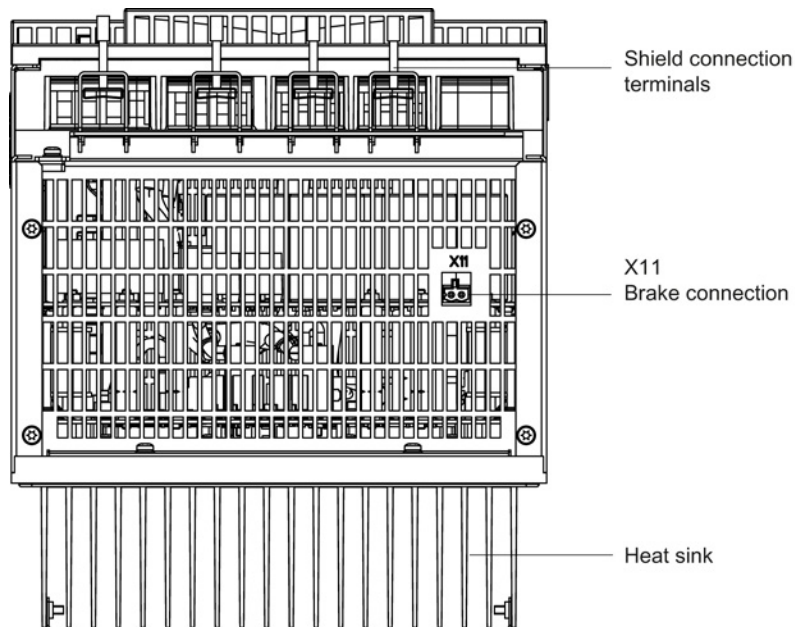


Figure 4-3 S120 Combi 3 axes Power Module: View from below

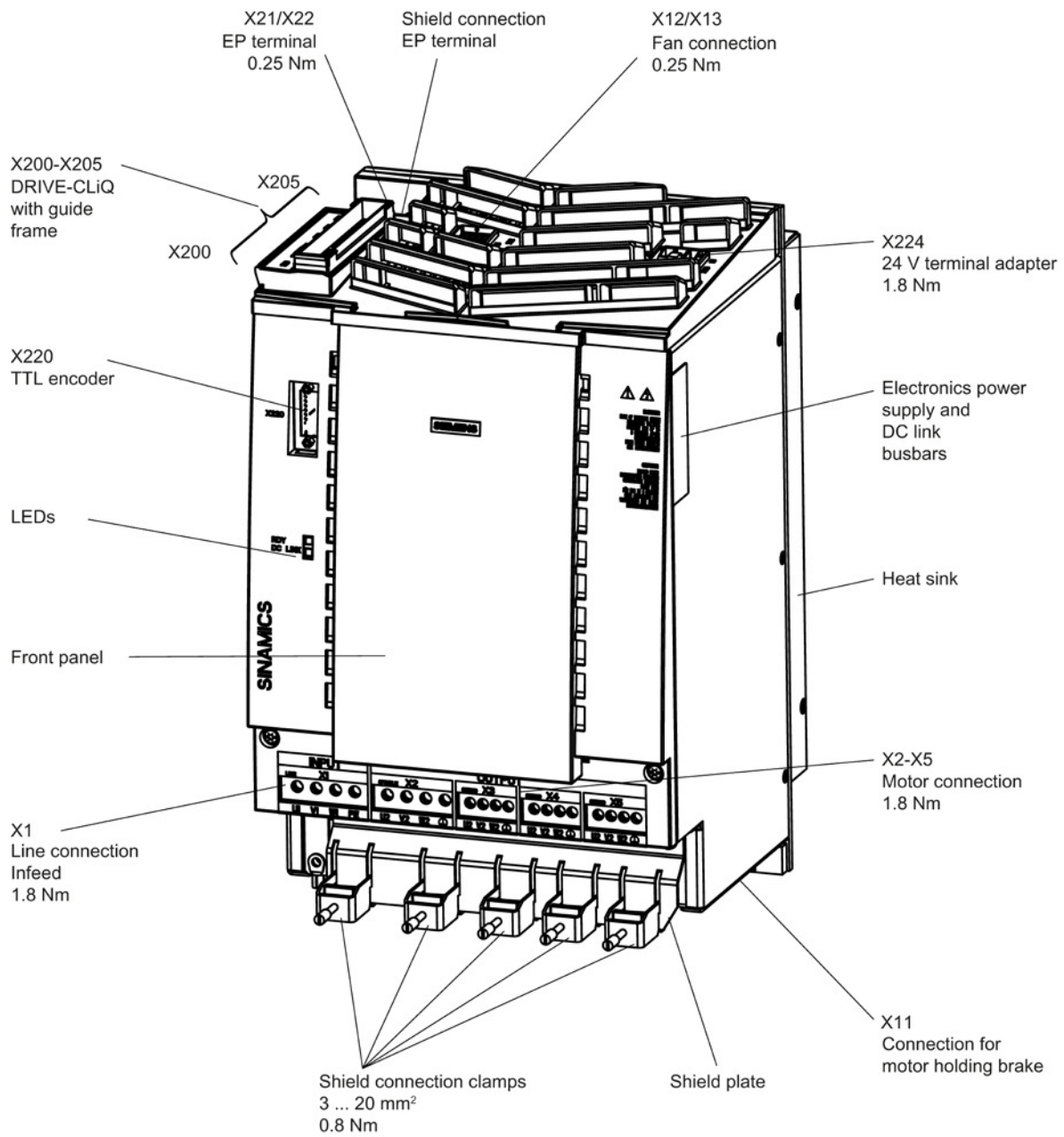
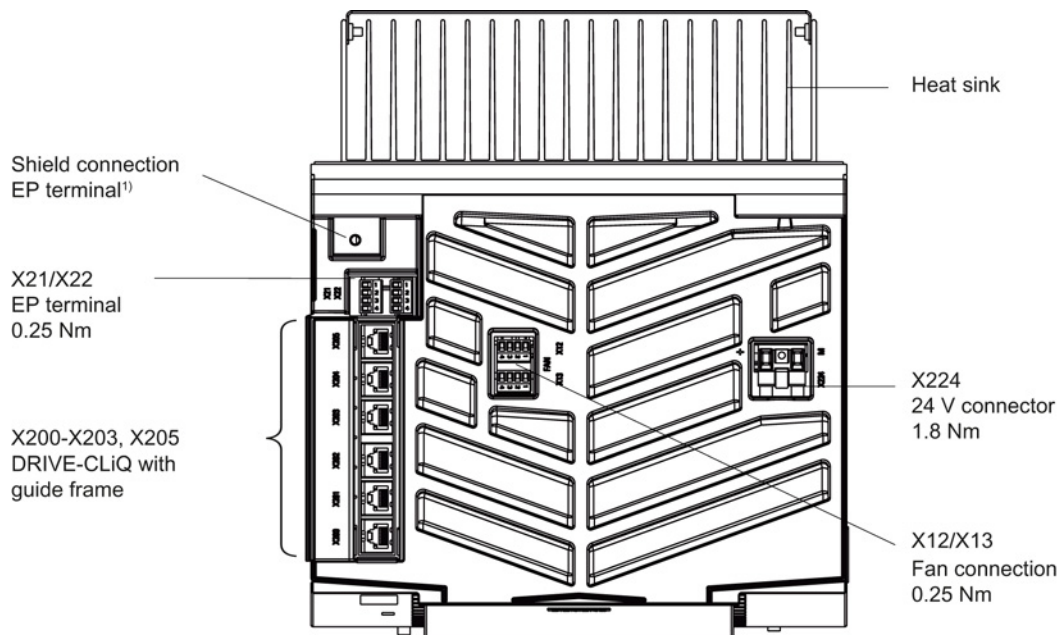


Figure 4-4 S120 Combi 4 axes Power Module

4.3 Interface description



1) The shield connection clamp is included in the accessories pack
(Weidmüller, type KLBÜ 3-8 SC)

Figure 4-5 S120 Combi 4 axes Power Module: View from the top

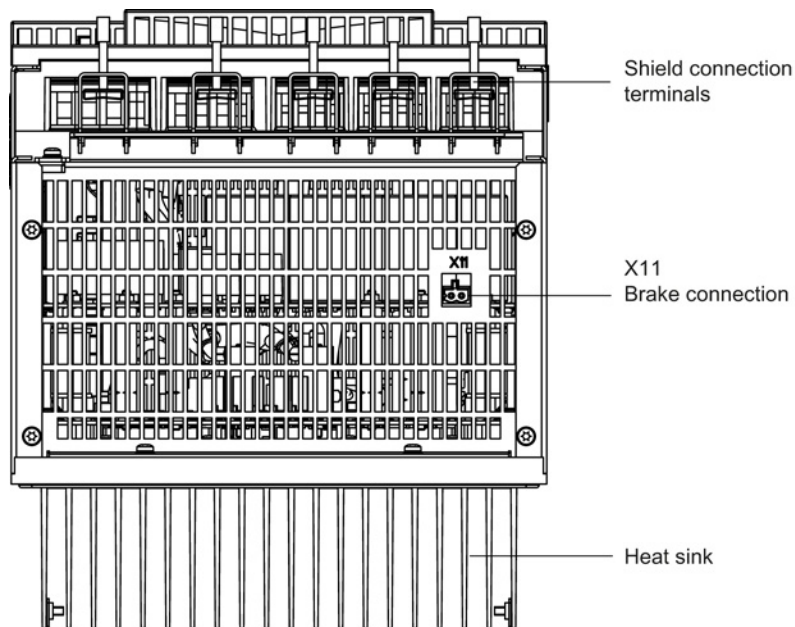
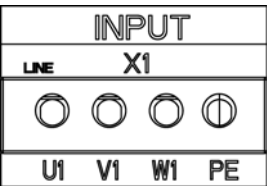


Figure 4-6 S120 Combi 4 axes Power Module: View from below

4.3.2 X1 line connection

Table 4- 5 X1 line connection (infeed)

	Terminal	Technical data
	U1	Type: Screw terminal 7 (Page 309)
	V1	Max. connectable cross-section: 16 mm ²
	W1	Tightening torque: 1.5 ... 1.8 Nm
	PE connection	

4.3.3 X2-X5 motor connection

Table 4- 6 X2 spindle (18 A, 24 A and 30 A Motor Modules)

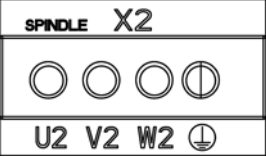
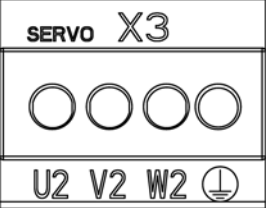
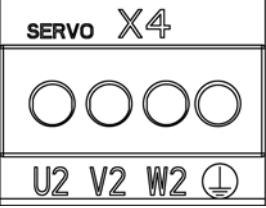
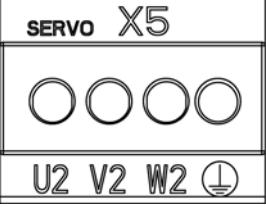
	Terminal	Technical data
	U2	Type: Screw terminal 6 (Page 309)
	V2	Max. connectable cross-section: 10 mm ²
	W2	Tightening torque: 1.5 ... 1.8 Nm
	PE connection	

Table 4- 7 X3 to X5 feedrate (5 A, 9 A and 12 A Motor Modules)

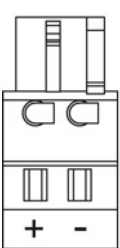
	Terminal	Technical data
	U2	Type: Screw terminal 5 (Page 309)
	V2	Max. connectable cross-section: 6 mm ²
	W2	Tightening torque: 1.5 ... 1.8 Nm
	PE connection	
		
		
(only for 4 axes Power Module)		

Note

The total length of the power cables must not exceed 175 m.

4.3.4 X11 brake connection

Table 4- 8 Brake connection X11

	Terminal	Designation	Technical data
 Connector	BR +	Brake connection +	Voltage: 24 V DC Max. load current: 1 A Minimum load current: 0.1 A Type: Spring-loaded terminal 1 (Page 308) Max. connectable cross-section: 2.5 mm ² The brake connector is part of the prefabricated cable.
	BR -	Brake connection -	



WARNING

Danger to life through electric shock due to a terminal voltage that has not been adjusted

Contact with live terminals can result in death or serious injury.

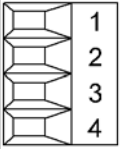
- Only connect protective extra-low voltages (PELV or SELV) to all connections and terminals between 0 and 48 V DC.
- Observe the voltage tolerances of the motor holding brakes (24 V ± 10%).

Note

The motor brake must be connected via connector X11. The BR- cable must not be connected directly to electronics ground (M).

4.3.5 X12/X13 fan connection

Table 4- 9 X12/X13 connection of the external fan unit

	Terminal	Designation	Technical data
	1	Ground	Current-carrying capacity (24 V): 2 x 1 A or 1 x 2 A Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.5 Nm
	2	Fan monitoring	
	3	+24 V	
	4	Ground	

Note

Connecting a fan assembly with 2-core cables

When connecting a customer's own fan assembly using 2-core cables, an error message appears regarding the fan.

- Connect terminals 1 and 2 with a jumper.

Note

When connecting a customer's own fan assembly using 3-core cables, the white core (high fault signal = fault) can be connected to terminal 2.

4.3.6 X21/X22 EP terminals

Table 4- 10 X21 EP terminals - infeed

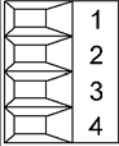
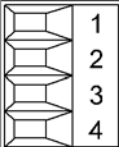
	Terminal	Designation	Technical data
	1	-	Reserved, do not use
	2	-	
	3	EP +24 V (Enable Pulses)	Supply voltage: 24 V DC (20.4 ... 28.8 V) Current consumption: 10 mA Isolated input Signal propagation times: L → H: 100 µs H → L: 1000 µs
	4	EP M1 (Enable Pulses)	
			Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

Table 4- 11 X22 EP terminal/temperature sensor - axes

	Terminal	Designation	Technical data
	1	+ Temp	Temperature sensors ¹⁾ : KTY84–1C130 / PTC / bimetallic switch with NC contact
	2	- Temp	
	3	EP +24 V (Enable Pulses)	Supply voltage: 24 V DC (20.4 ... 28.8 V) Current consumption: 10 mA Isolated input Signal propagation times: L → H: 100 µs H → L: 1000 µs The pulse inhibit function is only available when Safety Integrated Basic Functions are enabled.
	4	EP M1 (Enable Pulses)	
			Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

¹⁾ The temperature sensor type can be selected by parameter (see the SINAMICS S120/S150 List Manual).



WARNING

Danger to life through electric shock due to temperature sensors that are not permitted

If temperature sensors that do not comply with the safety isolation specifications are connected to terminals "+Temp" and "-Temp", there is a risk of electric shock.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.

NOTICE
Damage due to overheating, caused by a KTY temperature sensor that has been incorrectly connected
If the KTY temperature sensor was not connected with the correct polarity, motor overheating may not be detected.
<ul style="list-style-type: none">• Connect the KTY temperature sensor with the correct polarity.

Note

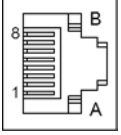
The function of the EP terminals is only available when Safety Integrated Basic Functions are enabled.

Note

The temperature sensor input is not needed if the motors feature an integrated DRIVE-CLiQ interface or if temperature values are detected by means of a different module (SMC, SME).

4.3.7 X200-X205 DRIVE-CLiQ interfaces

Table 4- 12 X200-X205 DRIVE-CLiQ interfaces

	PIN	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	NC	
	5	NC	
	6	RXN	Receive data -
	7	NC	
	8	NC	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		

The blanking covers for the DRIVE-CLiQ interfaces are included in the scope of delivery.

Blanking covers (50 x) Order number: 6SL3066-4CA00-0AA0

Note

DRIVE-CLiQ interface X204

For 3 axes Power Modules of the S120 Combi, there is no DRIVE-CLiQ interface X204.

Inserting and removing the DRIVE-CLiQ blanking covers

Blanking covers should be attached to the DRIVE-CLiQ interfaces that are not required.

To remove the blanking covers, we recommend that the guiding frame is dismantled. To do this, first remove all of the connections and the drip protection grid. Then remove the Torx slotted screw (see below).

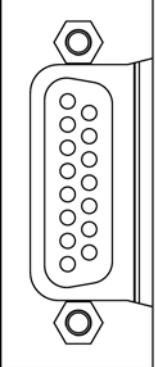


Figure 4-7 Dismantling the guiding frame of the DRIVE-CLiQ interfaces

As an alternative to dismantling the guiding frame, flat-nosed pliers can be used to remove the blanking covers.

4.3.8 X220 TTL encoder

Table 4- 13 Encoder interface X220

	Pin	Signal name	Technical data
	1	+ Temp	Motor temperature sensing KTY84-1C130 (KTY+) Temperature sensor KTY84-1C130 / PTC
	2	Clock	Clock
	3	Clock*	Inverse clock
	4	P encoder 5 V	Encoder power supply
	5	P encoder 5 V	
	6	P sense	Sense input of encoder power supply
	7	M encoder (M)	Ground for encoder power supply
	8	- Temp	Motor temperature sensing KTY84-1C130 (KTY+) Temperature sensor KTY84-1C130 / PTC
	9	M sense	Ground sense input
	10	R	Reference signal R
	11	R*	Inverse reference signal R
	12	B*	Inverse incremental signal B
	13	B	Incremental signal B
	14	A*	Inverse incremental signal A
	15	A	Incremental signal A

Type: Sub-D socket, 15-pin; TTL encoder; max. cable length 100 m

Note

Only 5 V TTL encoders are supported.



WARNING

Danger to life through electric shock due to temperature sensors that are not permitted

If temperature sensors that do not comply with the safety isolation specifications are connected to terminals "+Temp" and "-Temp", there is a risk of electric shock.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.

4.3 Interface description

Table 4- 14 Technical data of the encoder system supply

Encoder system supply	Unit	Value
Voltage	V _{DC}	5 (with or without remote sense) ¹⁾
Current	A _{DC}	0,35
Encoder frequency that can be evaluated (f _{encoder})	kHz	≤ 300

- 1) A controller compares the encoder system supply voltage - sensed via the remote sense cables - with the reference supply voltage of the encoder system, and adjusts the supply voltage for the encoder system at the output of the drive module until the required supply voltage is obtained directly at the encoder system.

Table 4- 15 Specification of TTL encoder systems that can be connected

Parameter	Designation	Threshold	Min.	Max.	Unit
Signal level, high ¹⁾	U _{Hdiff}		2	5	V
Signal level, low ¹⁾	U _{Ldiff}		-5	-2	V
Signal frequency	f _S		-	300	kHz
Edge clearance	t _{min}		100	-	ns
"Zero pulse inactive time" (before and after A=B=high)	t _{Lo}		640	(t _{ALo-BHi} - t _{Hi})/2 ²⁾	ns
"Zero pulse active time" (while A=B=high and beyond) ³⁾	t _{Hi}		640	t _{ALo-BHi} - 2*t _{Lo} ²⁾	ns

- 1) Other signal levels according to the RS 422 standard.
- 2) t_{ALo-BHi} is not a specified value, but is the time between the falling edge of track A and the next but one rising edge of track B.
- 3) Further information on setting the "Zero pulse active time" can be found in the following:
References: SINAMICS S120 Function Manual (FH1), tolerant encoder monitoring for SMC30

Encoder current as a function of the cable length for encoders with remote sense with 5 V supply (applicable for cable cross-sections of 0.5 mm²):

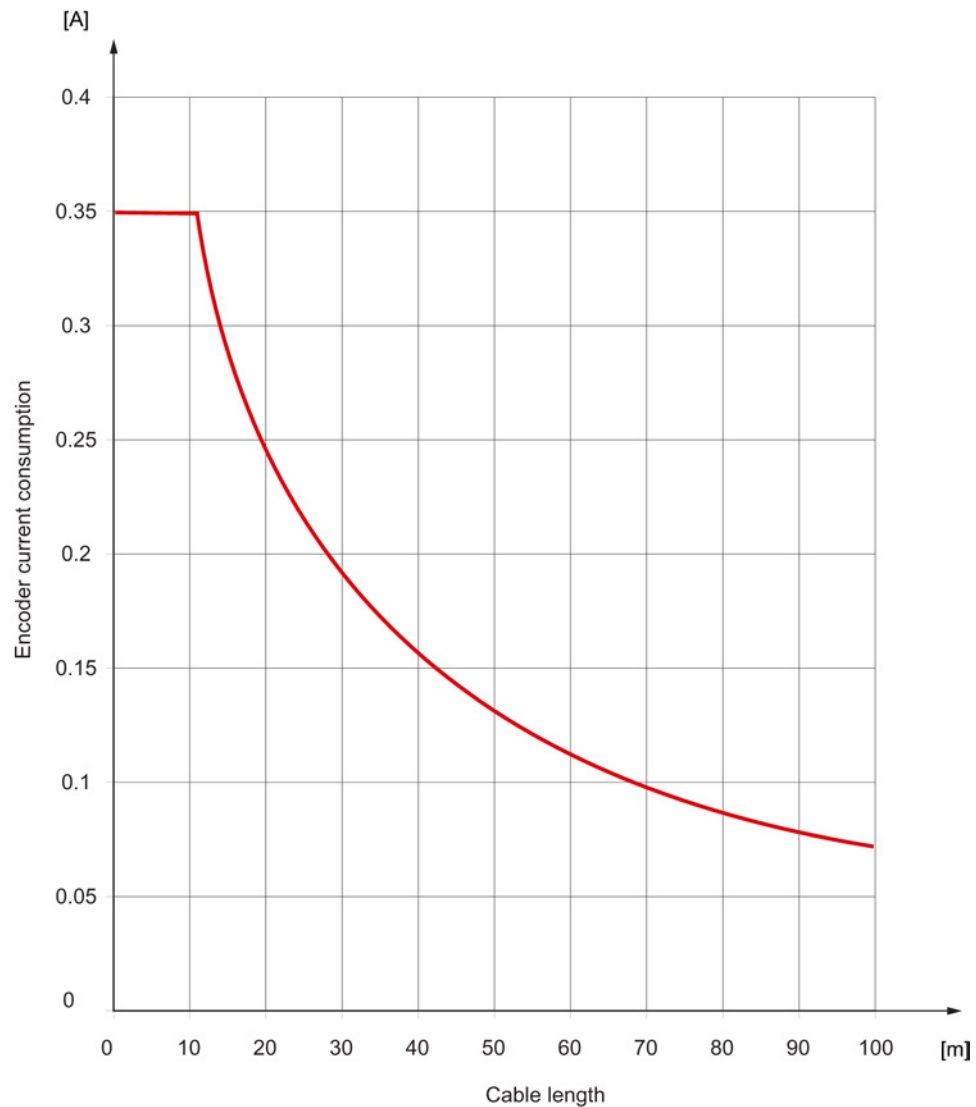


Figure 4-8 Encoder current drawn as a function of the maximum cable length

For encoders without remote sense the permissible cable length is restricted to 100 m (reason: the voltage drop depends on the cable length and the encoder current).

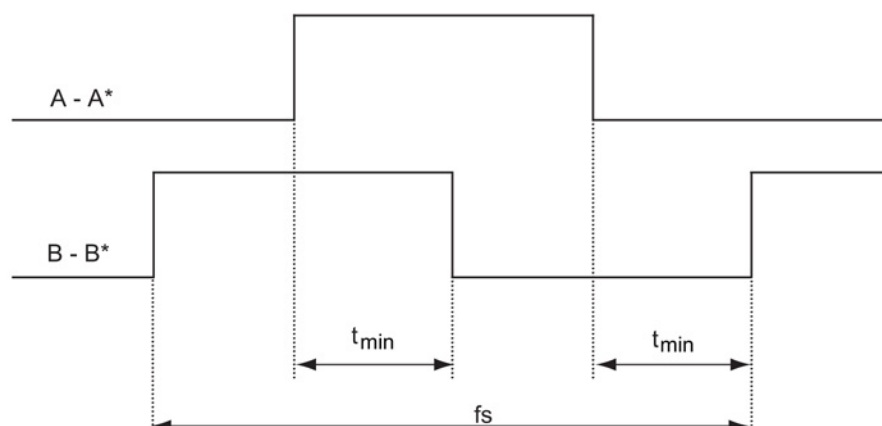


Figure 4-9 Signal characteristic of track A and track B between two edges: Time between two edges with pulse encoders

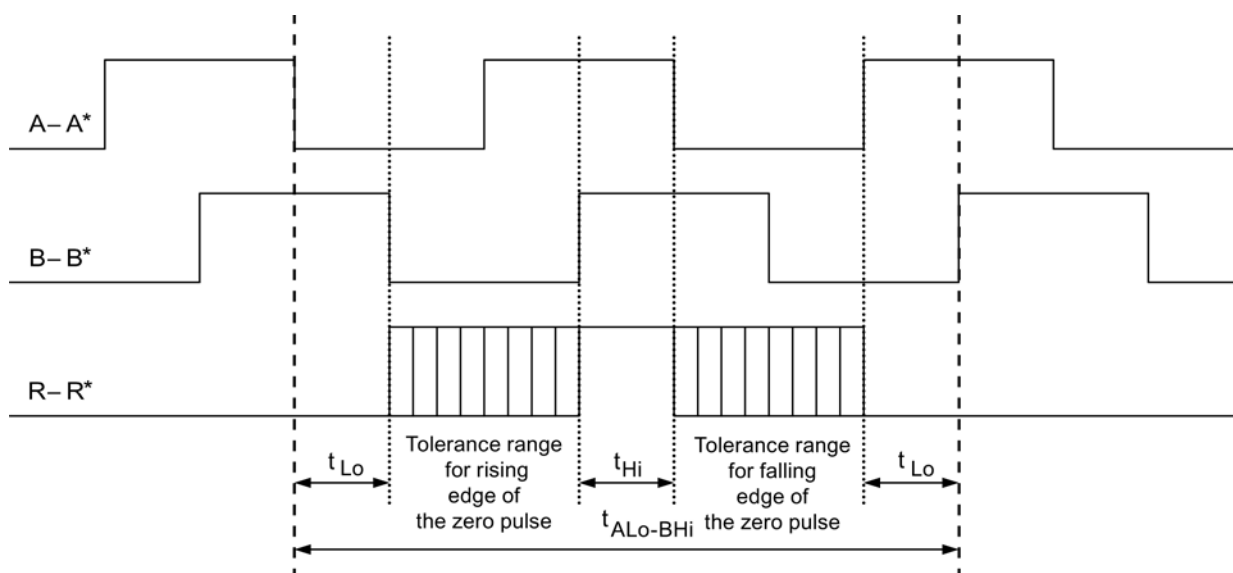


Figure 4-10 Position of the zero pulse to the track signals

4.3.9 X224 24 V connector

Table 4- 16 X224 24 V connector

	Terminal	Designation	Technical data
	+	24 V power supply	Supply voltage: 24 V DC
	M	Ground	Electronics ground
			Type: Screw terminal 5 (Page 309) Max. connectable cross-section: 6 mm ²
The 24 V connector is included in the scope of supply.			

4.4 Connection examples

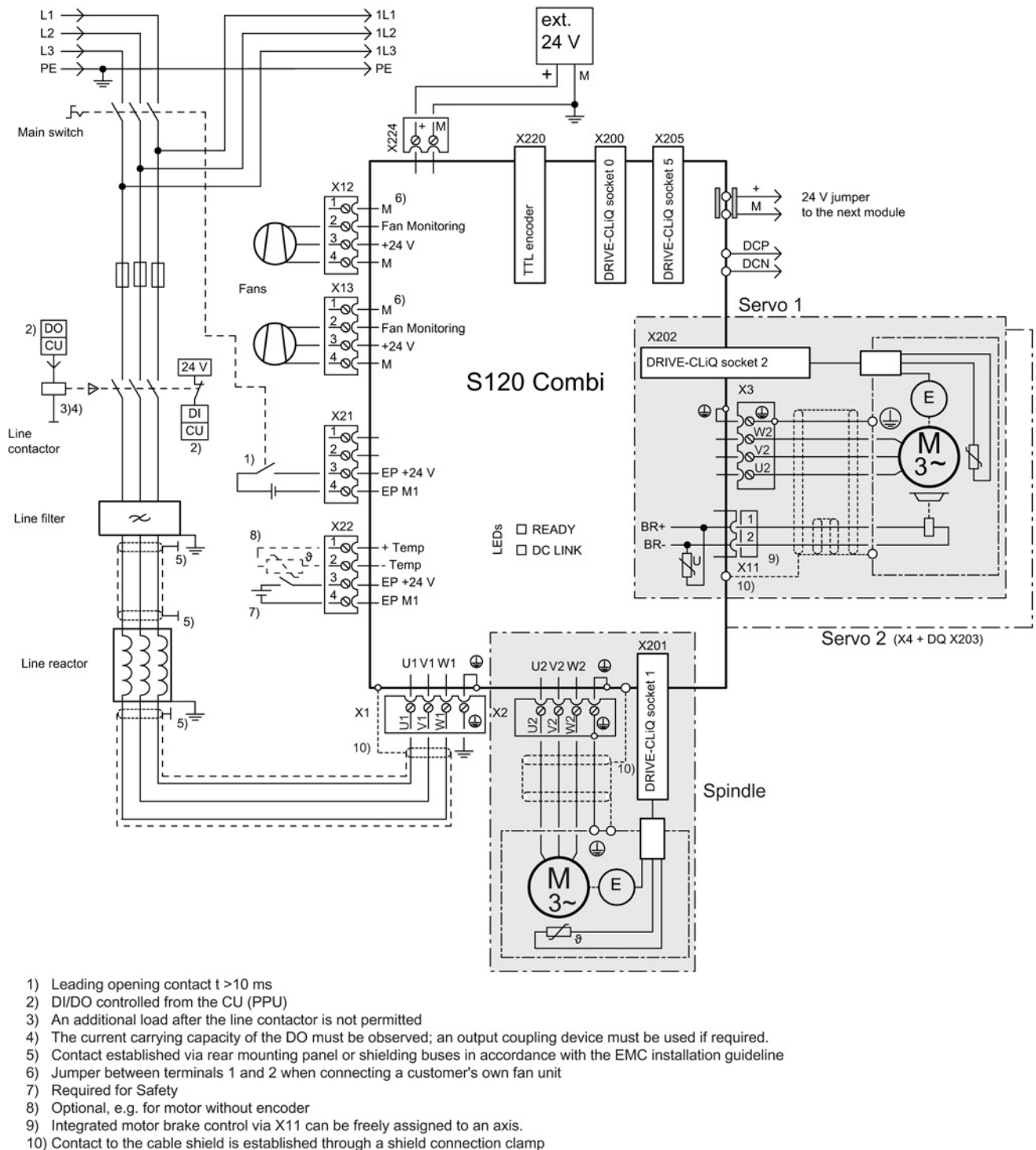


Figure 4-11 Connection example for an S120 Combi 3 axis Power Module with a motor holding brake

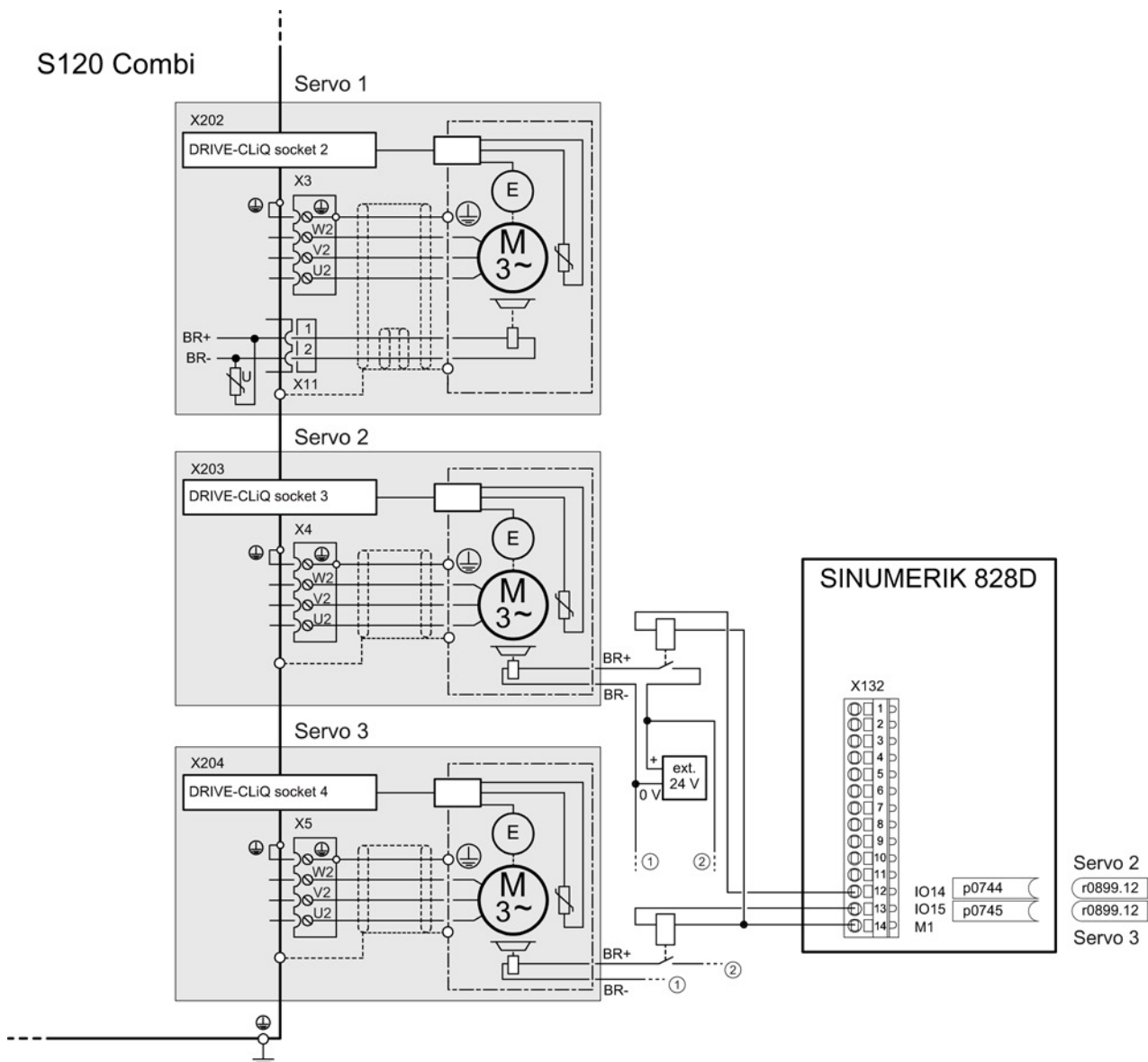


Figure 4-12 Connection example for an S120 Combi 4 axis Power Module with 3 motor holding brakes

Motor holding brake for servo 1

Brake control for servo 1 via internal brake interface (SBC possible)

Motor holding brake for servo 2 and servo 3 (parameterizable in the expert list)

- Settings in the Expert list
 - Servo2-p1215=3 and Servo3-p1215=3
(3: Motor holding brake as for the sequence control, connection via BICO, no SBC possible)
- BiCo connections from the sequence control to digital outputs on the Control Unit
 - BICO interconnection to "open servo holding brake"
 - BiCo in CU_I-p0744: Servo2-r0899.12
 - BiCo in CU_I-p0745: Servo3-r0899.12
 - Output definition in CU_I
 - CU_I-p0728.14 =1
 - CU_I-p0728.15 =1

Note

The circuit shown above is only an example.

A wiring diagram of the digital inputs/outputs on the PPU can be found in the SINUMERIK 828D Manual PPU, Edition 03/2013.

4.5 Meaning of the LEDs on the S120 Combi

The SINAMICS S120 Combi has two LEDs to display the status. The LED statuses for the S120 Combi are described in the table below. The status display refers to the internal infeed, the spindle and the servo drives and the TTL encoder evaluation of the S120 Combi Power Module.

Table 4- 17 Meaning of the LEDs on the S120 Combi

Status		Description, cause	Remedy
RDY	DC LINK		
Off	Off	The electronics power supply is missing or outside the permissible tolerance range.	Connect/test the electronics power supply
Green	Off	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place.	-
	Orange	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place. The DC link voltage is present.	-
	Red	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place. The DC link voltage is too high.	Check the line supply voltage.
Orange	Orange	DRIVE-CLiQ communication is being established.	-
Red	-	This component has at least one fault. Note: The LED is activated regardless of whether the corresponding messages have been reconfigured.	Remedy and acknowledge fault
Green/Red (0.5 Hz)	-	Firmware is being downloaded.	
Green/Red (2 Hz)	-	Firmware has been downloaded. Wait for POWER ON.	Carry out a POWER ON
Green / Orange or Red / Orange	-	Component recognition via LED is activated. This function can be parameterized (see SINAMICS S120/S150 List Manual) Note: Both possibilities depend on the status of the LED when activating.	-



WARNING

Danger to life through electric shock due to applied DC link voltage

Irrespective of the state of the LED "DC LINK", hazardous DC-link voltages can always be present.

Death or serious injury can result when live parts are touched.

- Observe the warning information on the component.

Cause and rectification of faults

The following reference material contains information about the cause of faults and how they are rectified:

SINAMICS S120 Function Manual Drive Functions (FH1)

SINUMERIK 828D Turning and Milling Commissioning Manual

SINUMERIK 840D sl commissioning CNC

4.6 Dimension drawings

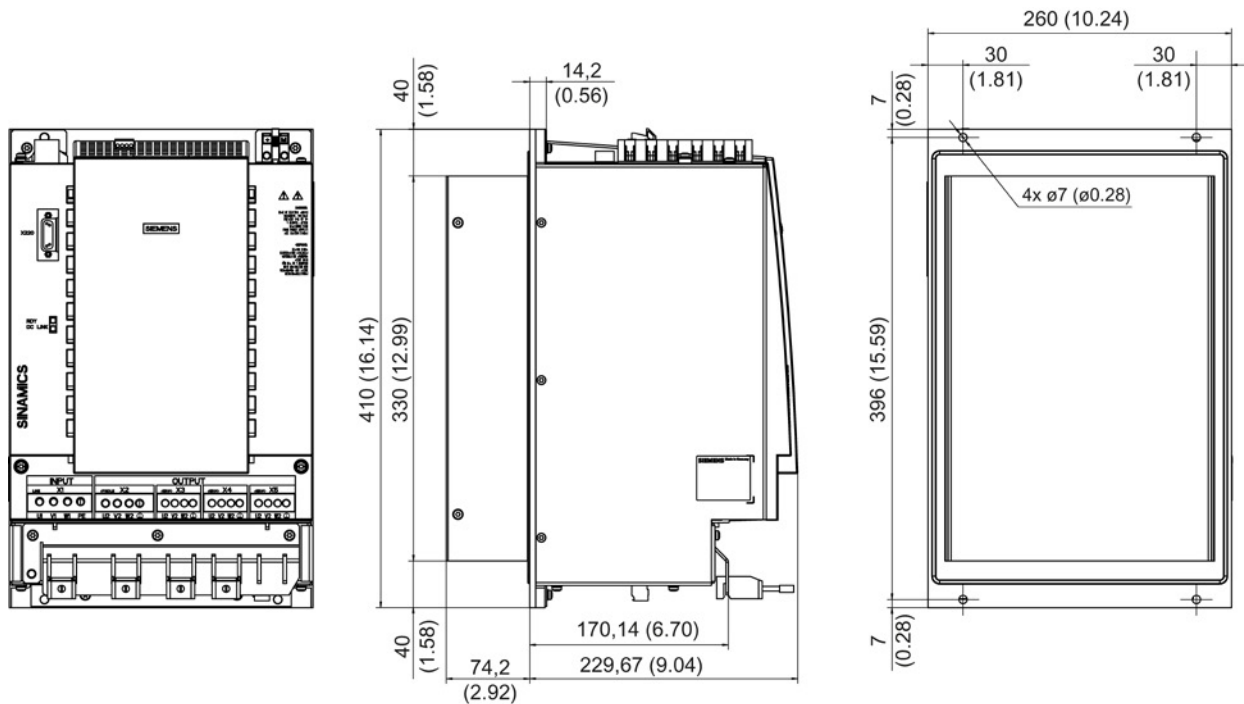


Figure 4-13 Dimension drawing of the S120 Combi 3 axes Power Module, all dimensions in mm and (inches)

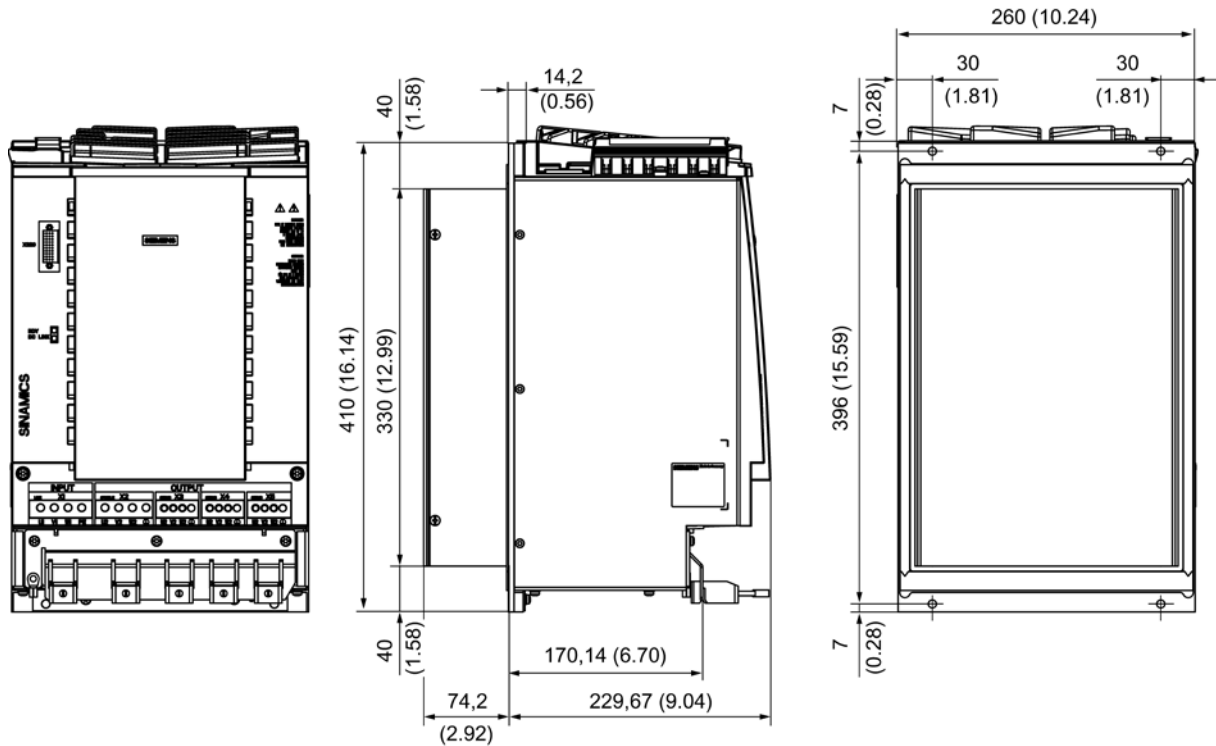


Figure 4-14 Dimension drawing of the S120 Combi 4 axes Power Module, all dimensions in mm and (inches)

4.7 Installation

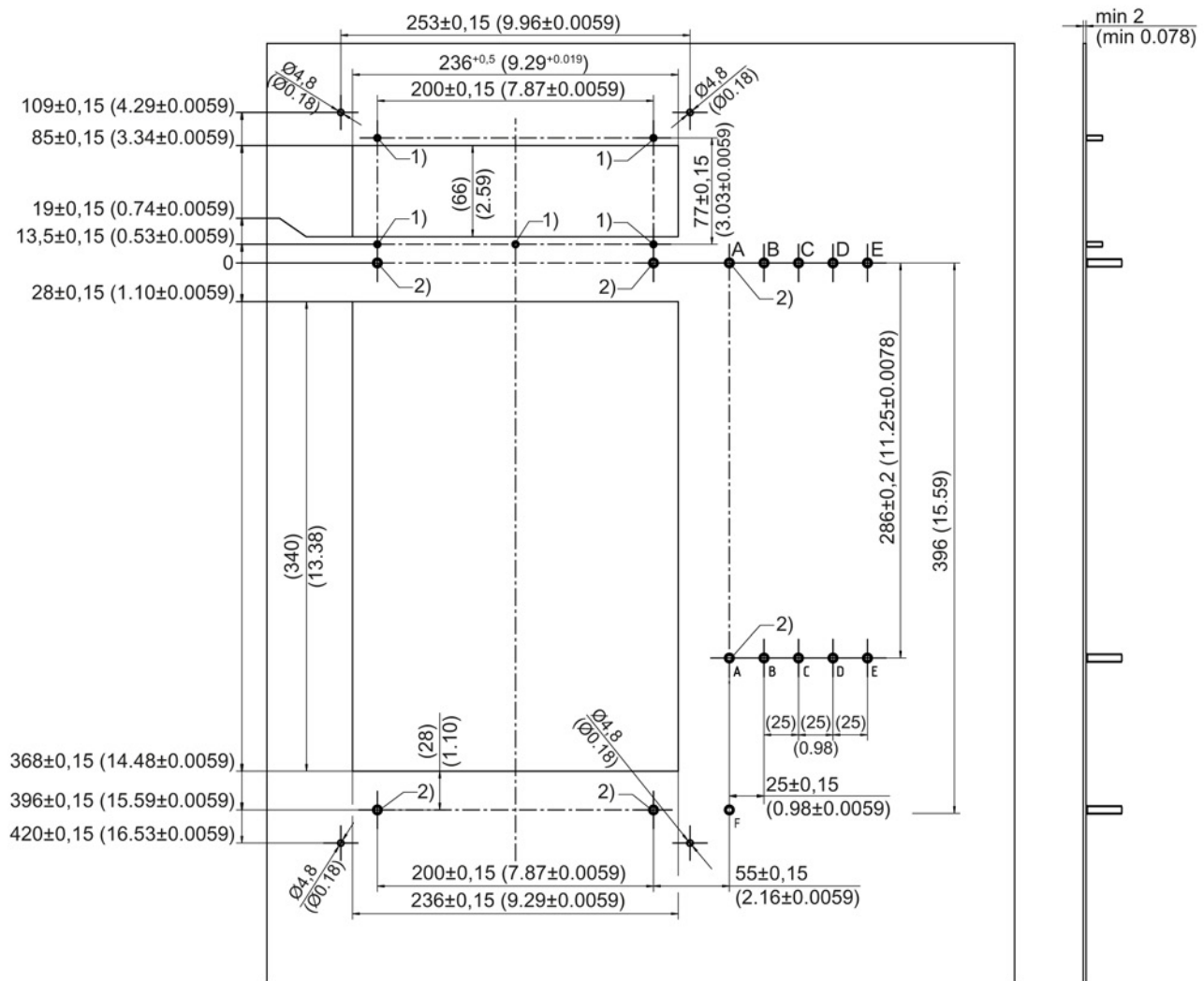
4.7.1 Drilling patterns and installation cut-outs

Preparing the mounting panel

The installation cut-outs shown below are for any S120 Combi Power Module and the external fan unit.

The drilling patterns differ by the number and width of the expansion axes. Select the appropriate drilling pattern corresponding to your individual design.

4.7 Installation



	A-A	B-B	C-C	D-D	E-E	A-F
Combi	-	-	-	-	-	-
Combi + 50 mm	x	-	-	-	-	x
Combi + 50 mm + 50 mm	x	-	x	-	-	-
Combi + 75 mm	x	x	-	-	-	-
Combi + 75 mm + 50 mm	x	x	-	x	-	-
Combi + 75 mm + 75 mm	x	x	-	x	x	-

1) Self-clinching studs M4

2) Self-clinching studs M6

All non-dimensioned chamfers, 2 x 45°

Figure 4-15 Dimensions for the installation cut-outs and drilling patterns for an S120 Combi Power Module with external fan unit, reinforcement plates and expansion axes, all dimensions in mm and (inches)

4.7.2 Installing the reinforcement plates

4.7.2.1 Description

The reinforcement plates for the S120 Combi fulfill the following functions:

- Air is routed in a specific way to dissipate the heat of the external heat sink
- They stabilize the mounting panel

The reinforcement plates must always be mounted. They should be installed at the rear of the mounting panel or the control cabinet **before** installing the S120 Combi Power Module and the external fan unit.

Note

The reinforcement plates are not included in the scope of delivery of the S120 Combi. They must be separately ordered (order number 6SL3161-1LP00-0AA0).

4.7.2.2 Installation

The reinforcement plates for the S120 Combi must be mounted in each case. For mounting, holes that correspond to the drilling pattern below must be drilled in the mounting panel.

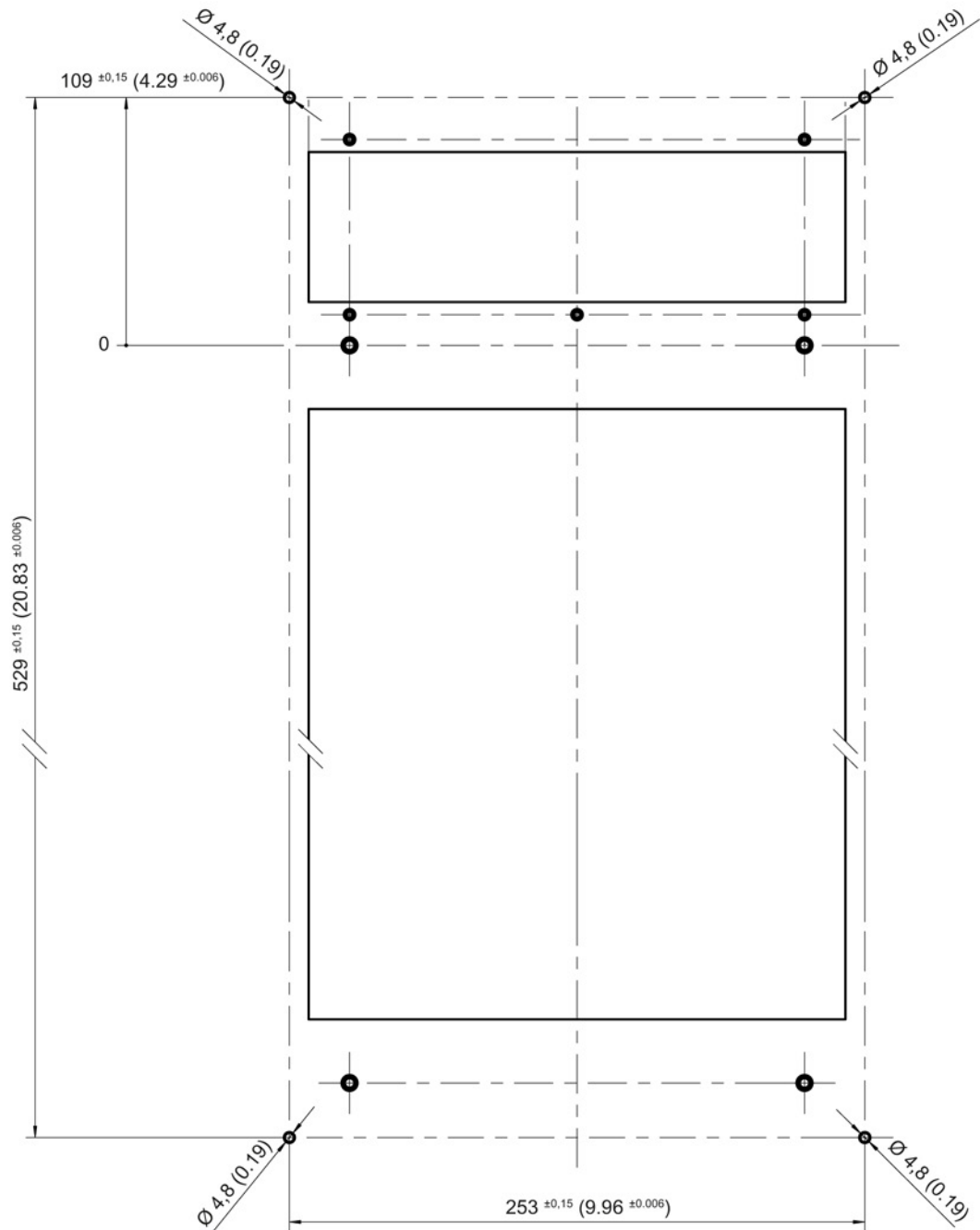


Figure 4-16 Drilling pattern for mounting the reinforcement plates

Holes:

4 X Ø 4.8 mm

Screws to be used:

M4 x 10 (ISO 7045 (DIN 7965), ISO 7380, DIN EN ISO 1207, ISO 1580M4)

Tightening torques:

Initially tighten by hand (0.5 Nm), then tighten with 1.8 Nm

Installing the reinforcement plates

Insert the left reinforcement plate into the mounting cut-out.



Locate the reinforcement plate on the mounting panel.



Screw the reinforcement plate at the top and bottom.



Insert the right reinforcement plate into the mounting cut-out.



Locate the reinforcement plate on the mounting panel.



Screw the reinforcement plate at the top and bottom.

When installing the reinforcement plates, it is important to observe alignment.

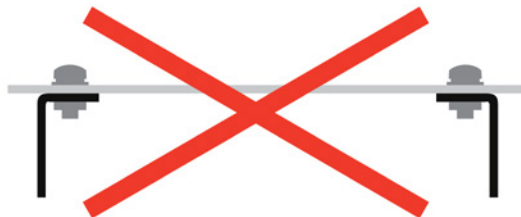
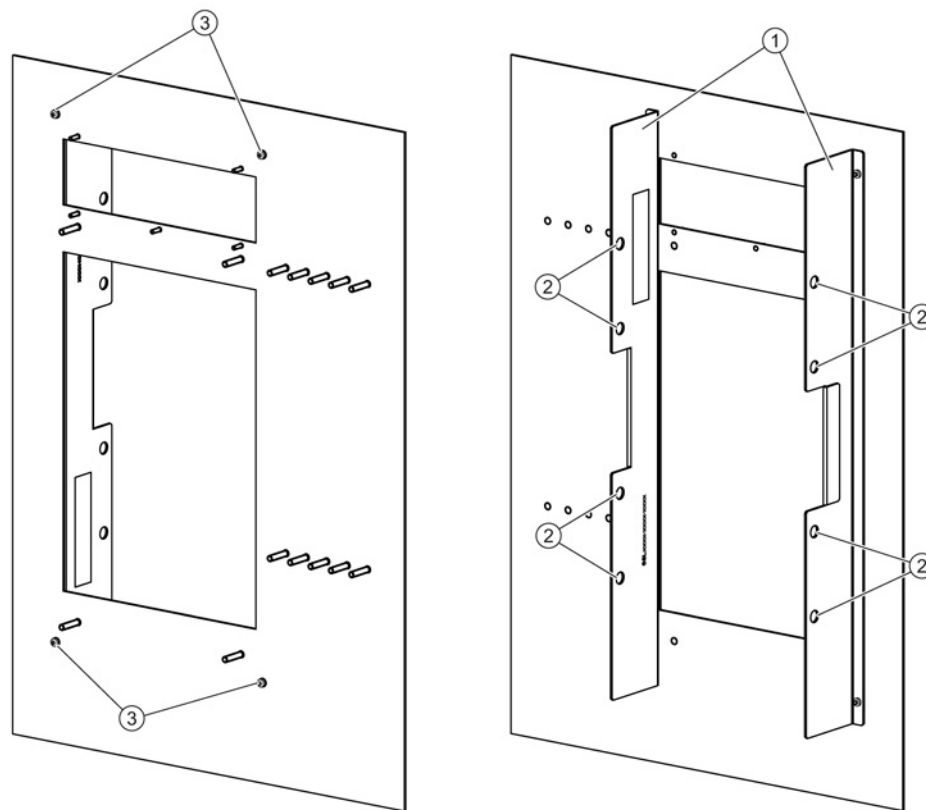


Figure 4-17 Alignment of the reinforcement plates



- ① Reinforcement plates
- ② Holes to remove/tighten the screws on the air baffle plate of the S120 Combi
- ③ M4x10 screws

Figure 4-18 Installed reinforcement plates: View from the front and from the rear

CAUTION

Physical injury due to incorrect mounting of the reinforcement plates

If the reinforcing plates are incorrectly mounted, this can result in an excessively high heat sink temperature and cause the S120 Combi Power Module to prematurely trip.

Contact with hot parts may cause you to suffer a burn injury.

- Follow the installation instructions when mounting the reinforcement plates.

4.7.2.3 Technical data

6SL3161-1LP00-0AA0	Unit	Value
Weight (2 units)	kg	1.5
Dimensions (W x H x D)	mm	150 x 57.5 x 750

4.7.3 Installing an S120 Combi Power Module

Installation steps

Note**Seal**

Always use a new, appropriate seal (see Chapter Installing seals on the S120 Combi (Page 338) as well as Spare parts (Page 324)) when reassembling an S120 Combi Power Module.

The old seal or any seal remnants must be completely removed from the S120 Combi as well as from the control cabinet before reassembly. Make sure that the sealing surfaces are free of grease and dirt.

1. Mount the self-clinching flush head studs M6.
2. Install the S120 Combi Power Module.
3. Firstly tighten the M6 nuts by hand (0.5 Nm).
4. Tighten the nuts in the specified sequence (1 to 4) with 10 Nm.

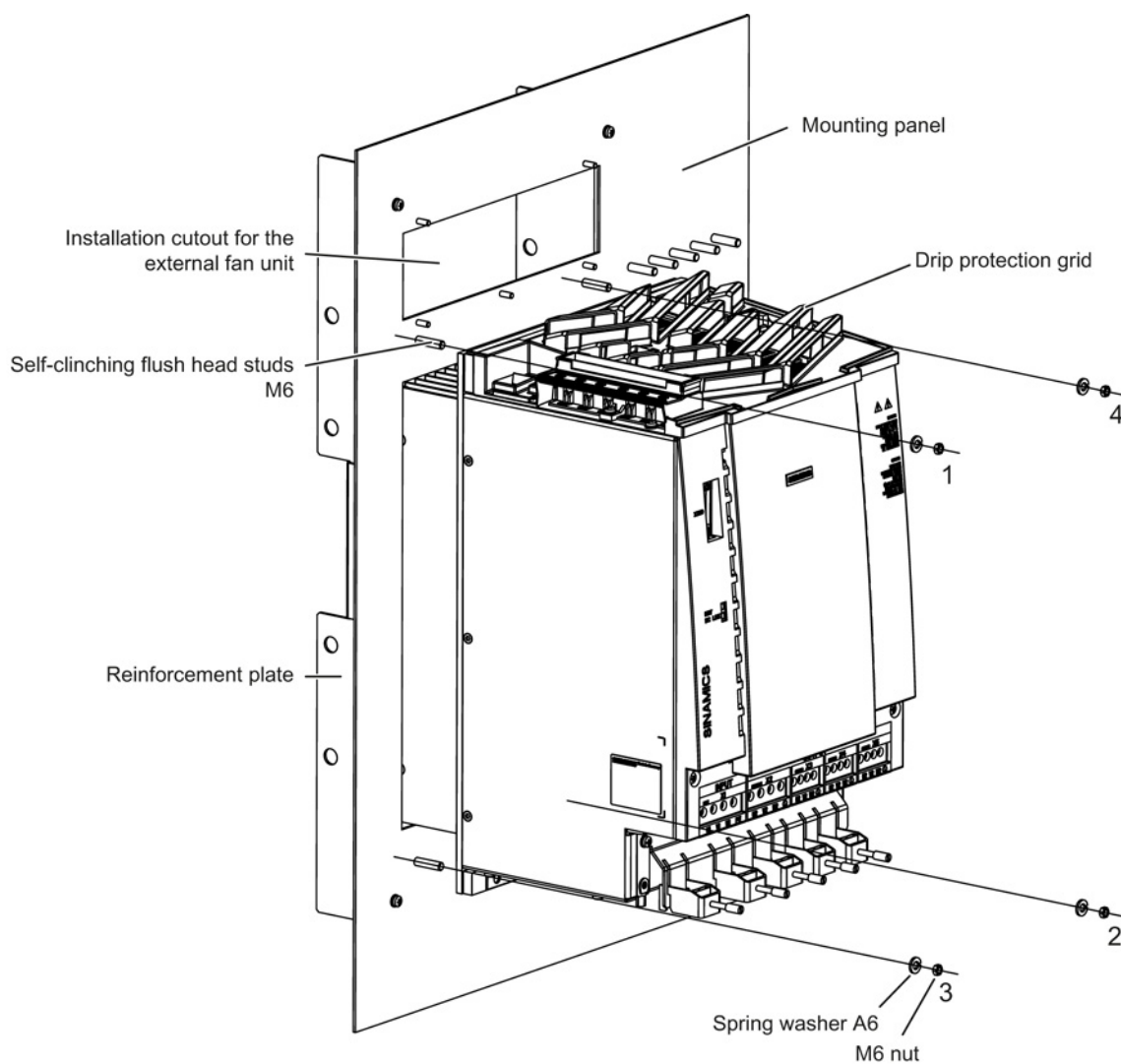


Figure 4-19 Installing an S120 Combi Power Module

4.7.4 Assembling a drip protection grid

Drip protection grid 6SL3161-3DP00-0AA0 can be mounted on S120 Combi Power Modules in order to prevent liquids from dripping into the module.

For the S120 Combi Power Module 6SL3111-4VE21-0EA0 the drip protection grid is provided with the unit when shipped from the factory. For all other S120 Combi Power Modules, it can be ordered as replacement part and retrofitted.

The drip protection grid is directly attached to the S120 Combi Power Modules.

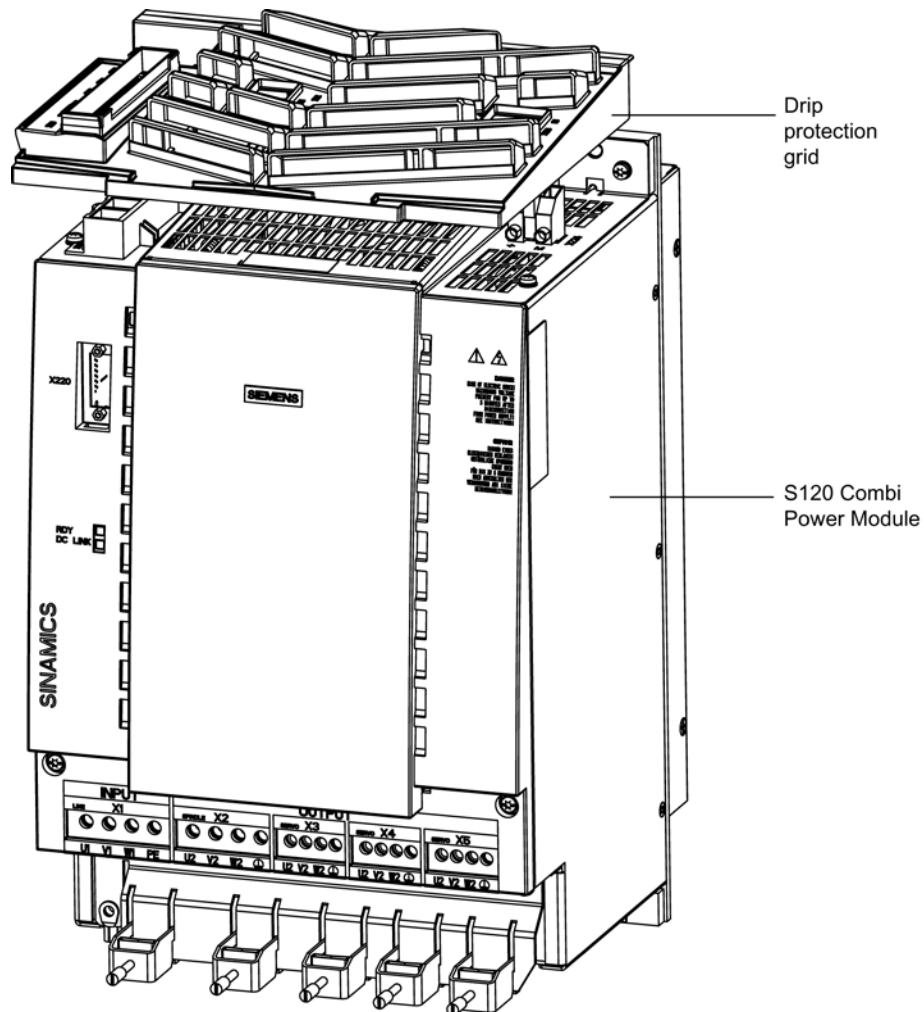


Figure 4-20 S120 Combi Power Modules with drip protection grid

4.7.5 Mounting an external fan module

4.7.5.1 Description

The S120 Combi provides an integrated fan control and supply for an external 24 V fan unit. The fan unit is connected via interface X12/X13. The outputs are designed for a maximum total current of 2 A and are short-circuit and ground-fault proof.

The following functions are available when using the external fan unit:

- Operating hours counter (see SINAMICS S120/S150 List Manual)
- Setting the maximum operating time (see SINAMICS S120/S150 List Manual)
- Evaluating fault signals

4.7.5.2 Overview

The external fan unit comprises the following components:

- Fan cradle with seal for installation in the control cabinet
- Connection cables with 4-pin connector
- Double fan
- Fan support plate
- Air baffle plate

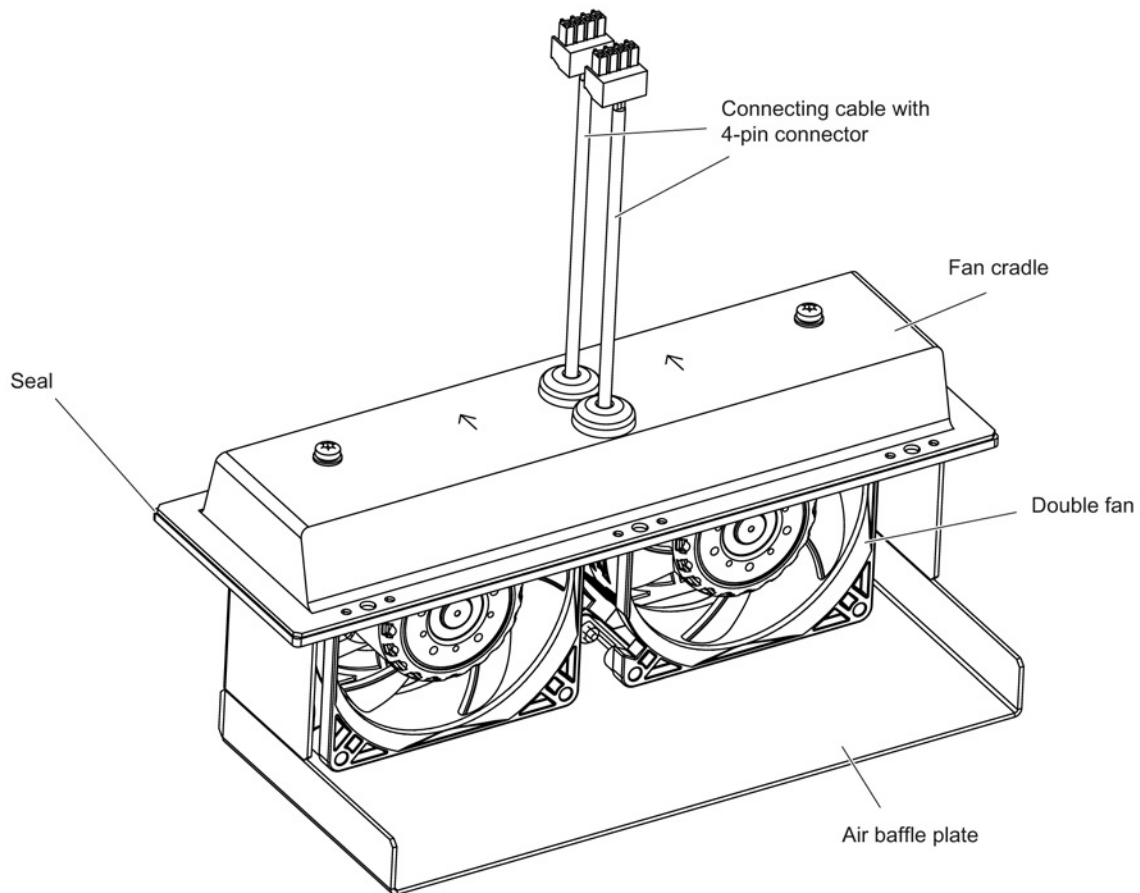


Figure 4-21 External fan unit

When a fan fails, the complete external fan unit must be replaced.

4.7.5.3 Dimension drawing

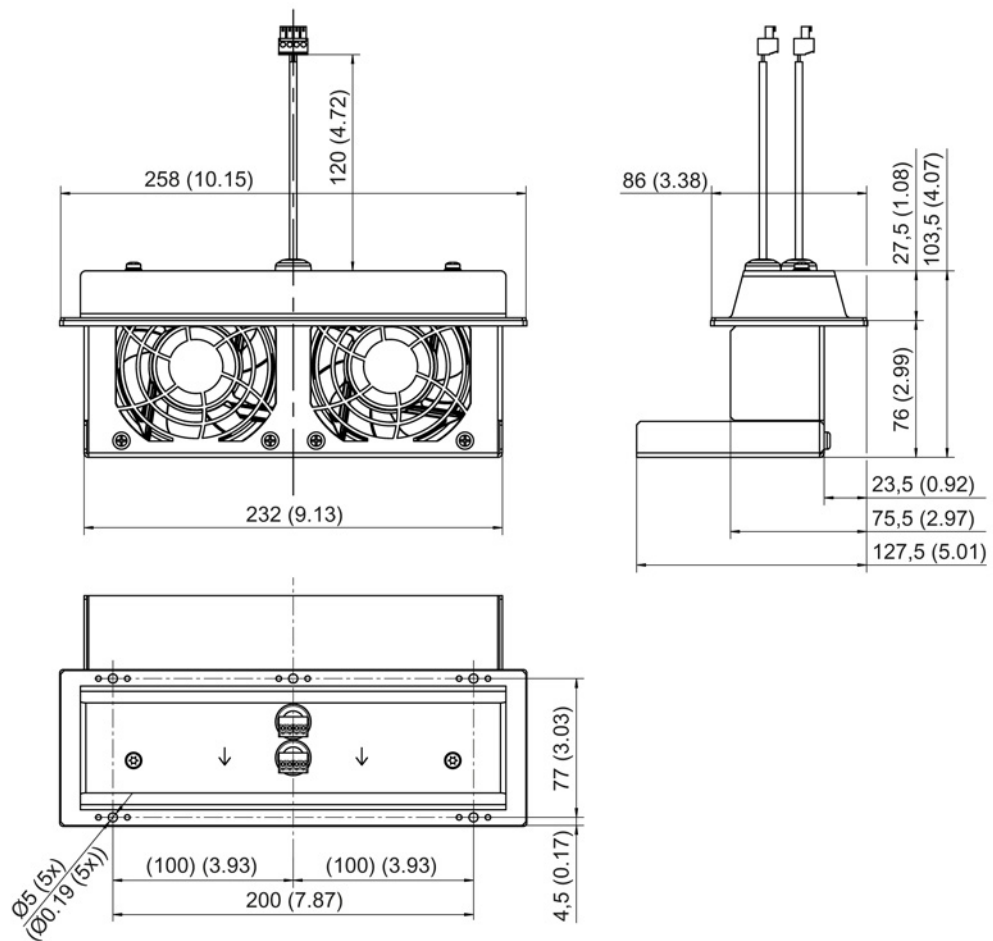


Figure 4-22 Dimension drawing of the external fan unit, all dimensions in mm and (inches)

4.7.5.4 Installation

Preparation

The external fan unit is always installed above the S120 Combi in the control cabinet.

Make an installation cut-out in the control cabinet panel. The position is dependent on the installation cut-out for the S120 Combi Power Module.

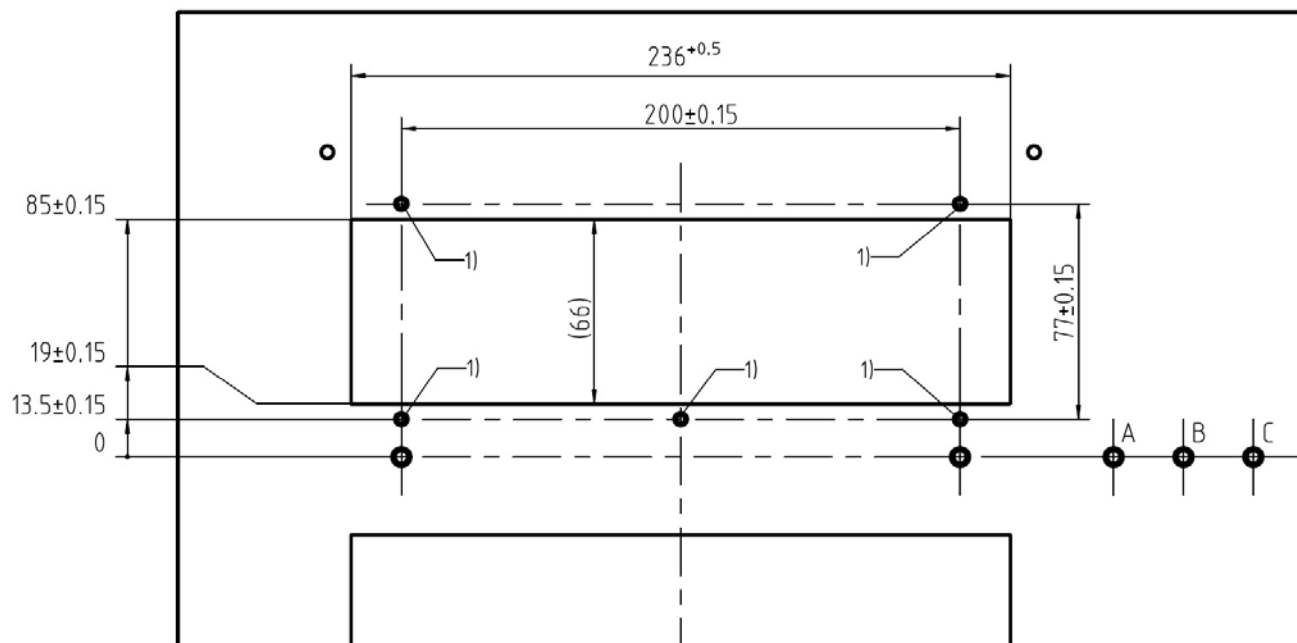
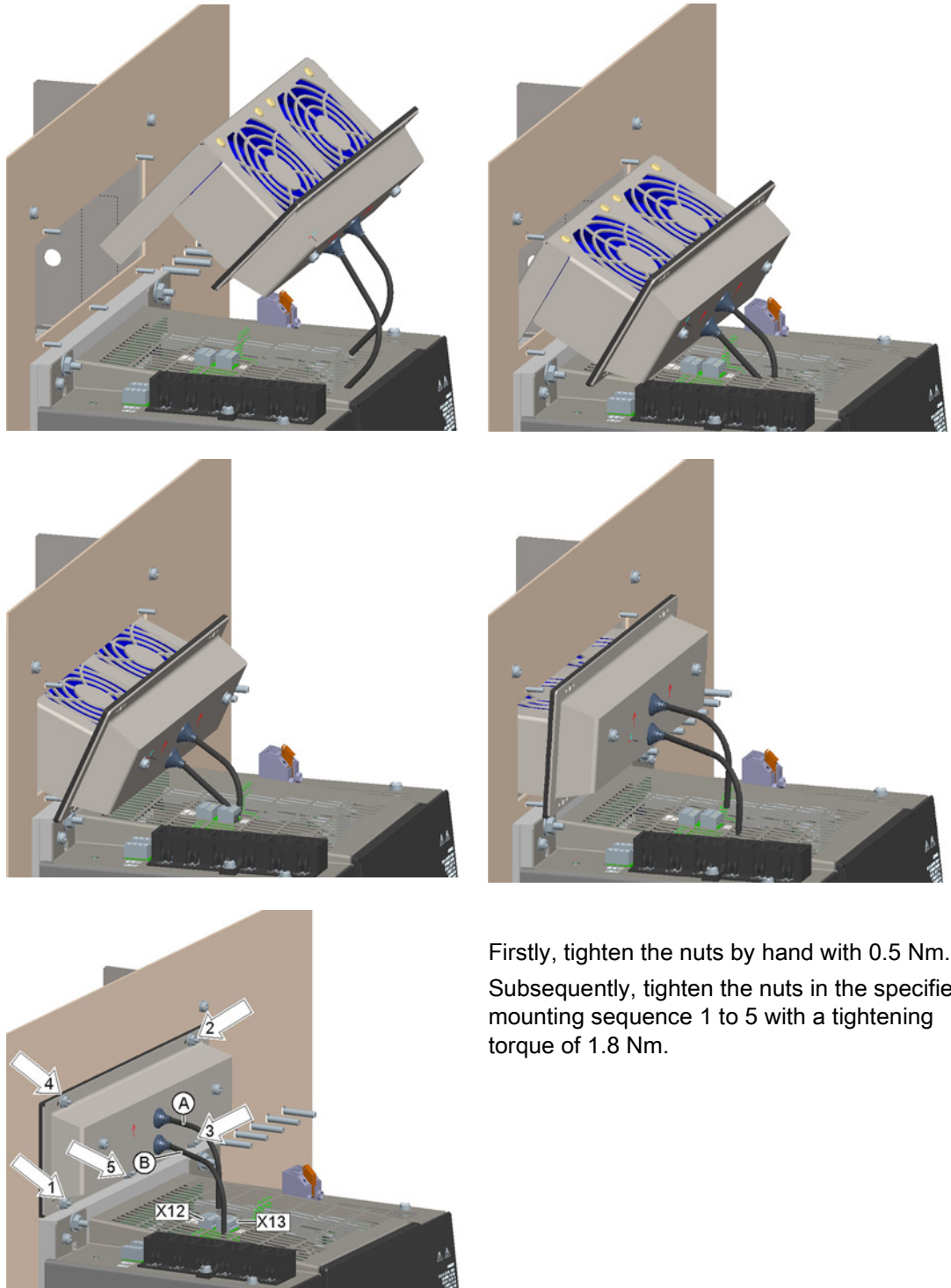


Figure 4-23 Cut-out from the drilling pattern and installation cut-out S120 Combi for the external fan unit

The zero line shown above runs at the height of the upper bolts used to mount the S120 Combi Power Module.

Installation

1. Mount the self-clinching flush head studs - position 1) in the diagram above.
2. Mount the fan unit as shown below.
3. Connect the power supply cables of the fan unit to the S120 Combi Power Module.
 - Cable A to terminal X12
 - Cable B to terminal X13



Firstly, tighten the nuts by hand with 0.5 Nm.
Subsequently, tighten the nuts in the specified mounting sequence 1 to 5 with a tightening torque of 1.8 Nm.

4.7 Installation

Table 4- 18 Mounting accessories

Number	Designation	Specification
5	Self-clinching flush head studs	M4, steel, strength class 8.8, zinc-plated, length: 15 mm
5	Nut	M4, steel, strength class 8, zinc-plated

The reinforcement plates must always be installed when operating the S120 Combi with the external fan unit.

**CAUTION****Physical injury during operation without reinforcement plates**

Operating without the reinforcement plates can result in an excessively high heat sink temperature and cause the S120 Combi Power Module to prematurely trip.

Contact with hot parts may cause you to suffer a burn injury.

- Only operate the S120 Combi with reinforcement plates.



WRONG: S120 Combi and external fan unit without reinforcement plates



CORRECT: S120 Combi and external fan unit with installed reinforcement plates

4.7.5.5 Technical data

Table 4- 19 Technical data of the external fan unit

6SL3161-0EP00-0AA0	Unit	Value
Input voltage	V _{DC}	20.4 ... 28.8
Power consumption	W	18
Electronics current drawn at 24 V DC	A	0.8
Volumetric rate of air flow	m ³ /h	290
Service life	h	50000 at 55 °C
Dimensions (W x H x D)	mm	258 x 104 x 86
Weight	kg	1.5
Degree of protection		IP54

4.8 Electrical connection

4.8.1 Stripped length for the line supply and power cables

Non-prefabricated MOTION-CONNECT power cables must be appropriately prepared before being connected to the S120 Combi.

Note

Special issue for UL applications

For UL applications, use 60/75 °C copper wires/conductors.

Cables without connection cables for the motor holding brake

1. Cut the cable jacket to dimension A from the table below
2. Strip the single cores U, V, W and PE and crimp on end sleeves with insulation support

Cables with connection cables for the motor holding brake

1. Cut the cable jacket to 250 ± 5 mm
2. Cut the single cores U, V, W and PE to dimension A from the table below, strip and crimp on end sleeves with insulation support
3. Strip the connection cables for the motor holding brake and screw to the brake connector



WARNING

Danger to life through electric shock due to non-isolated end sleeves

Death or serious injury can occur if end sleeves are used that do not comply with the specified requirements.

- In this case, use shrink tubing.

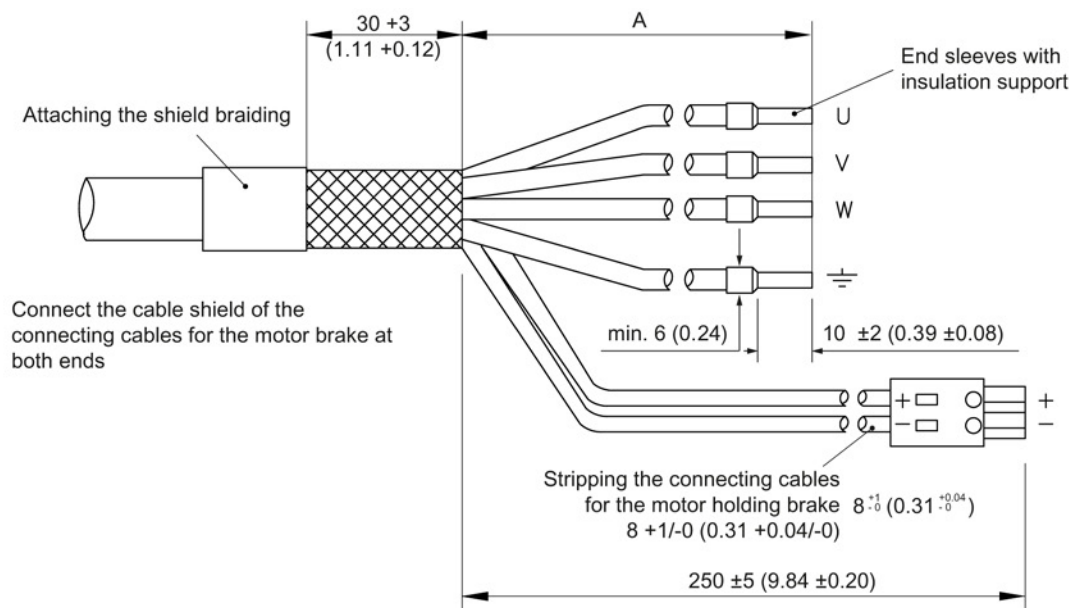
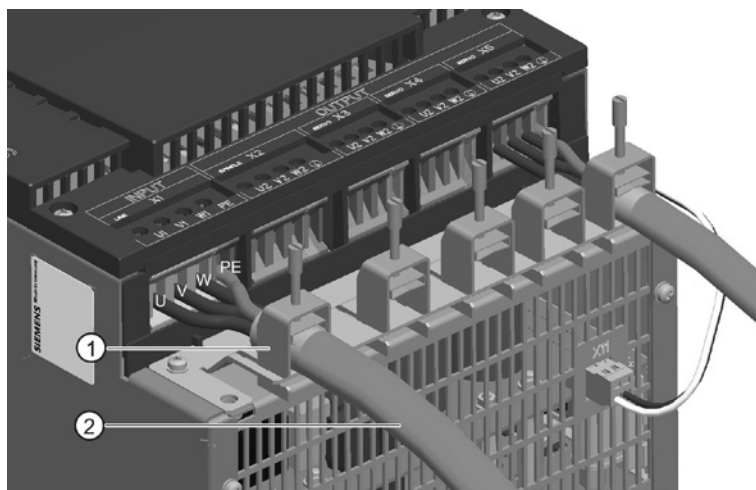


Figure 4-24 Stripped lengths for power cables

Cable cross-section in mm ²	A in mm and (inches)
4 x 1.5	55 ± 3 (2.17 \pm 0.12)
4 x 2.5	55 ± 3 (2.17 \pm 0.12)
4 x 4	55 ± 3 (2.17 \pm 0.12)
4 x 6	55 ± 2 (2.17 \pm 0.08)
4 x 10	55 ± 2 (2.17 \pm 0.08)

4.8.2 Line supply cable

Shielded MOTION-CONNECT 500 and 800 line supply cables are recommended in order to maintain the EMC limit values. The line supply cable is connected at interface X1 (INPUT). The single cores of the cable are labeled with U, V, W and PE. Cables are connected at the S120 Combi corresponding to the terminal labeling. The cable shield should be connected and fixed using the shield clamp.



- ① Shield connection clamp
- ② Line supply cable

Figure 4-25 Line supply cable connected at the S120 Combi

NOTICE

Damage when strain relief is not used

The shield clamp does not provide strain relief. In the event that strain relief of the power cable is not carried out separately using appropriate measures, the shield connection clamp may be damaged.

- Install additional strain relief for the power cable.

NOTICE

Damage to unshielded power cables due to shield connection clamps

When using unshielded power cables, the unshielded individual cores can be damaged by the shield connection clamp.

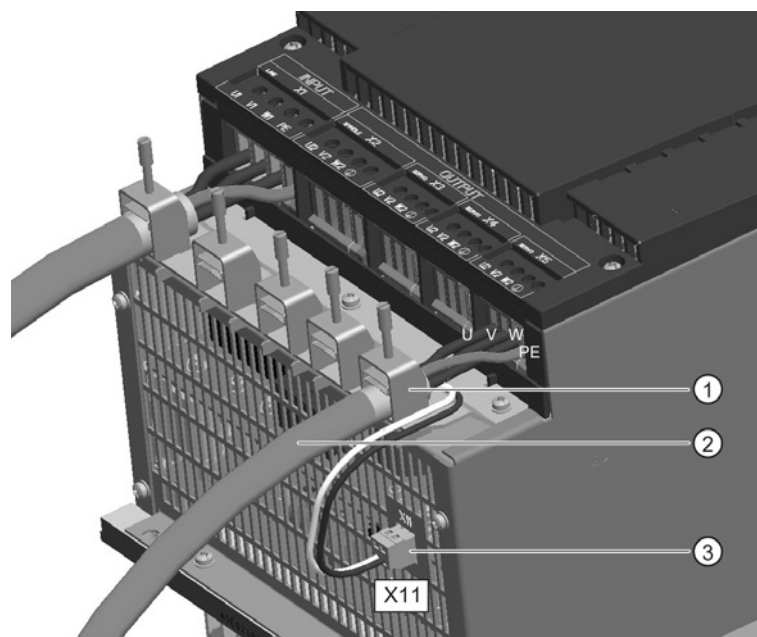
- Only use the shield connection clamp for shielded power cables.

4.8.3 Power cables for motors

The motor power cables are connected at interfaces X2 to X5. The single cores of the cable are labeled with U, V, W and PE. The cables are connected corresponding to the terminal labels at the S120 Combi.

When using a power cable with connection cables for the motor holding brake, the cores for the motor holding brake are connected at interface X11 (see the diagram below). In this case, connect the cable shield of all cable cores. Fix the cable shield using the shield clamp.

When using a separate cable for the motor holding brake, its cable shield should be connected to the associated shield support of the motor power cable.



- ① Shield connection clamp
- ② Power cables with connection cables for the motor holding brake
- ③ Connector for the motor holding brake

Figure 4-26 Power cable connected at the S120 Combi

NOTICE

Damage when strain relief is not used

The shield clamp does not provide strain relief. In the event that strain relief of the power cable is not carried out separately using appropriate measures, the shield connection clamp may be damaged.

- Install additional strain relief for the power cable.

4.8.4 Signal cables at the EP terminals

The shields of the signal cables connected to the EP terminals X21 and X22 are connected using the shield clamp ① from the accessories pack (Weidmüller: KLBÜ 4-13.5). The connection involves the following steps:

- Secure the shield connection clamp on the S120 Combi. Use an SW3 wrench with 1.8 Nm tightening torque.
- Remove the insulation from the signal cables and crimp the individual cores with end sleeves.
- Connect the cable cores to the EP terminals (screw terminals).
- Connect the cable shields as shown below.

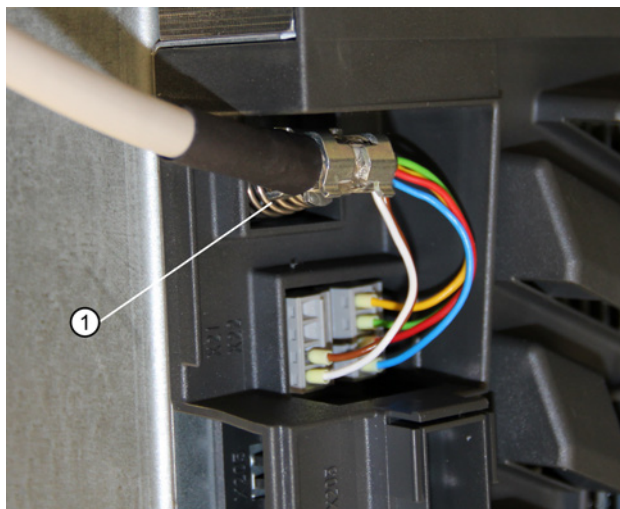


Figure 4-27 Signal cables connected with the correct shield support

4.9 Technical data

Table 4- 20 Technical data of the S120 Combi 3 axes Power Modules

3 axes Power Modules	6SL3111-	3VE21-6FA0	3VE21-6EA0	3VE22-0HA0
		16 kW / 18 A / 5 A / 5 A	16 kW / 24 A / 9 A / 9 A	20 kW / 30 A / 9 A / 9 A
Infeed				
Infeed rated power (S1) ¹⁾ Infeed power (S6 - 40 %) ¹⁾ Peak infeed power ¹⁾	kW (P _n) kW (P _{s6}) kW (P _{max})	16 21 35	16 21 35	20 26,5 40
Regenerative feedback Rated power (S1) Peak regenerative power	kW (P _n) kW (P _{max})	16 35	16 35	20 40
Supply voltages Line voltage Line frequency Electronics power supply	V _{AC} Hz V _{DC}	3 AC 380 – 10 % ... 3 AC 480 + 10 % 45 ... 66 24 (20.4 ... 28.8)		
Rated input current at 400 V AC at 380 V AC / 480 V AC at 400 V; S6 - 40 % at 400 V AC peak current	A _{AC} A _{AC} A _{AC} A _{AC}	28 29 / 25 35,5 56	28 29 / 25 35,5 56	34 35 / 30 44 63,5
Spindle				
Output current Rated current (I _n) Base-load current (I _H) Intermittent duty current (I _{s6}) 40% Peak current (I _{max})	A _{ACrms} A _{ACrms} A _{ACrms} A _{ACrms}	18 15,3 24 36	24 20,4 32 48	30 25,5 40 56
Rated power at 540 V DC link voltage at 600 V DC link voltage	kW kW	8,7 9,7	11,7 13	14,4 16
Pulse frequency spindle	kHz	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage		
Feedrate 1				
Output current Rated current (I _n) Base-load current (I _H) Intermittent duty current (I _{s6}) 40% Peak current (I _{max})	A _{ACrms} A _{ACrms} A _{ACrms} A _{ACrms}	5 4,3 6,5 10	9 7,7 12 18	9 7,7 12 18
Rated power at 540 V DC link voltage at 600 V DC link voltage	kW kW	2,4 2,7	4,3 4,8	4,3 4,8
Pulse frequency feedrate 1	kHz	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage		

4.9 Technical data

3 axes Power Modules	6SL3111-	3VE21-6FA0	3VE21-6EA0	3VE22-0HA0
Feedrate 2				
Output current				
Rated current (I _N)	A _{ACrms}	5	9	9
Base-load current (I _H)	A _{ACrms}	4,3	7,7	7,7
Intermittent duty current (I _{S6}) 40%	A _{ACrms}	6,5	12	12
Peak current (I _{max})	A _{ACrms}	10	18	18
Rated power				
at 540 V DC link voltage	kW	2,4	4,3	4,3
at 600 V DC link voltage	kW	2,7	4,8	4,8
Pulse frequency feedrate 2	kHz	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage		
Output for expansion axis				
DC link voltage	V _{DC}	460 ... 720		
DC link output current (I _N)	A _{DC}	40		
Max. electronics output current for expansion axis	A _{24Vmax}	20		
General data				
Electronics current drawn at 24 V DC				
without external fan unit	A	1,5	1,5	1,5
with external fan unit	A	2,3	2,3	2,3
Total power loss	W	425	537	634
(including losses from the electronics, see Power loss tables (Page 318))				
internal	W	81	91	102
external	W	344	446	532
The external 6SL3161-0EP00-0AA0 fan module is taken into account for the specified losses – also see Power loss calculation for partial load operation (Page 321).				
Max. ambient temperature				
Without derating	°C	45	45	45
With derating	°C	55	55	55
DC link voltage	V _{DC}	460 ... 720		
DC link capacitance	µF	1645	1880	2115
Overvoltage tripping	V _{DC}	820 ± 2 %		
Undervoltage tripping	V _{DC}	380 ± 2 %		
Circuit breaker/fuse (IEC 60947 and UL)		See Chapter Overcurrent protection by means of line fuses and circuit breakers (Page 37)		
Resulting rated short-circuit current SCCR at 480 V AC	kA	65	65	65
Cooling method		External air cooling		
Cooling air requirement	m³/h	160	160	160
Weight	kg	18,35	18,4	18,5

1) The specified power ratings apply to the line voltage range from 380 V to 480 V

Table 4- 21 Technical data of the S120 Combi 4 axes Power Modules

4 axes Power Modules	6SL3111-	4VE21-0EA0	4VE21-6FA0	4VE21-6EA0	4VE22-0HA0
		10 kW / 24 A / 12 A / 12 A / 12 A	16 kW / 18 A / 9 A / 5 A / 5 A	16 kW / 24 A / 9 A / 9 A / 9 A	20 kW / 30 A / 12 A / 9 A / 9 A
Infeed					
Infeed rated power (S1) ¹⁾ Infeed power (S6 - 40 %) ¹⁾ Peak infeed power ¹⁾	kW (P _n) kW (P _{s6}) kW (P _{max})	10 13 35	16 21 35	16 21 35	20 26,5 40
Regenerative feedback Rated power (S1) Peak regenerative power	kW (P _n) kW (P _{max})	10 35	16 35	16 35	20 40
Supply voltages Line voltage Line frequency Electronics power supply	V _{AC} Hz V _{DC}	3 AC 380 – 10 % ... 3 AC 480 + 10 % 45 ... 66 24 (20.4 ... 28.8)			
Rated input current at 400 V AC at 380 V AC / 480 V AC at 400 V; S6 - 40 % at 400 V AC peak current	A _{AC} A _{AC} A _{AC} A _{AC}	16,2 17 / 12,8 21,1 56,7	28 29 / 25 35,5 56	28 29 / 25 35,5 56	34 35 / 30 44 63,5
Spindle					
Output current Rated current (I _n) Base-load current (I _H) Intermittent duty current (I _{S6}) 40% Peak current (I _{max})	A _{ACrms} A _{ACrms} A _{ACrms} A _{ACrms}	24 20.4 32 at 4 kHz 19.2 at 8 kHz 60	18 15,3 24 36	24 20,4 32 48	30 25,5 40 56
Rated power at 540 V DC link voltage at 600 V DC link voltage	kW kW	11,7 13	8,7 9,7	11,7 13	14,4 16
Pulse frequency spindle	kHz	4 / 8	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage			
Feedrate 1					
Output current Rated current (I _n) Base-load current (I _H) Intermittent duty current (I _{S6}) 40% Peak current (I _{max})	A _{ACrms} A _{ACrms} A _{ACrms} A _{ACrms}	12 10,8 16 36	9 7,7 12 18	9 7,7 12 18	12 10,3 16 24
Rated power at 540 V DC link voltage at 600 V DC link voltage	kW kW	5,8 6,5	4,3 4,8	4,3 4,8	5,8 6,5
Pulse frequency feedrate 1	kHz	4	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage			

4.9 Technical data

4 axes Power Modules	6SL3111-	4VE21-0EA0	4VE21-6FA0	4VE21-6EA0	4VE22-0HA0
Feedrate 2					
Output current					
Rated current (I _N)	A _{ACrms}	12	5	9	9
Base-load current (I _H)	A _{ACrms}	10,8	4,3	7,7	7,7
Intermittent duty current (I _{S6}) 40%	A _{ACrms}	16	6,5	12	12
Peak current (I _{max})	A _{ACrms}	36	10	18	18
Rated power					
at 540 V DC link voltage	kW	5,8	2,4	4,3	4,3
at 600 V DC link voltage	kW	6,5	2,7	4,8	4,8
Pulse frequency feedrate 2	kHz	4	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage			
Feedrate 3					
Output current					
Rated current (I _N)	A _{ACrms}	12	5	9	9
Base-load current (I _H)	A _{ACrms}	10,8	4,3	7,7	7,7
Intermittent duty current (I _{S6}) 40%	A _{ACrms}	16	6,5	12	12
Peak current (I _{max})	A _{ACrms}	36	10	18	18
Rated power					
at 540 V DC link voltage	kW	5,8	2,4	4,3	4,3
at 600 V DC link voltage	kW	6,5	2,7	4,8	4,8
Pulse frequency feedrate 3	kHz	4	4	4	4
Output voltage	V _{ACrms}	0 ... 0.7 x DC link voltage			
Output for expansion axis					
DC link voltage	V _{DC}	510 ... 720			
DC link output current (I _N)	A _{DC}	18,5	40		
Max. electronics output current for expansion axis	A _{24Vmax}	5	20		
General data					
Electronics current consumption 24 V DC					
without external fan unit	A	1,6	1,6	1,6	1,6
with external fan unit	A	2,4	2,4	2,4	2,4
Total power loss	W	770	492	607	733
(including losses from the electronics, see Power loss tables (Page 318))					
internal	W	115	87	100	113
external	W	655	405	507	620
The external 6SL3161-0EP00-0AA0 fan module is taken into account for the specified losses – also see Power loss calculation for partial load operation (Page 321).					
Max. ambient temperature					
Without derating	°C	45	45	45	45
With derating	°C	55	55	55	55
DC link voltage	V _{DC}	460 ... 720			
DC link capacitance	µF	2520	1645	2115	2520
Overvoltage tripping	V _{DC}	820 ± 2 %			
Undervoltage tripping	V _{DC}	380 ± 2 %			

4 axes Power Modules	6SL3111-	4VE21-0EA0	4VE21-6FA0	4VE21-6EA0	4VE22-0HA0
Circuit breaker/fuse (IEC 60947 and UL)		See Chapter Overcurrent protection by means of line fuses and circuit breakers (Page 37)			
Resulting rated short-circuit current SCCR at 480 V AC	kA	65	65	65	65
Cooling method		External air cooling			
Cooling air requirement	m ³ /h	160	160	160	160
Weight	kg	19,4	18,9	18,95	19,05

¹⁾ The specified power ratings apply to the line voltage range from 380 V to 480 V

4.9.1 Characteristic curves

The following rated duty cycles apply to the Power Modules:

- 6SL3111-3VE21-6FA0
- 6SL3111-3VE21-6EA0
- 6SL3111-3VE22-0HA0
- 6SL3111-4VE21-6FA0
- 6SL3111-4VE21-6EA0
- 6SL3111-4VE22-0HA0

Rated duty cycles, infeed

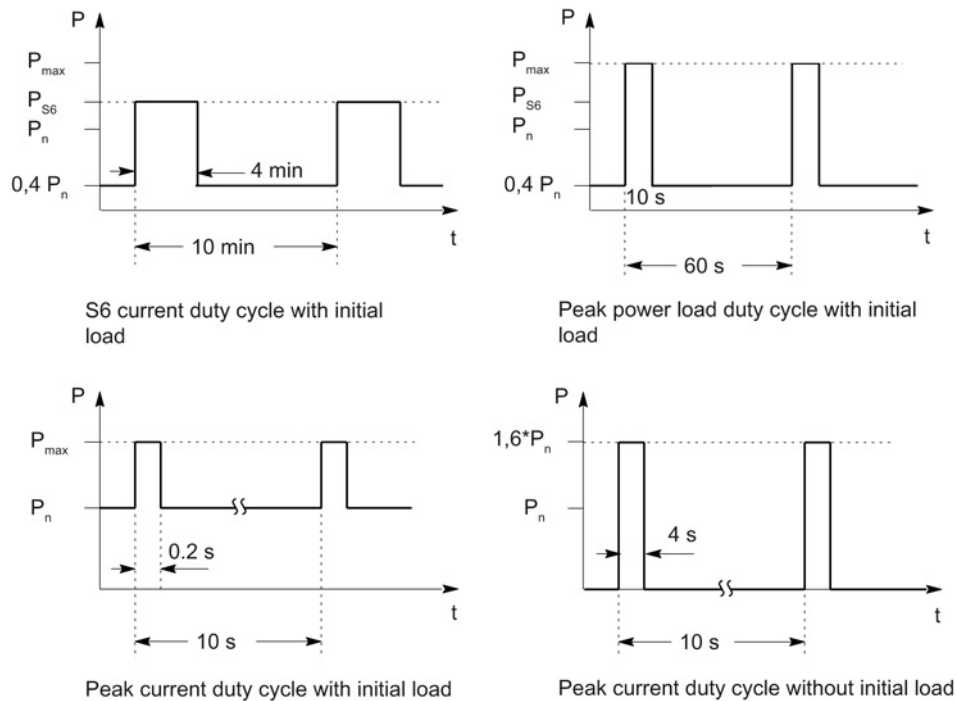
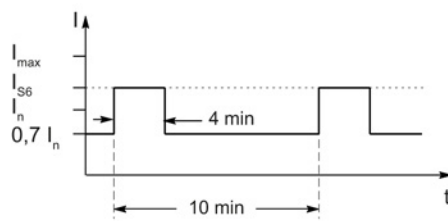
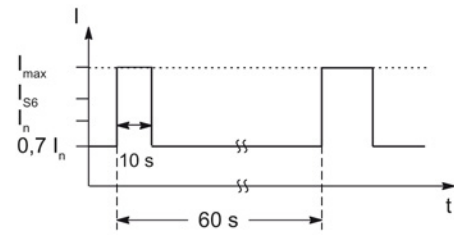


Figure 4-28 Rated duty cycles, infeed

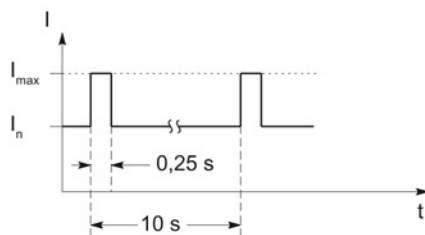
Rated duty cycles, spindle and feed



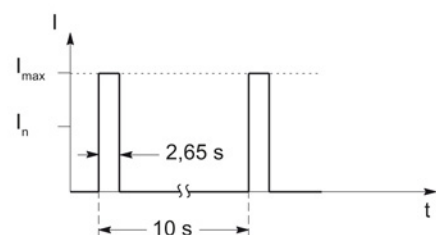
S6 current duty cycle with initial load



Peak power load duty cycle with initial load



Peak current duty cycle with initial load



Peak current duty cycle without initial load

Figure 4-29 Rated duty cycles, spindle and feed at a 4 kHz pulse frequency

The following rated duty cycles apply to the Power Modules:

- 6SL3111-4VE21-0EA0

Rated duty cycles, infeed

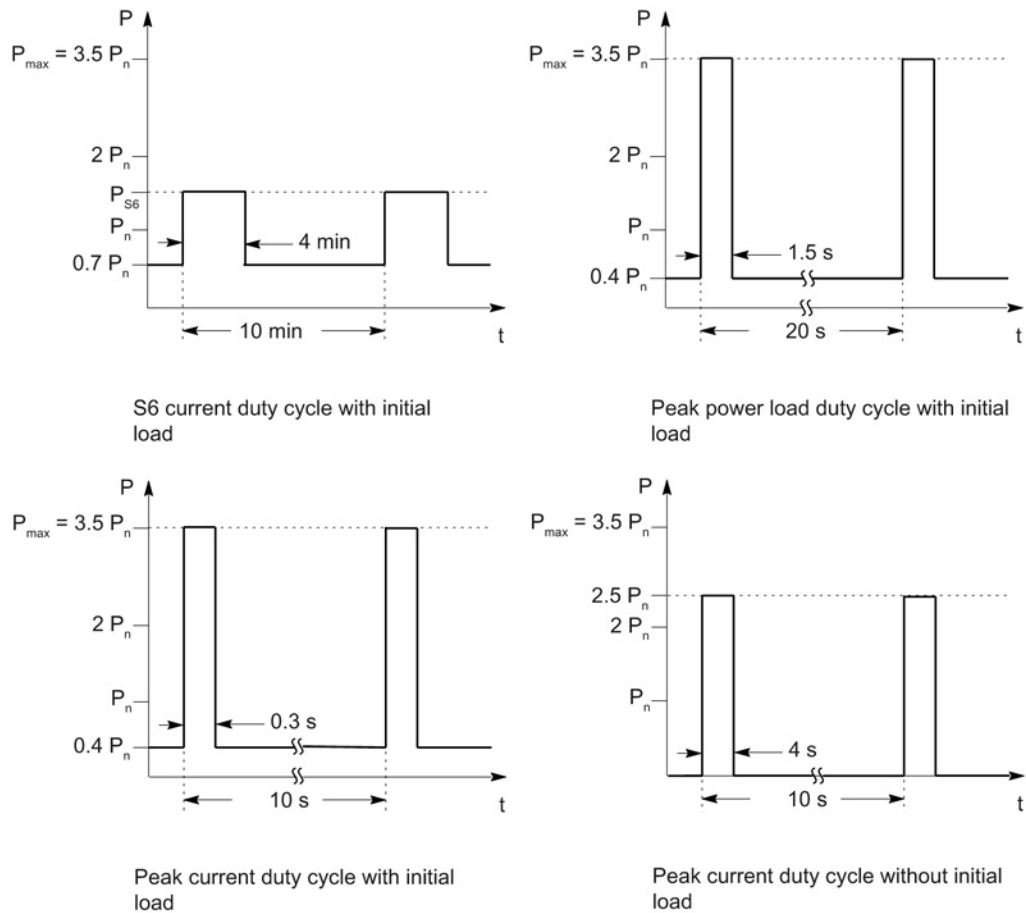
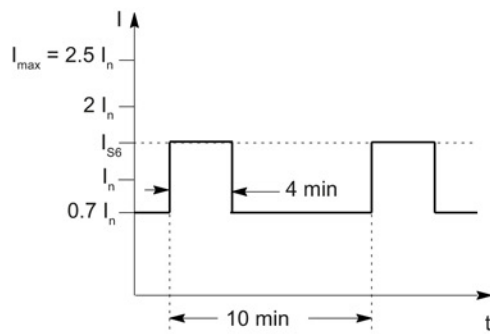
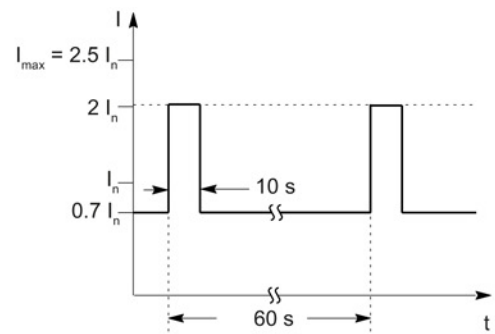


Figure 4-30 Rated duty cycles, infeed, 6SL3111-4VE21-0EA0

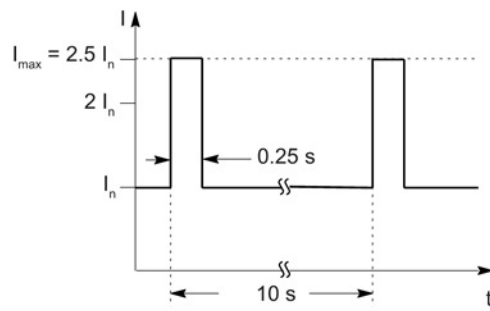
Rated duty cycles, spindle



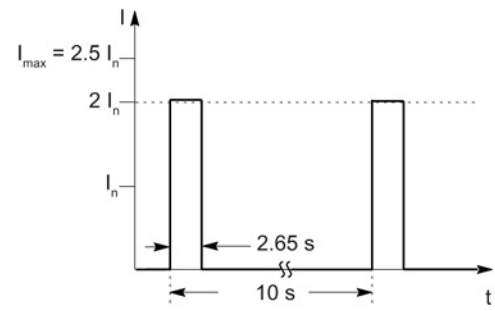
S6 current duty cycle with initial load



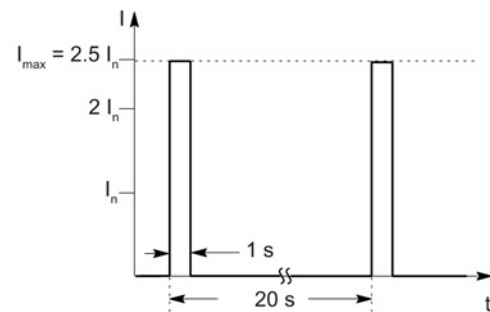
Peak power load duty cycle with initial load



Peak current duty cycle with initial load

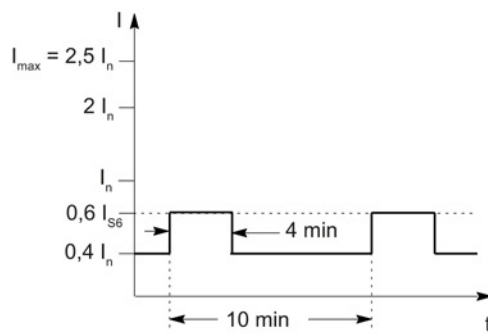


Peak current duty cycle without initial load

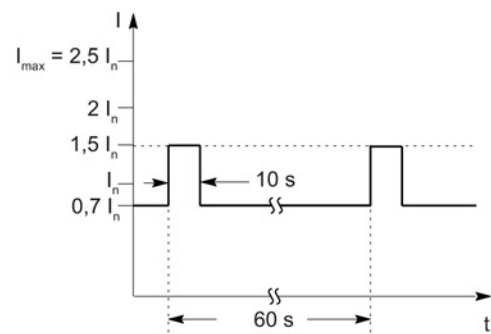


Peak current duty cycle without initial load

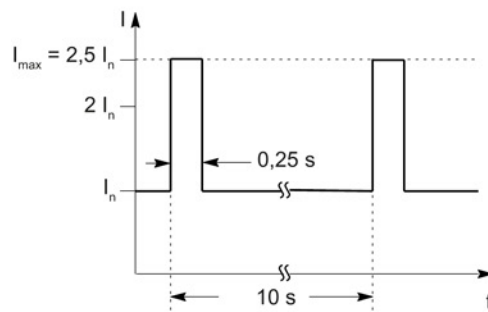
Figure 4-31 Rated duty cycles, spindle for a 4 kHz pulse frequency



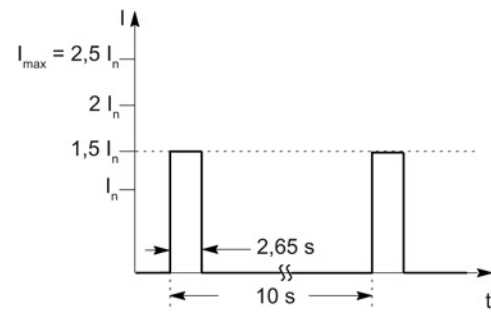
S6-Stromlastspiel mit Vorlast



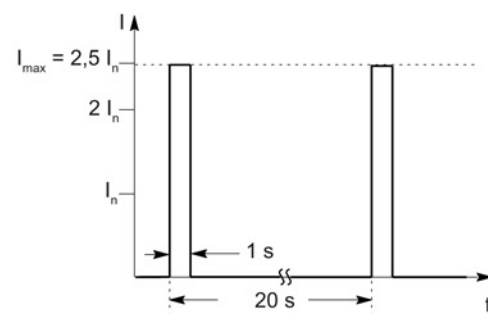
Spitzenleistunglastspiel mit Vorlast



Spitzenstromlastspiel mit Vorlast



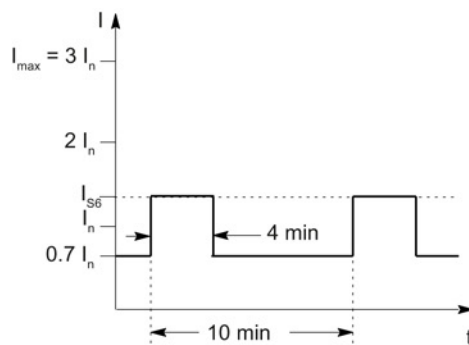
Spitzenstromlastspiel ohne Vorlast



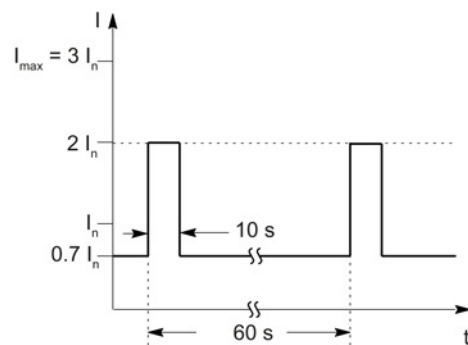
Spitzenstromlastspiel ohne Vorlast

Figure 4-32 Rated duty cycles, spindle for a 8 kHz pulse frequency

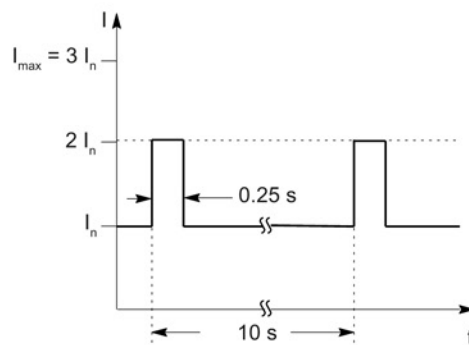
Rated duty cycles, feed



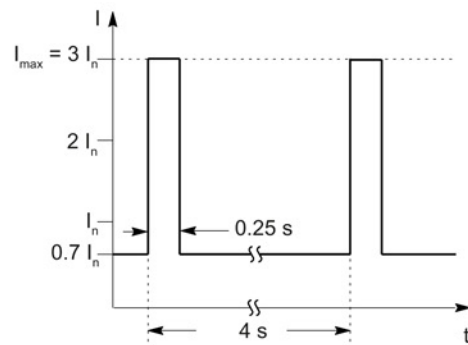
S6 current duty cycle with initial load



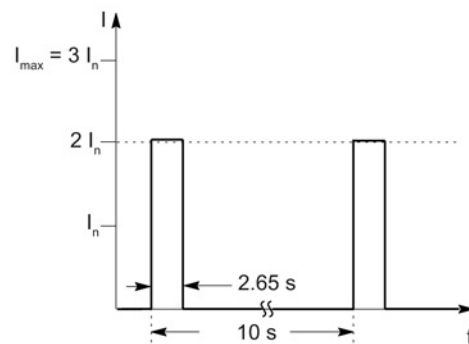
Peak power load duty cycle with initial load



Peak current duty cycle with initial load



Peak current with initial load



Peak current duty cycle without initial load

Figure 4-33 Rated duty cycles, feed for a 4 kHz pulse frequency

4.9.1.1 Derating characteristics

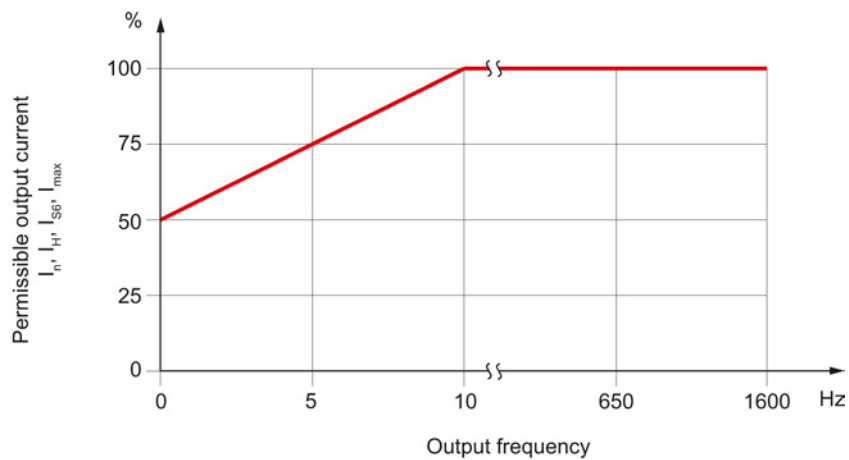


Figure 4-34 Current derating as a function of the output frequency

Note

You can find the following derating characteristics in Chapter Derating as a function of the installation altitude and ambient temperature (Page 32).

- Output current as a function of the installation altitude
- Output current as a function of the temperature

Topology rules for DRIVE-CLiQ

Topology rules for DRIVE-CLiQ

If the S120 Combi is operated in conjunction with the SINUMERIK 828D, then fixed DRIVE-CLiQ topology rules apply. These rules must be observed. If violated, then a corresponding alarm is displayed.

Note

Using the NCU 710.3 PN

There are no fixed topology rules for the SINUMERIK 840D sl.

The DRIVE-CLiQ interfaces X100 to X103 of SINUMERIK NCU 710.3 PN can, for example, be connected with the DRIVE-CLiQ connections of the following devices:

- S120 Combi Power Modules
- Single Motor Module or Double Motor Module
- Hub Module (DMx20)
- Sensor Module (SMxxx)

The TM54F Terminal Module cannot be used with the SINUMERIK 840D sl.

Assigning the DRIVE-CLiQ interfaces

Table 5- 1 Assigning the DRIVE-CLiQ interfaces on the S120 Combi

DRIVE-CLiQ interface	Connection with
X200	X100 of the PPU
X201	Motor encoder, spindle
X202	Motor encoder, feedrate 1
X203	Motor encoder, feedrate 2
X204	Motor encoder, feedrate 3 -> only for 4 axes Power Module remains empty for 3 axes Power Module
X205	Optional: 2. Direct sin/cos encoder for spindle (via SMxxx) ¹⁾ remains empty when a direct TTL spindle encoder is connected via X220

¹⁾ In this case, the TTL encoder interface X220 remains free.

Table 5- 2 Assigning the DRIVE-CLiQ interfaces to the SINUMERIK 828D (PPU)

DRIVE-CLiQ interface	Connection with
X100	X200 of the S120 Combi
X101	X200 of a Single Motor Module or Double Motor Module
X102	X500 of the Terminal Module TM54F X500 of the Hub Module (DMx20) ¹⁾

¹⁾ When using a TM54F, the DMx20 is connected in series at the TM54F via the DRIVE-CLiQ interface X501

Table 5- 3 Assigning the DRIVE-CLiQ interfaces of the expansion axes

DRIVE-CLiQ interface	Connection with
First Single Motor Module	
X200	X101 of the PPU
X201 ¹⁾	X200 of the second Single Motor Module
X202	Motor encoder for feedrate 1st expansion axis (via Sensor Module)
Second Single Motor Module	
X200	X201 of the first Single Motor Module
X201	Remains empty
X202	Motor encoder for feedrate 2nd expansion axis (via Sensor Module)
Double Motor Module	
X200	X101 of the PPU
X201	Remains empty
X202	Motor encoder for feedrate 1st expansion axis
X203	Motor encoder for feedrate 2nd expansion axis

¹⁾ Remains empty if only one Single Motor Module is used

Table 5- 4 Assigning the DRIVE-CLiQ interfaces at the TM54F

DRIVE-CLiQ interface	
X500	X102 of the control (PPU)
X501	X500 of the DMx20 if a DMx20 is not used, then this interface remains empty

Table 5- 5 Assigning the DRIVE-CLiQ interfaces at the DMx20 to assign a direct measuring system to the feed axes.

DRIVE-CLiQ interface	Feed axis
X500	X501 of the TM54F X102 of the PPU ¹⁾ X100 ... X103 of the NCU
X501	Feedrate 1 at the S120 Combi
X502	Feedrate 2 at the S120 Combi
X503	Feedrate 3 at the S120 Combi (4 axes Power Modules)
X504	Feedrate 1st expansion axis at the Motor Module
X505	Feedrate 2nd expansion axis at the Motor Module

¹⁾ Only then, if a TM54F is not used

5.1 Connection examples

5.1.1 Operation with a 3 axes Power Module

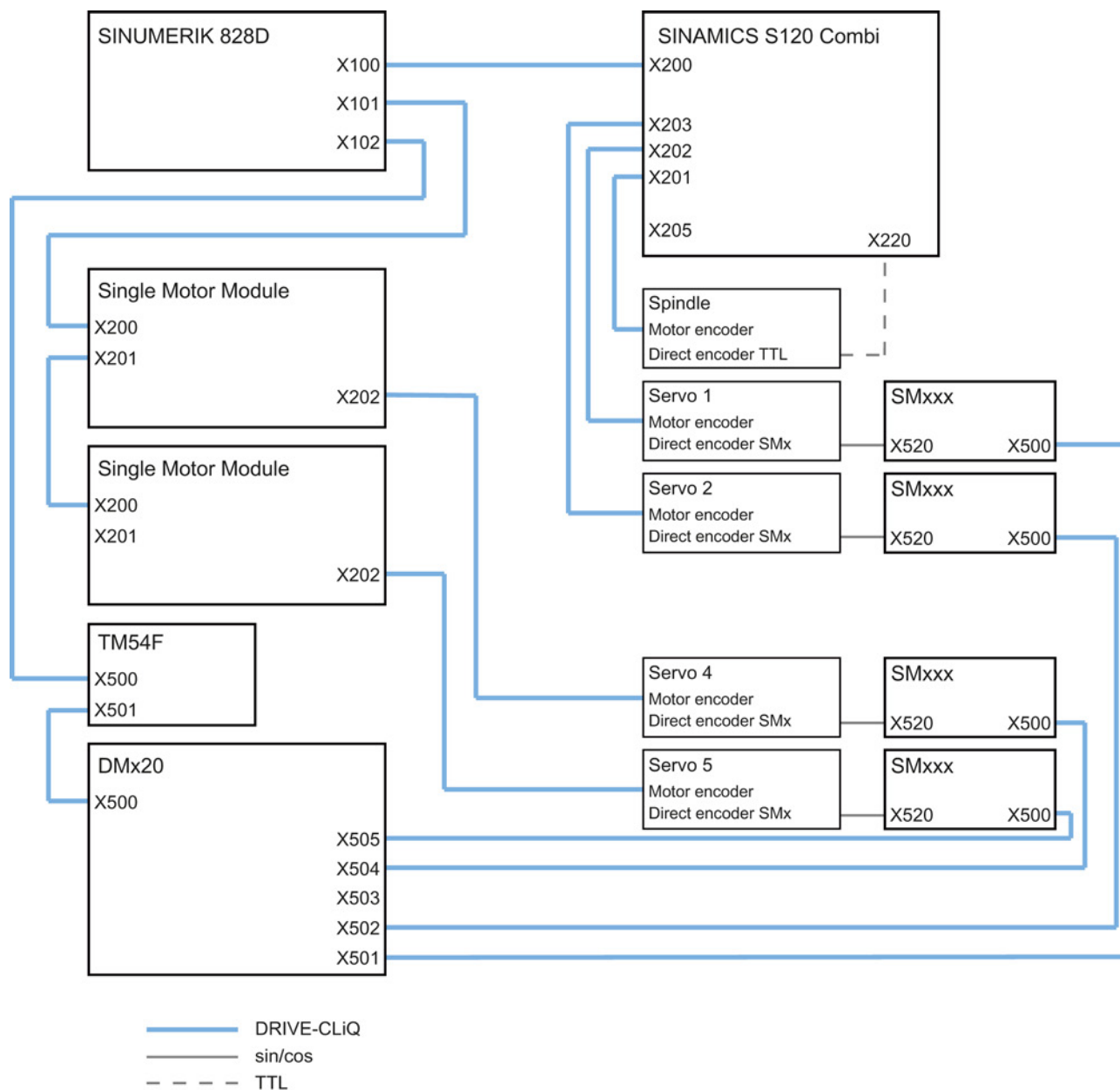


Figure 5-1 DRIVE-CLiQ wiring with TTL encoder for an S120 Combi 3 axes Power Module and two Single Motor Modules

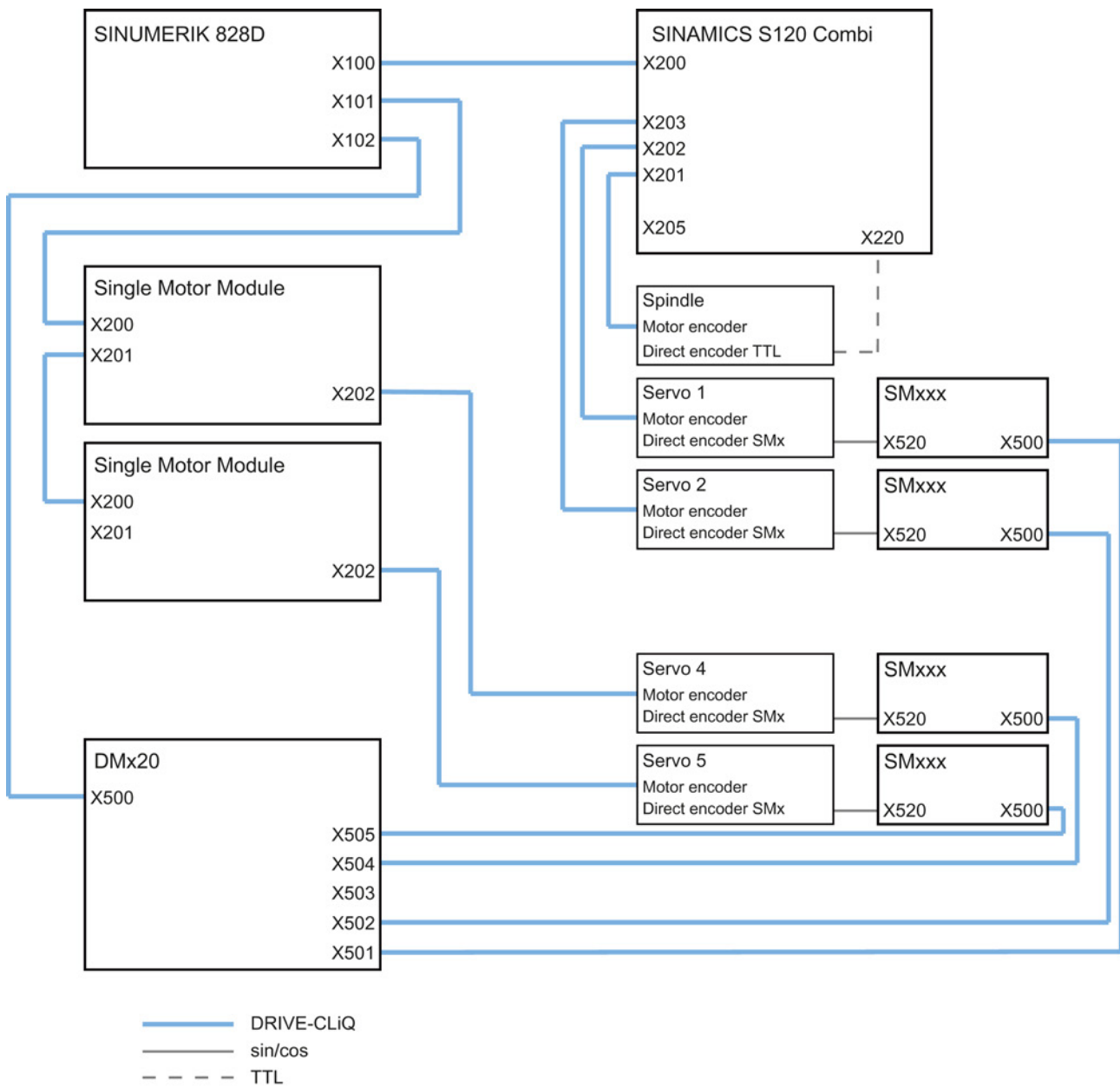


Figure 5-2 DRIVE-CLiQ wiring with TTL encoder for an S120 Combi 3 axes Power Module and two Single Motor Modules without TM54F

5.1.2 Operation with a 4 axes Power Module

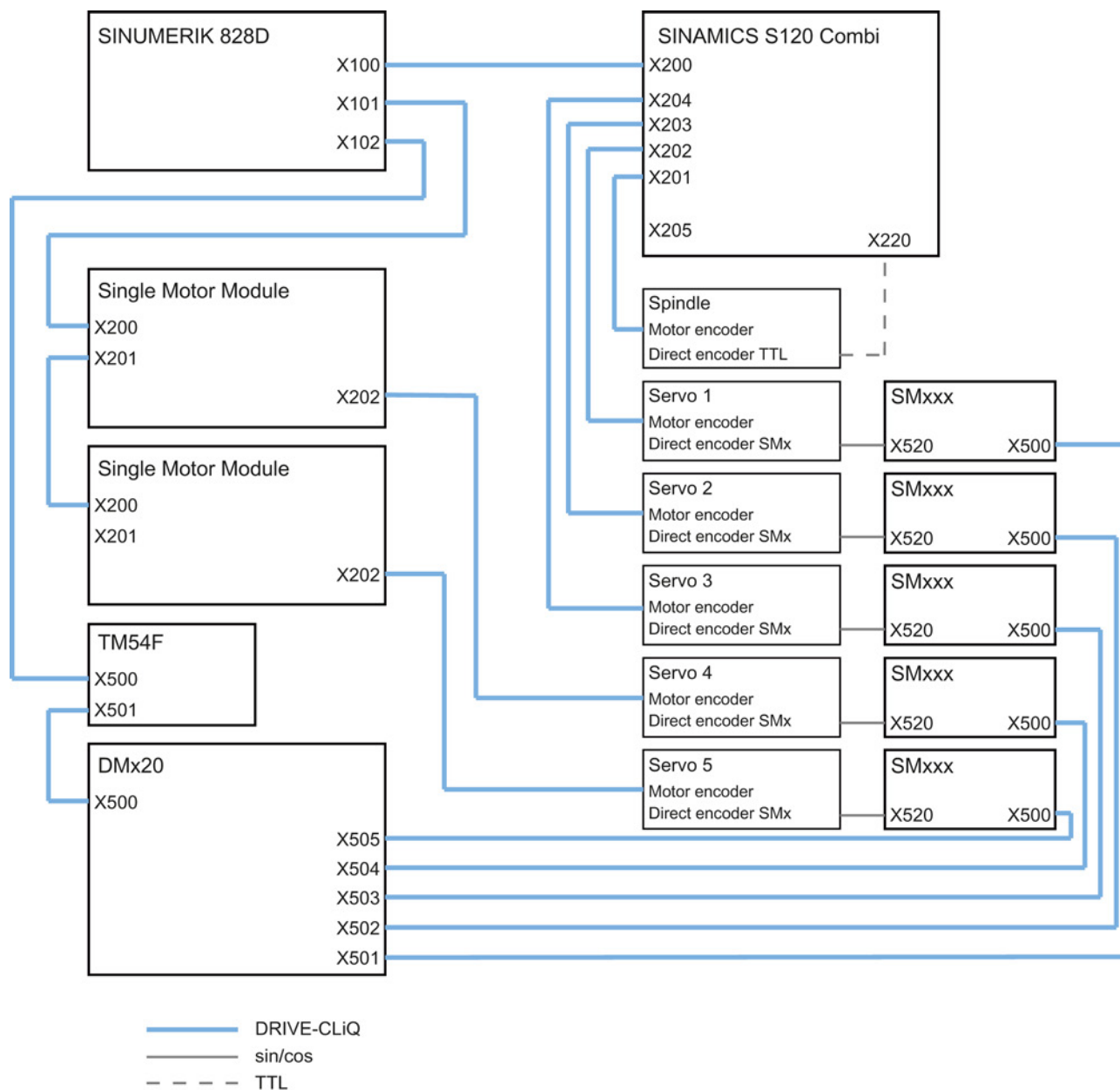


Figure 5-3 DRIVE-CLiQ wiring with TTL encoder for an S120 Combi 4 axes Power Module and two Single Motor Modules

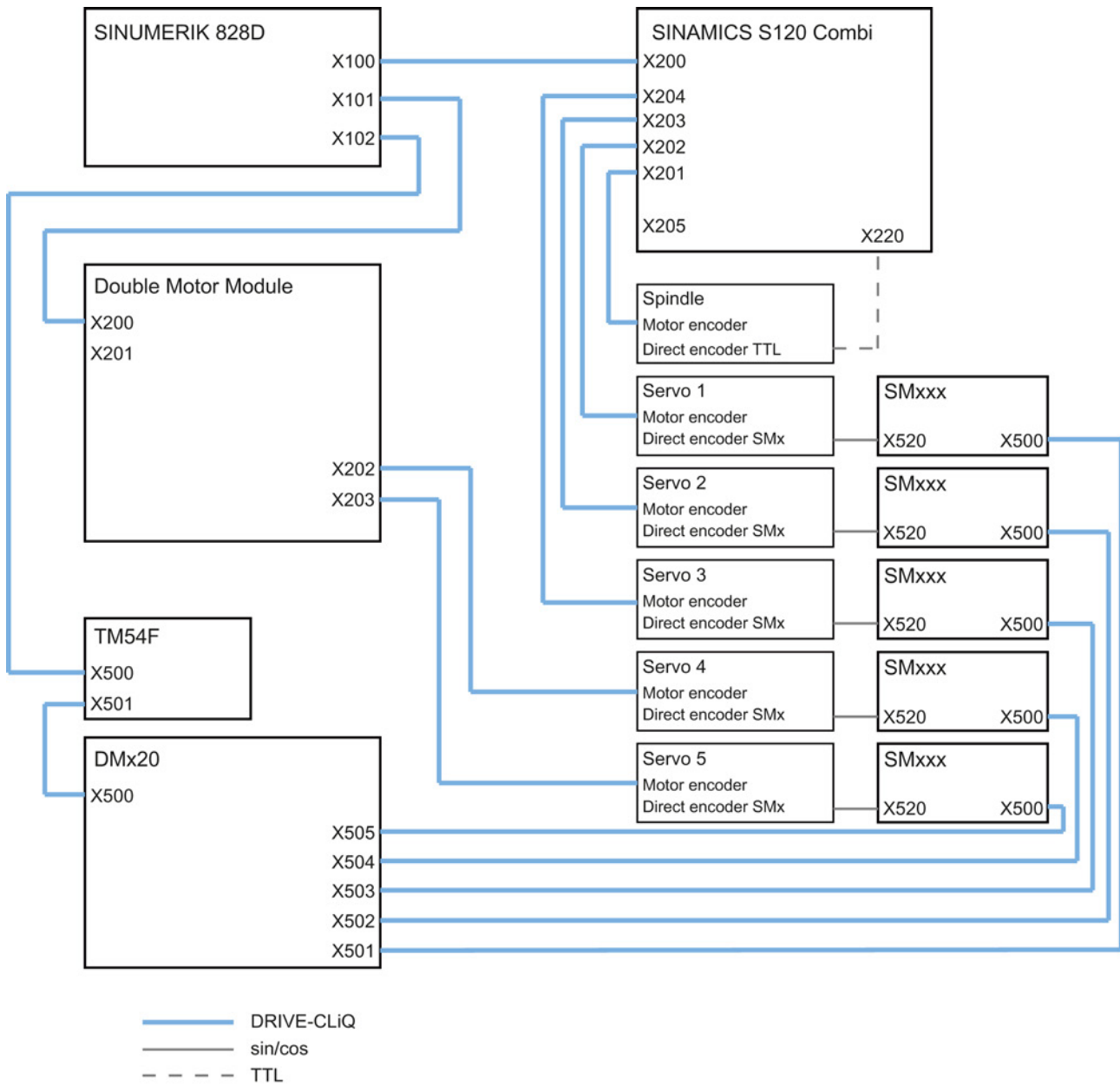


Figure 5-4 DRIVE-CLiQ wiring with TTL encoder for an S120 Combi 4 axes Power Module and a Double Motor Module

5.1 Connection examples

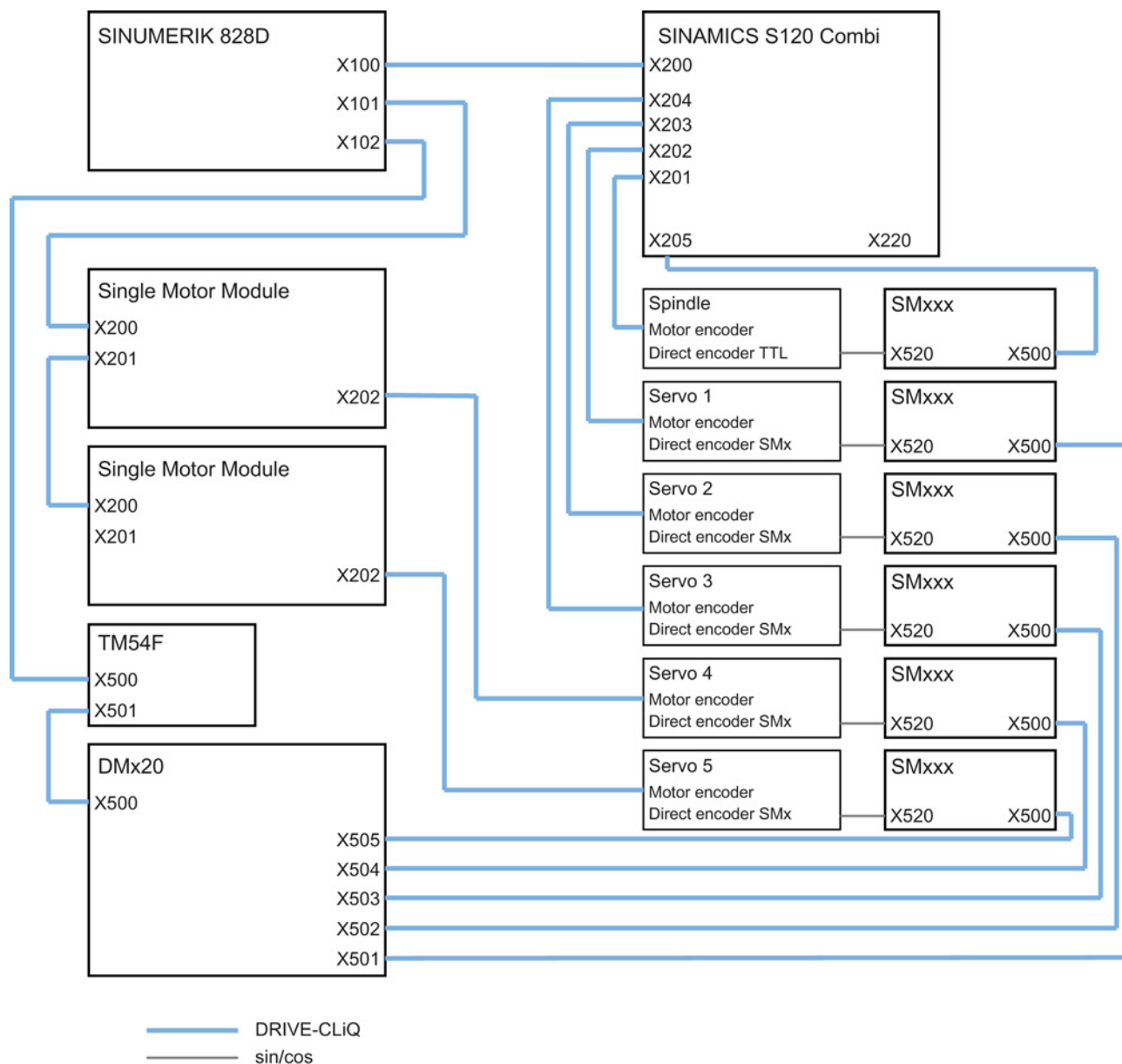


Figure 5-5 DRIVE-CLiQ wiring with angular encoder for an S120 Combi 4 axes Power Module and two Single Motor Modules

Motor Modules Booksize Compact as expansion axes

6

6.1 Description

Motor Modules Booksize Compact are inverters that provide the power for the connected motors. The power is supplied from the DC link of the S120 Combi. If the SINUMERIK 828D control system is used, then the Motor Modules must be connected to this via DRIVE-CLiQ (see Chapter Topology rules for DRIVE-CLiQ (Page 127)).

One motor can be connected to Single Motor Modules and two motors can be connected to Double Motor Modules.

The Motor Modules Booksize Compact are operated in combination with the S120 Combi using the "internal air cooling" cooling method.

Note

For the dimensioning of the expansion axes, the infeed power must be taken into account (demand factor).

6.2 Safety information

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 312) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.



DANGER

Danger to life through electric shock due to the residual charge of the DC link capacitors

Due to the DC link capacitors, a hazardous voltage is present in the DC link for up to five minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Do not open the protective cover of the DC link until five minutes have elapsed.
Ensure that you press the release catch when opening the protective cover for the DC link. A suitable tool (e.g. screwdriver or supplied release tool) must be used for this purpose.
- Do not continue to operate damaged components.



DANGER

Danger to life through electric shock due to inadequate insulation of the motor holding brake cables

Inadequate insulation of the motor holding brake cables can cause an electric shock.

- Connect the shield for the motor holding brake.
- Only use MOTION-CONNECT cables for the integrated motor holding brake, as otherwise the insulation strength of the cores is not guaranteed.

WARNING

Danger of an accident due to missing warning labels in the national language regarding the DC link discharge voltage

Missing warning labels in the national language regarding the DC link discharge voltage can result in death or serious injury.

- Attach the component warning labels in the national language.

**WARNING****Danger to life through interruption of the external protective conductor due to high leakage currents**

The drive components conduct a high leakage current via the protective conductor. Touching conductive parts when the protective conductor is interrupted can result in death or serious injury.

- Ensure that the external protective conductor satisfies at least one of the following conditions:
 - It has been laid so that it is protected against mechanical damage.¹⁾
 - If it is a single cable, it has a cross-section of at least 10 mm² Cu.
 - If it is a conductor of a multi-conductor cable, it has a cross-section of at least 2.5 mm² Cu.
 - It has a second protective conductor in parallel with the same cross-section.
 - It complies with the local regulations for equipment with increased leakage current.

¹⁾ Cables laid within control cabinets or closed machine housings are considered to be adequately protected against mechanical damage.

**WARNING****Danger to life through electric shock due to unconnected cable shields**

Hazardous touch voltages can occur through capacitive cross-coupling due to unconnected cable shields.

- As a minimum, connect cable shields and the cores of power cables that are not used (e.g. brake cores) at one end at the grounded housing potential.

**WARNING****Fire hazard due to overheating because of inadequate ventilation clearances**

Inadequate ventilation clearances can cause overheating with a risk for personnel through smoke development and fire. This can also result in more downtimes and Line Modules may have a reduced service life.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).

**WARNING****Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor**

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.



! WARNING

Danger to life through electric shock due to missing DC link side covers

There is a danger of an electric shock through contact when the side covers of the DC link are missing.

- Mount the supplied side covers on the first and last component in the drive line-up.
- You can order missing side covers (order number: 6SL3162-5AA00-0AA0).

NOTICE

Material damage due to loose power connections

Insufficient tightening torques or vibrations can result in faulty electrical connections. This can cause fire damage or malfunctions.

- Tighten all the DC link busbar screws with the specified tightening torques (1.8 Nm tolerance +30 %).
- Check the tightening torques of all power connections at regular intervals and tighten them when required. This applies in particular after transport.

NOTICE

Damage through use of incorrect DRIVE-CLiQ cables

Damage or malfunctions can occur on the devices or system when incorrect or unreleased DRIVE-CLiQ cables are used.

- Only use suitable DRIVE-CLiQ cables that have been released by Siemens for the respective application.

Note

A regulated DC power supply is required to operate motors with a built-in holding brake. The voltage is supplied via the internal 24 V busbars. The voltage tolerances of the motor holding brakes (24 V $\pm 10\%$) and the voltage drops of the connecting cables must be taken into account.

The DC power supply should be set to 26 V. This ensures that the supply voltage for the brake remains within the permissible range when the following conditions are fulfilled:

- Use of Siemens three-phase motors
- Use of Siemens MOTION-CONNECT power cables
- Motor cable lengths: max. 70 m

6.3 Interface description

6.3.1 Overview

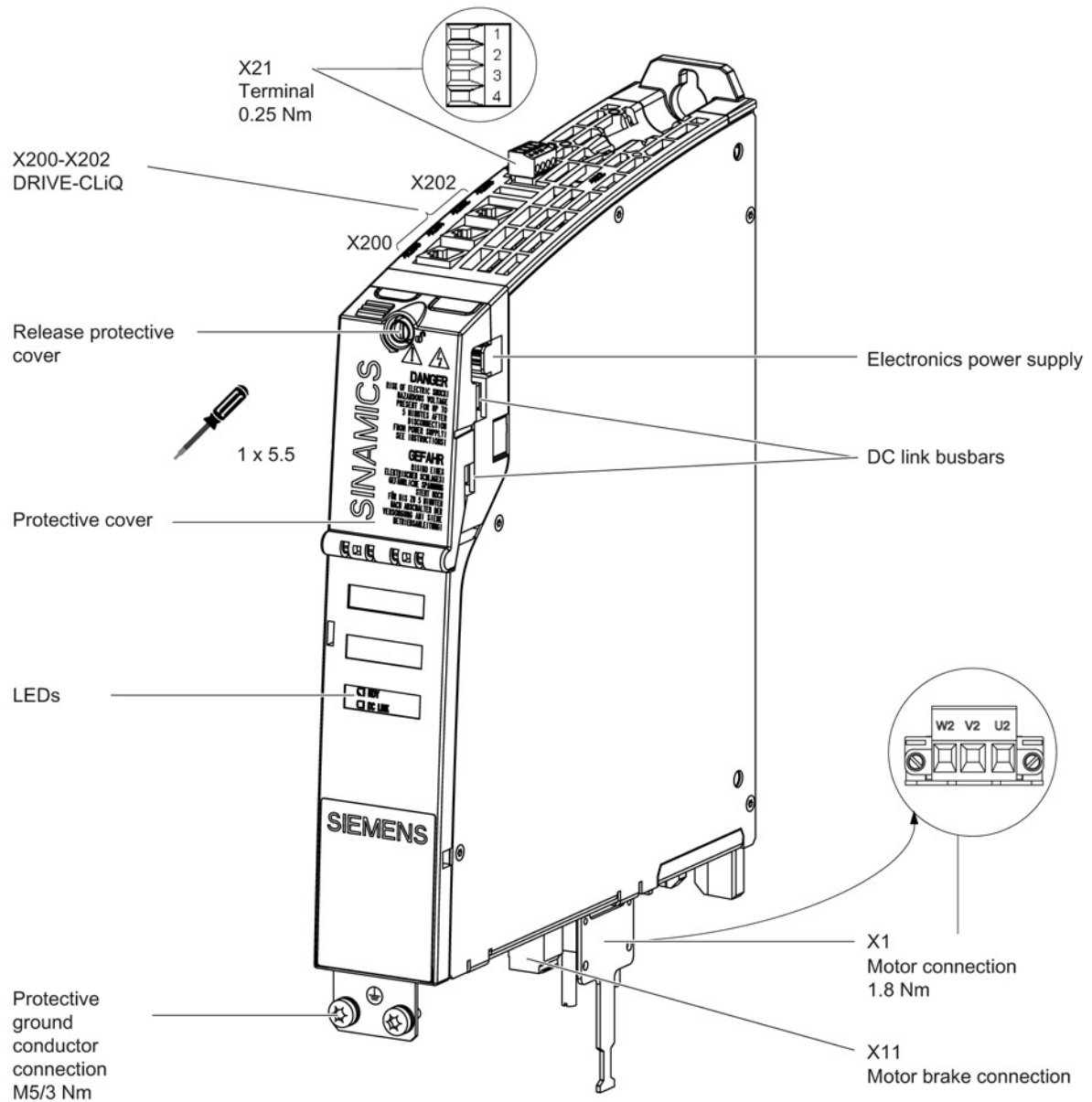


Figure 6-1 Interface overview, Single Motor Module Booksize Compact (example: 5 A)

6.3 Interface description

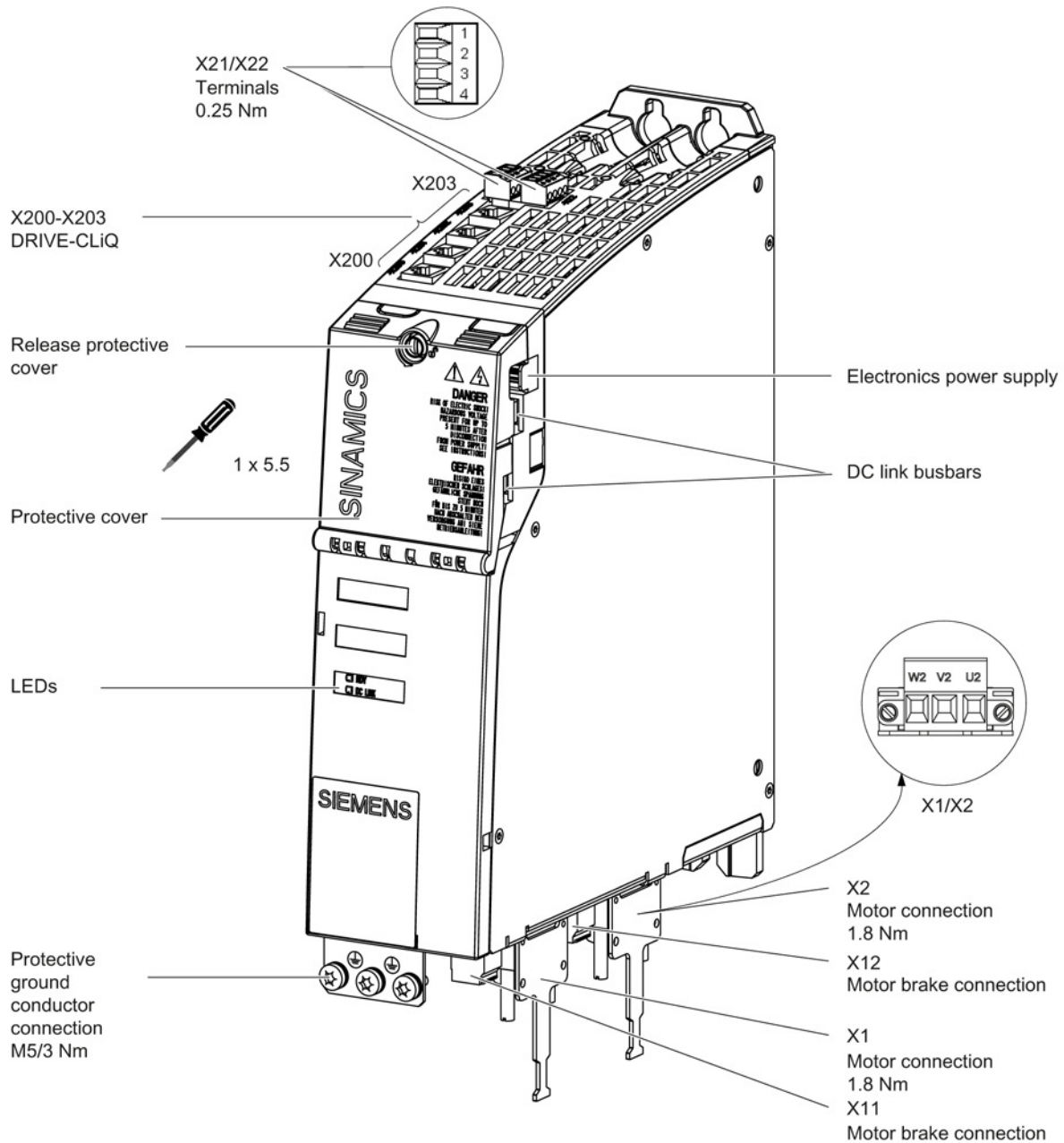
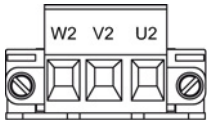
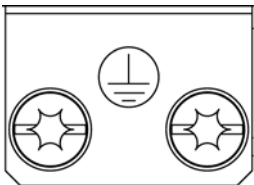
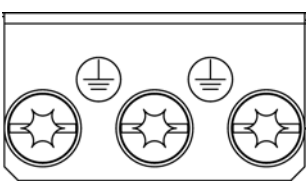


Figure 6-2 Interface overview, Double Motor Module Booksize Compact (example: 2 x 5 A)

6.3.2 X1/X2 motor connection

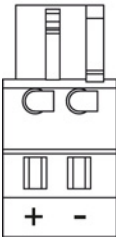
Table 6- 1 X1/X2 motor connection

	Terminal	Technical data
	U2	Type: Screw terminal 5 (Page 309)
	V2	Max. connectable cross-section: 6 mm ²
	W2	Tightening torque: 1.2 ... 1.5 Nm
	PE connection	Single Motor Modules 3 A to 18 A Type: Thread hole M5 ¹⁾ Tightening torque: 3 Nm
		Double Motor Modules 1.7 A to 5 A Type: Thread hole M5 ¹⁾ Tightening torque: 3 Nm

¹⁾ For ring cable lugs

6.3.3 X11/X12 motor brake connection

Table 6- 2 X11/X12 brake connection

	Terminals	Designation	Technical data
	BR+	Brake connection +	Voltage: 24 V DC Max. load current: 2 A Minimum load current: 0.1 A Type: Spring-loaded terminal 1 (Page 308) Max. cross-section that can be connected: 2.5 mm² Manufacturer: Wago Order number: 721-102/026-000/56-000
	BR-	Brake connection -	
The brake connector is included in the scope of delivery.			

The circuit for protecting the brake against overvoltage is integrated in the Motor Module and does not need to be installed externally.

Note

The motor brake must be connected via connector X11 on Single Motor Modules, and X11 and X12 on Double Motor Modules. The BR- cable must not be connected directly to electronics ground (M). The shield of the brake cable is only to be connected to the shield plate.



WARNING

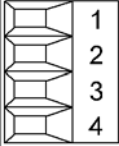
Danger to life through electric shock due to a terminal voltage that has not been adjusted

Contact with live parts can result in death or serious injury.

- Connect protective extra-low voltages (PELV) to all connections and terminals between 0 and 48 V DC.
- Observe the voltage tolerances of the motor holding brakes (24 V ± 10%).

6.3.4 X21/X22 EP terminals / temperature sensor Motor Module

Table 6- 3 X21/X22 EP terminals/temperature sensor

	Terminal	Function	Technical data
	1	+ Temp	Temperature sensors: KTY84–1C130 / PTC / bimetallic switch with NC contact
	2	- Temp	
	3	EP +24 V (Enable Pulses)	Supply voltage: 24 V DC (20.4 ... 28.8 V) Current consumption: 10 mA Isolated input Signal propagation times: L → H: 100 µs H → L: 1000 µs The pulse inhibit function is only available when Safety Integrated Basic Functions are enabled.
	4	EP M1 (Enable Pulses)	
			Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

Note

The function of the EP terminals is only available when Safety Integrated Basic Functions are enabled.

NOTICE

Damage due to an incorrectly connected KTY temperature sensor

If the KTY temperature sensor was not connected with the correct polarity, motor overheating may not be detected.

- Connect the KTY temperature sensor with the correct polarity.

Note

The temperature sensor input is not needed if the motors feature an integrated DRIVE-CLiQ interface or if temperature values are detected by means of a different module (SMC, SME).



! WARNING

Danger to life through electric shock due to temperature sensors that are not permitted

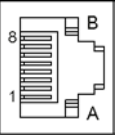
If temperature sensors that do not comply with the safety isolation specifications are connected to terminals "+Temp" and "-Temp", there is a risk of electric shock.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.

6.3 Interface description

6.3.5 X200-X203 DRIVE-CLiQ interface

Table 6- 4 X200-X202: DRIVE-CLiQ interfaces for Single Motor Modules
X200-X203: DRIVE-CLiQ interfaces for Double Motor Modules

	Pin	Name	Technical specifications
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground

The blanking covers for the DRIVE-CLiQ interfaces are included in the scope of delivery.

Blanking cover (50 pcs.) Order number: 6SL3066-4CA00-0AA0

6.4 Connection example

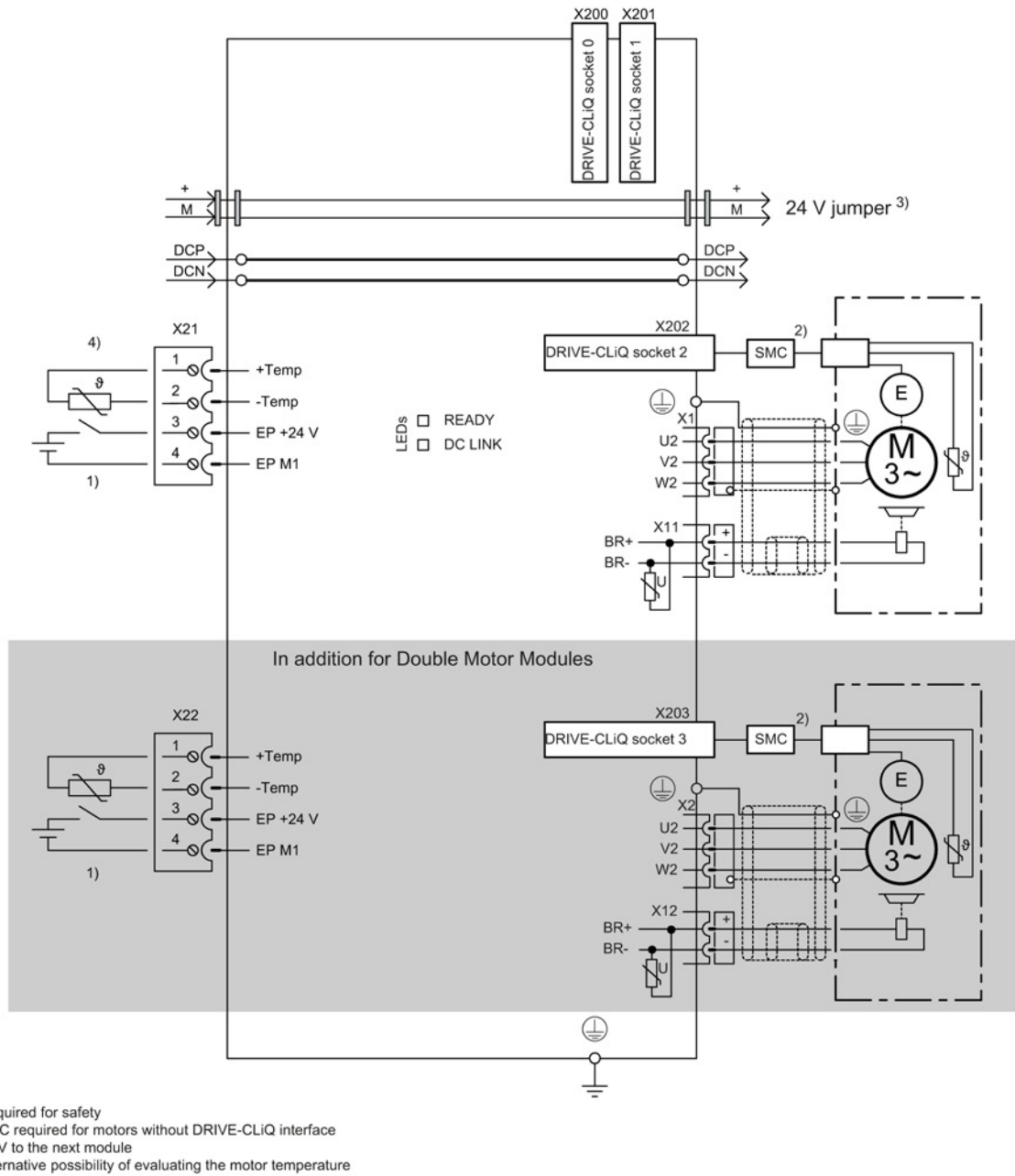


Figure 6-3 Connection example, Single Motor Modules Booksize Compact 3 A to 18 A and Double Motor Modules Booksize Compact 1.7 A to 5 A

6.5 Meaning of the LEDs on the Motor Module Booksize Compact

Table 6- 5 Meaning of the LEDs on the Single Motor Module/Double Motor Module

Status		Description, cause	Remedy
RDY	DC LINK		
OFF	OFF	The electronics power supply is missing or outside the permissible tolerance range.	–
Green	--	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place.	–
	Orange	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place. The DC link voltage is present.	–
	Red	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place. The DC link voltage is too high.	Check the line supply voltage.
Orange	Orange	DRIVE-CLiQ communication is being established.	–
Red	--	This component has at least one fault. Note: The LED is activated regardless of whether the corresponding messages have been reconfigured.	Remedy and acknowledge fault
Green / Red (0.5 Hz)	--	Firmware is being downloaded.	–
Green / Red (2 Hz)	--	Firmware download is complete. Wait for POWER ON.	Carry out a POWER ON
Green / Orange or Red / Orange	--	Component recognition via LED is activated. This function can be parameterized (see SINAMICS S120/S150 List Manual). Note: Both possibilities depend on the status of the LED when activating.	–



WARNING

Danger to life through electric shock due to applied DC link voltage

Irrespective of the state of the LED "DC LINK", hazardous DC-link voltages can always be present.

Death or serious injury can result when live parts are touched.

- Observe the warning information on the component.

6.6 Dimension drawings

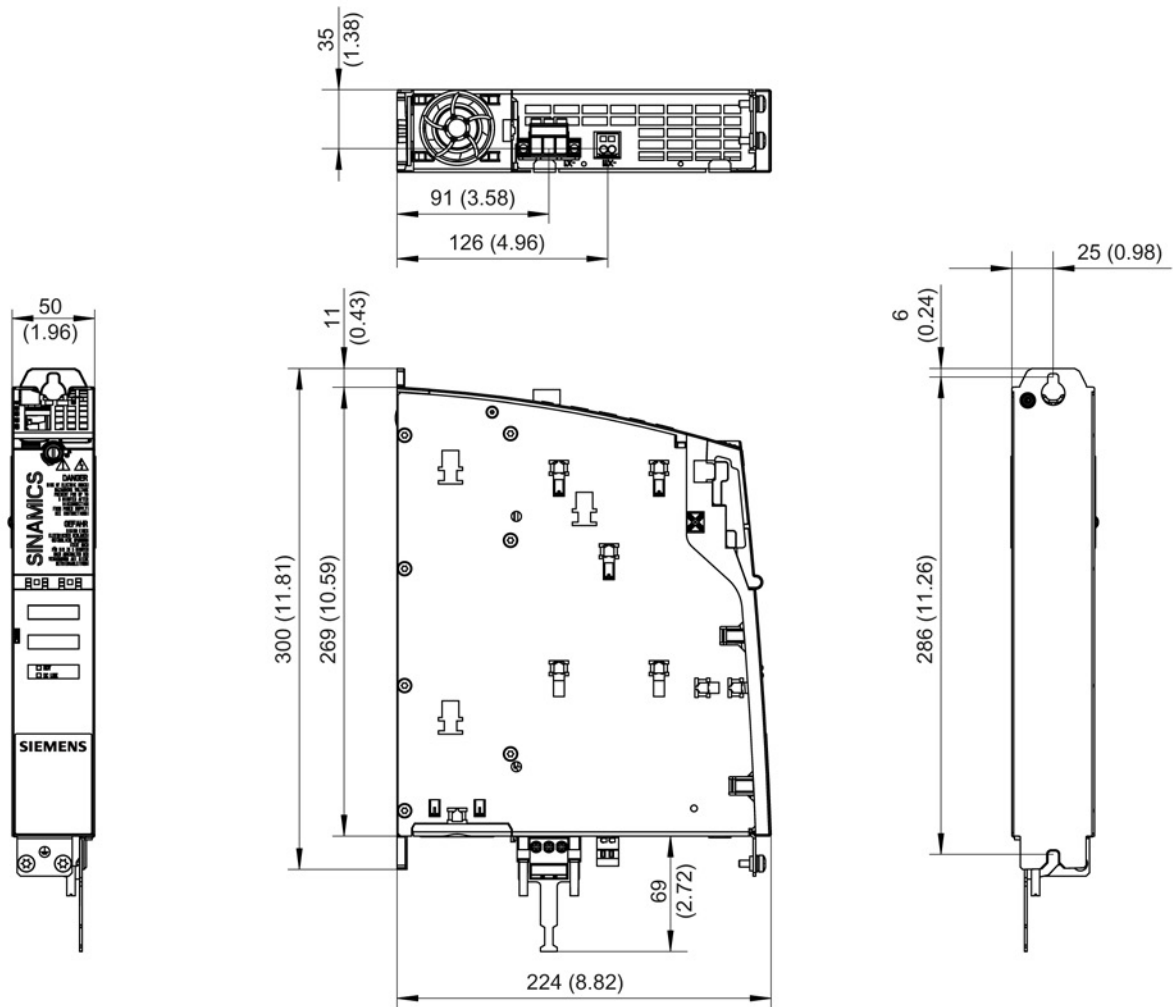


Figure 6-4 Dimension drawing of 3 A, 5 A, and 9 A Motor Modules Booksize Compact, all dimensions in mm and (inches); example: 5 A Single Motor Module

Table 6- 6 Motor Modules Booksize Compact 3 A, 5 A, and 9 A

Motor Module	Order number
Single Motor Module 3 A	6SL3420-1TE13-0AAx
Single Motor Module 5 A	6SL3420-1TE15-0AAx
Single Motor Module 9 A	6SL3420-1TE21-0AAx

6.6 Dimension drawings

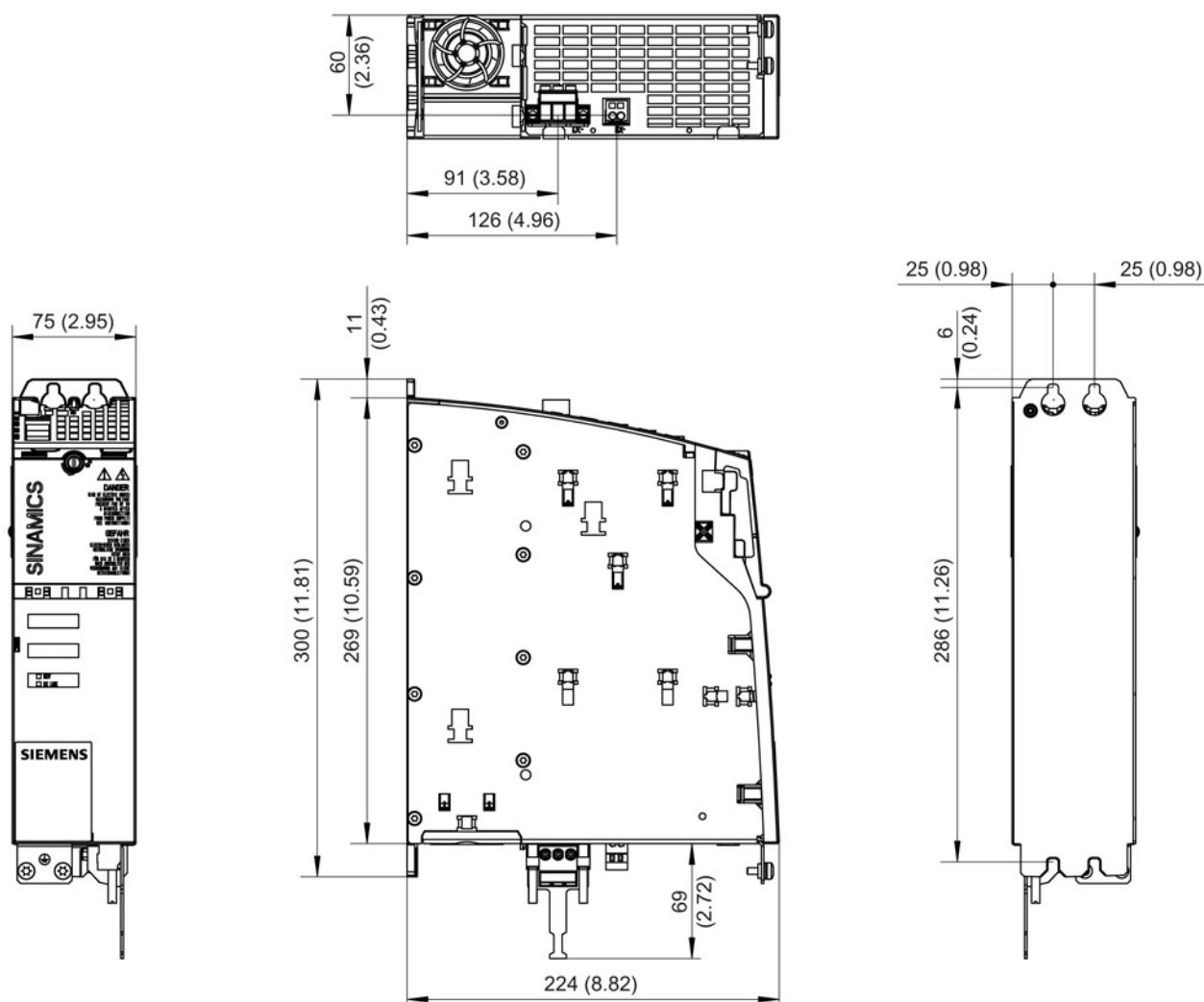


Figure 6-5 Dimension drawing of 18 A Motor Module Booksize Compact, all dimensions in mm and (inches)

Table 6- 7 Motor Module Booksize Compact 18 A

Motor Module	Order number
Single Motor Module 18 A	6SL3420-1TE21-8AAx

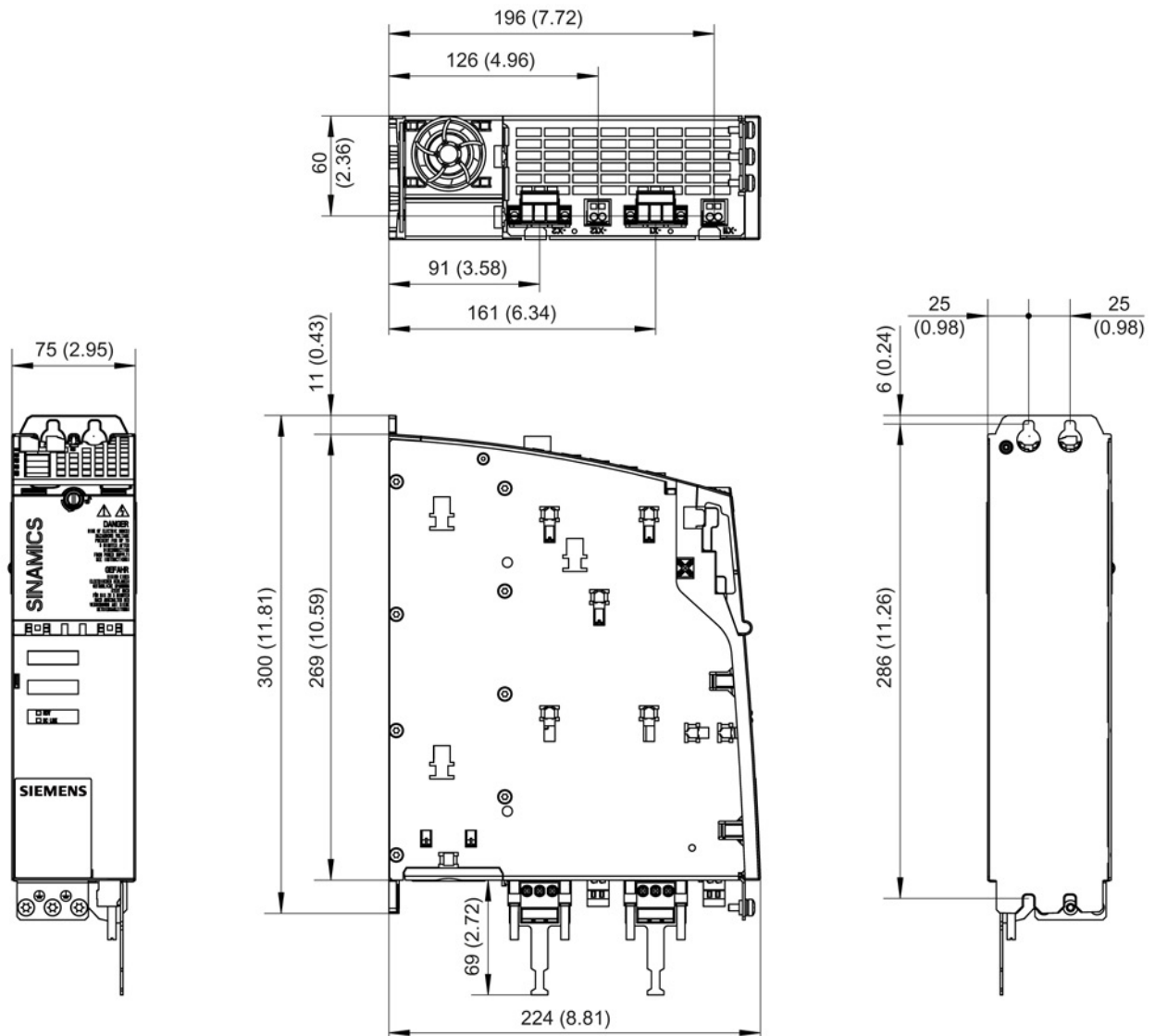


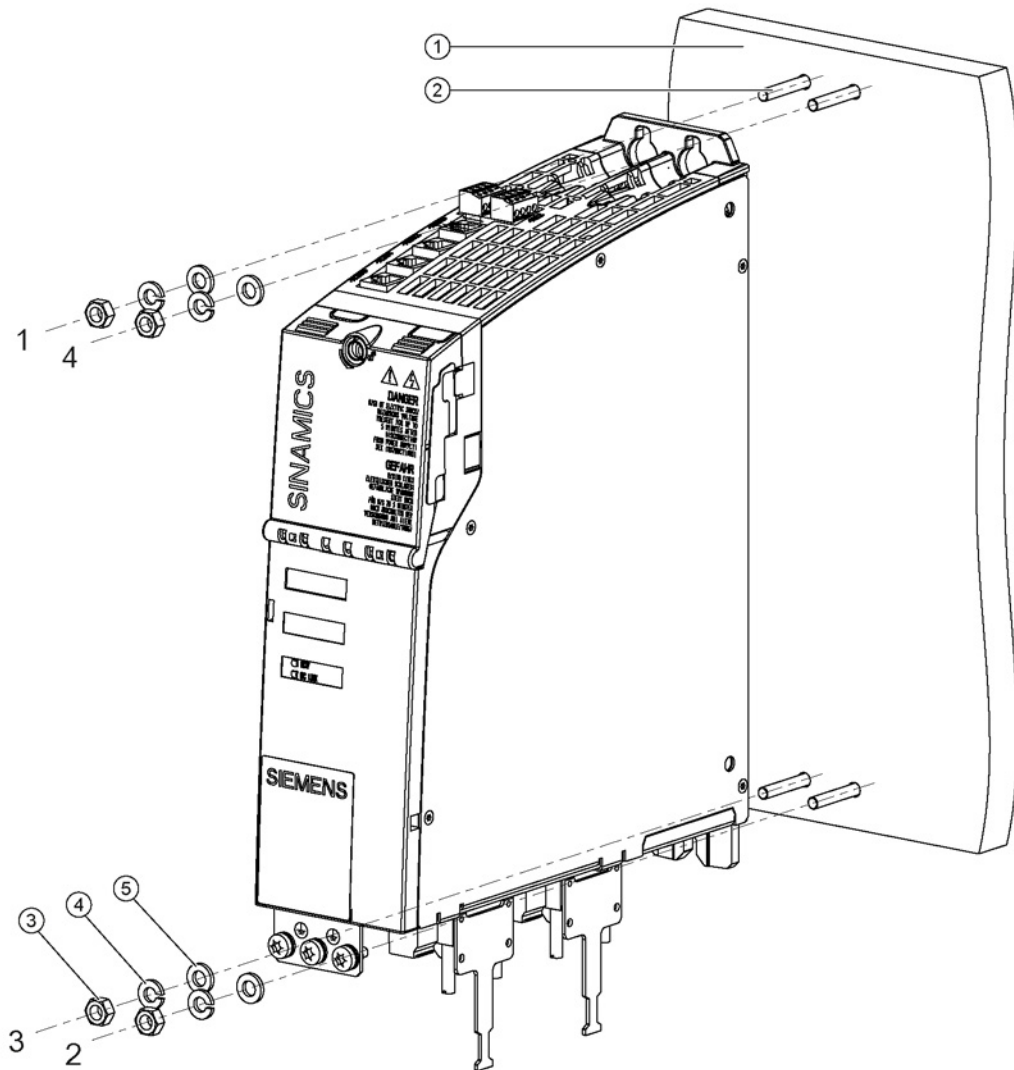
Figure 6-6 Dimension drawing of 2 x 1.7 A, 2 x 3 A, and 2 x 5 A Double Motor Modules Compact, all dimensions in mm and (inches); example: 2 x 5 A Double Motor Module

Table 6- 8 2 x 1.7 A, 2 x 3 A, and 2 x 5 A Double Motor Modules Booksize Compact

Double Motor Module	Order number
2 x 1.7 A Double Motor Module	6SL3420-2TE11-7AAx
2 x 3 A Double Motor Module	6SL3420-2TE13-0AAx
2 x 5 A Double Motor Module	6SL3420-2TE15-0AAx

6.7 Installation

Installing a Motor Module Booksize Compact



- ① Mounting wall
- ② M6 x 16 screw
Hex combination screw or hex screw with spring washer and plain washer

Figure 6-7 Installing a Motor Module Booksize Compact with internal air cooling

Tightening torques:

- Initially, tighten by hand (0.5 Nm)
- Then tighten with 6 Nm (in the specific sequence 1 to 4)

6.8 Technical data

Table 6- 9 Technical data Single Motor Modules Booksize Compact (3 A to 18 A)

Single Motor Modules Booksize Compact	6SL3420–	1TE13-0AAx	1TE15-0AAx	1TE21-0AAx	1TE21-8AAx
Output current					
Rated current (I_n)	A_{ACrms}	3	5	9	18
Base-load current (I_H)	A	2,6	4,3	7,7	15,3
Intermittent duty current (I_{s6}) 40%	A_{ACrms}	3,5	6	10	24
Peak current (I_{max})	A_{ACrms}	9	15	27	54
Output voltage	V_{ACrms}	0 ... 0.717 x DC link voltage			
DC link current $I_{d max}$	A_{DC}	3,6	6	11	22
DC link voltage (up to 2000 m above sea level)	V_{DC}	510 ... 720			
DC link capacitance	μF	110	110	110	235
Overvoltage tripping	V_{DC}	$820 \pm 2 \%$			
Undervoltage tripping¹⁾	V_{DC}	$380 \pm 2 \%$			
Electronics power supply	V_{DC}	24 (20,4 ... 28,8)			
Electronics current drawn at 24 V DC	A_{DC}	0,85	0,85	0,85	0,85
Current carrying capacity					
DC link busbar	A_{DC}	100	100	100	100
Reinforced DC link busbars	A_{DC}	150	150	150	150
24 V busbar	A_{DC}	20	20	20	20
Max. current motor brake	A	2	2	2	2
Unit rating²⁾					
Based on I_n (600 V DC; 4 kHz)	kW	1,6	2,7	4,8	9,7
Based on I_H	kW	1,4	2,3	4,1	13,7
Total power loss (including electronics losses) (see Power loss tables (Page 318))	W	68 at 8 kHz	98 at 8 kHz	100,4 at 4 kHz	185,4 at 4 kHz
Max. pulse frequency					
Without derating	kHz	8	8	4	4
With derating	kHz	16	16	16	16
Max. ambient temperature					
Without derating	°C	40			
With derating	°C	55			
Sound pressure level	dB(A)	< 60	< 60	< 60	< 60
Cooling method		Internal air cooling			
Cooling air requirement	m ³ /h	29,6	29,6	29,6	29,6
Weight	kg	2,7	2,7	2,7	3,4

¹⁾ Default setting for 400 V line supplies, undervoltage trip threshold can be reduced by up to 80 V and is adjusted to the parameterized line voltage

²⁾ Rated power of a typical standard induction motor at 400 V 3 AC.

6.8 Technical data

Table 6- 10 Technical data Double Motor Modules Booksize Compact (2 x 1.7 A to 2 x 5 A)

Double Motor Modules Booksize Compact	6SL3420-	2TE11-0AAx	2TE13-0AAx	2TE15-0AAx
Output current				
Rated current (I_n)	A_{ACrms}	2 x 1.7	2 x 3	2 x 5
Base-load current (I_H)	A	2 x 1.5	2 x 2.6	2 x 4.3
Intermittent duty current (I_{S6}) 40%	A_{ACrms}	2 x 2	2 x 3.5	2 x 6
Peak current (I_{max})	A_{ACrms}	2 x 5.1	2 x 9	2 x 15
Output voltage	V_{ACrms}	0 ... 0.717 x DC link voltage		
DC link current $I_{d max}$	A_{DC}	4,1	7,2	12
DC link voltage (up to 2000 m above sea level)	V_{DC}	510 ... 720		
DC link capacitance	μF	165	165	165
Overvoltage tripping	V_{DC}	820 \pm 2 %		
Undervoltage tripping¹⁾	V_{DC}	380 \pm 2 %		
Electronics power supply	V_{DC}	24 (20,4 ... 28,8)		
Electronics current drawn at 24 V DC	A_{DC}	1,15	1,15	1,15
Current carrying capacity				
DC link busbar	A	100	100	100
Reinforced DC link busbars	A	150	150	150
24 V busbar	A	20	20	20
Max. current motor brake	A	2 x 2	2 x 2	2 x 2
Unit rating²⁾				
Based on I_n (600 V, 8 kHz)	kW	2 x 0.9	2 x 1.6	2 x 2.7
Based on I_H	kW	2 x 0.8	2 x 1.4	2 x 2.3
Total power loss (including electronics losses) at 8 kHz (see Power loss tables (Page 318))	W	114	134	194
Max. pulse frequency				
Without derating	kHz	8	8	8
With derating	kHz	16	16	16
Max. ambient temperature				
Without derating	°C	40		
With derating	°C	55		
Sound pressure level	dBA	< 60	< 60	< 60
Cooling method		Internal air cooling using an integrated fan		
Cooling air requirement	m³/h	29,6	29,6	29,6
Weight	kg	3,4	3,4	3,4

¹⁾ Default setting for 400 V line supplies, undervoltage trip threshold can be reduced by up to 80 V and is adjusted to the parameterized line voltage

²⁾ Rated power of a typical standard induction motor at 400 V 3 AC.

6.8.1 Characteristics

Rated duty cycles Motor Modules Booksize Compact

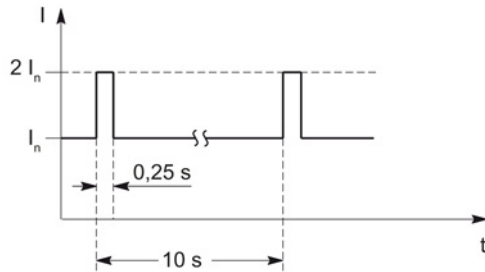


Figure 6-8 Duty cycle with preload

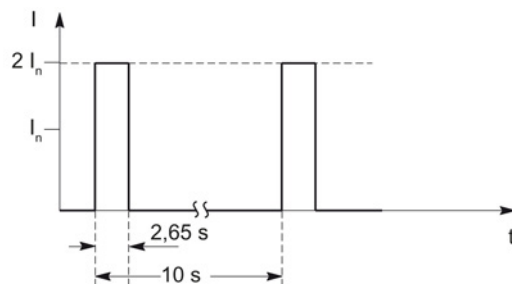


Figure 6-9 Duty cycle without initial load

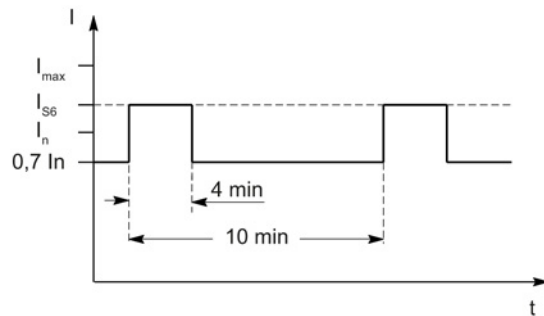


Figure 6-10 S6 duty cycle with initial load with a duty cycle duration of 600 s

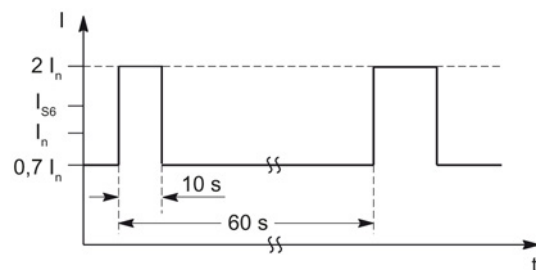


Figure 6-11 S6 duty cycle with initial load with a duty cycle duration of 60 s

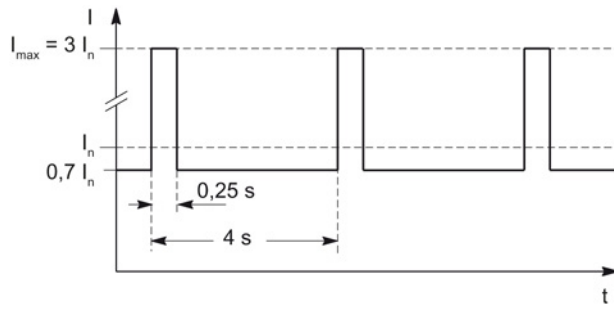


Figure 6-12 Peak current duty cycle with initial load

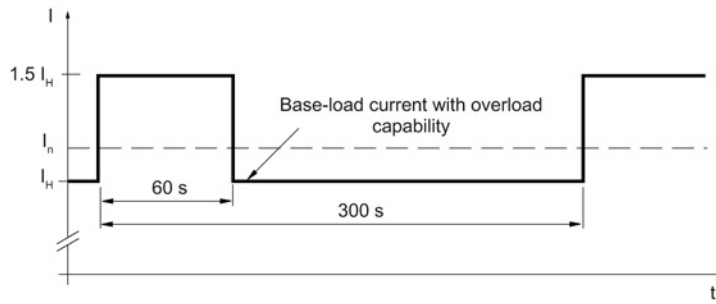


Figure 6-13 Duty cycle with 60 s overload with a duty cycle duration of 300 s

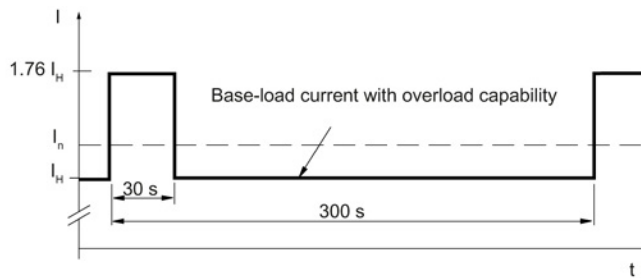


Figure 6-14 Duty cycle with 30 s overload with a duty cycle duration of 300 s

Derating characteristics for Motor Modules Booksize Compact

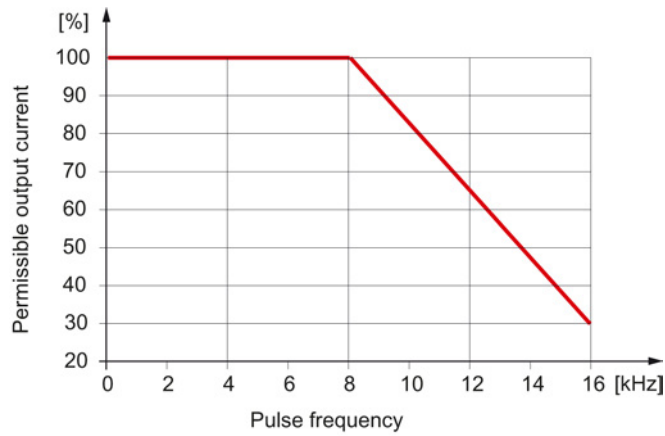


Figure 6-15 Output current as a function of the pulse frequency for the Motor Module ≤ 5 A

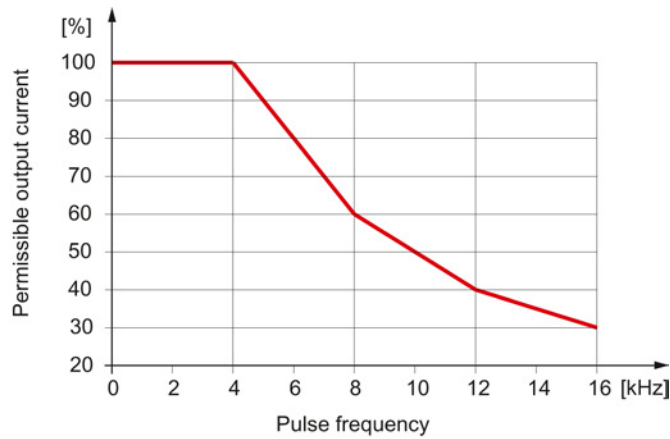


Figure 6-16 Output current as a function of the pulse frequency for the Motor Module ≥ 9 A

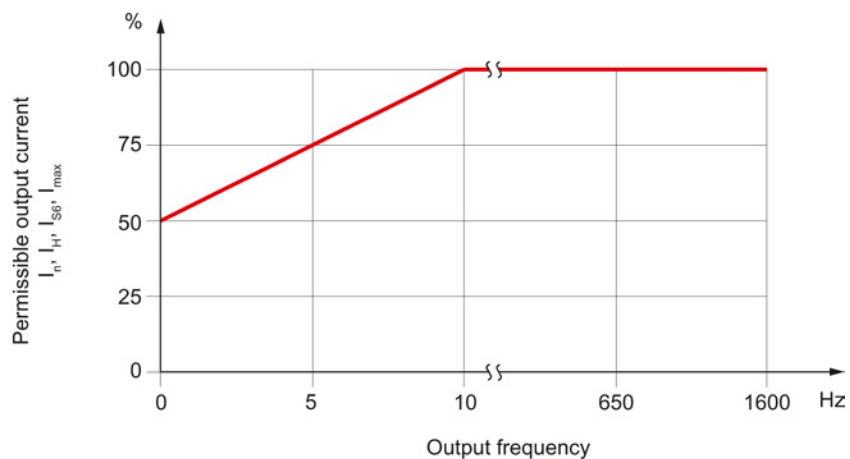


Figure 6-17 Current derating as a function of the output frequency

Note

You can find the following derating characteristics in Chapter Derating as a function of the installation altitude and ambient temperature (Page 32).

- Output current as a function of the installation altitude
 - Output current as a function of the temperature
-

DC link components

7.1 Control Supply Module CSM

7.1.1 Description

The Control Supply Module provides an output voltage of 24 V - 28.8 V DC. The output voltage can be adjusted using an integrated potentiometer.

In normal operation, the Control Supply Module is supplied from the line voltage. In the event of a power failure, the module automatically changes over to supply from the DC link. This makes it possible, for example, to execute retraction movements in the event of a failure of the line supply.

The Control Supply Module has safe electrical separation between the line potential and the DC-link potential. This therefore ensures that the DC link is not unintentionally charged. The Control Supply Module can therefore remain connected to the line supply if the S120 Combi is electrically isolated from the line supply, for example via a line contactor.

The 24 V ground of the Control Supply Module is internally grounded.
The Control Supply Module is cooled using an internal fan.

Temperature and voltages are internally monitored.

Temperature monitoring:

In the event of an overtemperature in the Control Supply Module, a temperature advance warning is issued via a signaling contact. If the temperature falls below the limit value within the advance warning time, then the module remains operational and the signaling contact is de-energized. If the overtemperature condition persists, the module is switched off and restarted.

Voltage monitoring:

When the monitoring threshold (32 V) of the output voltage is exceeded for > 20 ms, the control supply module switches off and attempts a restart after 10 s. This is supplemented by a hardware-based overvoltage limiting. This prevents that more than 35 V can be output in the case of a fault.

The Control Supply Module can either be operated individually or in a parallel connection with a maximum of 10 devices. The switchover between single and parallel operation is realized in a no-current state using a DIP switch on the upper side of the module.

Note

Compatibility

The new Control Supply Module 6SL3100-1DE22-0AA1 with extended functions described here replaces Control Supply Module 6SL3100-1DE22-0AA0. The modules are spare-part-compatible.

7.1.2 Safety information

**WARNING****Danger to life if the fundamental safety instructions and remaining risks are not carefully observed**

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

**DANGER****Danger to life when live parts are touched when using the control supply module**

The control supply module has two supply circuits. Death or serious injury can result when live parts are touched.

- Switch off both supply circuits before you start any work.

**DANGER****Danger to life through electric shock due to the residual charge of the DC link capacitors**

Due to the DC link capacitors, a hazardous voltage is present in the DC link for up to five minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Do not open the protective cover of the DC link until five minutes have elapsed.
- Measure the voltage before starting work on the DCP and DCN DC link terminals.

**DANGER****Danger to life through electric shock when the protective cover of the DC link is open**

Contact with live parts can result in death or serious injury.

- Only operate the components with closed protective cover.

**WARNING****Danger to life through electric shock due to missing DC link side covers**

There is a danger of an electric shock through contact when the side covers of the DC link are missing.

- Mount the supplied side covers on the first and last component in the drive line-up.
You can order missing side covers (order number: 6SL3162-5AA00-0AA0).

 **WARNING****Danger of an accident due to missing warning labels in the national language.**

Missing warning labels in the national language regarding the DC link discharge time can result in death or serious injury.

- Attach the component warning labels in the national language.

 **WARNING****Fire hazard due to overheating because of inadequate ventilation clearances**

Inadequate ventilation clearances can cause overheating with a risk for personnel due to smoke and fire. This can also result in increased failure rates and a shorter service life for Line Modules.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).

NOTICE**Material damage due to loose power connections**

Insufficient tightening torques or vibrations can result in faulty electrical connections. This can cause fire damage or malfunctions.

- Tighten all the DC link busbar screws with the specified tightening torques (1.8 Nm tolerance +30 %).
- Check the tightening torques of all power connections at regular intervals and tighten them when required. This applies in particular after transport.

NOTICE**Material damage due to loose power connections when using the 24 V terminal adapter**

Insufficient tightening torques or vibrations can result in faulty electrical connections. This can cause fire damage or malfunctions.

- When using the 24 V terminal adapter, it must be screwed onto the Control Supply Module Tighten the enclosed EJOT-PT screw K30 x 16 with the specified tightening torque (0.5 Nm).
- Check the tightening torques of all power connections at regular intervals and tighten them when required. This applies in particular after transport.

7.1.3 Interface description

7.1.3.1 Overview

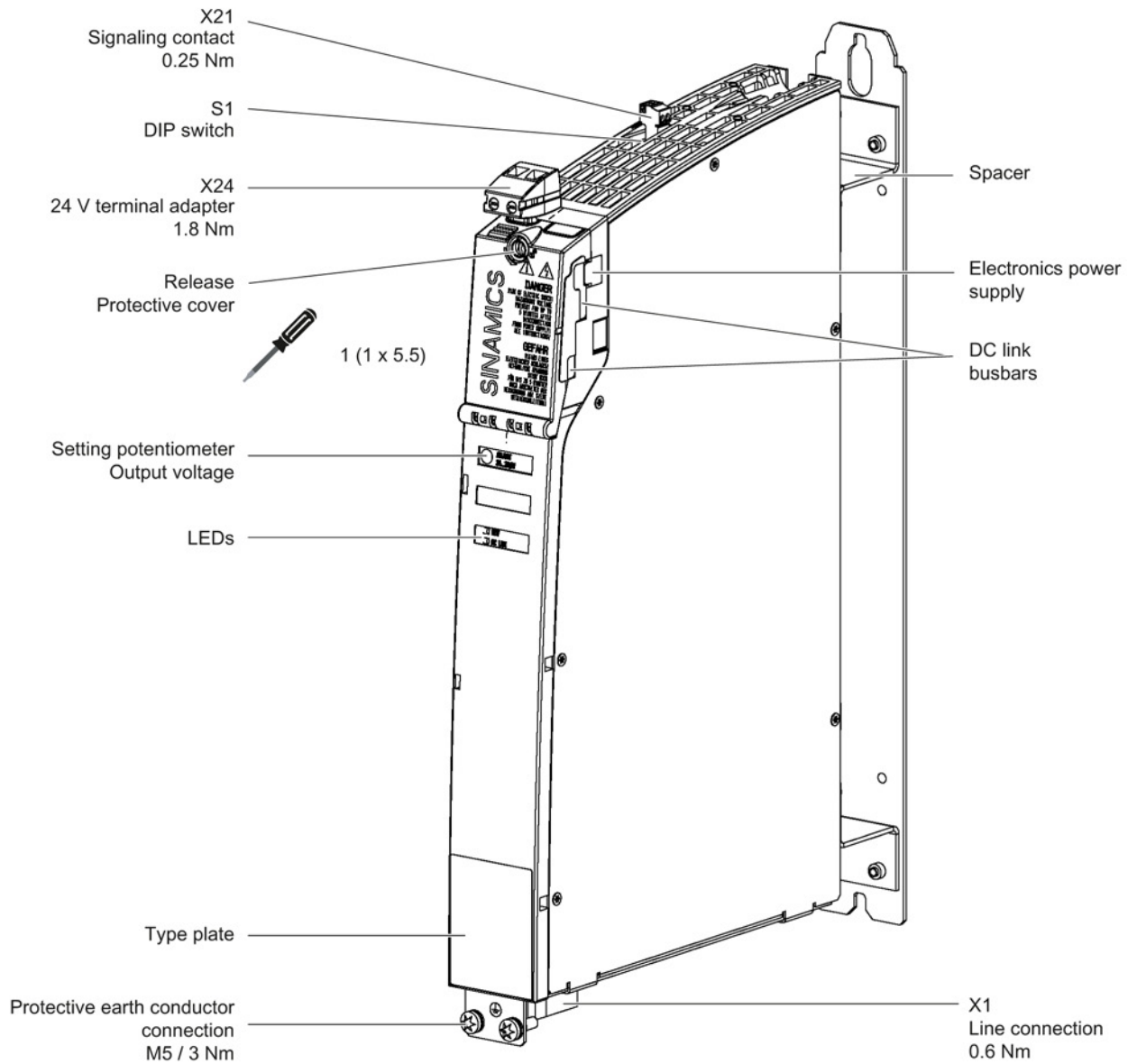
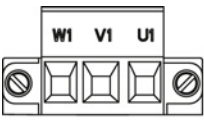
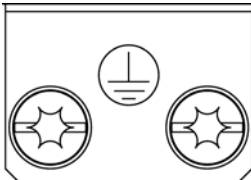


Figure 7-1 Interface overview, Control Supply Module

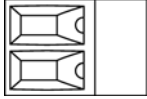
7.1.3.2 X1 line connection

Table 7- 1 X1 line connection

	Terminal	Technical data
	U1	Supply voltage:
	V1	3 AC 380 ... 480 V, 50 / 60 Hz
	W1	Type: Screw terminal 4 (Page 309) Max. connectable cross-section: 4 mm ² Tightening torque: 0.5 ... 0.6 Nm
	PE connection	Type: M5 screw at the housing Tightening torque: 3 Nm

7.1.3.3 X21 signaling contact

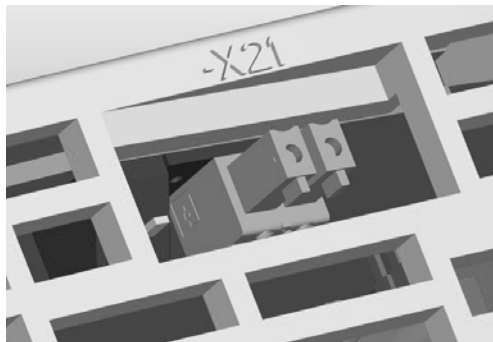
Table 7- 2 X21 signaling contact

	Terminal	Technical data
	1	Voltage: 24 V DC
	2	Max. load current: 0.5 A (ohmic load) Type: Screw terminal 2 (Page 309) Max. connectable cross-section 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

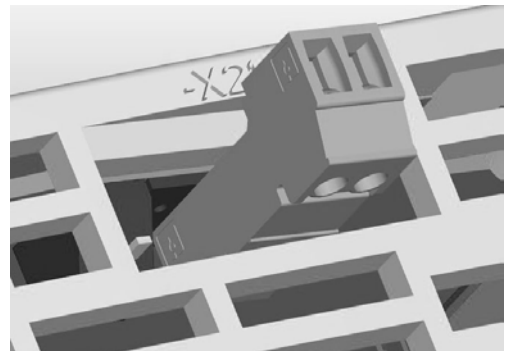
The 2-pole terminal connector for the signaling contact is included in the Completion Kit provided.

The signaling contact can be wired to a digital input (DI) of the Control Unit to indicate the failure of a Control Supply Module.

The signaling contact operates as an isolated NO contact. When the switch is closed, the Control Supply Module is "OK" and provides the output voltage. The switch opens in the event of a fault "Not OK" – when the overtemperature condition is still present, after a pre-warning, wire breakage, short-circuit etc. The Control Supply Module is correspondingly switched off.




Signaling contact without terminal connector
in the delivery condition



Signaling contact, complete with terminal
connector

7.1.3.4 X24 24 V terminal adapter

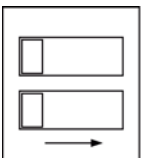
Table 7- 3 X24 24 V terminal adapter

	Terminal	Designation	Technical data
	+	24 V power supply	Supply voltage 24 ... 28.8 V DC
	M	Ground	Electronics ground
			Type: Screw terminal 5 (Page 309) Max. connectable cross-section: 6 mm ² Tightening torque: 1.5 ... 1.8 Nm

The 24 V terminal adapter is included in the scope of supply.

7.1.3.5 S1 DIP switch

Table 7- 4 DIP switch S1

	Terminal	Designation	Technical data
	1	Changeover switch, single operation / parallel operation	Left: Single operation Right: Parallel operation Changing over the output characteristic
	2	Dummy contact (not used)	

It is only permissible to changeover when in the no-voltage state.

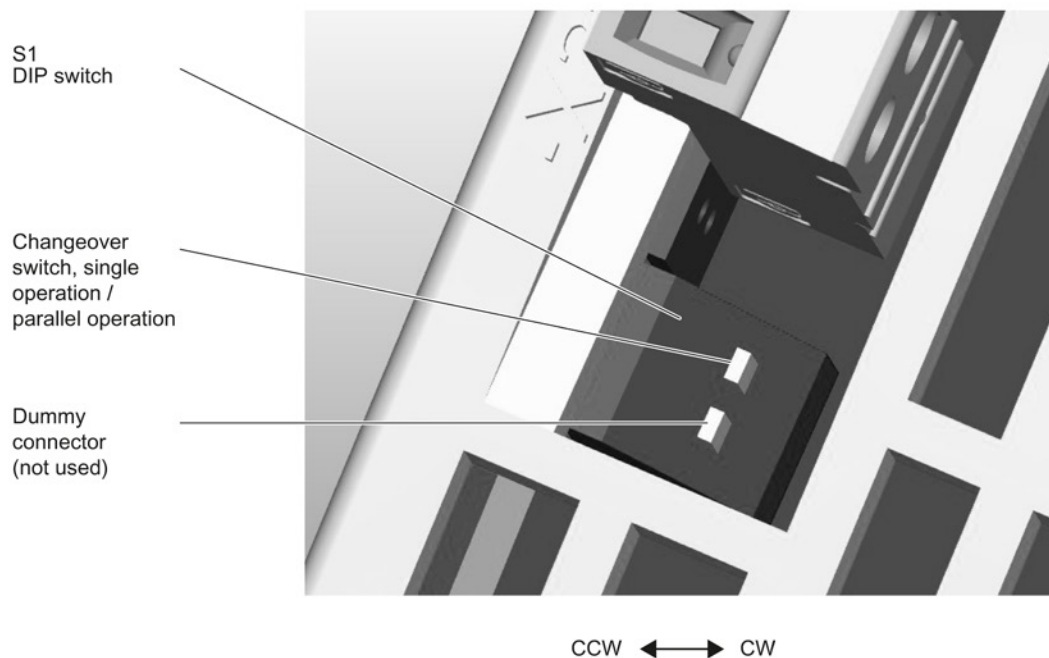


Figure 7-2 DIP switch on the upper side of the component

When delivered, "single operation" is set. Both switches are set to the left.

Note

The DIP switch must be set to "single operation" when operating the Control Supply Module on the S120 Combi.

7.1.4 Connection example

The control supply module (CSM) is connected to the line supply (3-ph. 380 V AC –10 % to 480 V AC +10 %) via interface X1 (screw terminals 0.2 to 4 mm²) This connection should preferably be made without using an isolating device (e.g. contactor).

The CSM has an internal line filter (Class A for TN line supplies), and the pre-charging circuit for the DC link inside the unit is electrically isolated from the 24 V supply.

The CSM also features a current limitation function. When using cables with a cross-section of 2.5 mm², no additional protection is required on the 24 V side if a type XLPE or EPR cable, or a cable with a similar quality and with a minimum thermal stability of up to 90 °C is used.

Note

If a selectively tripping, AC/DC-sensitive RCCB is used for the drive line-up, the Control Supply Module must always be connected to the line supply downstream of this circuit breaker.

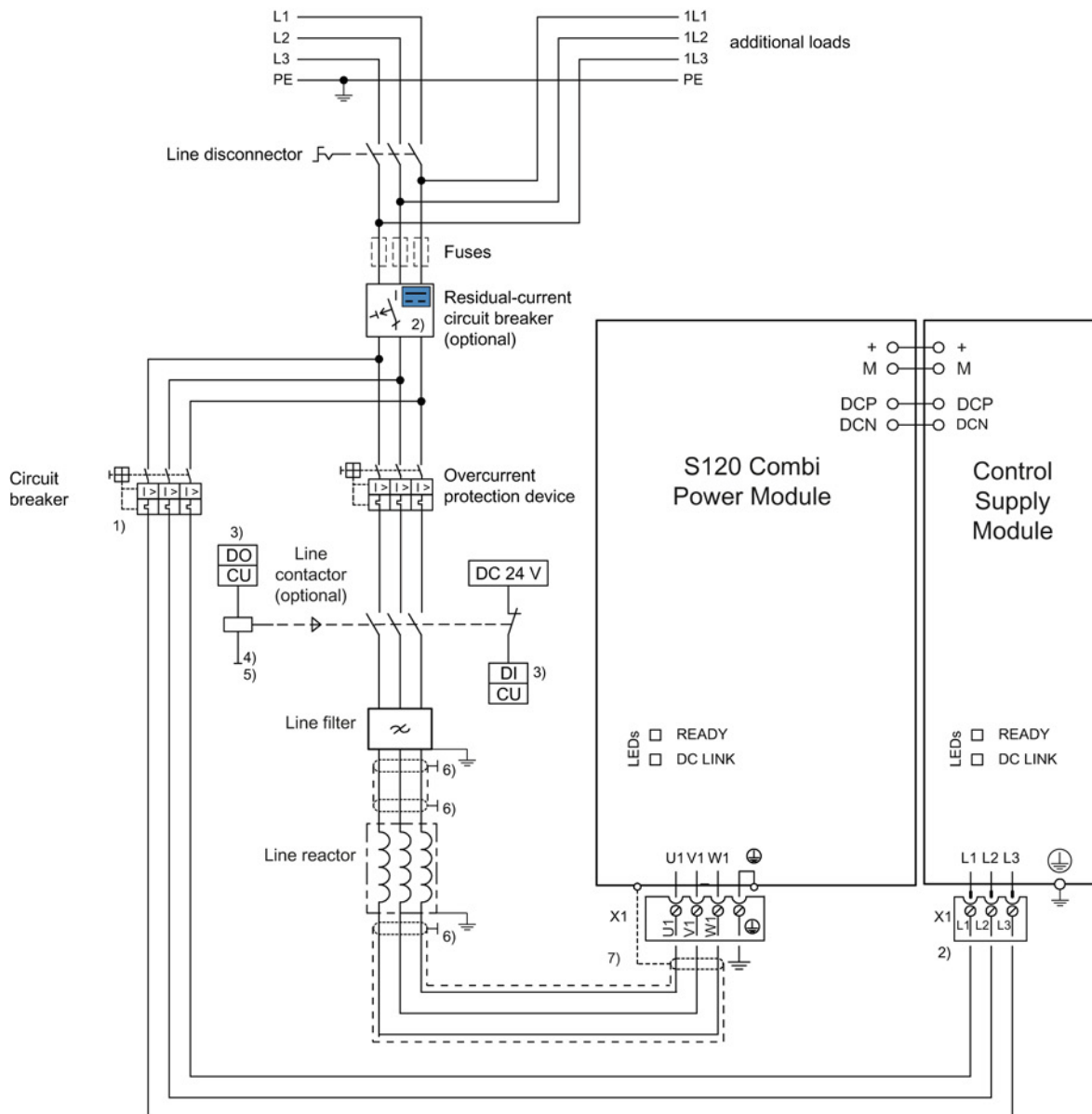
Note

Connecting to the line supply

When configuring the line supply for the Control Supply Module, it should be noted that the CSM must not be connected to the line supply after the S120 Combi has been connected to the line supply. When charging, this prevents the DC link from being immediately loaded by the CSM.

The DIP switch must be set to "single operation" to connect the Control Supply Module to the S120 Combi drive line-up. The connection can be established as shown below.

The CSM must be connected to the S120 Combi Power Module and the expansion axes via the DC link busbars as well as also via the 24 V busbars. It is imperative to insert the red 24 V connector from the accessories pack provided.



- 1) Permissible types:
 - a) SIRIUS circuit-breaker, 3RV 1021 1DA10, set to 3A
 - b) KTS-R-6-type branch circuit fuse (class RK1)
- 2) The line supply connection must always be available.
- 3) DI/DO, controlled from the Control Unit (SINUMERIK 828D PPU).
- 4) No additional load permitted downstream of the line contactor!
- 5) The current carrying capacity of the DO must be observed; an output coupling device must be used if required.
- 6) Contact established via rear mounting panel or shielding buses in accordance with the EMC installation guideline
- 7) Contact to the cable shield is established through a shield connection clamp

Figure 7-3 Connection example of Control Supply Module CSM in single operation

7.1.5 Meaning of the LEDs on the Control Supply Module

Table 7- 5 Meaning of the LEDs on the Control Supply Module

Status		Description, cause	Remedy
RDY	DC LINK		
Off	Off	Electronics power supply outside permissible tolerance range or temperature advance warning active	–
Green	Off	DC input voltage $U_{E\ DC} < 280 \dots 300\ V$ Buffer operation not possible	–
	Yellow	DC input voltage in the range $360 \dots 380\ V < U_{E\ DC} < 820\ V \pm 3\ \%$ Buffer operation possible	–
	Red	DC input voltage outside the tolerance range: $U_{E\ DC} < 360 \dots 380\ V$ or $U_{E\ DC} > 820\ V \pm 3\ \%$	Adjust DC input voltage

7.1.6 Dimension drawing

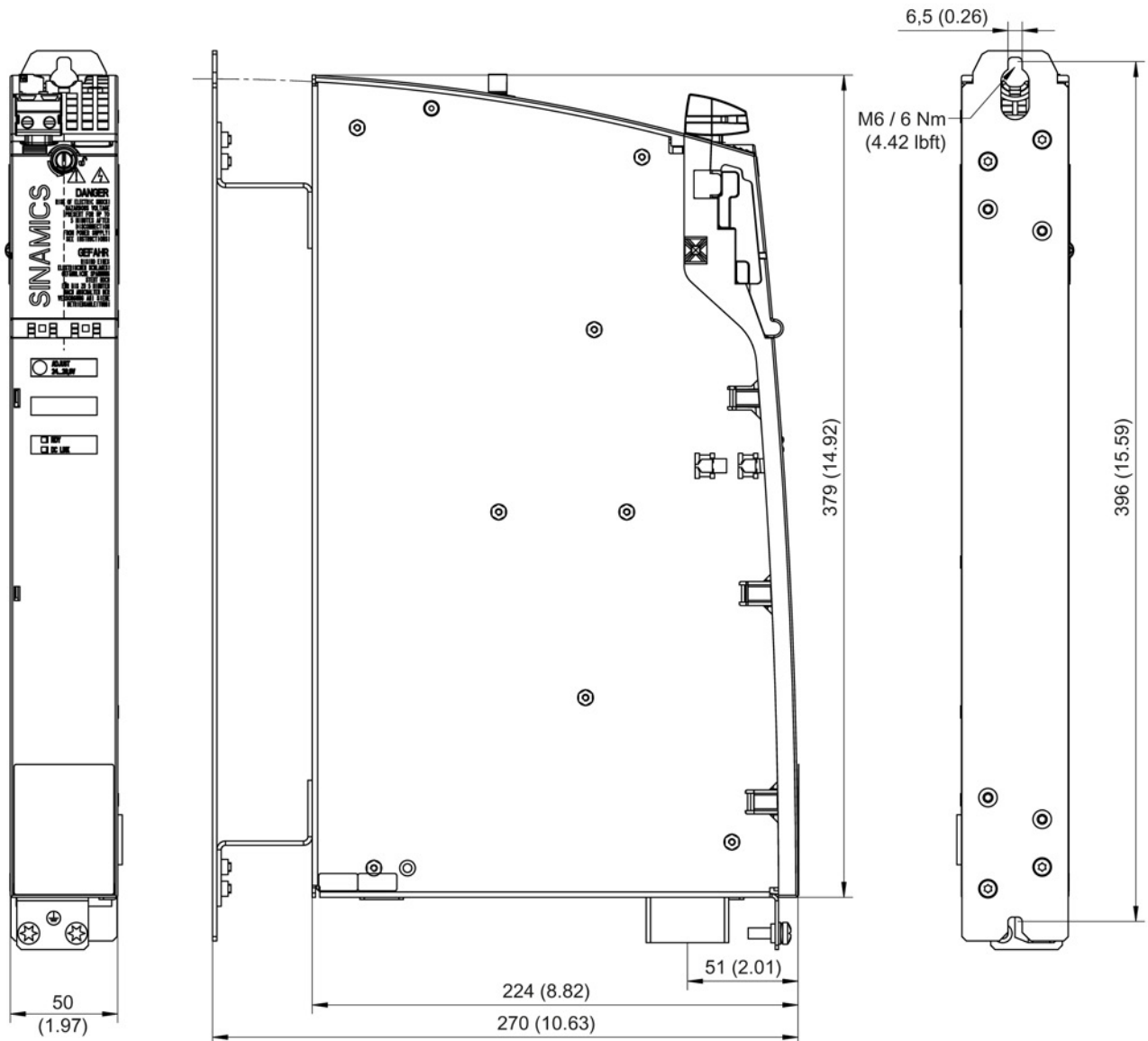
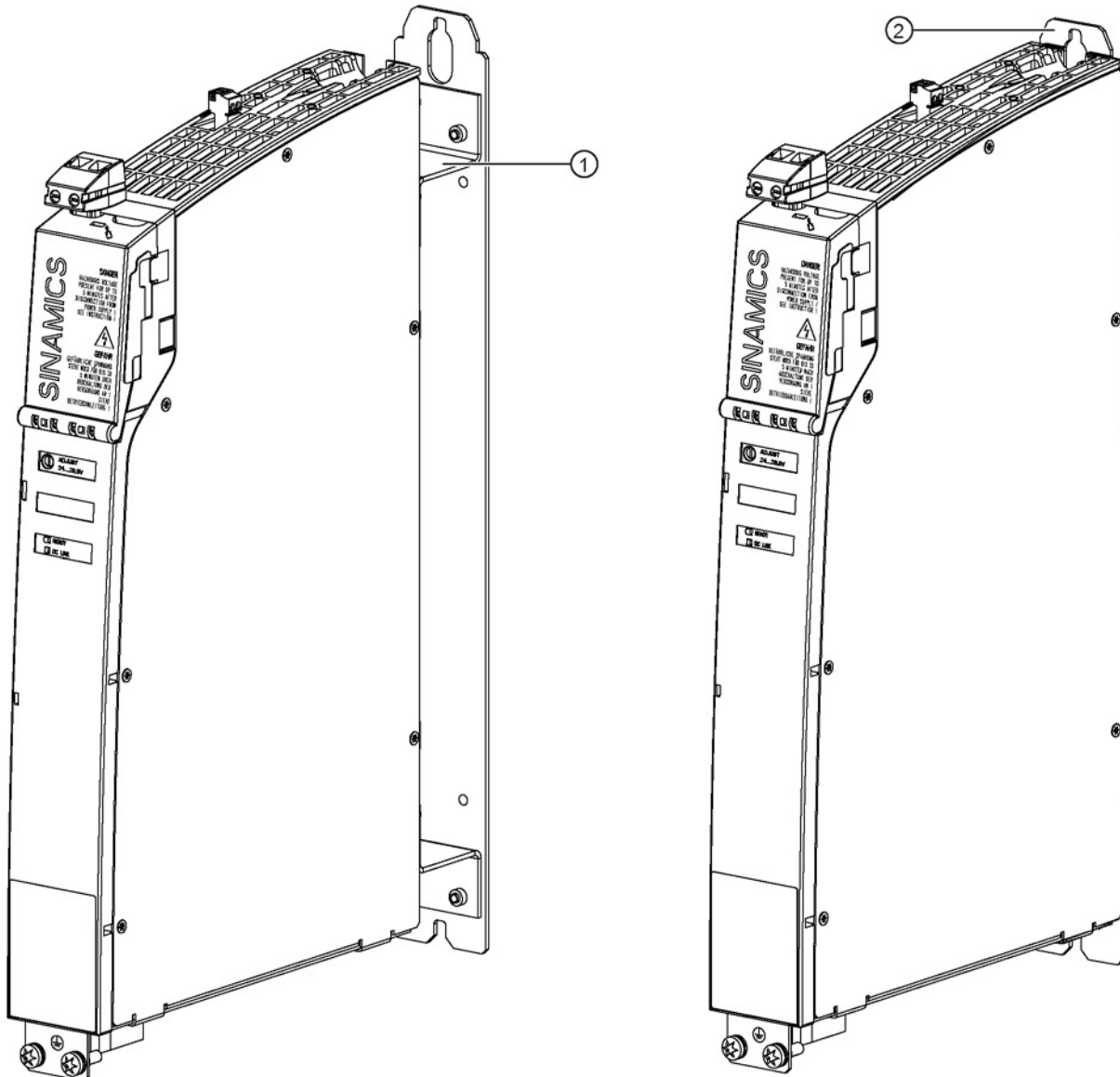


Figure 7-4 Dimension Control Supply Module, all dimensions in mm and (inches)

7.1.7 Installation



- ① State when supplied with spacer
- ② Spacer removed - mounting depth for S120 Combi

Figure 7-5 Methods of installing the Control Supply Module with and without spacer

7.1.8 Technical data

Table 7- 6 Technical data

6SL3100-1DE22-0AA1	Unit	Value
Input data, AC input		
Line voltage	V _{AC}	3 AC 380 ... 480 ± 15 %
Line frequency	Hz	45 ... 66
Rated input current	A _{AC}	≤ 2
Rated value (at V _{E rated})		
Starting current inrush	A _{AC}	≤ 28 at > 5 ms
Input data, DC input		
Rated input voltage	V _{DC}	600
Input voltage range	V _{DC}	300 ... 882
DC link voltage (continuous input voltage)	V _{DC}	430 ... 800 300 ... 430 < 1 min 800 ... 853 < 1 min 853 ... 882 < 10 s
Supply current (at 600 V)	A _{DC}	1.1
Overvoltage tripping	V _{DC}	> 882
Undervoltage tripping	V _{DC}	280 ± 3 %
Output data		
Rated output voltage V _{A rated}	V _{DC}	24 ... 28.8
Rated output current I _{A rated} ¹⁾	A _{DC}	20
Rated output power P _{A rated}	W	520
Overcurrent limitation for short-circuit	A _{DC}	Approx. 23
Surge suppression	V	< 35
Current carrying capacity of the 24 V busbar	A _{DC}	20
Residual ripple (clock frequency approx. 50 kHz)	mV _{pp}	< 100
Switching peaks (bandwidth 20 MHz)	mV _{pp}	< 200
Power loss ride-through (at 400 V AC)	ms	5
Power loss	W W	70 65
Line		
DC link		
(see Power loss tables (Page 318))		
Efficiency	%	> 83
Circuit breaker (UL)	A kA	3RV1021-1DA10 2.2 ... 3.2 (setting value 3) 100
Type designation:		
Rated current:		
Resulting rated short-circuit current		
SCCR at 480 V AC:		
Fuses (UL)	A kA	6 200
Class RK1, listed JDDZ		
Rated current:		
resulting rated short-circuit current		
SCCR at 480 V AC:		
Cooling method		Internal air cooling

6SL3100-1DE22-0AA1	Unit	Value
Max. ambient temperature		
without derating	° C	≤ 40
with derating as of 26 V output voltage	° C	> 40 ... 55
Weight	kg	4.8

1) Above 40° C, a linear derating of the output current above a 26 V output voltage and higher must be observed

7.1.8.1 Characteristics

Derating characteristic

For ambient temperatures > 40 °C, a linear derating for the output current must be observed as of 26 output voltage.

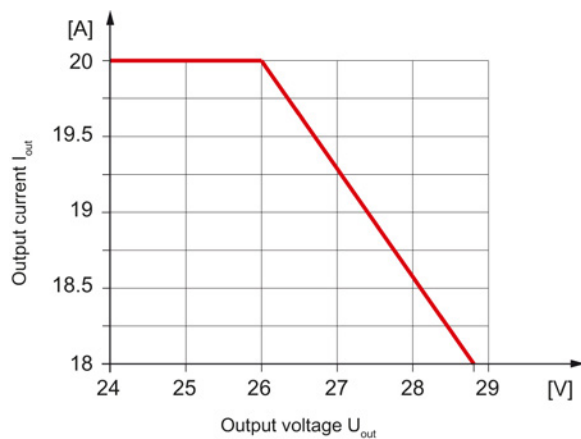


Figure 7-6 Current derating for ambient temperatures >40 °C as a function of the output voltage

7.2 Braking Module Booksize

7.2.1 Description

The Braking Module is used together with an external braking resistor for the following applications:

- For a power failure, the S120 Combi and expansion axes can be stopped in a controlled fashion (e.g. emergency retraction or EMERGENCY OFF Category 1).
- For brief generator operation, the DC link voltage can be limited, e.g. if the energy recovery function is deactivated or is not adequately dimensioned.

The Braking Module includes the necessary power electronics and control. When the Braking Module is in operation, the power which is fed back into the DC link is dissipated via an external braking resistor.

External braking resistors

On the Braking Module, braking resistors can be operated without thermostatic switches 6SN1113-1AA00-0DA0 ($P_N = 0.3 \text{ kW}$) and 6SL3100-1BE31-0AA0 ($P_N = 1.5 \text{ kW}$). The cable length between the Braking Module and the braking resistor is limited to a maximum of 10 m.

A shielded connection cable (3 m, 3 x 1.5 mm²) is supplied with braking resistor 6SN1113-1AA00-0DA0.

Rapid discharge

Furthermore, the Braking Module can be used with a braking resistor to quickly discharge the DC link capacitors. The DC link is discharged in a controlled manner via the braking resistor once the infeed unit has been switched off and the line-up has been disconnected from the line supply (e.g. via the main switch or line contactor). The function can be activated via a digital input on the braking module. A quick discharge makes sense, for example, when maintenance tasks are to be performed at the S120 Combi and/or motor installation (reduction of the discharge time).



WARNING

Danger to life when live parts are touched after rapid discharge

After rapid discharge or if discharge is interrupted, a hazardous voltage can still remain.

Death or serious injury can result when live parts are touched.

- Check that it really is in a no-voltage condition, from phase conductor to phase conductor and phase conductor to protective conductor.

NOTICE
Material damage during fast discharge due to overvoltages Existing voltages can damage the rapid discharge system. <ul style="list-style-type: none">• Fully disconnect the drive system for rapid discharge from the line supply.• The motors must be at a standstill.

Monitoring functions

- Automatic detection of braking resistors and braking power monitoring
- I²t monitoring of the braking resistors
- Temperature monitoring of the Braking Module
- Short circuit and overload detection
- Ground fault detection

7.2.2 Safety information



WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

DANGER

Danger to life through electric shock due to the residual charge of the DC link capacitors

Due to the DC link capacitors, a hazardous voltage is present in the DC link for up to five minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Do not open the protective cover of the DC link until five minutes have elapsed.
- Only operate the S120 Combi with the DC link protective cover closed.
- Do not continue to operate damaged components.

WARNING

Danger of an accident due to missing warning labels in the national language.

Missing warning labels in the national language regarding the DC link discharge time can result in death or serious injury.

- Attach the component warning labels in the national language.

WARNING

Fire hazard due to overheating because of inadequate ventilation clearances

Inadequate ventilation clearances can cause overheating with a risk for personnel through smoke development and fire. This can also result in more downtimes and Line Modules may have a reduced service life.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).



WARNING

Danger to life through electric shock due to missing DC link side covers

There is a danger of an electric shock through contact when the side covers of the DC link are missing.

- Mount the supplied side covers on the first and last component in the drive line-up.
You can order missing side covers (order number: 6SL3162-5AA00-0AA0).

NOTICE
Material damage due to loose power connections Insufficient tightening torques or vibrations can result in faulty electrical connections. This can cause fire damage or malfunctions. <ul style="list-style-type: none">• Tighten all the DC link busbar screws with the specified tightening torques (1.8 Nm tolerance +30 %).• Check the tightening torques of all power connections at regular intervals and tighten them when required. This applies in particular after transport.

Note

If braking resistors other than those described in Section Braking resistors (Page 184) (6SN1113-1AA00-0DA0 and 6SL3100-01BE31-0AAx) are used then these could be destroyed.

7.2.3 Interface description

7.2.3.1 Overview

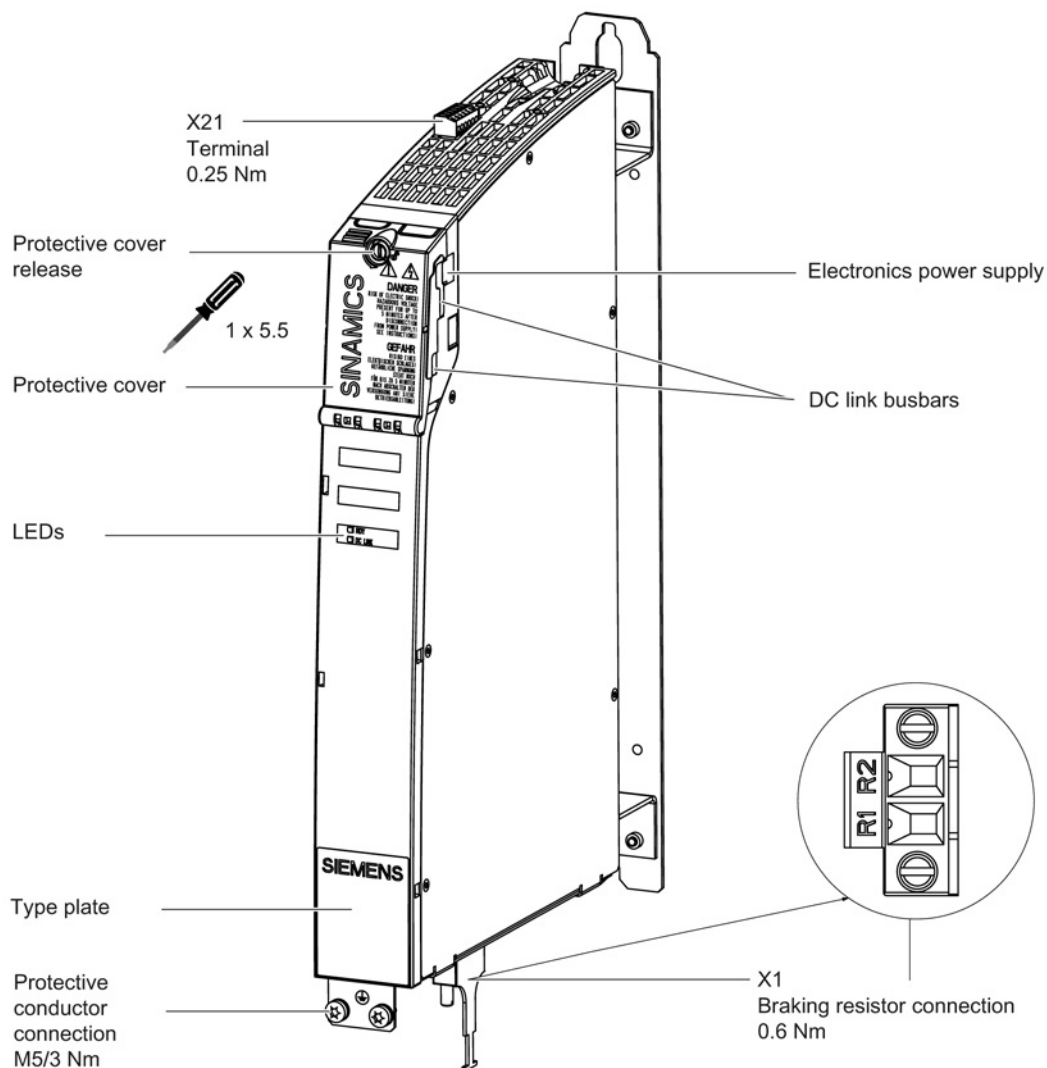


Figure 7-7 Interface overview, Braking Module Booksize

7.2.3.2 X1 braking resistor connection

Table 7- 7 X1 braking resistor connection

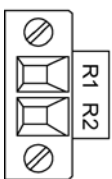
	Terminal	Designation	Technical data
	1	Braking resistor connection R1	Continuously short-circuit proof Type: Screw terminal 4 (Page 309) Max. connectable cross-section: 4 mm ² Tightening torque: 0.5 ... 0.6 Nm
	2	Braking resistor connection R2	

Table 7- 8 Braking resistors without a thermostatic switch for Braking Modules

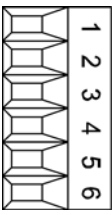
Braking resistor	R in Ω	P _N in kW	P _{max} in kW
6SN1113-1AA00-0DA0	17	0,3	25
6SL3100-1BE31-0AA0	5,2	1,5	100

Note

For detailed technical information on the braking resistors, see the section entitled Braking resistors (Page 184).

7.2.3.3 X21 digital inputs/outputs

Table 7- 9 X21 digital inputs/outputs

	Terminal	Designation ¹⁾	Technical data
	1	DI low: enable Braking Module DI high: Inhibit/acknowledge Edge change, high → low: fault acknowledgement	Voltage: -3 ... +30 V Current consumption, typical: 10 mA at 24 V DC
	2	DI low: braking resistor not activated manually DI high: Braking resistor controlled manually (quick discharge) ²⁾ If X21.1 and X21.2 are activated simultaneously, the Braking Module inhibit has priority.	Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V
	3	DO high: no prewarning DO low: Prewarning, disconnection imminent	Max. load current per output: 100 mA Continuously short-circuit proof
	4	DO high: ready for operation, no fault DO low: Fault (1→0)	Voltage: 24 V DC
	5	Ground	
	6		
			Type: Screw terminal 1 (Page 309) Max. connectable cross-section 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

¹⁾ DI: digital input; DO: digital output; M: Electronics ground

²⁾ The fast discharge function is used for discharging the capacitors in the DC link after interruption of the line supply and may be used a maximum of 1 to 2 times per week.

Terminal X21.1 - inhibit/acknowledge

Applying a high signal to terminal X21.1 inhibits the Braking Module. On a falling edge, pending error signals are acknowledged.

Terminal X21.3 - prewarning

When a prewarning is sent, disconnection of the braking module is imminent.

This may be due to the following causes:

- The temperature of the Braking Module is 80 % of the maximum value.
- 80 % of the maximum on-load factor of the braking resistor has been reached (I²t monitoring).
- 80 % of the maximum braking energy of the braking resistor has been reached.
- An incorrect braking resistor is connected (only braking resistors approved by Siemens for this component are identified automatically).

Terminal X21.4 - fault

In the event of an overtemperature, the error cannot be acknowledged until after a cooling phase.

7.2.4 Connection example

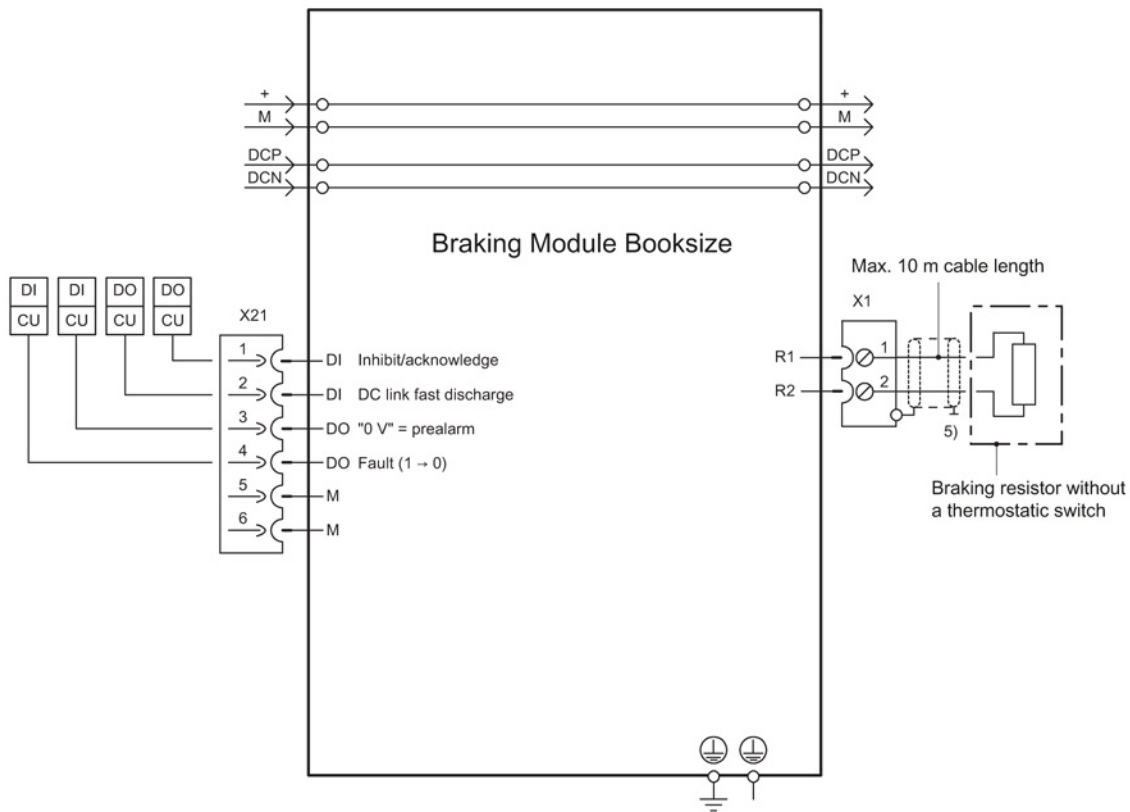


Figure 7-8 Connection example of a Braking Module Booksize

To parameterize the digital inputs or digital outputs, see the SINAMICS S120/S150 List Manual.

7.2.5 Meaning of the LEDs

Table 7- 10 Meaning of the LEDs on the Braking Module Booksize

Status		Description, cause	Remedy
RDY	DC LINK		
Off	Off	Electronics power supply is missing or outside the permissible tolerance range. Component not active or has been deactivated via the terminal.	–
Green	Off	Component is ready for operation. Electronics power supply is missing or outside the permissible tolerance range. Component not active.	–
	Green flashing light	Component active (DC link discharge via braking resistor in progress).	–
Red	Off	Approval missing (input terminal) Overtemperature Overcurrent trip I ² t-monitoring activated Ground fault/short circuit Note: In the event of overtemperature, the error cannot be acknowledged until after a cooling phase.	Diagnose fault (via output terminals) and acknowledge it (via input terminal)

7.2.6 Dimension drawing

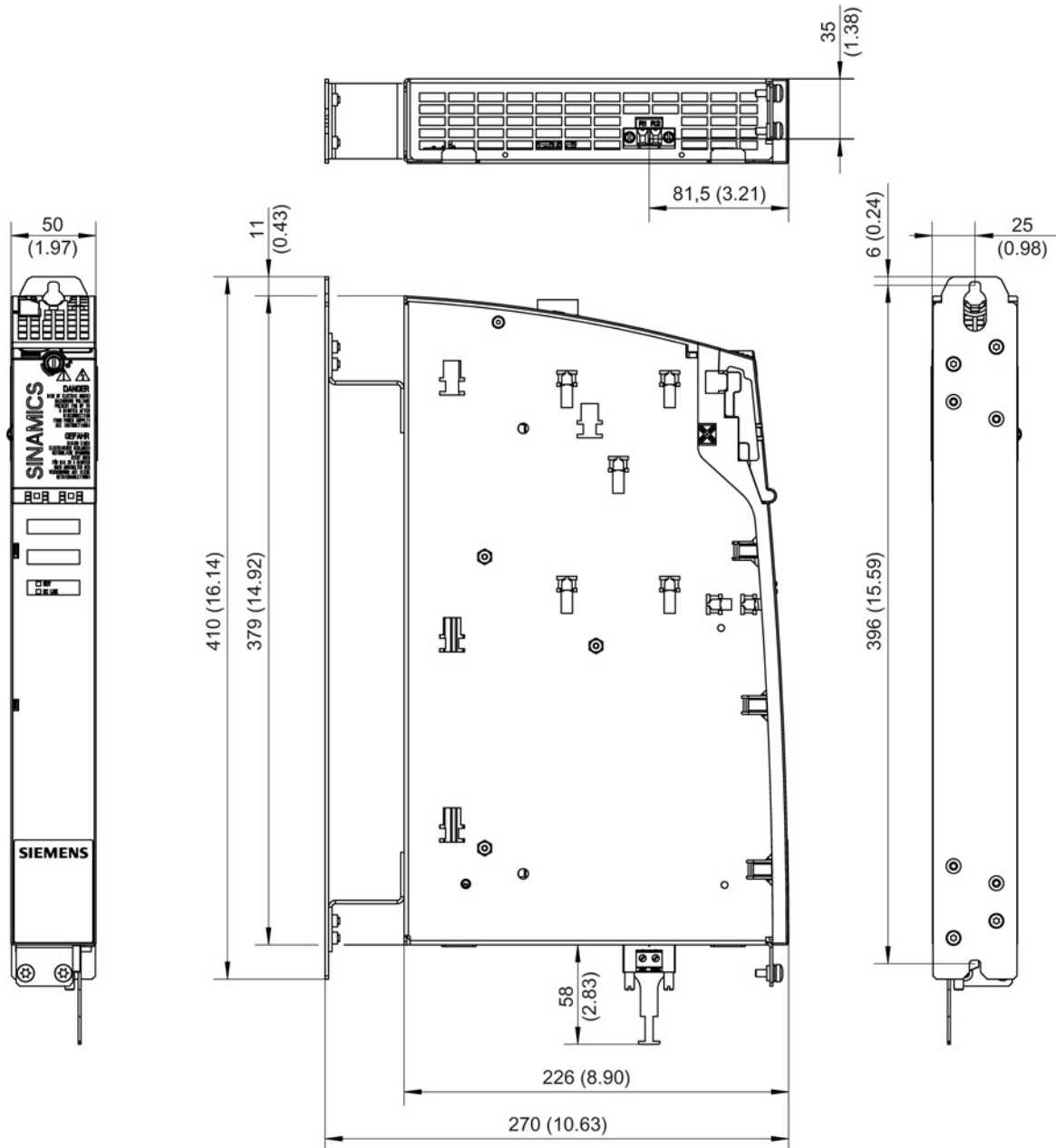
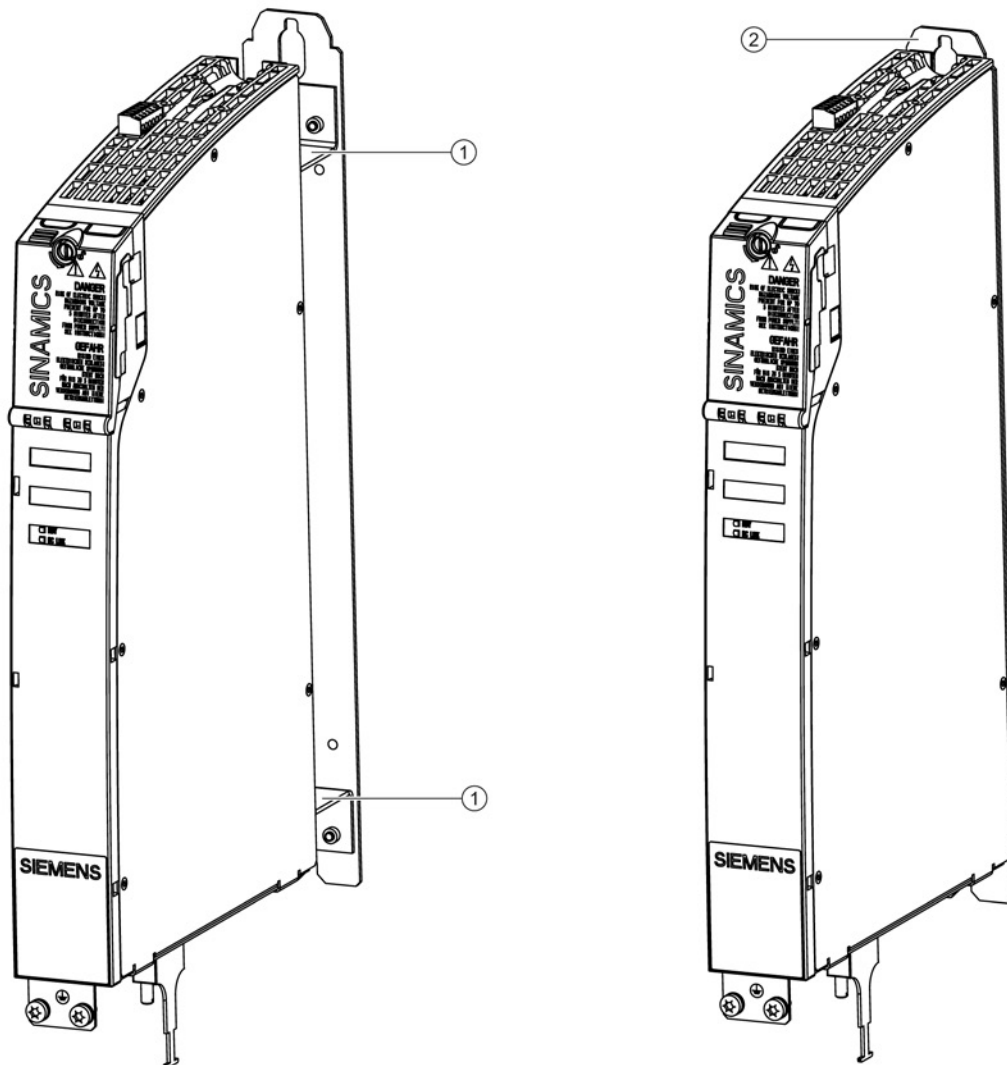


Figure 7-9 Dimension drawing of Braking Module, all dimensions in mm and (inches)

7.2.7 Installation



- ① State when supplied with spacer
- ② Spacer removed - mounting depth for S120 Combi

Figure 7-10 Methods of installing Braking Modules with/without spacer elements

7.2.8 Technical data

Table 7- 11 Technical data

6SL3100-1AE31-0ABx		
DC link voltage	V_{DC}	510 ... 720
DC link capacitance	μF	110
ON threshold	V	770
Electronics power supply	V_{DC}	24 (20.4 ... 28.8)
Electronics current drawn (at 24 V DC)	A_{DC}	0.5
Current carrying capacity		
DC link busbars	A_{DC}	100
24 V busbars	A_{DC}	20
Braking power		
Max.	kW	100
Continuous braking power	kW	1.5
Power loss (see power loss tables (Page 318))	W	20
Cooling method		Natural convection
Weight	kg	4,1

7.2.8.1 Characteristic curves

Duty cycle for braking resistors without a thermostatic switch

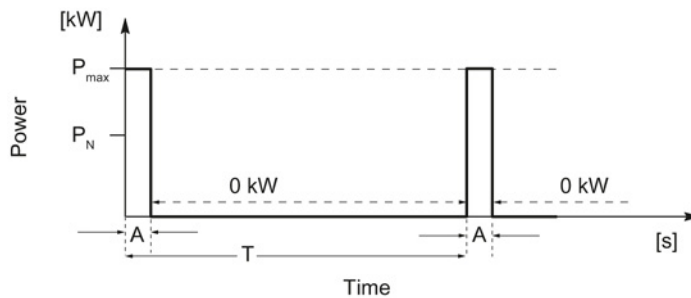


Figure 7-11 Duty cycle for braking resistors without a thermostatic switch

T [s] time period of braking duty cycle

A [s] load duration

P_N [W] rated power (continuous power) of braking resistor

P_{max} [W] peak power of braking resistor ($6 \times P_N$)

Table 7- 12 Duty cycles

	6SN1113-1AA00-0DA0		6SL3100-1BE31-0AAx	
	Short duty cycle	Long duty cycle	Short duty cycle	Long duty cycle
A [s]	0.1	0.4	1	2
T [s]	11.5	210	68	460

The following applies when connecting Braking Modules in parallel:

$P_{N \text{ total}} = 0.9 \times \text{total } P_N \text{ of single devices}$

$P_{\text{max total}} = \text{total } P_{\text{max}} \text{ of single devices}$

7.3 Braking resistors

7.3.1 Description

A braking resistor is used to dissipate the excess DC link energy in generator operation. One braking resistor is connected to one Braking Module.

Resistors without thermostatic switch are available with various power ratings.

Installation

The braking resistors can be installed standing on the floor of the control cabinet or suspended. You must ensure that the braking resistors do not obstruct the flow of cooling air to the drive line-up.

Positioning the braking resistor outside the control cabinet or switchgear room enables the resulting thermal losses to be routed away. This reduces the level of air conditioning required.

Connecting cables

A shielded connection cable (3 m, 3 x 1.5 mm²) is supplied with braking resistor 6SN1113-1AA00-0DA0.

Other braking resistors are supplied without connecting cable. The maximum conductor cross-sections are listed in the technical data.

The maximum cable length for all braking resistors is 10 m.

7.3.2 Safety information

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

WARNING

Fire hazard and device damage as a result of ground fault/short-circuit

The cables to the braking resistor must be routed so that a ground fault or short-circuit can be ruled out. A ground fault can result in fire with associated smoke.

- Comply with local installation regulations that enable this fault to be ruled out.
- Protect the cables from mechanical damage.
- In addition, apply one of the following measures:
 - Use cables with double insulation.
 - Maintain adequate clearance, e.g. using spacers.
 - Route the cables in separate cable ducts or pipes.

CAUTION

Risk of burns resulting from high surface temperatures

The braking resistor can become very hot. You can be severely burnt when touching the surface.

- Mount the braking resistor so that it cannot be touched. If this is not possible, attach a clearly visible and understandable warning notice at hazardous positions.
- To prevent adjacent components from suffering damage due to these high temperatures, maintain a clearance of 100 mm on all sides of the braking resistor.

7.3.3 Dimension drawings

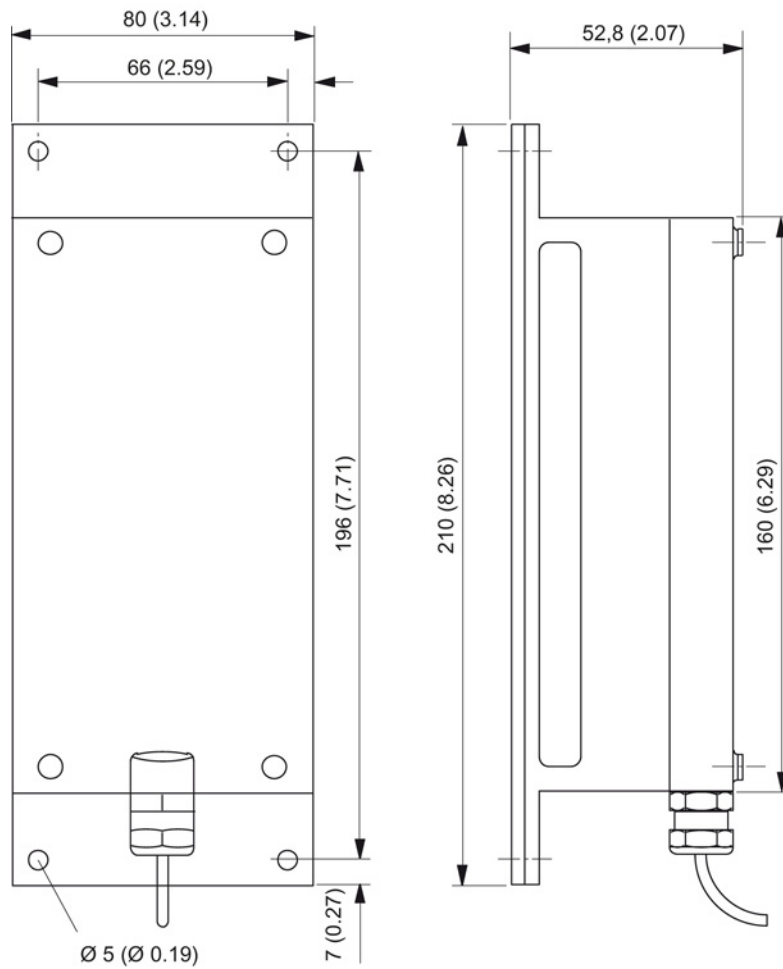


Figure 7-12 Dimension drawing of braking resistor 0.3 kW/25 kW, all dimensions in mm and (inches)

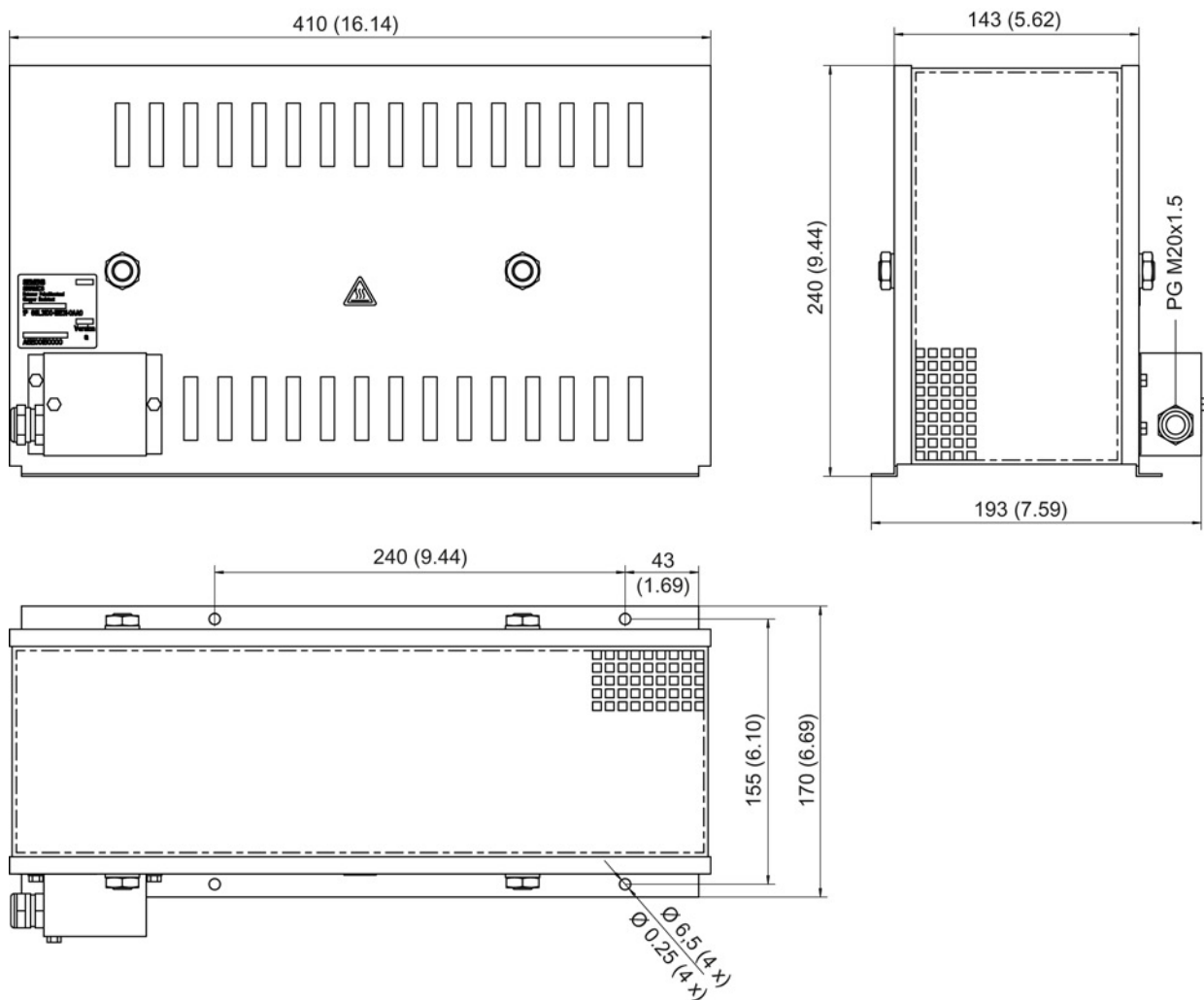


Figure 7-13 Dimension drawing of braking resistor 1.5 kW/100 kW, all dimensions in mm and (inches)

7.3.4 Technical data

Table 7- 13 Technical data for braking resistors that have no thermostatic switch

	Unit	6SN1113-1AA00-0DA0	6SL3100-1BE31-0AAx
Resistance R	Ω	17	5,7
Rated power P_n	kW	0,3	1.5
Peak power P_{max}	kW	25	100
Max. energy consumption E_{max}	kWs	7,5	200
Power cable connection		Included in scope of delivery; length 3 m, 3 x 1.5 mm ²	Screw terminal ¹⁾ , 4 mm ²
Weight	kg	3,4	5,6
Dimensions (W x H x D)	mm	80 x 210 x 53	193 x 410 x 240
Degree of protection according to EN 60529		IP54	IP20

¹⁾ The MC500 or MC800 motor cable should be used as connecting cable.

Duty cycle

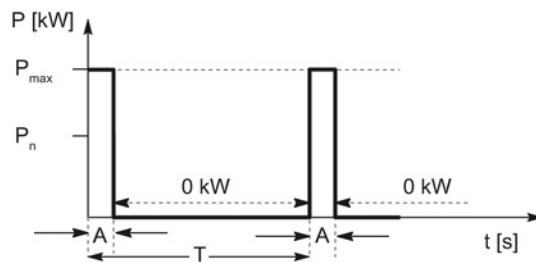


Figure 7-14 Duty cycle for braking resistors

T [s] period duration of braking duty cycle

A [s] load duration

P_n [W] continuous braking power of braking resistor

P_{max} [W] peak braking power of the braking resistor

Table 7- 14 Duty cycles for Braking Module Booksize

	6SN1113-1AA00-0DA0		6SL3100-1BE31-0AAx	
	Short duty cycle	Long duty cycle	Short duty cycle	Long duty cycle
A [s]	0,1	0,4	1	2
T [s]	11,5	210	68	460

Electrically connecting Motor Modules and DC link components

8

8.1 Introduction

The S120 Combi offers the possibility of connecting the following expansion axes and DC link components to the DC link and the 24 V electronics power supply:

- Motor Modules Booksize Compact
- Braking Module
- Control Supply Module

For the S120 Combi, the DC link connection and the 24 V busbars are located at the front behind the front plate. Signal and power cables from the additional components should be connected according to the Sections Motor Modules Booksize Compact as expansion axes (Page 135) and DC link components (Page 157).

8.2 Removing the front cover and opening the DC link cover on the S120 Combi

To electrically connect additional components, the front cover of the S120 Combi must be removed. The DC link busbars are located under the DC link cover.

Tool:

Torx T20 or slotted 1.2 x 6 screwdriver



! DANGER

Danger to life through electric shock due to residual charge

A hazardous voltage is still present for up to 5 minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Remove the front plate only after 5 minutes have passed.
- Check that it really is in a no-voltage condition, from phase conductor to phase conductor and phase conductor to protective conductor.
- Check that the DC link is in a no-voltage condition.

If required, remove the drip protection grid.



Remove the two Torx-slotted screws at the front.



Release the front cover by slightly pressing upwards



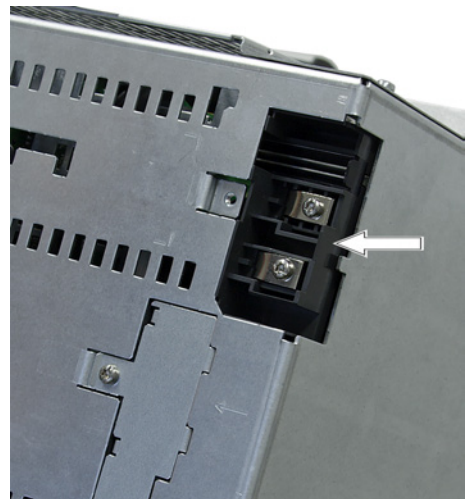
Remove the front plate.



Remove the Torx-slotted screw of the DC link cover.



Remove the DC link cover.



Remove the DC link side cover.

8.3 Connection of DC link busbars and 24 V busbars

The following steps are necessary to connect a component to the DC link and the 24 V busbars of the S120 Combi:

1. Use a suitable screwdriver or tool from the accessories pack to open the protective cover of the component which is to be connected.
2. Remove the DC link side cover at the connection location.

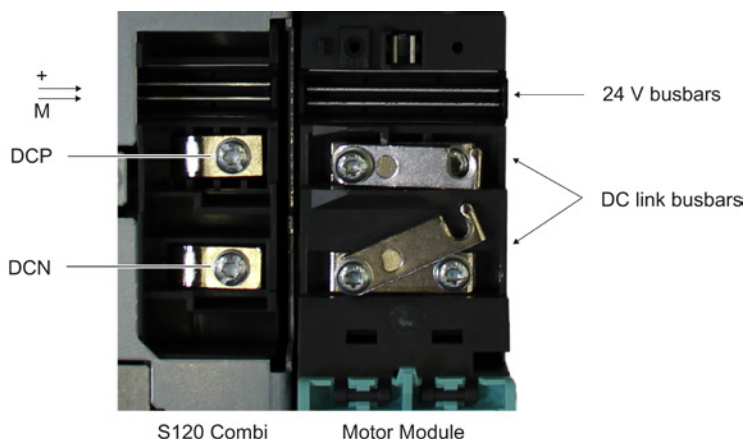
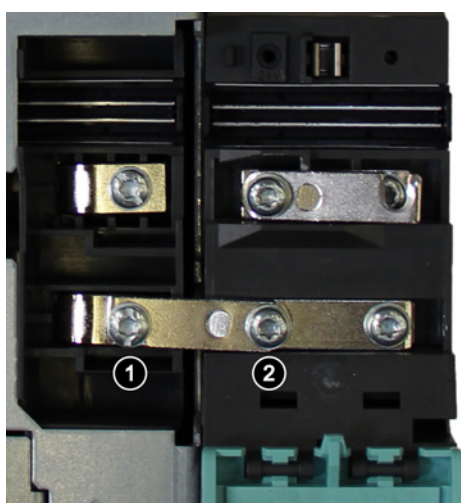



Figure 8-1 S120 Combi and Motor Module without DC link covers

3. Install the lower and upper DC link busbars.

Install the lower DC link busbar		Install the upper DC link busbar	
			
<ul style="list-style-type: none">• Release the screws.• Turn over the DC link bridge.• Observe the following sequence when screwing into place.		<ul style="list-style-type: none">• Release the screws.• Turn over the DC link bridge.• Observe the following sequence when screwing into place.	
Screwdriver	Torx T20 or slotted 1.2 x 6		
Tightening torque	1.8 Nm		

4. Install the red 24 V connector (accessories pack of the component to be connected).

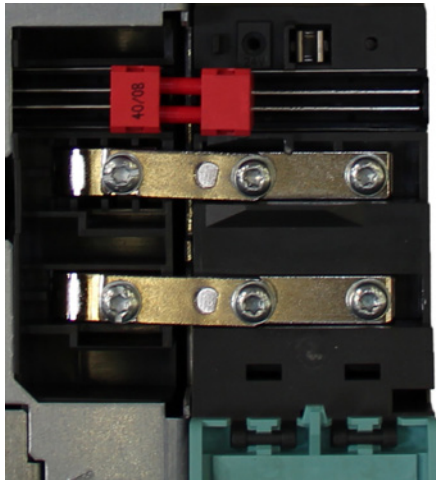


Figure 8-2 S120 Combi and Motor Module with installed 24 V connector

5. Close the protective cover of the connected component.
6. Mount the front plate on the S120 Combi.



! DANGER

Danger to life due to electric shock in the event of missing touch protection

Death or serious injury can result when live parts are touched.

- After removing the additional components, before recommissioning the system, you must reinstall the lateral DC link cover on the S120 Combi Power Module. The DC link lateral cover can be ordered as a spare part (order number: 6SL3161-3AP00-0AA0).



! WARNING

Danger to life through electric shock due to missing DC link side covers, protective cover or front plate

There is a danger of an electric shock through contact when the side covers, protective cover or front plate of the DC link are missing.

- Mount the supplied side covers on the first and last component in the drive line-up.
You can order missing side covers (order number: 6SL3162-5AA00-0AA0).
- Close the protective cover of the connected component.
- Mount the front plate on the S120 Combi.



WARNING

Danger to life due to electric shock when connecting and disconnecting 24 V connections in operation

When opening plug connections in operation, arcs can result in severe injury or death.

- Only withdraw or insert the 24 V connectors in a no-voltage state.
- It is only permissible to withdraw or insert the 24 V connectors a maximum of 5 times.

8.4 Connecting an additional component

An additional component is connected as follows to the DC link busbars and the 24 V busbars:

1. Use a suitable screwdriver or tool from the accessories pack to open the protective cover of the component which is to be connected.
2. Remove the DC link side covers of both components at the connection location

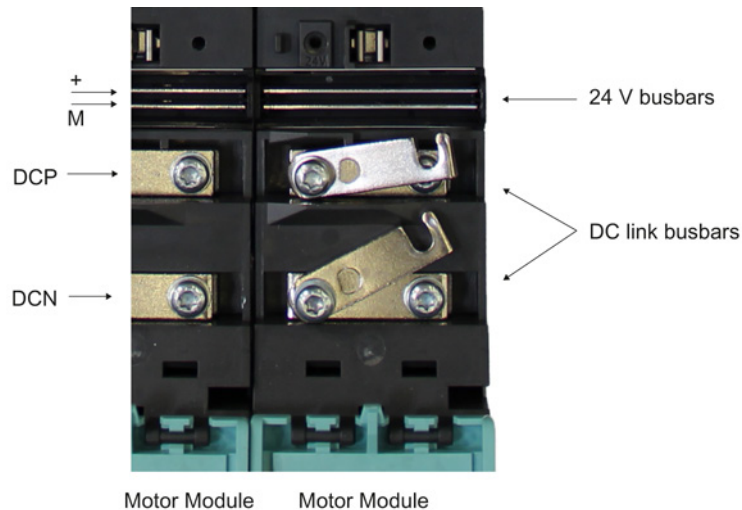

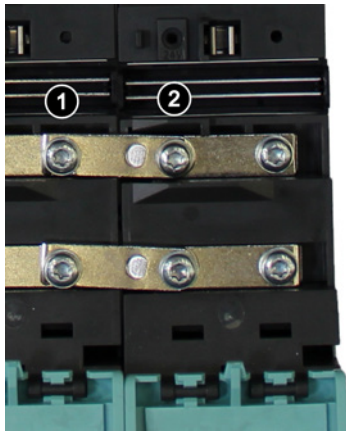


Figure 8-3 Prepared Motor Modules to connect the DC link busbars

3. Install the lower and upper DC link busbars.

Install the lower DC link busbar		Install the upper DC link busbar	
			
<ul style="list-style-type: none"> • Release the screws. • Turn over the DC link bridge. • Observe the following sequence when screwing into place. 		<ul style="list-style-type: none"> • Release the screws. • Turn over the DC link bridge. • Observe the following sequence when screwing into place. 	
Screwdriver		Torx T20 or slotted 1.2 x 6	
Tightening torque		1.8 Nm	

4. Install the red 24 V connector (accessories pack of the component to be connected).



Figure 8-4 Motor Modules with 24 V connector installed

5. Close the protective covers of both components.



! DANGER

Danger to life due to electric shock in the event of missing touch protection

Death or serious injury can result when live parts are touched.

- After removing the additional components, before recommissioning the system, you must reinstall the lateral DC link cover on the S120 Combi Power Module. The DC link lateral cover can be ordered as a spare part (order number: 6SL3161-3AP00-0AA0).



! WARNING

Danger to life through electric shock due to missing DC link side covers, protective cover or front plate

There is a danger of an electric shock through contact when the side covers, protective cover or front plate of the DC link are missing.

- Mount the supplied side covers on the first and last component in the drive line-up.
You can order missing side covers (order number: 6SL3162-5AA00-0AA0).
- Close the protective cover of the connected component.
- Mount the front plate on the S120 Combi.



! WARNING

Danger to life due to electric shock when connecting and disconnecting 24 V connections in operation

When opening plug connections in operation, arcs can result in severe injury or death.

- Only withdraw or insert the 24 V connectors in a no-voltage state.
- It is only permissible to withdraw or insert the 24 V connectors a maximum of 5 times.

Additional system components

9.1 Terminal Module TM54F

9.1.1 Description

The Terminal Module TM54F is a terminal expansion module for snapping onto an EN 60715 DIN rail. The TM54F offers safe digital inputs and outputs for controlling SINAMICS Safety Integrated functions.

The TM54F must be directly connected to the PPU of SINUMERIK 828D via DRIVE-CLiQ. In so doing, the topology rules must be observed.

TM54F features the following interfaces:

Table 9- 1 Interface overview of the TM54F

Type	Number
DRIVE-CLiQ interfaces	2
Fail-safe digital outputs (F-DO)	4
Fail-safe digital inputs (F-DI)	10
Sensor ¹⁾ power supplies, dynamization supported ²⁾	2
Sensor ¹⁾ power supply, no dynamization	1
Digital inputs for testing the F-DO at test stop	4

¹⁾ Sensors: Fail-safe devices to issue commands and sense - for example, Emergency Stop buttons and safety locks, position switches and light arrays/light curtains.

²⁾ Forced checking procedure: The sensor power supply is cycled on and off by the TM54F when the forced checking procedure is active for the sensors, cable routing, and the evaluation electronics.

The TM54F has 4 fail-safe digital outputs and 10 fail-safe digital inputs.

A fail-safe digital output comprises:

- An output switching to 24 V
- An output switching to ground
- Digital input to check the switching state

A fail-safe digital input comprises:

- 2 digital inputs

Note

The rated values of the F-DO meet the requirements of EN 61131-2 for digital DC outputs with 0.5 A rated current.

The operating ranges of the F-DI meet the requirements of EN 61131-2 for Type 1 digital inputs.

Note

If the length of the F-DI is > 30 m, then shielded cables must be used for the F-DI.

9.1.2 Safety information



WARNING

Fire hazard due to overheating because of inadequate ventilation clearances

Inadequate ventilation clearances can cause overheating with a risk for personnel due to smoke and fire. This can also result in increased failure rates and a shorter service life for Terminal Modules.

- It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).

9.1.3 Interface description

9.1.3.1 Overview

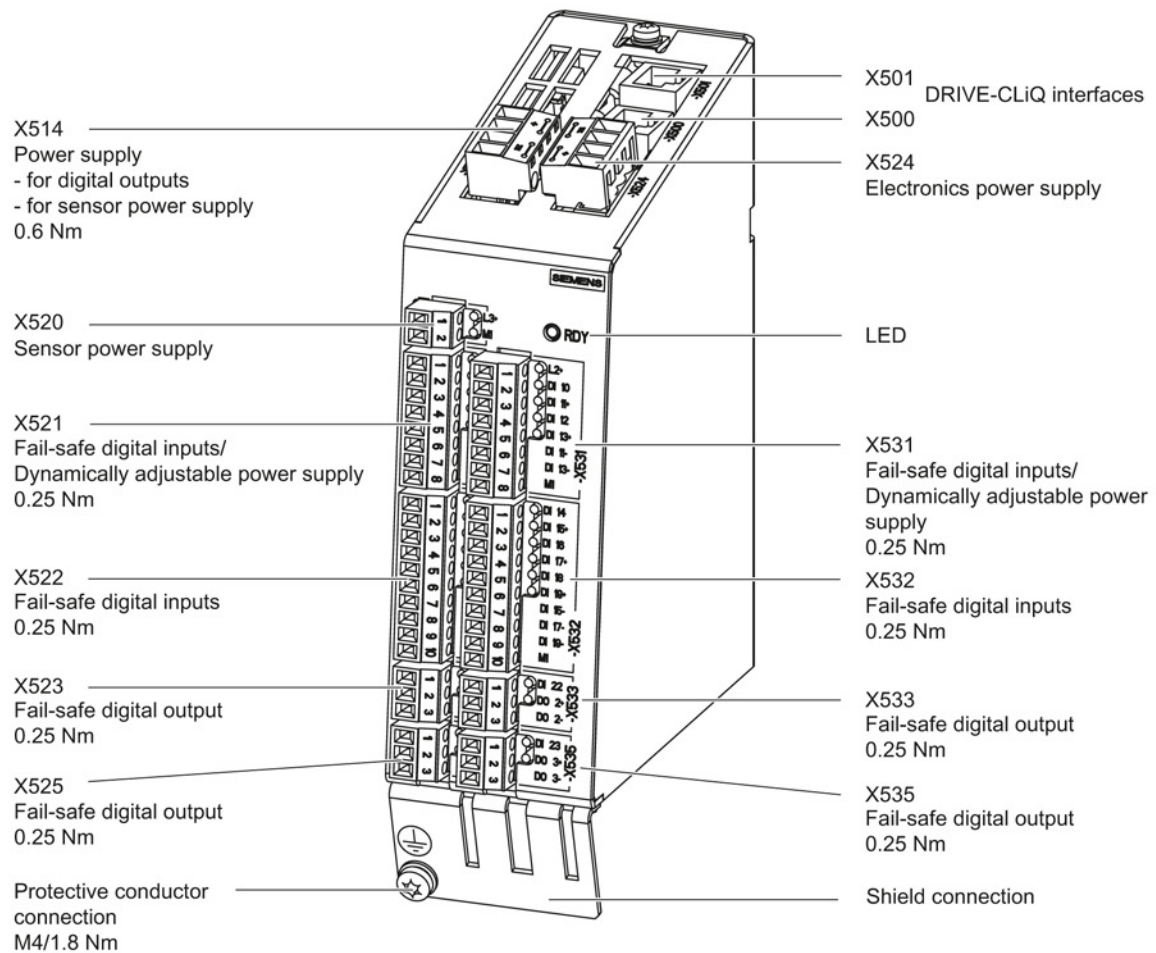
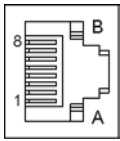


Figure 9-1 TM54 interface overview

9.1.3.2 X500/X501 DRIVE-CLiQ interfaces

Table 9- 2 X500/X501: DRIVE-CLiQ interfaces

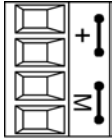
	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground

The blanking covers for the DRIVE-CLiQ interfaces are included in the scope of delivery.

Blanking covers (50 x) order number: 6SL3066-4CA00-0AA0

9.1.3.3 X514 power supply for digital outputs and sensors

Table 9- 3 Terminals for the power supply X514

	Terminal	Designation	Technical data
	+	Power supply	Voltage: 24 V DC (20.4 ... 28.8 V) Current consumption: max. 4 A ¹⁾ Max. current via jumper in connector: 20 A (15 A according to UL/CSA) Type: Screw terminal 3 (Page 309) Max. connectable cross-section: 2.5 mm ² Tightening torque: 0.4 ... 0.5 Nm
	+	Power supply	
	M1	Electronics ground	
	M1	Electronics ground	

¹⁾ Including the current consumption for the digital outputs and to supply the sensor

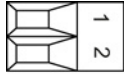
The maximum cable length that can be connected is 10 m.

Note

The two "+" and "M1" terminals are jumpered in the connector. This ensures that the supply voltage is looped through.

9.1.3.4 X520 sensor power supply

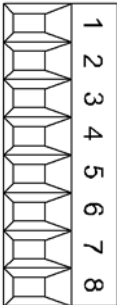
Table 9- 4 X520: Sensor power supply

	Terminal	Designation	Technical data
	1	L3	Voltage: +24 V DC Max. total load current: 500 mA
	2	M1	

Without forced dormant error detection

9.1.3.5 X521 fail-safe digital inputs + power supply with forced dormant error detection

Table 9- 5 Terminal block X521

	Terminal	Designation ¹⁾		Technical data
	1	L1+		Voltage: +24 V DC Max. total load current: 500 mA
	2	DI 0	F-DI 0	Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential, refer to terminals 6, 7, 8 All digital inputs are electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 µs (100 Hz) for "1" to "0": 60 µs (100 Hz)
	3	DI 1+		
	4	DI 2	F-DI 1	
	5	DI 3+		
	6	DI 1-	F-DI 0	Reference potential for DI 1+
	7	DI 3-	F-DI 1	Reference potential for DI 3+
	8	M1		Reference potential for DI 0, DI 2, L1+
An F-DI comprises a digital input and a 2nd digital input where, in addition, the cathode of the optocoupler is fed-out. F-DI 0 = terminals 2, 3 and 6 F-DI 1 = terminals 4, 5 and 7				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: Digital input, F-DI: Fail-safe digital input

²⁾ Pure hardware delay

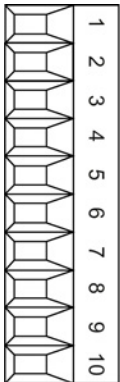
Note**Operational functionality of DIx+ digital inputs**

For the digital inputs DIx+ to function, the reference potential must be connected to input DIx- in each case.

- Route the ground reference of the digital inputs.
- Connect the DIx input and the M1 terminal via a jumper.

9.1.3.6 X522 fail-safe digital inputs

Table 9- 6 Terminal block X522

	Terminal	Designation ¹⁾		Technical data
	1	DI 4	F-DI 2	Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential, refer to terminals 7, 8, 9, 10 All digital inputs are electrically isolated.
	2	DI 5+		
	3	DI 6	F-DI 3	
	4	DI 7+		
	5	DI 8	F-DI 4	Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 µs (100 Hz) for "1" to "0": 60 µs (100 Hz)
	6	DI 9+		
	7	DI 5-	F-DI 2	
	8	DI 7-	F-DI 3	
	9	DI 9-	F-DI 4	Reference potential for DI 9+
	10	M1		Reference potential for DI 4, DI 6 and DI 8
An F-DI comprises a digital input and a second digital input where, in addition, the cathode of the optocoupler is fed-out. F-DI 2 = terminals 1, 2 and 7 F-DI 3 = terminals 3, 4 and 8 F-DI 4 = terminals 5, 6 and 9				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: Digital input, F-DI: Fail-safe digital input

²⁾ Pure hardware delay

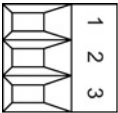
Note**Operational functionality of DIx+ digital inputs**

For the digital inputs DIx+ to function, the reference potential must be connected to input DIx- in each case.

- Route the ground reference of the digital inputs.
- Connect the DIx input and the M1 terminal via a jumper.

9.1.3.7 X523 fail-safe digital output

Table 9- 7 Terminal block X523

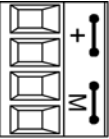
	Terminal	Designation ¹⁾	Technical data	
	1	DI 20	F-DO 0	Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential is terminal M1. The digital input is electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 µs (100 Hz) for "1" to "0": 60 µs (100 Hz)
	2	DO 0+		0.5 A Reference potential is terminal M1
	3	DO 0-		0.5 A Reference potential is terminal L1+, L2+ or L3+ Output delay: ²⁾ - for "0" → "1": 300 µs for "1" → "0": 350 µs Total current consumption of all DOs: 2 A Max. leakage current: < 0.5 mA Switching frequency: for ohmic load: Max. 100 Hz for inductive load: Max. 0.5 Hz for lamp load: Max. 10 Hz Maximum lamp load: 5 W
An F-DO comprises 2 digital outputs and 1 digital input for feedback signal F-DO 0 = terminals 1, 2, and 3				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm ² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: digital input; DO: digital output F-DO: Fail-safe digital output

²⁾ Pure hardware delay

9.1.3.8 X524 Electronics power supply

Table 9- 8 Terminals for the electronics power supply

	Terminal	Designation	Technical data
	+	Electronics power supply	Voltage: 24 V DC (20.4 ... 28.8 V)
	+	Electronics power supply	Current consumption: Max. 0.7 A
	M	Electronics ground	Max. current via jumper in connector: 20 A (15 A according to UL/CSA)
	M	Electronics ground	
			Type: Screw terminal 3 (Page 309) Max. connectable cross-section: 2.5 mm ² Tightening torque: 0.4 ... 0.5 Nm

The maximum cable length that can be connected is 10 m.

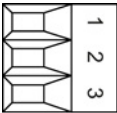
Note

The two "+" and "M" terminals are jumpered in the connector. This ensures that the supply voltage is looped through.

The current consumption increases by the value for the DRIVE-CLiQ node.

9.1.3.9 X525 fail-safe digital output

Table 9- 9 Terminal block X525

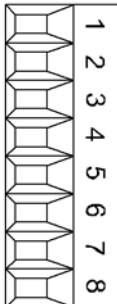
	Terminal	Designation ¹⁾	Technical data	
	1	DI 21	F-DO 1 Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential is terminal M1 The digital input is electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 µs (100 Hz) for "1" to "0": 60 µs (100 Hz)	
	2	DO 1+		0.5 A Reference potential is terminal M1 0.5 A Reference potential is terminal L1+, L2+ or L3+ Output delay: ²⁾ - for "0" → "1": 300 µs for "1" → "0": 350 µs Total current consumption of all DOs: 2 A Max. leakage current: < 0.5 mA Switching frequency: for ohmic load: Max. 100 Hz for inductive load: Max. 0.5 Hz for lamp load: Max. 10 Hz Maximum lamp load: 5 W
	3	DO 1-		
An F-DO comprises 2 digital outputs and 1 digital input for feedback signal F-DO 1 = terminals 1, 2, and 3				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: digital input; DO: digital output F-DO: Fail-safe digital output

²⁾ Pure hardware delay

9.1.3.10 X531 fail-safe digital inputs + power supply with forced dormant error detection

Table 9- 10 Terminal block X531

	Terminal	Designation ¹⁾		Technical data
	1	L 2+		Voltage: 24 V DC Max. total load current: 500 mA
	2	DI 10	F-DI 5	Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential, refer to terminals 6, 7, 8 All digital inputs are electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ - for "0" → "1": 30 μs (100 Hz) - for "1" to "0": 60 μs (100 Hz)
	3	DI 11+		
	4	DI 12	F-DI 6	
	5	DI 13+		
	6	DI 11-	F-DI 5	Reference potential to DI 11+
	7	DI 13-	F-DI 6	Reference potential to DI 13+
	8	M1		Reference potential to DI 10, DI 12, L2+
An F-DI comprises a digital input and a 2nd digital input where, in addition, the cathode of the optocoupler is fed-out. F-DI 5 = terminals 2, 3 and 6 F-DI 6 = terminals 4, 5 and 7				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: Digital input, F-DI: Fail-safe digital input

²⁾ Pure hardware delay

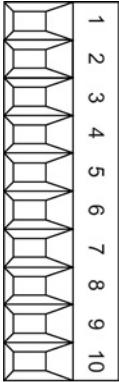
Note**Operational functionality of DIx+ digital inputs**

For the digital inputs DIx+ to function, the reference potential must be connected to input DIx- in each case.

- Route the ground reference of the digital inputs.
- Connect the DIx input and the M1 terminal via a jumper.

9.1.3.11 X532 fail-safe digital inputs

Table 9- 11 Terminal block X532

	Terminal	Designation ¹⁾		Technical data	
	1	DI 14	F-DI 7	Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential, refer to terminals 7, 8, 9, 10 All digital inputs are electrically isolated.	
	2	DI 15+			
	3	DI 16	F-DI 8		
	4	DI 17+			
	5	DI 18	F-DI 9	Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 µs (100 Hz) for "1" to "0": 60 µs (100 Hz)	
	6	DI 19+			
	7	DI 15-	F-DI 7		Reference potential for DI 15+
	8	DI 17-	F-DI 8		Reference potential for DI 17+
	9	DI 19-	F-DI 9		Reference potential for DI 19+
	10	M1		Reference potential for DI 14, DI 16 and DI 18	
An F-DI comprises a digital input and a second digital input where, in addition, the cathode of the optocoupler is fed-out. F-DI 7 = terminals 1, 2 and 7 F-DI 8 = terminals 3, 4 and 8 F-DI 9 = terminals 5, 6 and 9					
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² tightening torque: 0.22 ... 0.25 Nm					

¹⁾ DI: Digital input, F-DI: Fail-safe digital input

²⁾ Pure hardware delay

Note

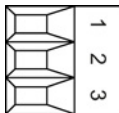
Operational functionality of DIx+ digital inputs

For the digital inputs DIx+ to function, the reference potential must be connected to input DIx- in each case.

- Route the ground reference of the digital inputs.
- Connect the DIx input and the M1 terminal via a jumper.

9.1.3.12 X533 fail-safe digital output

Table 9- 12 Terminal block X533

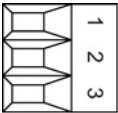
	Terminal	Designation ¹⁾	Technical data	
	1	DI 22	F-DO 2 Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential is terminal M1. The digital input is electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 μs (100 Hz) for "1" to "0": 60 μs (100 Hz)	
	2	DO 2+		0.5 A Reference potential is terminal M1 0.5 A Reference potential is terminal L1+, L2+ or L3+ Output delay: ²⁾ - for "0" → "1": 300 μs for "1" → "0": 350 μs Total current consumption of all DOs: 2 A Max. leakage current: < 0.5 mA Switching frequency: for ohmic load: Max. 100 Hz for inductive load: Max. 0.5 Hz for lamp load: Max. 10 Hz Maximum lamp load: 5 W
	3	DO 2-		
An F-DO comprises two digital outputs and one digital input for feedback F-DO 2 = terminals 1, 2, and 3				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² Tightening torque:				

¹⁾ DI: digital input; DO: digital output F-DO: Fail-safe digital output

²⁾ Pure hardware delay

9.1.3.13 X535 fail-safe digital output

Table 9- 13 Terminal block X535

	Terminal	Designation ¹⁾	Technical data	
	1	DI 23	F-DO 3 Voltage: -3 ... +30 V DC Current consumption, typical: 3.2 mA at 24 V Electrical isolation: Reference potential is terminal M1. The digital input is electrically isolated. Level (incl. ripple) High level: 15 ... 30 V Low level: -3 ... +5 V Input delay: ²⁾ for "0" → "1": 30 μs (100 Hz) for "1" to "0": 60 μs (100 Hz)	
	2	DO 3+		0.5 A Reference potential is terminal M1 0.5 A Reference potential is terminal L1+, L2+ or L3+ Output delay: ²⁾ - for "0" → "1": 300 μs for "1" → "0": 350 μs Total current consumption of all DOs: 2 A Max. leakage current: < 0.5 mA Switching frequency: for ohmic load: Max. 100 Hz for inductive load: Max. 0.5 Hz for lamp load: Max. 10 Hz Maximum lamp load: 5 W
	3	DO 3-		
An F-DO comprises 2 digital outputs and 1 digital input for feedback signal F-DO 3 = terminals 1, 2, and 3				
Type: Screw terminal 1 (Page 309) Max. connectable cross-section: 1.5 mm² Tightening torque: 0.22 ... 0.25 Nm				

¹⁾ DI: digital input; DO: digital output F-DO: Fail-safe digital output

²⁾ Pure hardware delay

9.1.4 Connection example

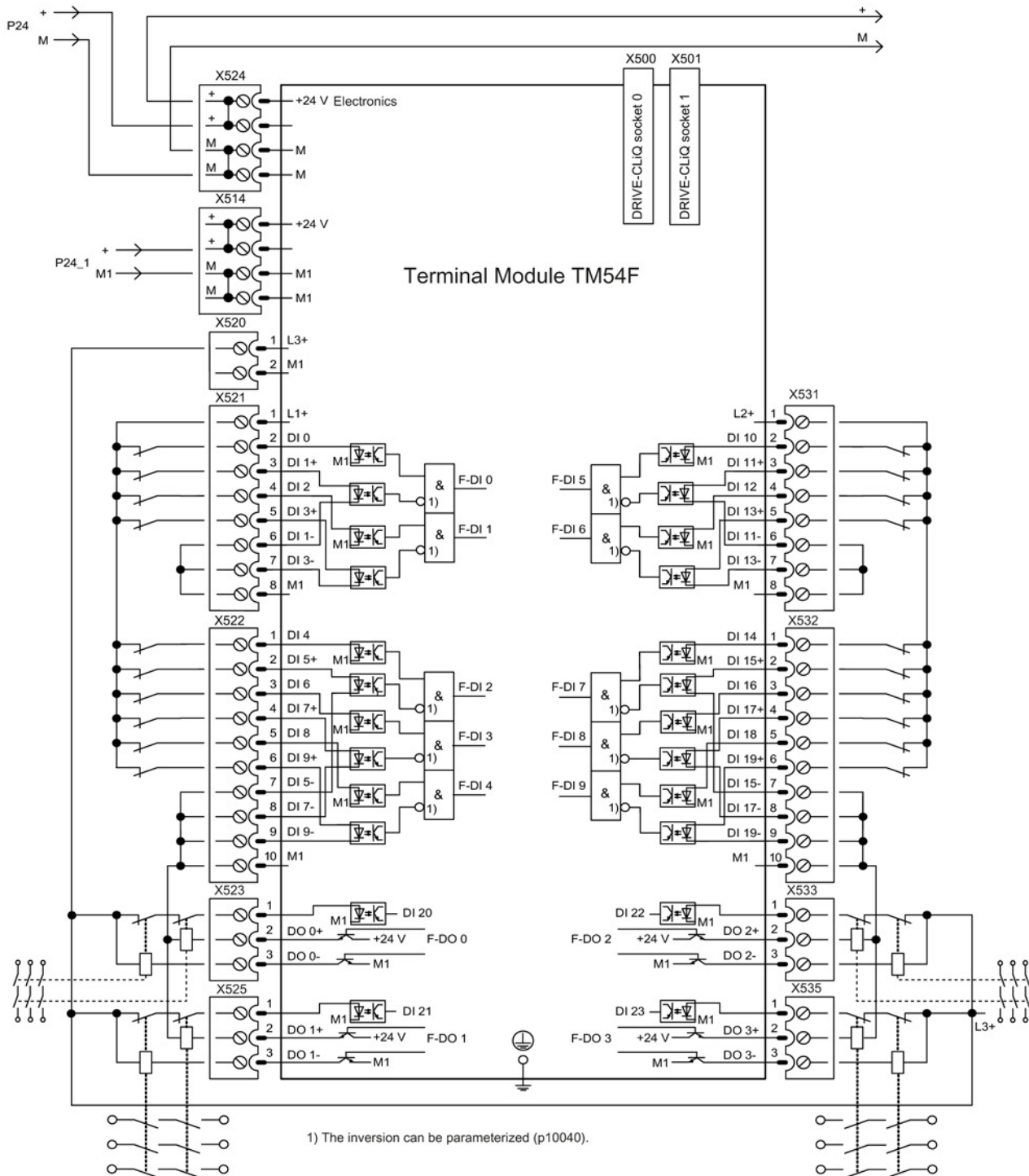


Figure 9-2 Connection example off TM54F

9.1.5 Meaning of LEDs

Table 9- 14 Meaning of the LEDs on the Terminal Module TM54F

LED	Color	Status	Description, cause	Remedy
READY	-	Off	The electronics power supply is missing or outside the permissible tolerance range.	-
	Green	Continuous light	The component is ready for operation, cyclic DRIVE-CLiQ communication is taking place.	-
	Orange	Continuous light	DRIVE-CLiQ communication is being established.	-
	Red	Continuous light	This component has at least one fault. Note: The LED is activated irrespective of whether the corresponding messages have been reconfigured.	Remedy and acknowledge fault
	Green / Red	0.5 Hz flashing light	Firmware is being downloaded.	-
		2 Hz flashing light	Firmware download is complete. Wait for POWER ON.	Carry out a POWER ON
L1+, L2+,	-	ON	The controllable sensor power supply is functioning fault-free.	-
	Red	Continuous light	There is a fault in the controllable sensor power supply.	-
L3+	-	ON	The sensor power supply is operating fault-free.	
	Red	Continuous light	The sensor power supply has a fault.	
Fail-safe inputs / double inputs				
F_DI z (input x, (x+1)+, (x+1)-)	LED	LED		-
	x	x+1	NC contact / NC contact¹⁾: (z = 0 ... 9, x = 0, 2, ... 18)	
	-	Red	Continuous light	Different signal states at input x and x+1
	-	-	-	No signal at input x and no signal at input x+1
			NC contact / NO contact¹⁾: (z = 0 ... 9, x = 0, 2, ... 18)	
	-	Red	Continuous light	Same signal states at input x and x+1
	-	-	-	No signal at input x and no signal at input x+1
	LED	LED		
	x	x+1	NC contact / NC contact¹⁾: (z = 0 ... 9, x = 0, 2, ... 18)	
	Green	Green	Continuous light	One signal at input x and one signal at input x+1
			NC contact / NO contact¹⁾: (z = 0 ... 9, x = 0, 2, ... 18)	

LED	Color		Status	Description, cause	Remedy
	Green	Green	Continuous light	One signal at input x and no signal at input x+1	–
Single digital inputs, not fail-safe					
DI x	–		Off	No signal at digital input x (x = 20 ... 23)	–
	Green		Continuous light	Signal at digital input x	–
Fail-safe digital outputs with associated readback channel					
F_DO y (0+..3+, 0-..3-)	Green		Continuous light	Output y (y = 0 ... 3) has an active signal	–
Readback input DI 2y for output F_DO y (y = 0 ... 3) for test stop. The status of the LEDs also depends on the type of external circuit.					
DI 2y	–		Off	One of the two output lines y+ or y- or both lines of output y carry a signal	–
	Green		Continuous light	Both output lines y+ and y- carry no signal	–

¹⁾ Inputs x+1 (DI 1+, 3+, ... 19+) can be individually adjusted using a parameter (see SINAMICS S120/S150 List Manual)

Cause and rectification of faults

The following reference contains information about the cause of faults and how they can be rectified:

SINAMICS S120 Commissioning Manual (IH1)

SINAMICS S120/S150, List Manual (LH1)

9.1.6 Dimension drawing

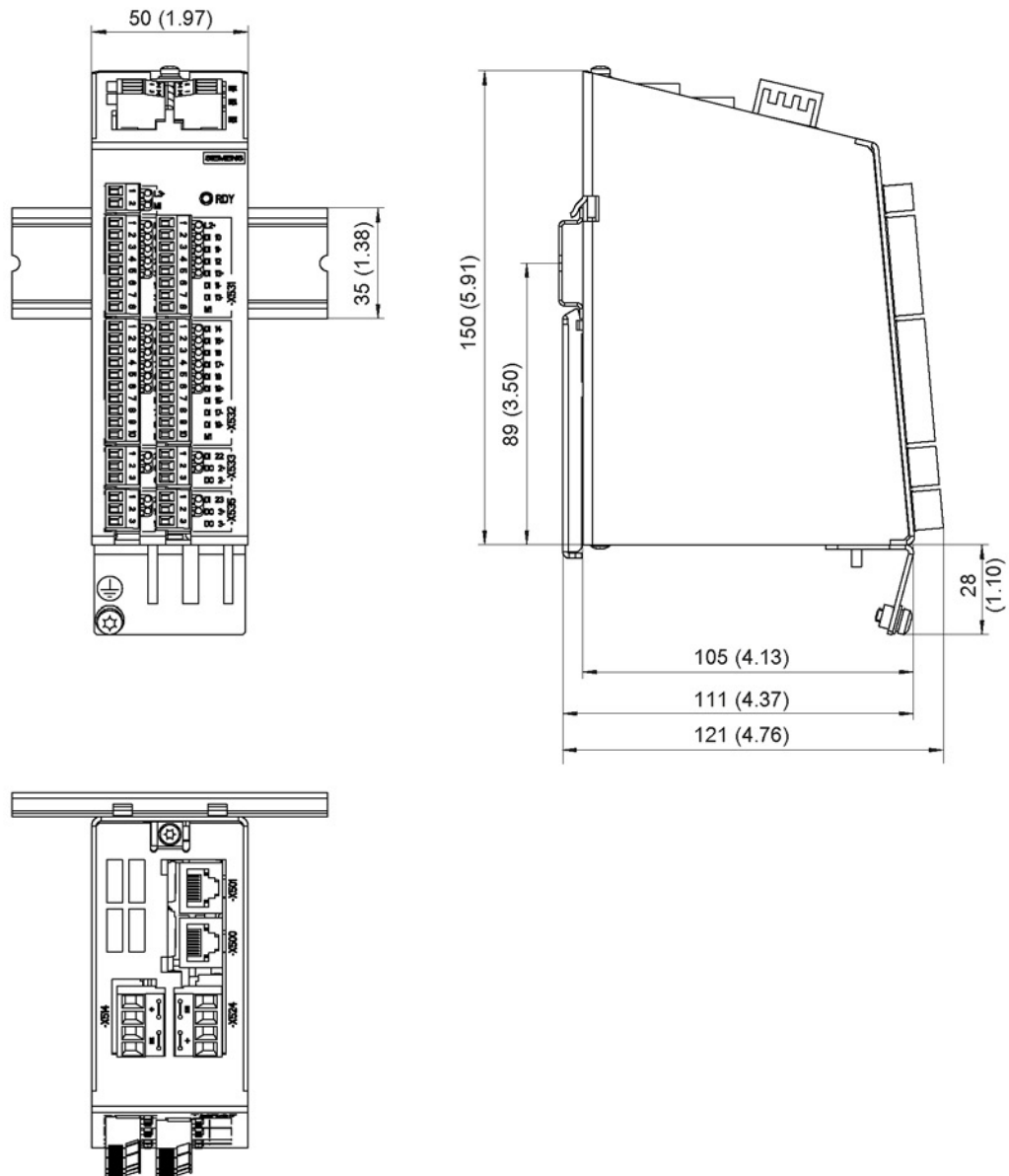


Figure 9-3 Dimension drawing of Terminal Module TM54F, all data in mm and (inches)

9.1.7 Installation

Installation

1. Tilt the component backwards slightly and attach it to the DIN rail using the hooks.
2. Swivel the component onto the DIN rail until you hear the mounting slide at the rear latch into position.
3. Slide the components along the mounting rail to either the left or right up to their final position.

Removal

1. First shift the mounting slide downwards at the lug to release the interlocking with the mounting rail.
2. Swivel the component to the front and withdraw it upwards from the DIN rail.

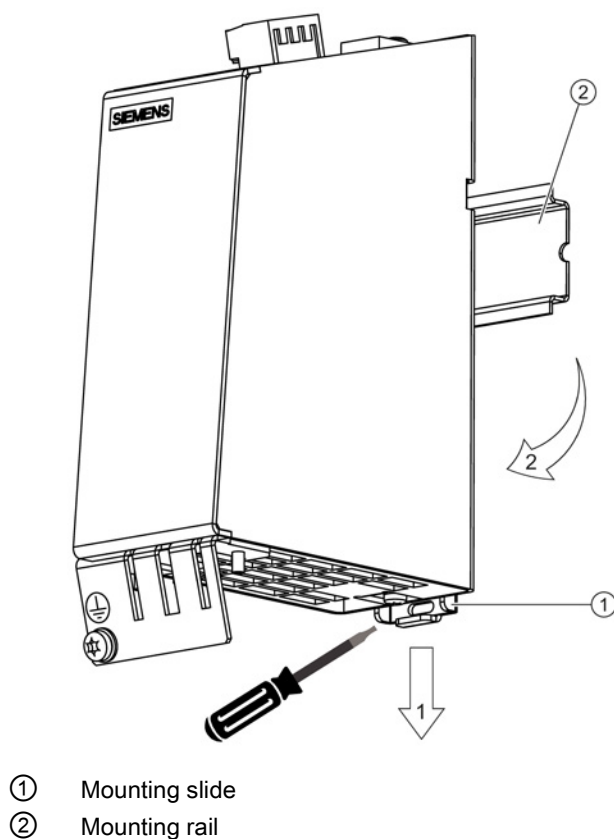
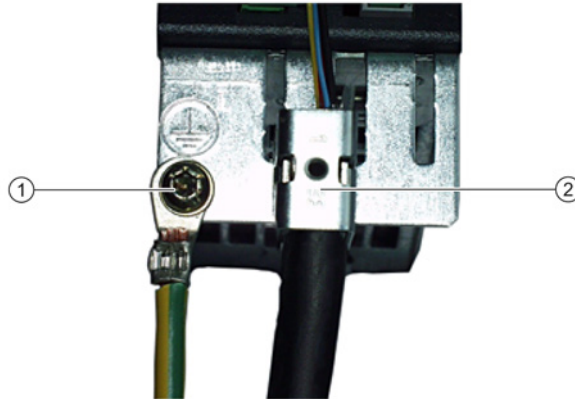


Figure 9-4 Removing from a DIN mounting rail

9.1.8 Protective conductor connection and shield support

It is always advisable to shield the digital input and output wiring.

The following diagram shows a typical Weidmüller shield connection clamp for the shield supports.



- ① Protective conductor connection M4 / 1.8 Nm
- ② Shield connection terminal, Weidmüller company, type: KLBÜ CO1, order number: 1753311001

Figure 9-5 Shield support and protective conductor connection

NOTICE

Damage or faulty operation due to incorrect shielding or inadmissible cable lengths

If the correct shielding procedures or the permissible cable lengths are not observed, it can cause damage or the machine may malfunction.

- Only use shielded cables.
- Do not exceed the cable lengths stated in the technical data.

9.1.9 Technical data

Table 9- 15 Technical data

6SL3055-0AA00-3BAx	Unit	Value
Current requirement X524 (at 24 V DC) without DRIVE-CLiQ supply	mA	160
Current requirement X514 (at 24 V DC) without digital outputs and sensor power supply	mA	38
Sensor power supply with and without forced dormant error detection (L1+, L2+, L3+)		
Voltage	V	24
Max. load current per output	A	0,5
Cable length for the 24 V supply: The surge protection device "Weidmüller Item No. MCZ OVP TAZ DIODE 24 VDC" must be used for longer cable lengths.	m	< 30
Fail-safe digital inputs (F-DI) and standard digital inputs		
Voltage	V	0 ... 30
Low level (an open digital input is interpreted as "low")	V	-3 ... +5
High level	V	15 ... 30
Current consumption (at 24 V DC)	mA	> 2
Input delay ¹⁾ - For "0" to "1" - For "1" to "0"	µs µs	Approx. 30 (100 Hz) Approx. 60 (100 Hz)
Fail-safe digital outputs (F-DO), continuous short-circuit proof		
Voltage	V	24
Max. load current per digital output	A	0,5
Output delay ¹⁾ - For "0" to "1" - For "1" to "0"	µs µs	300 350
Power loss	W	4.5 at 24 V
PE/ground connection		At the housing with M4 screw
Weight	kg	approx. 0.9

¹⁾ Pure hardware delay

9.2 DRIVE-CLiQ Hub Module DMC20

9.2.1 Description

The DRIVE-CLiQ Hub Module DMC20 is a DRIVE-CLiQ component and can be snapped onto a standard mounting rail (EN 60715). It is only used to connect direct measuring systems for the feed axes and expansion axes of the S120 Combi.

Note

The DMC20 should also be used if only one feed axis is coupled with a direct measuring system.

A fixed topology applies when assigning the particular feed axis to a DRIVE-CLiQ interface (see Section Topology rules for DRIVE-CLiQ (Page 127)) and this must be observed.

9.2.2 Safety information

 WARNING
Danger to life if the fundamental safety instructions and remaining risks are not carefully observed
If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.
<ul style="list-style-type: none">• Adhere to the fundamental safety instructions.• When assessing the risk, take into account residual risks.

 WARNING
Fire hazard due to overheating because of inadequate ventilation clearances
Inadequate ventilation clearances can cause overheating with a risk for personnel due to smoke and fire. This can also result in increased failure rates and a shorter service life for Hub Modules.
<ul style="list-style-type: none">• It is absolutely essential that you maintain ventilation clearances according to the table Ventilation clearances above and below the component (Page 312).

Note

All components operated on the DRIVE-CLiQ must be integrated into the equipotential bonding concept.

They should preferably be connected by installing them on bare metal machine parts and devices, which are all bonded to one another in an equipotential manner.

Alternatively, equipotential bonding can be achieved by means of a conductor (min. 6 mm²), which should be routed parallel to the DRIVE-CLiQ where possible. This involves all distributed DRIVE-CLiQ participants.

9.2.3 Interface description

9.2.3.1 Overview

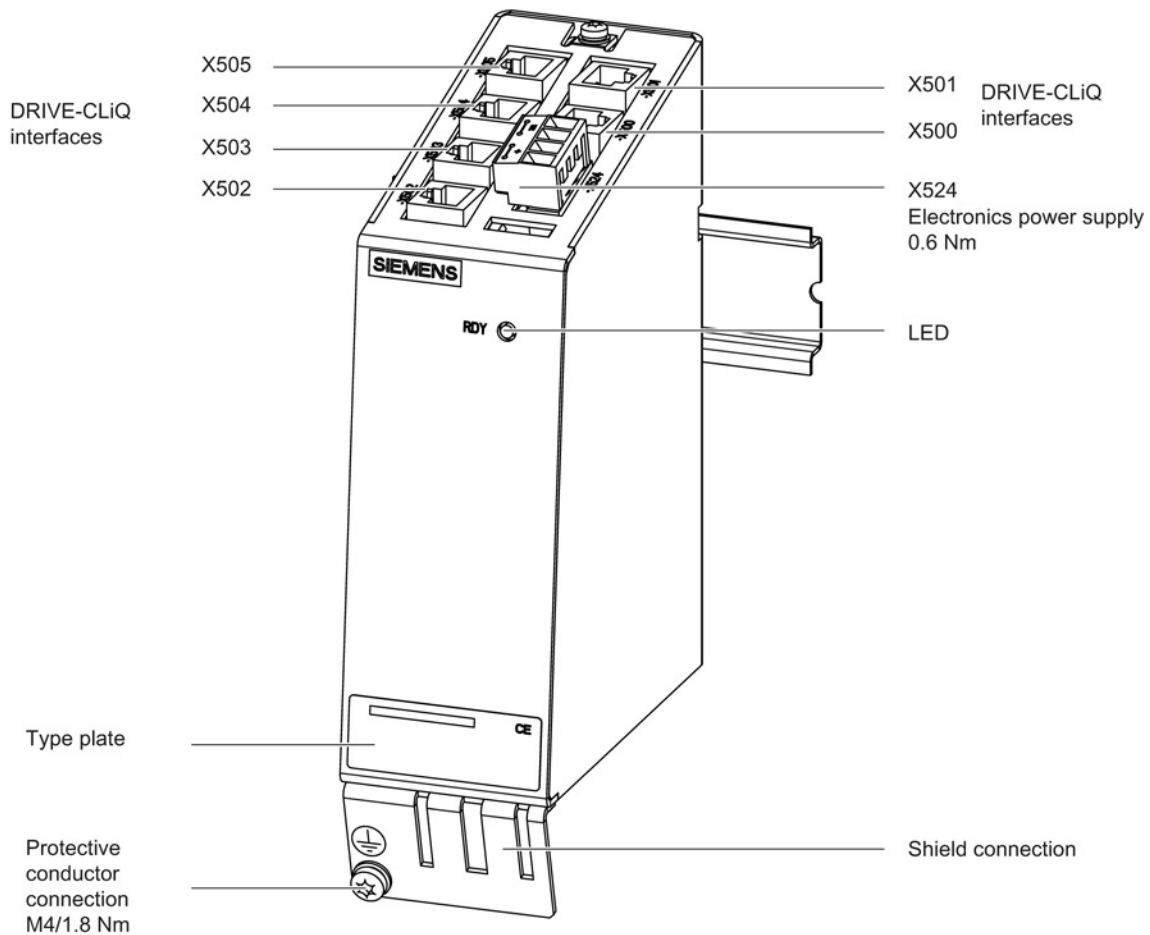
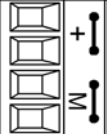


Figure 9-6 Interface overview of the DMC20

9.2.3.2 X524 Electronics power supply

Table 9- 16 Terminals for the electronics power supply

	Terminal	Designation	Technical data
	+	Electronics power supply	Voltage: 24 V DC (20.4 ... 28.8 V) Current consumption: max. 0.5 A Max. current via jumper in connector: 20 A (15 A according to UL/CSA) Type: Screw terminal 3 (Page 309) Max. connectable cross-section: 2.5 mm ² Tightening torque: 0.4 ... 0.5 Nm
	+	Electronics power supply	
	M	Electronics ground	
	M	Electronics ground	

The maximum cable length that can be connected is 10 m.

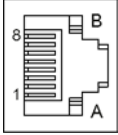
Note

The two "+" and "M" terminals are jumpered in the connector. This ensures that the supply voltage is looped through.

The current consumption increases by the value for the DRIVE-CLiQ participants.

9.2.3.3 X500-X505 DRIVE-CLiQ interfaces

Table 9- 17 X500-X505: DRIVE-CLiQ interfaces

	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		

The blanking covers for the DRIVE-CLiQ interfaces are included in the scope of delivery.

Blanking covers (50 x) Order number: 6SL3066-4CA00-0AA0

Note

Only MOTION-CONNECT DRIVE-CLiQ cables may be used to establish connections. The maximum length of MOTION-CONNECT 500 is 100 m and for MOTION-CONNECT 800PLUS cables, 75 m.

9.2.3.4 Meaning of the LED on the DMC20

Table 9- 18 Meaning of the LED on the DMC20

LED	Color	Status	Description
READY	-	Off	The electronics power supply is missing or outside the permissible tolerance range.
	Green	Continuous light	The component is ready for operation and cyclic DRIVE-CLiQ communication is taking place.
	Orange	Continuous light	DRIVE-CLiQ communication is being established.
	Red	Continuous light	This component has at least one fault. Note: The LED is activated irrespective of whether the corresponding messages have been reconfigured.
	Green / Red	0.5 Hz flashing light	Firmware is being downloaded.
		2 Hz flashing light	Firmware download is complete. Wait for POWER ON
	Green / Orange or Red / Orange	Flashing light	Component recognition via LED is activated. This function is parameterizable (see SINAMICS S120/S150 List Manual). Note: Both options depend on the LED status when component recognition is activated.

Cause and rectification of faults

The following reference contains information about the cause of faults and how they can be rectified:

SINAMICS S120 Commissioning Manual (IH1)

SINAMICS S120/S150, List Manual (LH1)

9.2.4 Dimension drawing

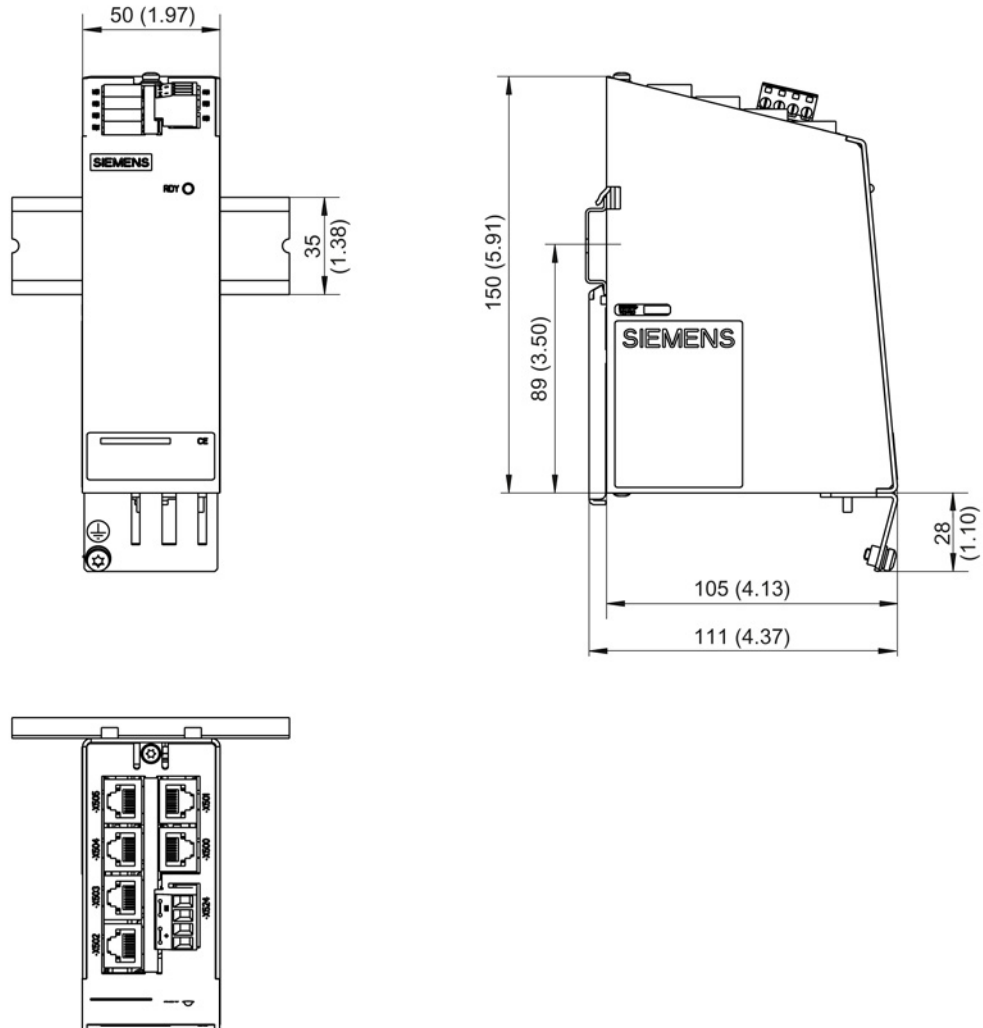


Figure 9-7 Dimension drawing of the DRIVE-CLiQ Hub Module DMC20, all data in mm and (inches)

9.2.5 Installation

Installation

1. Tilt the component backwards slightly and attach it to the DIN rail using the hooks.
2. Swivel the component onto the DIN rail until you hear the mounting slide at the rear latch into position.
3. Slide the components along the mounting rail to either the left or right up to their final position.

Removal

1. First shift the mounting slide downwards at the lug to release the interlocking with the mounting rail.
2. Swivel the component to the front and withdraw it upwards from the DIN rail.

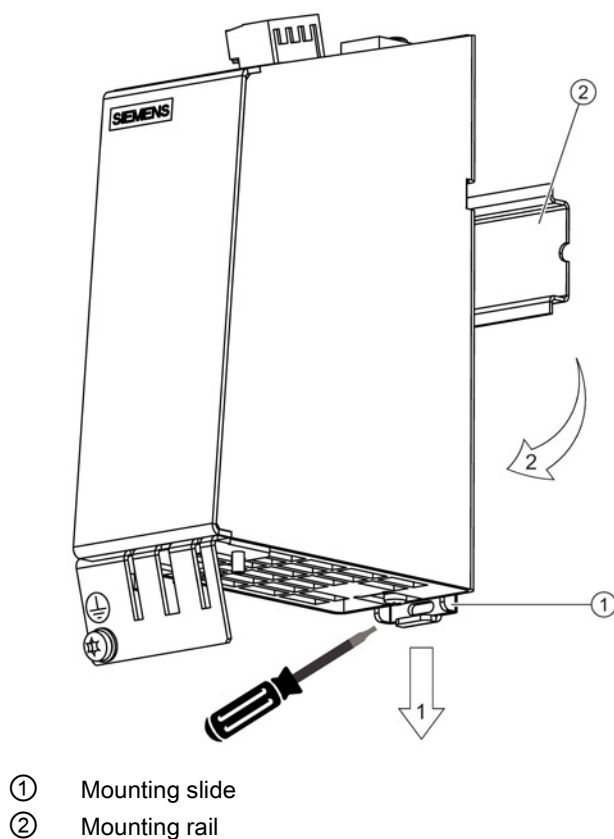


Figure 9-8 Removing from a DIN mounting rail

9.2.6 Technical data

Table 9- 19 Technical data of the DMC20

6SL3055-0AA00-6AAx	Unit	Value
Electronics power supply		
Voltage	V_{DC}	24 V DC (20.4 ... 28.8)
Current (without DRIVE-CLiQ node)	A_{DC}	0,15
PE/ground connection	At the housing with M4/1.8 Nm screw	
Weight	kg	0,8

9.3 DRIVE-CLiQ Hub Module External DME20

9.3.1 Description

The DRIVE-CLiQ Hub Module External DME20, just like the DRIVE-CLiQ Hub Module DMC20, is only used to connect direct measuring systems for the feed axes and expansion axes of the S120 Combi.

The component has degree of protection IP67.

Note

The DME20 should also be used if only one feed axis is coupled with a direct measuring system.

A fixed topology applies when assigning the particular feed axis to a DRIVE-CLiQ interface (see Section Topology rules for DRIVE-CLiQ (Page 127)) and this must be observed.

9.3.2 Safety information



WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

NOTICE

Damage due to leaking plug connections

If IP67 protection is not ensured, water or dirt can enter and lead to material damage.

- All plug connectors must be correctly screwed into place and appropriately locked.

Note

Malfunctions due to polluted DRIVE-CLiQ interfaces

Malfunctions can occur in the system through the use of polluted DRIVE-CLiQ interfaces.

- Cover unused DRIVE-CLiQ interfaces with the supplied blanking covers.
-

Note

All components operated on the DRIVE-CLiQ must be integrated into the equipotential bonding concept.

They should preferably be connected by installing them on bare metal machine parts and devices, which are all bonded to one another in an equipotential manner.

Alternatively, equipotential bonding can be achieved by means of a conductor (min. 6 mm²), which should be routed parallel to the DRIVE-CLiQ where possible. This applies to all distributed DRIVE-CLiQ participants.

For the DME20 this also applies to the 24 V power supply.

9.3.3 Interface description

9.3.3.1 Overview

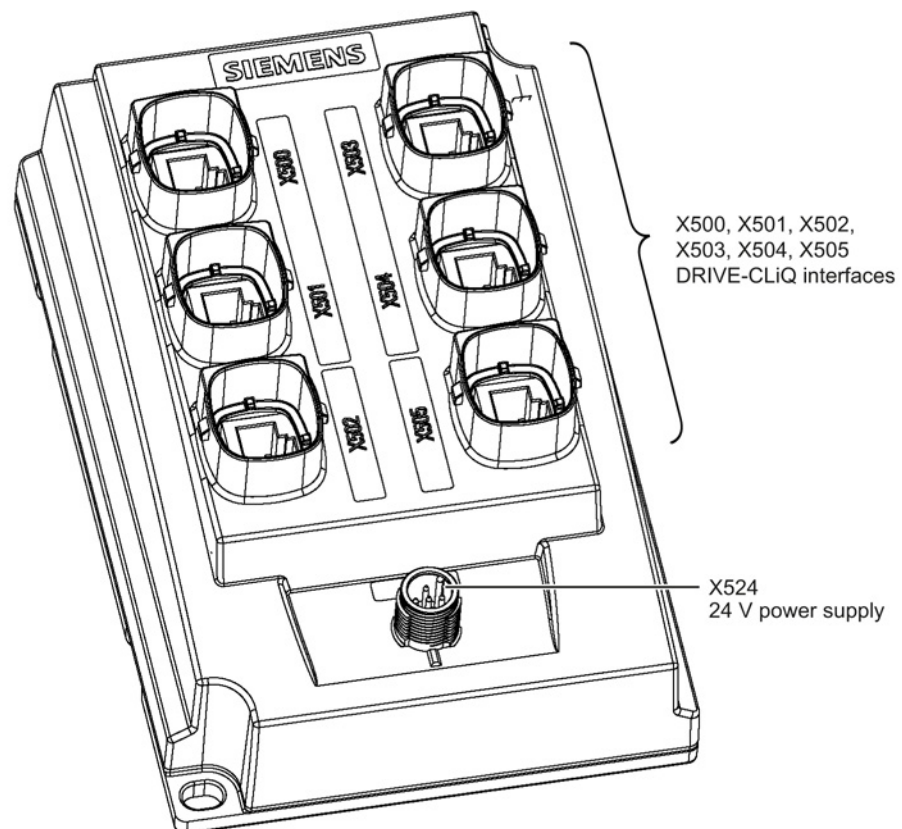
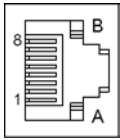


Figure 9-9 Interface overview of the DME20

9.3.3.2 X500-X505 DRIVE-CLiQ interfaces

Table 9- 20 X500-X505: DRIVE-CLiQ interfaces

	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		

The blanking covers for the DRIVE-CLiQ interfaces are included in the scope of delivery.

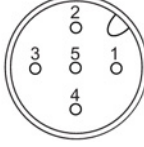
Blanking covers (6 pcs) order number: 6SL3066-4CA01-0AA0

Note

Only MOTION-CONNECT DRIVE-CLiQ cables may be used to establish connections. The maximum length of MOTION-CONNECT 500 is 100 m and for MOTION-CONNECT 800PLUS cables, 75 m.

9.3.3.3 X524 Electronics power supply

Table 9- 21 X524: Electronics power supply

	Pin	Designation	Technical data
	1	Electronics power supply	The supply voltage of 20.4 V ... 28.8 V refers to the (terminal) voltage at the DME20. This must be taken into account when selecting the cable cross-section and supply cable lengths. Pins 1 and 2: jumpered internally Pins 3 and 4: jumpered internally
	2	Electronics power supply	
	3	Electronics ground	
	4	Electronics ground	
	5	Not connected	
			Type: 5-pin socket max. connectable cross-section: 4 x 0.75 mm ²

Note

The maximum cable length for the 24 V supply of the DME20 is 100 m.

In case no UL-compliant design is required, is the use of the following cables and connectors from Siemens is recommended:

Pre-assembled cables

Connecting cable for power supply with M12 plug and M12 socket,
 A-coded, 4-pin,
 order number: 6XV1801-5D..

Cables to be assembled by the user

Cable	Connector
24 V DC cable, 2-wire, 2 x 0.75 mm ² , order number: 6XV1812-8A	M12 plug connector, 4-pin, A-coded, order number: 6GK1907-0DC10-6AA3

Table 9- 22 Cable length P24 supply cable

Connected loads ¹⁾ m	1	2	3	4	5
Cross-section					
0.34 mm ²	75 m	45 m	30 m	25 m	20 m
2 x 0.34 mm ²	100 m	90 m	65 m	50 m	40 m
0.75 mm ²	100 m	100 m	75 m	60 m	50 m
2 x 0.75 mm ²	100 m	100 m	100 m	100 m	100 m
T _a = 55 °C 100 m DRIVE-CLiQ					

¹⁾ Connected motors with DRIVE-CLiQ encoder, DRIVE CLiQ mounted encoder SME

9.3.4 Dimension drawing

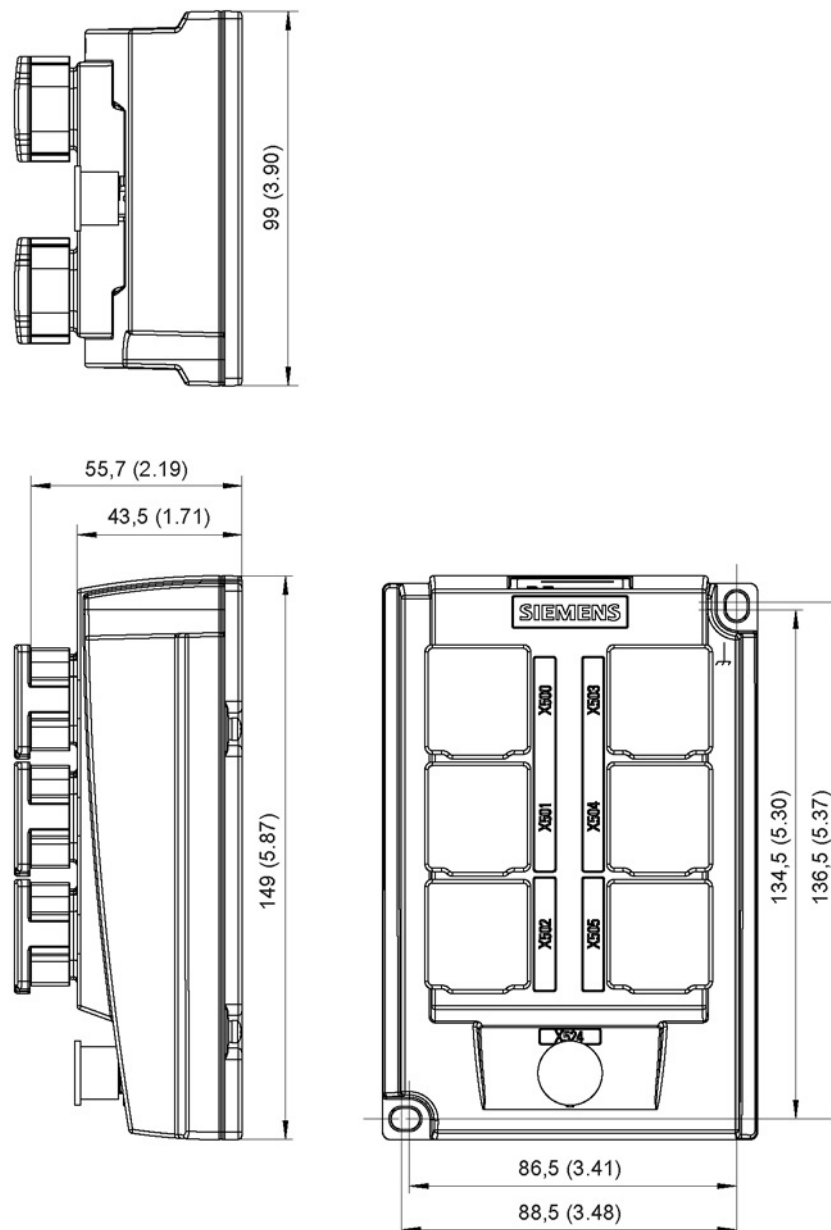
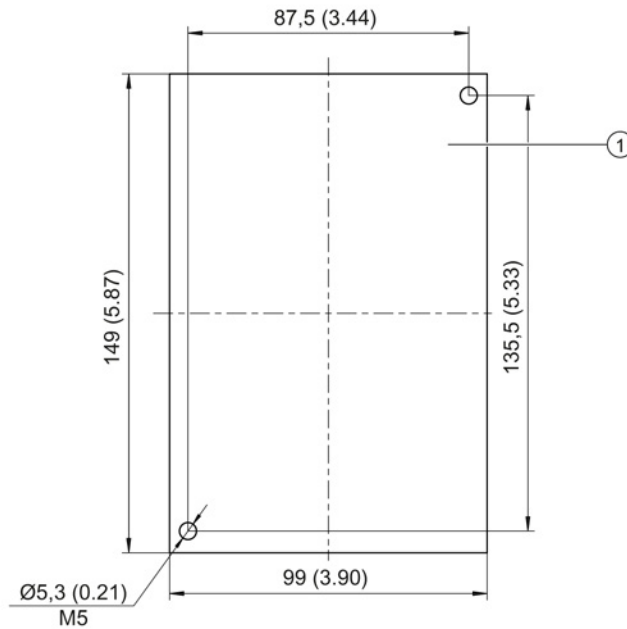


Figure 9-10 Dimension drawing of the DRIVE-CLiQ Hub Module External DME20, all data in mm and (inches)

9.3.5 Installation



① Contact surface

Figure 9-11 Mounting dimensions DME20

Installation

1. Place the drilling pattern on the mounting surface. Make sure that the contact surface is bare, unpainted metal.
2. Drill two holes with Ø 5.3 or M5 threaded holes according to the drilling pattern.
3. Mount the DME20 DRIVE-CLiQ Hub Module External on the contact surface. The tightening torque is 6.0 Nm.

9.3.6 Technical data

Table 9- 23 Technical data of the DME20

6SL3055-0AA00-6ABx	Unit	Value
Electronics power supply		
Voltage	V _{DC}	24 (20,4 ... 28,8)
Current (without DRIVE-CLiQ node)	A _{DC}	0,15
PE/ground connection	Screwed to the housing M5 / 6 Nm	
Degree of protection		IP67
Weight	kg	0,8

9.3.7 Specifications for use with UL approval

Pre-assembled cables

Sensor/actuator cable, 5-pin, variable cable,
free cable end at straight socket M12-SPEEDCON,
cable length: 2, 5, 10, 15 m
SAC-5P-xxx-186/FS SCO
Up to 100 m on request

Phoenix Contact

Cables to be assembled by the user

Cable	Connector
Cable coil, black PUR/PVC, 5-pin Conductor colors: brown/white/blue/black/gray Cable length: 100 m SAC-5P-100.0-186/0.75 Order number: 1535590	Sensor/actuator connector, socket, straight, 5-pin, M12, A-coded Screw connection, metal knurl, cable gland Pg9 SACC-M12FS-5CON-PG9-M Order number: 1681486
Phoenix Contact	

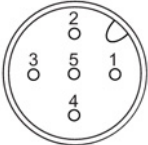
Power supply

The DME20 must use one of the following 24 V power supplies with voltage limiting:

- SITOP 6EP1x.. or 6ES7307..
- SINAMICS Control Supply Module 6SL3100-1DE22-0Axx

Pin assignment of the cable

Table 9- 24 Connection to X524 electronics power supply

	Pin	Designation	Technical data
	1 (brown) ¹⁾	Electronics power supply	The supply voltage of 20.4 V ... 28.8 V refers to the (terminal) voltage at the DME20. This must be taken into account when selecting the cable cross-section and supply cable lengths. Pins 1 and 2: jumpered internally Pins 3 and 4: jumpered internally
	2 (white) ¹⁾	Electronics power supply	
	3 (black) ¹⁾	Electronics ground	
	4 (blue) ¹⁾	Electronics ground	
	5 (gray) ¹⁾	Not connected internally	

¹⁾ The colors refer to the cable specified above

Encoder system connection

10.1 Sensor Module Cabinet-Mounted SMC20

10.1.1 Description

The Sensor Module Cabinet-Mounted SMC20 evaluates encoder signals and transmits the speed, actual position value, rotor position and, if necessary, the motor temperature and reference point via DRIVE-CLiQ to the S120 Combi.

The SMC20 is used to evaluate encoder signals from incremental encoders with SIN/COS (1 Vpp) or absolute encoders with EnDat 2.1 or SSI.

10.1.2 Product-specific safety instructions

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

WARNING

Fire hazard due to overheating because of inadequate ventilation clearances

Inadequate ventilation clearances can cause overheating with a risk for personnel due to smoke and fire. This can also result in increased failure rates and a shorter service life for Sensor Modules.

- Maintaining 50 mm ventilation clearances above and below the component is essential.

NOTICE

Damage when connecting an impermissible number of encoder systems

If more than the maximum permissible number of encoder systems are connected to a Sensor Module, this will cause damage.

- At a Sensor Module only connect the maximum permissible number of encoder systems.

Note

Diminished level of interference immunity due to equalizing currents via the electronics ground

Make sure there is no electrical connection between the encoder system housing and the signal lines and the sensor system electronics.

If this is not carefully observed, under certain circumstances the system will not be able to reach the required interference immunity level (there is then a danger of equalization currents flowing through the electronics ground).

10.1.3 Interface description

10.1.3.1 Overview

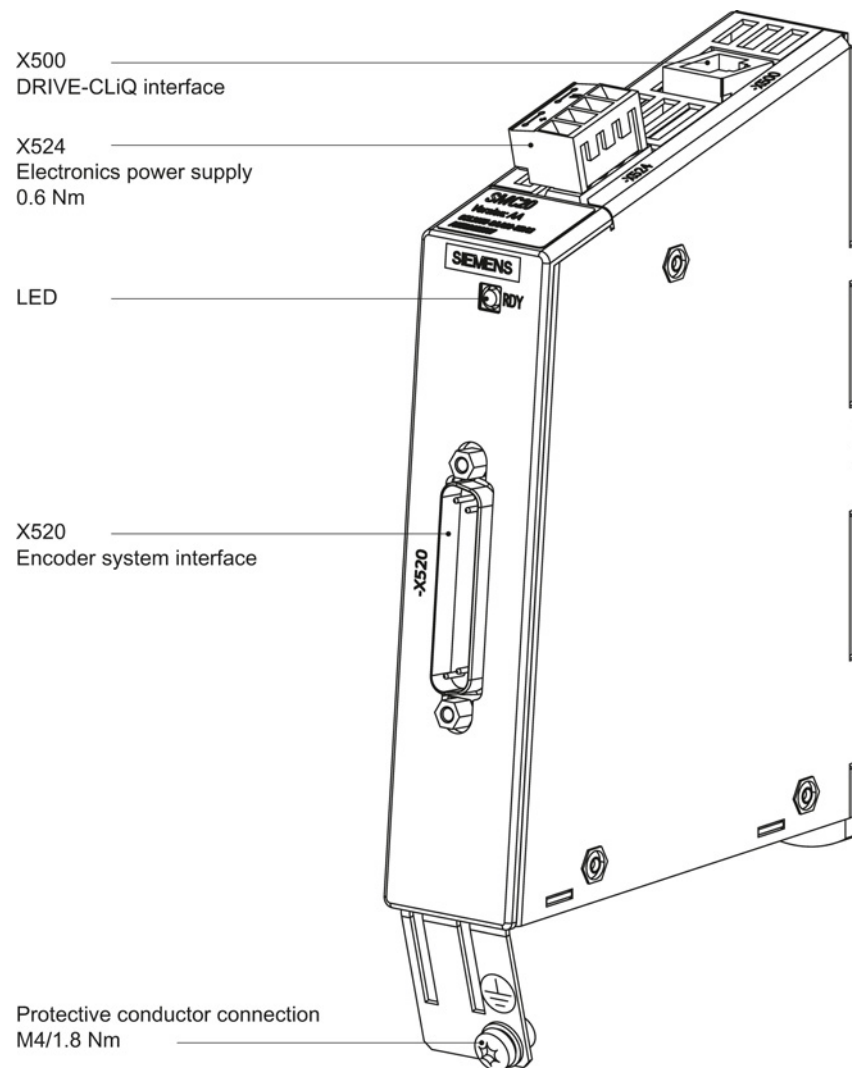
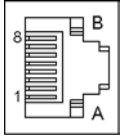


Figure 10-1 Interface description of the SMC20

10.1.3.2 X500 DRIVE-CLiQ interface

Table 10- 1 X500: DRIVE-CLiQ interface

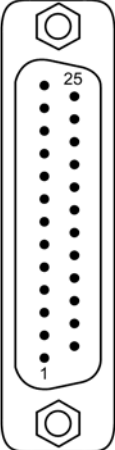
	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	Reserved, do not use	
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		

The blanking cover for the DRIVE-CLiQ port is included in the scope of delivery.

Blanking covers (50 x) Order number: 6SL3066-4CA00-0AA0

10.1.3.3 X520 encoder system interface

Table 10- 2 X520: Encoder system interface

	Pin	Signal name	Technical data
	1	P encoder	Encoder power supply
	2	M encoder	Ground for encoder power supply
	3	A	Incremental signal A
	4	A*	Inverse incremental signal A
	5	Ground	Ground (for internal shield)
	6	B	Incremental signal B
	7	B*	Inverse incremental signal B
	8	Ground	Ground (for internal shield)
	9	Reserved, do not use	
	10	Clock	Clock, EnDat interface, SSI clock
	11	Reserved, do not use	
	12	Clock*	Inverted clock, EnDat interface, inverted SSI clock
	13	+Temp ¹⁾	Motor temperature sensing KTY84-1C130 (KTY+) Temperature sensor KTY84-1C130 / PTC
	14	P sense	Sense input of encoder power supply
	15	Data	Data, EnDat interface, SSI data
	16	M sense	Ground sense input encoder power supply
	17	R	Reference signal R
	18	R*	Inverse reference signal R
	19	C	Absolute track signal C
	20	C*	Inverse absolute track signal C
	21	D	Absolute track signal D
	22	D*	Inverse absolute track signal D
	23	Data*	Inverse data, EnDat interface, Inverse SSI data
	24	Ground	Ground (for internal shield)
	25	-Temp ¹⁾	Motor temperature sensing KTY84-1C130 (KTY-) Temperature sensor KTY84-1C130 / PTC
Connector type:	25-pin SUB D connector		
Measuring current via temperature sensor connection: 2 mA			

¹⁾ Accuracy of the temperature measurement:

- KTY: $\pm 7^{\circ}\text{C}$ (including evaluation)
- PTC: $\pm 5^{\circ}\text{C}$ (including evaluation)

NOTICE**Damage to motor in the event of incorrectly connected KTY temperature sensor**

A KTY temperature sensor connected with incorrect polarity cannot detect if the motor overheats. Overheating can cause damage to the motor.

- Connect a KTY temperature sensor with the correct polarity.

**WARNING****Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor**

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.1.3.4 X524 Electronics power supply

Table 10- 3 X524 terminal strip

	Terminal	Function	Technical data
	+	Electronics power supply	Voltage: 24 V (20.4 ... 28.8 V)
	+	Electronics power supply	Current consumption: max. 0.35 A
	M	Electronics ground	Maximum current via jumper in connector: 20 A (15 A according to UL/CSA)
	M	Electronics ground	Type: Screw terminal 3 (Page 309) Max. connectable cross-section: 2.5 mm ² Tightening torque: 0.4 ... 0.5 Nm

The maximum cable length that can be connected is 10 m.

Note

The two "+" and "M" terminals are jumpered in the connector. This ensures that the supply voltage is looped through.

10.1.3.5 Meaning of the LED on the Sensor Module Cabinet-Mounted SMC20

Table 10- 4 Meaning of the LED on the Sensor Module Cabinet-Mounted SMC20

LED	Color	Status	Description, cause	Remedy
RDY READY	-	Off	The electronics power supply is missing or outside the permissible tolerance range.	–
	Green	Continuous light	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place.	–
	Orange	Continuous light	DRIVE-CLiQ communication is being established.	–
	Red	Continuous light	This component has at least one fault. Note: The LED is activated irrespective of whether the corresponding messages have been reconfigured.	Remove and acknowledge the fault.
	Green / Red	0.5 Hz flashing light	Firmware is being downloaded.	–
		2 Hz flashing light	Firmware download is complete. The system waits for POWER ON.	Carry out a POWER ON.
	Green / Orange or Red / Orange	Flashing light	Component recognition via LED is activated ¹⁾ . Note: Both options depend on the LED status when component recognition is activated.	–

¹⁾ See SINAMICS S120/S150 List Manual for the parameters to activate the recognition of components via LED

Cause and rectification of faults

The following reference contains information about the cause of faults and how they can be rectified:

SINAMICS S120 Commissioning Manual (IH1)

SINAMICS S120/S150, List Manual (LH1)

10.1.4 Dimension drawing

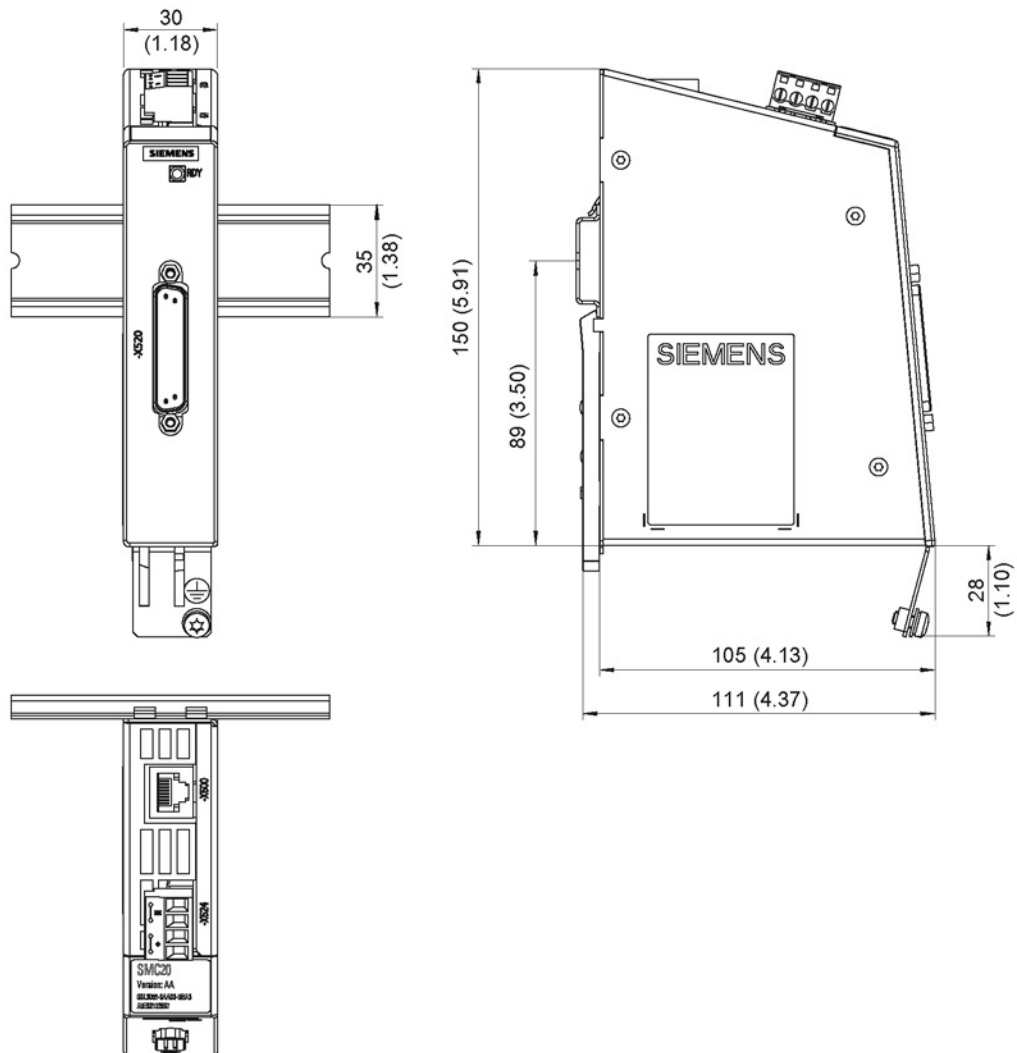


Figure 10-2 Dimension drawing of the Sensor Module Cabinet SMC20, all data in mm and (inches)

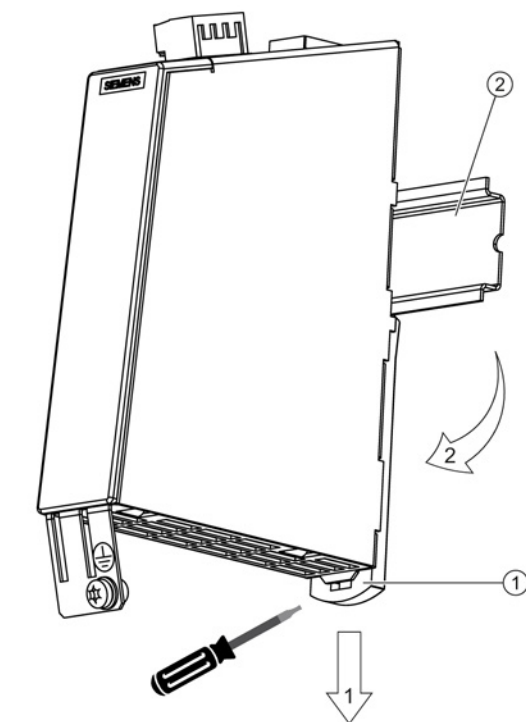
10.1.5 Mounting

Installation

1. Tilt the component backwards slightly and attach it to the DIN rail using the hooks.
2. Swivel the component onto the DIN rail until you hear the mounting slide at the rear latch into position.
3. Slide the components along the mounting rail to either the left or right up to their final position.

Removal

1. First shift the mounting slide downwards at the lug to release the interlocking with the mounting rail.
2. Swivel the component to the front and withdraw it upwards from the DIN rail.



- ① Mounting slide
- ② Mounting rail

Figure 10-3 Removing from a DIN mounting rail

10.1.6 Technical data

Table 10- 5 Technical data

6SL3055-0AA00-5BAx	Unit	Value
Electronics power supply		
Voltage	V _{DC}	24 (20.4 ... 28.8)
Current (without encoder system)	A _{DC}	≤ 0.20
Current (with encoder system)	A _{DC}	≤ 0.35
Power loss	W	≤ 10
Encoder system power supply		
Voltage	V _{DC}	5 V DC (with remote sense) ¹⁾
Current	A _{DC}	0.35
Encoder frequency that can be evaluated (f _{encoder})	kHz	≤ 500
SSI baud rate ²⁾	kHz	100 ... 1000 ³⁾
Max. encoder cable length	m	100
PE/ground connection		At the housing with M4/1.8 Nm screw
Weight	kg	0.45
Degree of protection		IP20 or IPXXB

- ¹⁾ A controller compares the encoder system supply voltage - sensed via the remote sense cables - with the reference supply voltage of the encoder system, and adjusts the supply voltage for the encoder system at the output of the sensor module until the required supply voltage is obtained directly at the encoder system.
- ²⁾ Only possible for SSI encoders with 5 V supply.
- ³⁾ See the diagram "Maximum cable length depending on the SSI baud rate for SSI encoders"

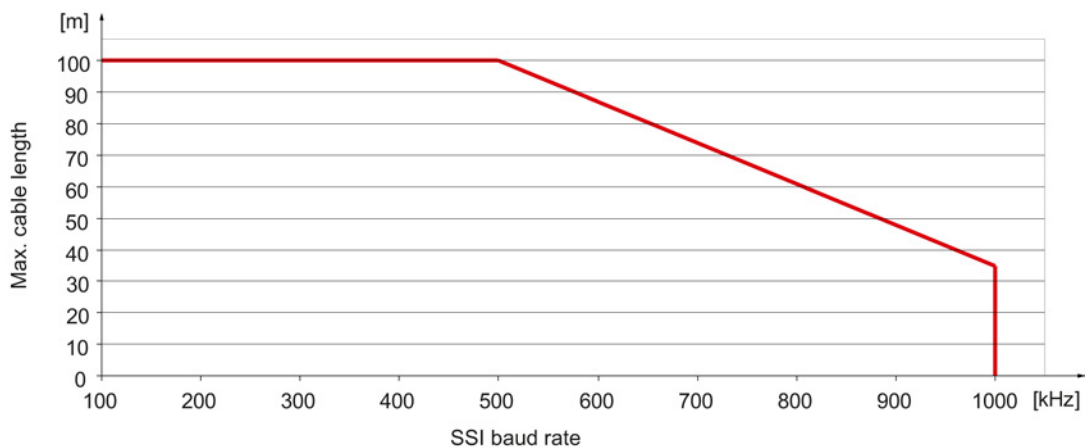


Figure 10-4 Maximum cable length depending on the SSI baud rate for SSI encoders

10.2 Sensor Module Cabinet-Mounted SMC30

10.2.1 Description

The Sensor Module Cabinet-Mounted SMC30 evaluates encoder signals and transmits the speed, actual position value and, if necessary, the motor temperature and reference point via DRIVE-CLiQ to the S120 Combi.

The SMC30 is used to evaluate encoder signals from encoders with TTL, HTL, or SSI interfaces.

A combination of TTL/HTL signal and SSI absolute signal is possible at terminals X521/X531, if both signals are derived from the same measured variable.

10.2.2 Interface description

10.2.2.1 Overview

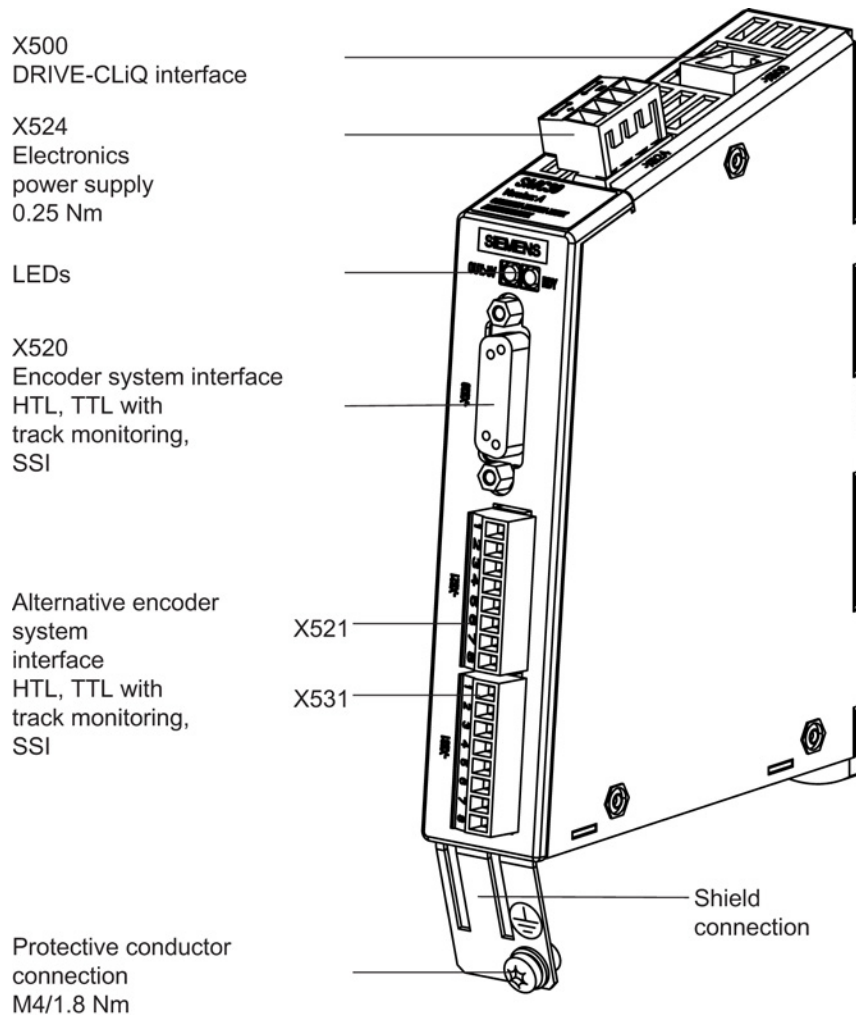
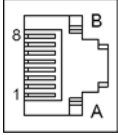


Figure 10-5 Interface description of the SMC30

10.2.2.2 X500 DRIVE-CLiQ interface

Table 10- 6 X500: DRIVE-CLiQ interface

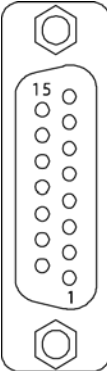
	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	Reserved, do not use	
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		

The blanking cover for the DRIVE-CLiQ port is included in the scope of delivery.

Blanking covers (50 x) Order number: 6SL3066-4CA00-0AA0

10.2.2.3 X520 encoder system interface

Table 10- 7 X520: Encoder system interface

	Pin	Signal name	Technical data
	1	+Temp	Motor temperature sensing KTY84-1C130 (KTY+) Temperature sensor KTY84-1C130/PTC
	2	Clock	SSI clock
	3	Clock*	Inverse SSI clock
	4	P encoder 5 V / 24 V	Encoder power supply
	5	P encoder 5 V / 24 V	
	6	P sense	Sense input of encoder power supply
	7	M encoder (M)	Ground for encoder power supply
	8	- Temp	Motor temperature sensing KTY84-1C130 (KTY-) Temperature sensor KTY84-1C130/PTC
	9	M sense	Ground sense input
	10	R	Reference signal R
	11	R*	Inverse reference signal R
	12	B*	Inverse incremental signal B
	13	B	Incremental signal B
	14	A* / data*	Inverted incremental signal A/inverted SSI data
	15	A / data	Incremental signal A/SSI data
Connector type:	15-pin Sub-D socket		
Measuring current via temperature sensor connection: 2 mA			

NOTICE**Damage to the encoder due to incorrect supply voltage**

The encoder supply can be parameterized to 5 V or 24 V. The sensor may be destroyed if you enter the wrong parameters.

- Select the appropriate supply voltage.

NOTICE**Damage to motor in the event of incorrectly connected KTY temperature sensor**

A KTY temperature sensor connected with incorrect polarity cannot detect if the motor overheats. Overheating can cause damage to the motor.

- Connect a KTY temperature sensor with the correct polarity.

You can find information for parameterizing the KTY temperature sensor in the SINAMICS S120 Function Manual (FH1) in Chapter "Monitoring and protective functions/thermal motor monitoring".

**WARNING**

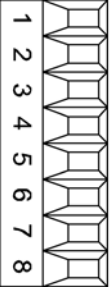
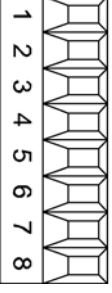
Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.2.2.4 X521 / X531 alternative encoder system interface

Table 10- 8 X521/X531: Alternative encoder system interface

	Pin	Designation	Technical data
X521 	1	A	Incremental signal A
	2	A*	Inverse incremental signal A
	3	B	Incremental signal B
	4	B*	Inverse incremental signal B
	5	R	Reference signal R
	6	R*	Inverse reference signal R
	7	CTRL	Control signal
	8	M	Ground
X531 	1	P_Encoder 5 V / 24 V	Encoder power supply
	2	M_Encoder	Ground for encoder power supply
	3	-Temp	Motor temperature sensing KTY84-1C130 (KTY-) Temperature sensor KTY84-1C130/PTC
	4	+Temp	Motor temperature sensing KTY84-1C130 (KTY+) Temperature sensor KTY84-1C130/PTC
	5	Clock	SSI clock
	6	Clock*	Inverse SSI clock
	7	Data	SSI data
	8	Data*	Inverse SSI data

Max. connectable cross-section: 1.5 mm²

Measuring current via the temperature sensor connection: 2 mA

When unipolar HTL encoders are used, A*, B*, and R* on the terminal block must be jumpered with M_Encoder (X531)¹⁾.

- ¹⁾ Because the physical transmission media is more robust, the bipolar connection should always be used. The unipolar connection should only be used if the encoder type does not output push-pull signals.

**WARNING****Danger to life through electric shock due to unconnected cable shields**

Hazardous touch voltages can occur through capacitive cross-coupling due to unconnected cable shields.

- Attach the cable shield to the component for the encoder system connection at the terminals.

Temperature sensor connection**NOTICE****Damage to motor in the event of incorrectly connected KTY temperature sensor**

A KTY temperature sensor connected with incorrect polarity cannot detect if the motor overheats. Overheating can cause damage to the motor.

- Connect a KTY temperature sensor with the correct polarity.

You can find information for parameterizing the KTY temperature sensor in the SINAMICS S120 Function Manual (FH1) in Chapter "Monitoring and protective functions/thermal motor monitoring".

Note

The maximum length of the temperature sensor cable is 100 m. The cables must be shielded.

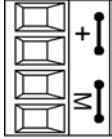
**! WARNING****Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor**

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.2.2.5 X524 Electronics power supply

Table 10- 9 X524: Electronics power supply

	Terminal	Function	Technical data
	+	Electronics power supply	Voltage: 24 V (20.4 ... 28.8 V)
	+	Electronics power supply	Current consumption: max. 0.55 A
	M	Electronics ground	Max. current via jumper in connector: 20 A
	M	Electronics ground	Type: Screw terminal 2 (Page 309) Max. connectable cross-section: 2.5 mm ² Tightening torque: 0.22 ... 0.25 Nm

Note

The two "+" and "M" terminals are jumpered in the connector. This ensures that the supply voltage is looped through.

10.2.3 Meaning of the LEDs

10.2.3.1 Meaning of LEDs on the Sensor Module Cabinet-Mounted SMC30

Table 10- 10 Meaning of LEDs on the Sensor Module Cabinet SMC30

LED	Color	Status	Description, cause	Remedy
RDY READY	–	Off	The electronics power supply is missing or outside the permissible tolerance range.	–
	Green	Continuous light	The component is ready for operation. Cyclic DRIVE-CLiQ communication is taking place.	–
	Orange	Continuous light	DRIVE-CLiQ communication is being established.	–
	Red	Continuous light	This component has at least one fault. Note: LED is controlled irrespective of the corresponding messages being reconfigured.	Remedy and acknowledge fault
	Green / Red	0.5 Hz flashing light	Firmware is being downloaded.	–
	Green / Red	2 Hz flashing light	Firmware download is complete. Wait for POWER ON.	Carry out a POWER ON
	Green / Orange or Red / Orange	Flashing light	Component recognition via LED is activated. This function is parameterizable (see SINAMICS S120/S150 List Manual). Note: Both options depend on the LED status when component recognition is activated.	–
OUT > 5 V	–	Off	Electronic power supply is missing or outside permissible tolerance range. Power supply \leq 5 V.	–
	Orange	Continuous light	Electronics power supply for encoder system available. Power supply > 5 V. Notice Make sure that the connected encoder can be operated with a 24 V power supply. If an encoder that is designed for a 5 V supply is operated with a 24 V supply, this can destroy the encoder electronics.	–

10.2.3.2 Cause and rectification of faults

Cause and rectification of faults

The following documents contain information about the cause of faults and how they can be rectified:

SINAMICS S120 Commissioning Manual (IH1)

SINAMICS S120/S150, List Manual (LH1)

10.2.4 Dimension drawing

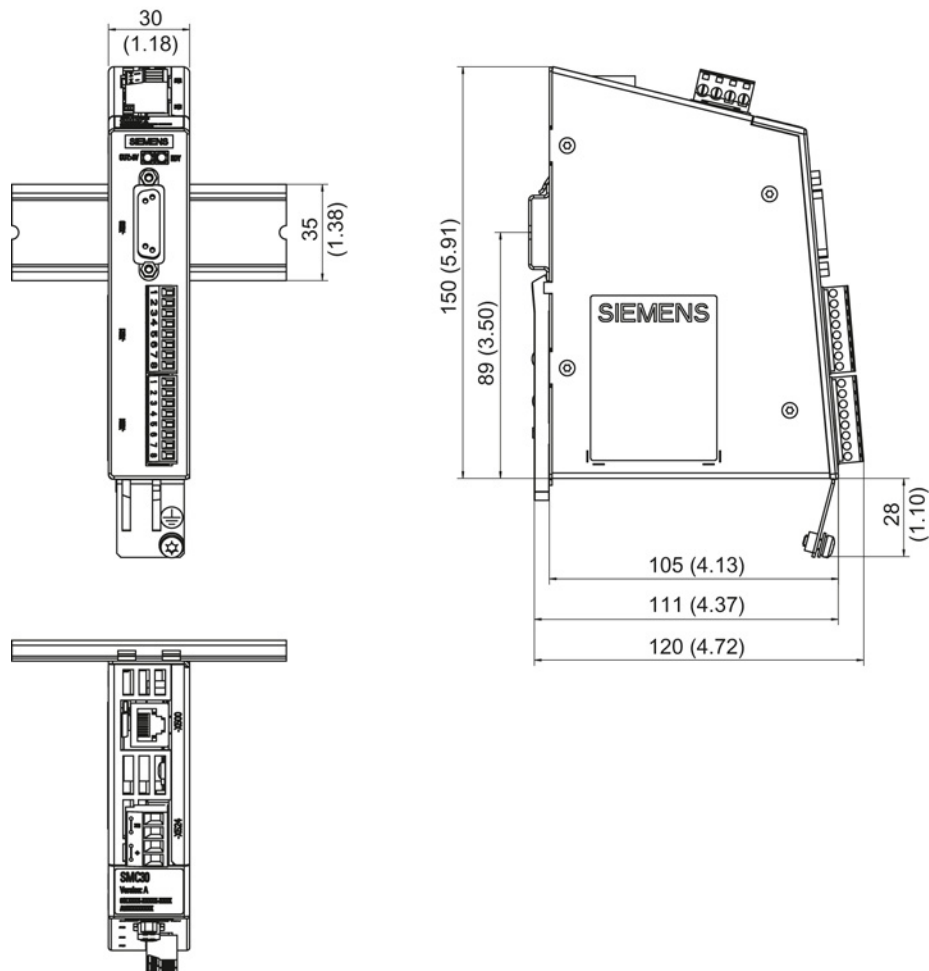


Figure 10-6 Dimension drawing of the Sensor Module Cabinet SMC30, all data in mm and (inches)

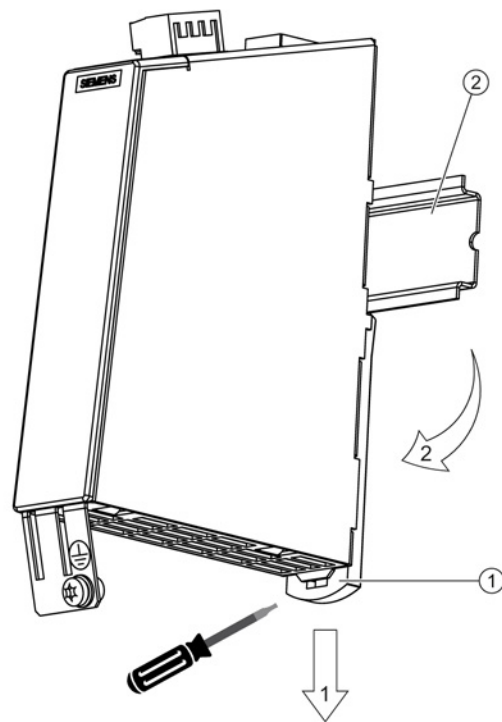
10.2.5 Mounting

Installation

1. Tilt the component backwards slightly and attach it to the DIN rail using the hooks.
2. Swivel the component onto the DIN rail until you hear the mounting slide at the rear latch into position.
3. Slide the components along the mounting rail to either the left or right up to their final position.

Removal

1. First shift the mounting slide downwards at the lug to release the interlocking with the mounting rail.
2. Swivel the component to the front and withdraw it upwards from the DIN rail.

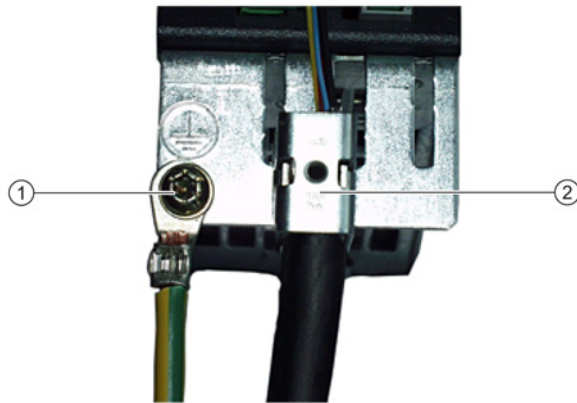


- ① Mounting slide
- ② Mounting rail

Figure 10-7 Removing from a DIN mounting rail

10.2.6 Protective conductor connection and shield support

Shield contacts are only required if the system is connected to X521/X531.



- ① Protective conductor connection M4 / 1.8 Nm
- ② Shield connection terminal, Weidmüller company, type: KLBÜ CO1, order number: 1753311001

Figure 10-8 Shield support and protective conductor connection

The bending radii of the cables must be taken into account (see MOTION-CONNECT description).

NOTICE

Damage or faulty operation due to incorrect shielding or inadmissible cable lengths

If the correct shielding procedures or the permissible cable lengths are not observed, it can cause damage or the machine may malfunction.

- Only use shielded cables.
- Do not exceed the cable lengths stated in the technical data.

10.2.7 Technical data

Table 10- 11 Technical data

6SL3055-0AA00-5CAx	Unit	Value
Electronics power supply		
Voltage	V_{DC}	24 (20,4 ... 28,8)
Current (without encoder system)	A_{DC}	$\leq 0,20$
Current (with encoder system)	A_{DC}	$\leq 0,55$
Power loss	W	≤ 10
Encoder system power supply		
Voltage	V_{DC}	5 (with or without remote sense) ¹⁾ or $V_{DC} - 1\text{ V}$
Current	A_{DC}	0.35
Encoder frequency that can be evaluated (f_{encoder})	kHz	≤ 300
SSI baud rate	kHz	100 ... 1000 ²⁾
PE/ground connection		At the housing with M4/1.8 Nm screw
Weight		0.45
Degree of protection		IP20 or IPXXB

¹⁾ A controller compares the encoder system supply voltage - sensed via the Remote Sense cables - with the reference supply voltage of the encoder system, and adjusts the supply voltage for the encoder system at the output of the sensor module until the required supply voltage is obtained directly at the encoder system (only for 5 V encoder system power supply). Remote Sense only to X520.

²⁾ See the diagram "Maximum cable length depending on the SSI baud rate for SSI encoders"

Connectable encoder systems

Table 10- 12 Specification of encoder systems that can be connected

Parameter	Designation	Threshold	Min.	Max.	Unit
High signal level (TTL bipolar at X520 or X521/X531) ¹⁾	U_{Hdiff}		2	5	V
Low signal level (TTL bipolar at X520 or X521/X531) ¹⁾	U_{Ldiff}		-5	-2	V
High signal level (HTL unipolar)	$U_H^{3)}$	High	17	V_{CC}	V
		Low	10	V_{CC}	V
Low signal level (HTL unipolar)	$U_L^{3)}$	High	0	7	V
		Low	0	2	V
High signal level (HTL bipolar) ²⁾	U_{Hdiff}		3	V_{CC}	V
Low signal level (HTL bipolar) ²⁾	U_{Ldiff}		$-V_{CC}$	-3	V
High signal level (SSI bipolar at X520 or X521/X531) ¹⁾	U_{Hdiff}		2	5	V
Low signal level (SSI bipolar at X520 or X521/X531) ¹⁾	U_{Ldiff}		-5	-2	V
Signal frequency	f_S		-	300	kHz
Edge clearance	t_{min}		100	-	ns
"Zero pulse inactive time" (before and after A=B=high)	t_{Lo}		640	$(t_{ALo-BHi} - t_{Hi})/2^{4)}$	ns
"Zero pulse active time" (while A=B=high and beyond) ⁵⁾	t_{Hi}		640	$t_{ALo-BHi} - 2 \cdot t_{Lo}^{4)}$	ns

1) Other signal levels according to the RS 422 standard.

2) The absolute level of the individual signals varies between 0 V and V_{CC} of the encoder system.

3) Only with order number 6SL3055-0AA00-5CA2 and firmware version 2.5 SP1 or higher can this value be configured using software. For older firmware releases and Order Nos. less than 6SL3055-0AA00-5CA2 then the "low" threshold applies.

4) $t_{ALo-BHi}$ is not a specified value, but is the time between the falling edge of track A and the next but one rising edge of track B.

5) Additional information on setting the "Zero pulse active time" can be found in the manual: SINAMICS S120, Function Manual, tolerant encoder monitoring for SMC30

Table 10- 13 Encoders that can be connected

	X520 (SUB-D)	X521 (terminal)	X531 (terminal)	Track monitoring	Remote Sense ²⁾
HTL bipolar 24 V	Yes	Yes		Yes	No
HTL unipolar 24 V ¹⁾	Yes	Yes (however, a bipolar connection is recommended) ¹⁾		No	No
TTL bipolar 24 V	Yes	Yes		Yes	No
TTL bipolar 5 V	Yes	Yes		Yes	At X520
SSI 24 V/5 V	Yes	Yes		No	No
TTL unipolar	No				

¹⁾ Because the physical transmission media is more robust, the bipolar connection should always be used. The unipolar connection should only be used if the encoder type does not output push-pull signals.

²⁾ A controller compares the encoder system supply voltage - sensed via the Remote Sense cables - with the reference supply voltage of the encoder system, and adjusts the supply voltage for the encoder system at the output of the sensor module until the required supply voltage is obtained directly at the encoder system (only for 5 V encoder system power supply).

Maximum encoder cable lengths

Table 10- 14 Maximum encoder cable length

Encoder type	Maximum encoder cable length in m
TTL ¹⁾	100
HTL unipolar ²⁾	100
HTL bipolar	300
SSI	100 ³⁾

¹⁾ For TTL encoders at X520 → remote sense → 100 m

²⁾ Because the physical transmission media is more robust, the bipolar connection should always be used. The unipolar connection should only be used if the encoder type does not output push-pull signals.

³⁾ See the diagram "Maximum cable length depending on the SSI baud rate for SSI encoders"

SSI encoder

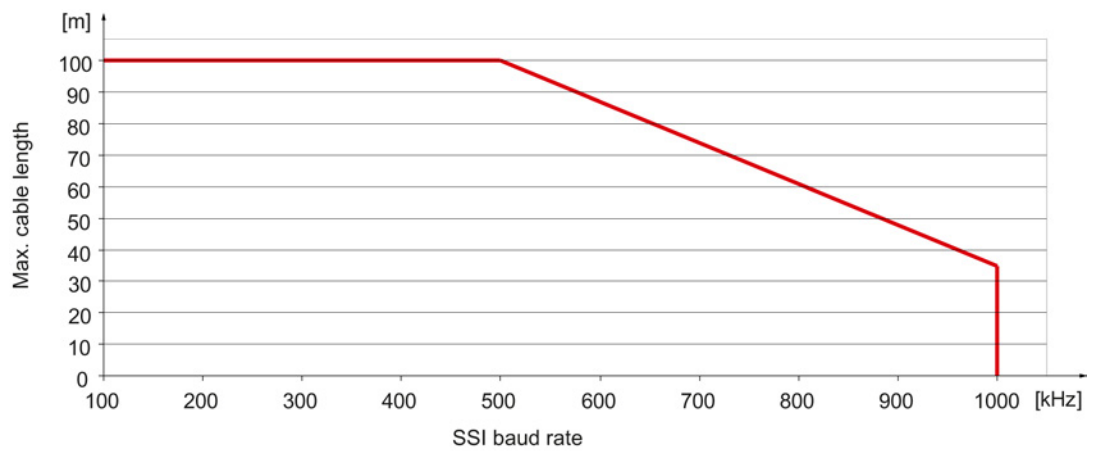


Figure 10-9 Maximum cable length depending on the SSI baud rate for SSI encoders

Encoders with 5 V supply without remote sense connected at X521/X531

For encoders with a 5 V supply at X521/X531, the encoder current drawn depends on the cable length (for 0.5 mm² cable cross-sections):

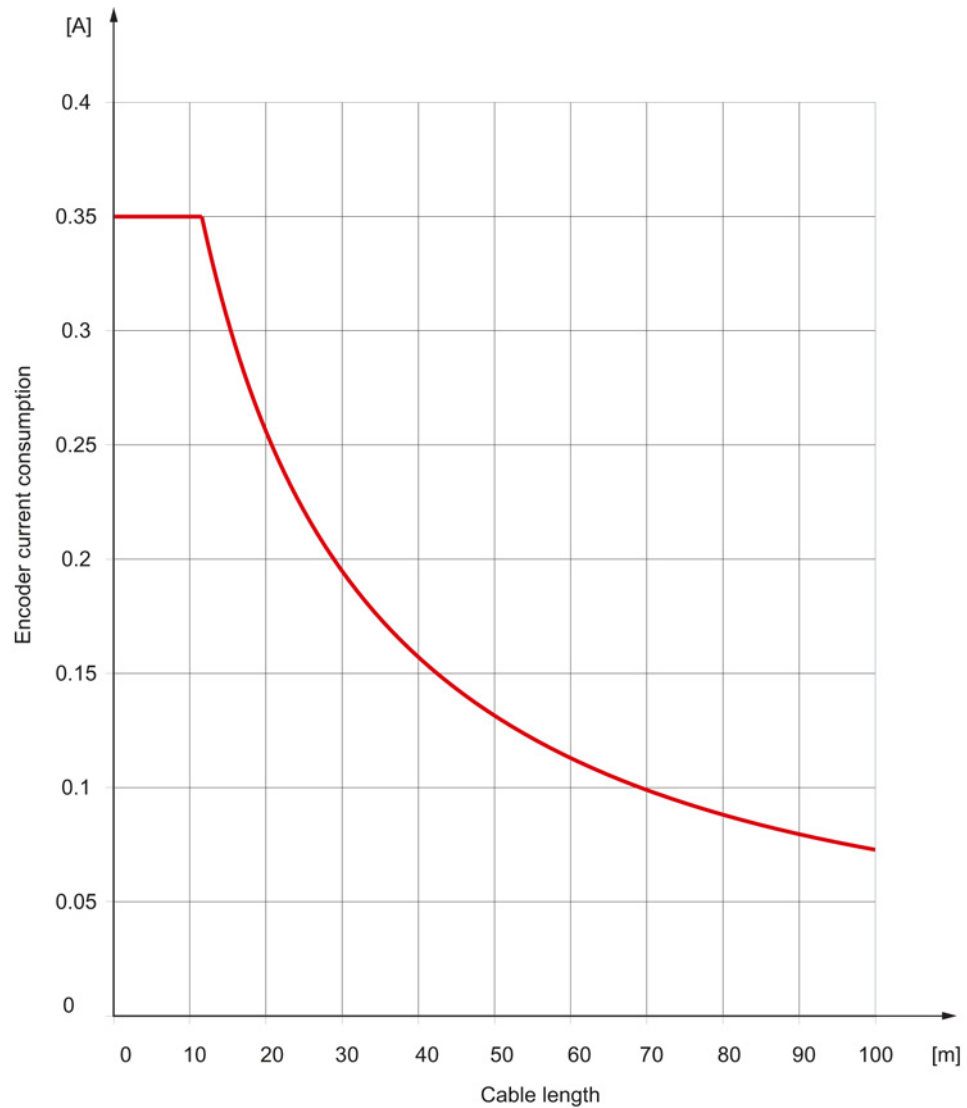


Figure 10-10 Max. cable length as a function of the encoder current drawn

Encoders without remote sense

For encoders without Remote Sense, the permissible cable length is restricted to 100 m.
Reason: The voltage drop depends on the cable length and the encoder current.

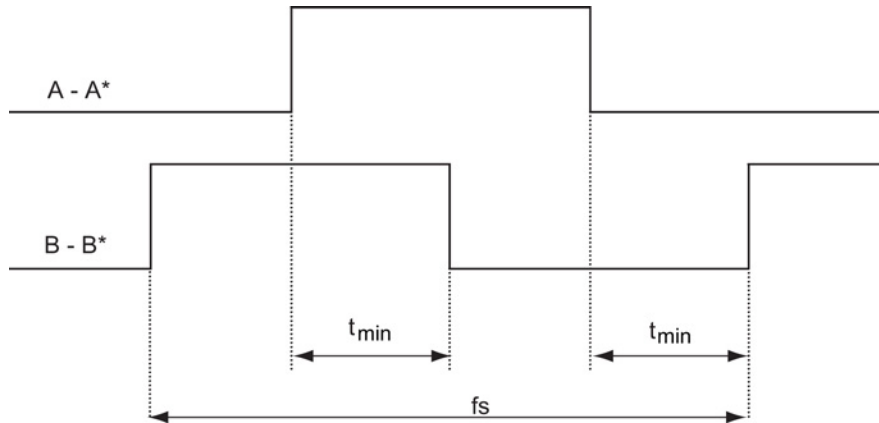


Figure 10-11 Signal characteristic of track A and track B between two edges: Time between two edges with pulse encoders

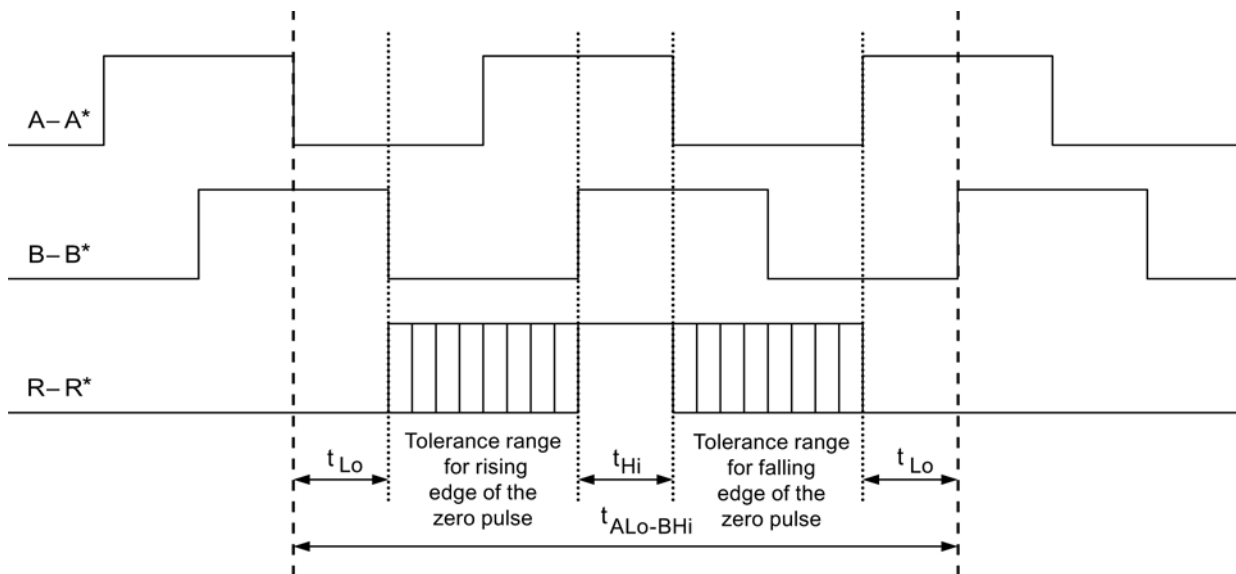


Figure 10-12 Position of the zero pulse to the track signals

10.3 Sensor Module External SME20

10.3.1 Description

Direct encoder systems outside the cabinet can be connected to the Sensor Module External SME20. The SME20 evaluates these encoder systems and converts the calculated values to DRIVE-CLiQ.

Incremental direct encoder systems with SIN/COS (1 Vpp) and reference signal can be connected.

It is possible to connect a motor with a 17-pole circular connector for the encoder to the 12-pole circular connector of the SME20 using adapter cable 6FX 8002-2CA88-xxxx.

- KTY/PTC temperature sensors can be used for evaluation of the motor temperature.
- The Sensor Module is only suitable for motors without absolute track signals (C/D track):
 - Induction motors (e.g. 1PH)
 - Synchronous motors with pole position identification (e.g. 1FN, 1FW, 1FE)

Neither motor nor encoder data are saved in the SME20.

10.3.2 Safety Information



WARNING

Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Only use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.3.3 Interface description

10.3.3.1 Overview

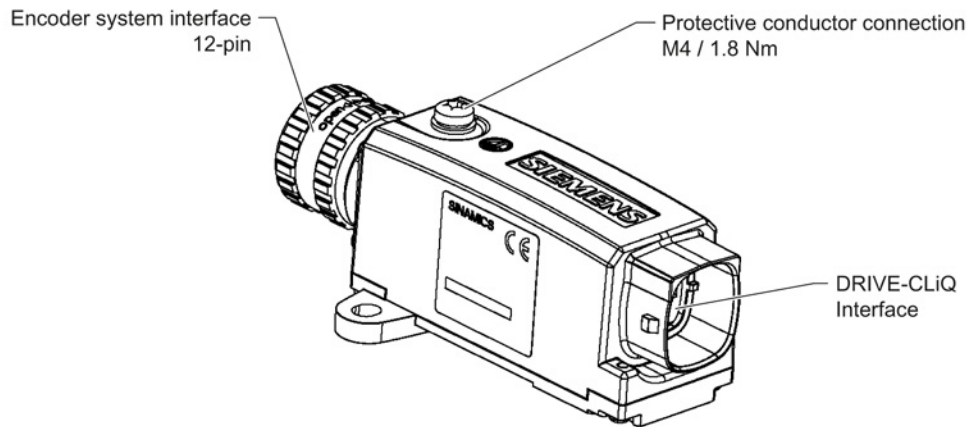


Figure 10-13 Interface description SME20

10.3.3.2 Connection example

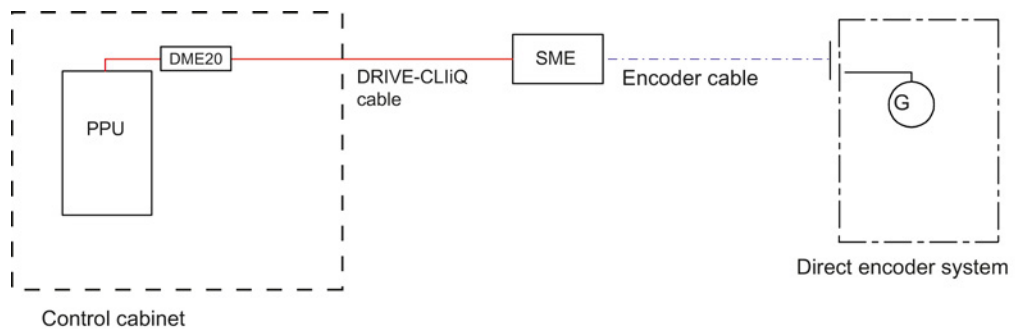
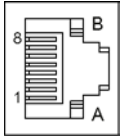


Figure 10-14 Connection of a direct encoder system via a Sensor Module External (SME)

10.3.3.3 DRIVE-CLiQ interface

Table 10- 15 DRIVE-CLiQ interface

	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		
Power consumption max. 0.25 A			

The blanking cover for the DRIVE-CLiQ port to secure the degree of protection IP 67 is not included in the scope of delivery.

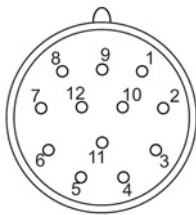
Blanking covers (6 pcs) order number: 6SL3066-4CA01-0AA0

Note

Only MOTION-CONNECT DRIVE-CLiQ cables may be used for connections. The maximum cable length is 100 m for MOTION-CONNECT 500, and 75 m for MOTION-CONNECT 800PLUS cables.

10.3.3.4 Encoder system interface

Table 10- 16 Encoder system interface SME20

	Pin	Signal name	Technical data
	1	B*	Inverse incremental signal B
	2	P5	Encoder power supply
	3	R	Reference signal R
	4	R*	Inverse reference signal R
	5	A	Incremental signal A
	6	A*	Inverse incremental signal A
	7	-Temp ^{1) 2)}	Temperature sensor connection ³⁾ KTY84-1C130 or PTC
	8	B	Incremental signal B
	9	+Temp ^{1) 2)}	Temperature sensor connection ³⁾ KTY84-1C130 or PTC
	10	M	Ground for encoder power supply
	11	M	Ground for encoder power supply
	12	P5	Encoder power supply
Connector kit:	12-pin, order number: 6FX2003-0SA12		
Measuring current via temperature sensor connection: 2 mA Blanking cover for encoder system interface: Pöppelmann GmbH & Co. KG, Lohne, Order No.: GPN 300 F211			

- 1) These connections do not have protective separation!
- 2) Accuracy of the temperature measurement:
- KTY: $\pm 7^{\circ}\text{C}$ (including evaluation)
 - PTC: $\pm 5^{\circ}\text{C}$ (including evaluation)
- 3) Connecting cable: Order number 6FX8002-2CA88-xxxx

NOTICE**Damage to motor in the event of incorrectly connected KTY temperature sensor**

A KTY temperature sensor connected with incorrect polarity cannot detect if the motor overheats. Overheating can cause damage to the motor.

- Connect a KTY temperature sensor with the correct polarity.



! WARNING

Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.3.4 Dimension drawing

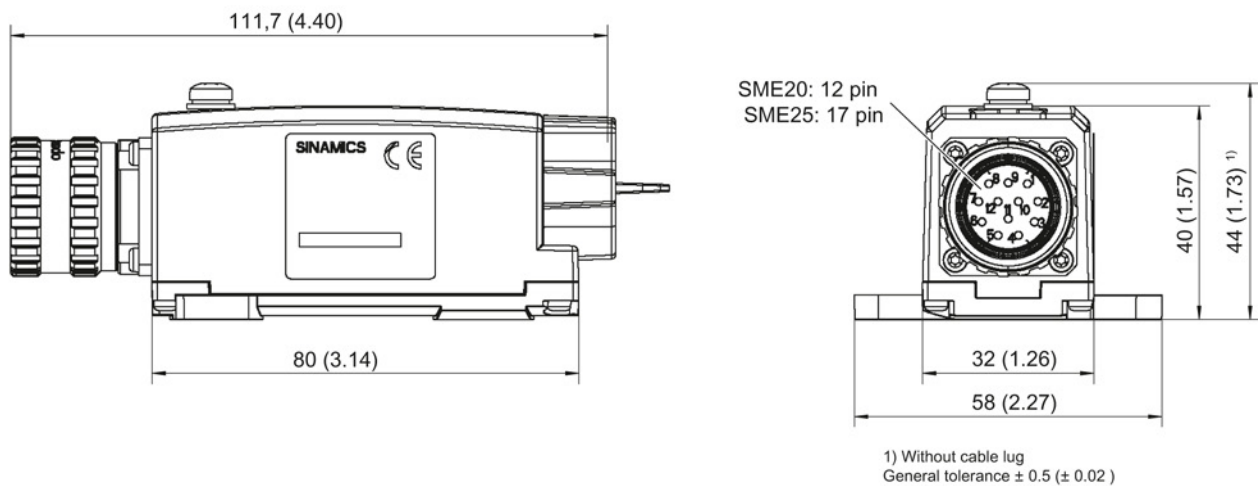
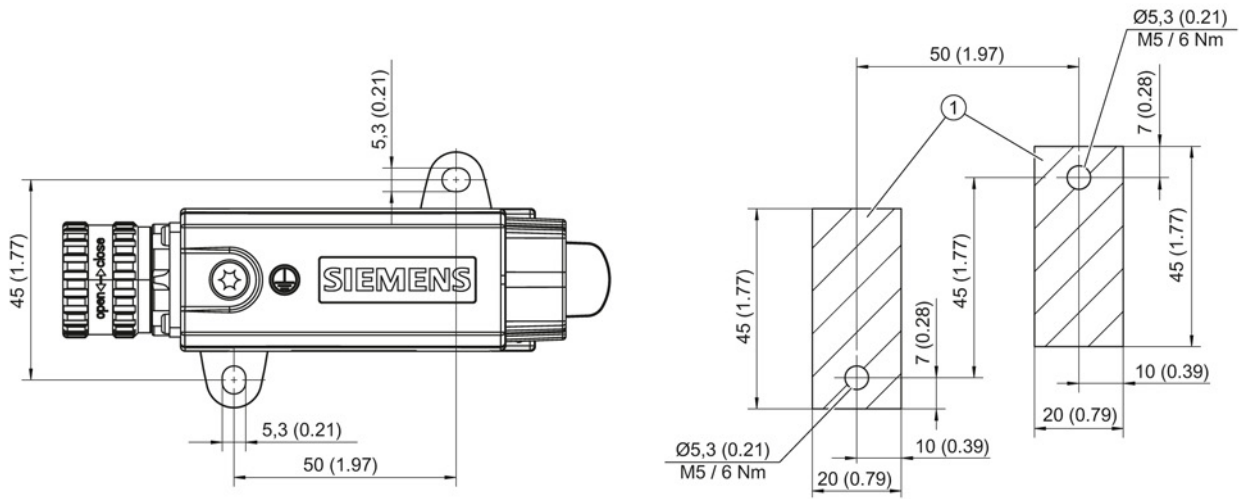


Figure 10-15 Dimension drawing of Sensor Module External SME20, all data in mm and (inches), order number 6SL3055-0AA00-5EA3

10.3.5 Installation



① Contact surface

Figure 10-16 Drilling pattern for installing the SME20/SME25

Installation

1. Place the drilling pattern on the mounting surface. Make sure that the contact surface is bare, unpainted metal.
2. Drill two holes with $\varnothing 5.3$ or M5 threaded holes according to the drilling pattern.
3. Fix the Sensor Module to the mounting surface. The tightening torque is 6 Nm.

10.3.6 Technical data

Table 10- 17 Technical data

6SL3055-0AA00-5EA3	Unit	Value
Electronics power supply		
Voltage	V _{DC}	24 (20.4 ... 28.8)
Current (without encoder system)	A _{DC}	≤ 0.15
Current (with encoder system)	A _{DC}	≤ 0.25
Power loss	W	≤ 4
Encoder system power supply		
Voltage	V _{DC}	5
Current	A _{DC}	0.35
Encoder frequency that can be evaluated (f _{encoder})	kHz	≤ 500
PE/ground connection		At the housing with M4/1.8 Nm screw
Weight	kg	0.31
Degree of protection		IP67

The maximum cable length at the encoder system interface depends on the current consumption of the encoder system and the cross-section of the supply cores in the cable. However, the maximum length is 10 m.

For encoder systems that operate in a supply voltage range from 4.75 V to 5.25 V, the following diagram is obtained. The sample parameters shown are 0.28 mm² cross-section (0.14 mm² supply cores plus 0.14 mm² remote sense conductors) and 0.64 mm² (0.5 mm² supply conductors plus 0.14 mm² remote sense conductors).

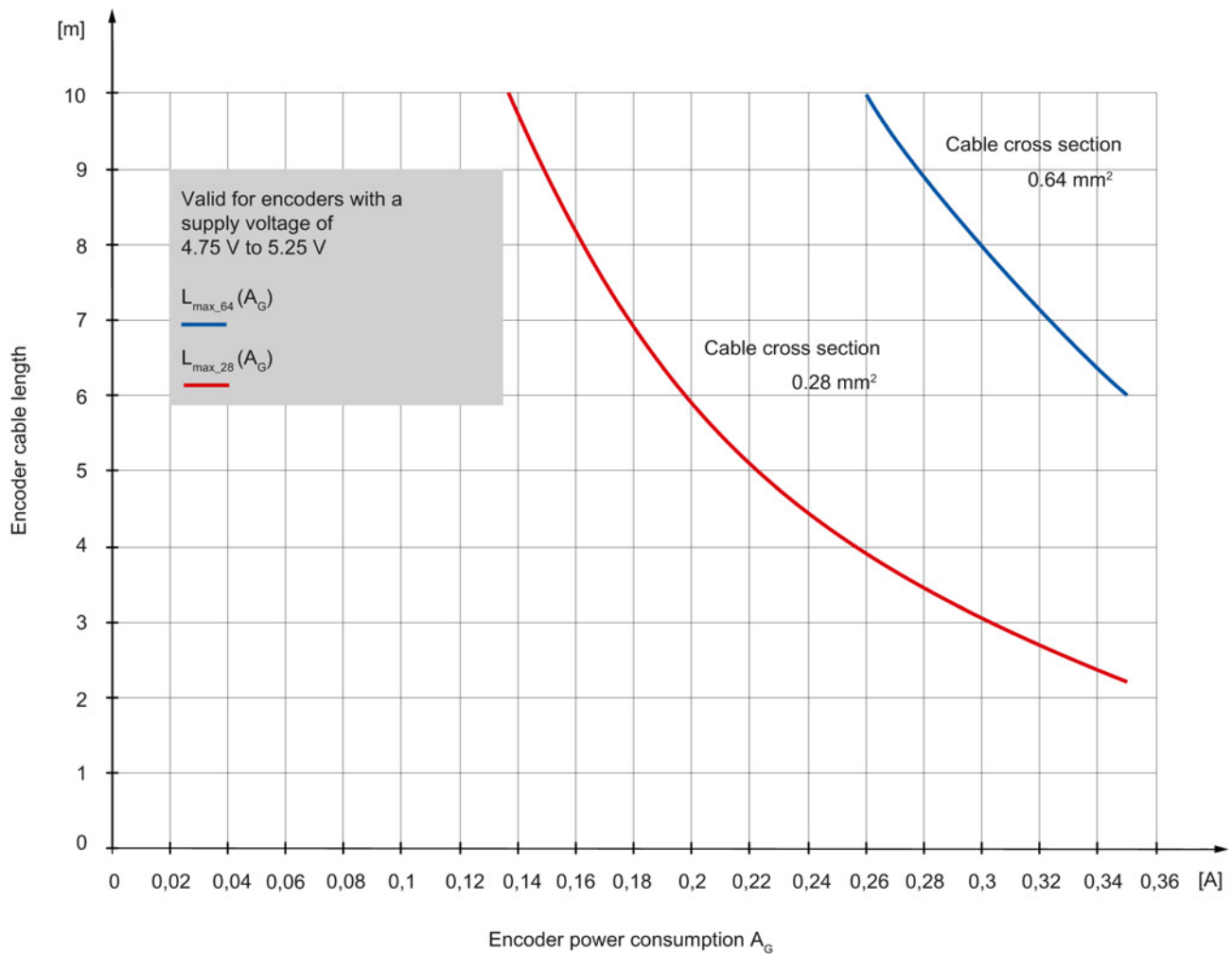


Figure 10-17 Max. cable length as a function of the current drawn by the encoder system

In addition to the encoder systems for a supply voltage range of 4.75 V to 5.25 V in the figure above, encoder systems are also available for an extended range down to 3.6 V. These can be generally operated using encoder system cables up to 10 m long provided that the total cross-section of the supply core plus Remote Sense cores does not fall below 0.14 mm².

10.4 Sensor Module External SME25

10.4.1 Description

Direct encoder systems outside the cabinet can be connected to the Sensor Module External SME25. The SME25 evaluates these encoder systems and converts the calculated values to DRIVE-CLiQ.

Direct encoder systems with EnDat 2.1 or SSI with SIN/COS (1 Vpp) incremental signals can be connected, however without reference signal.

Neither motor nor encoder data are saved in the SME25.

10.4.2 Interface description

10.4.2.1 Overview

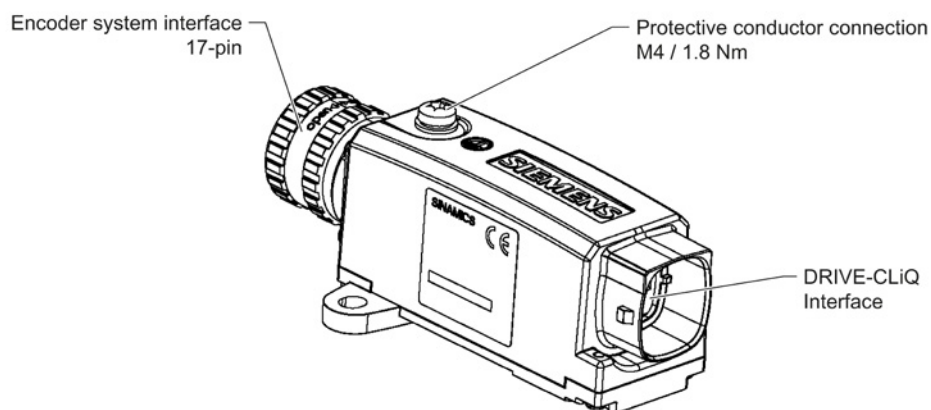


Figure 10-18 Interface description SME25

10.4.2.2 Connection example

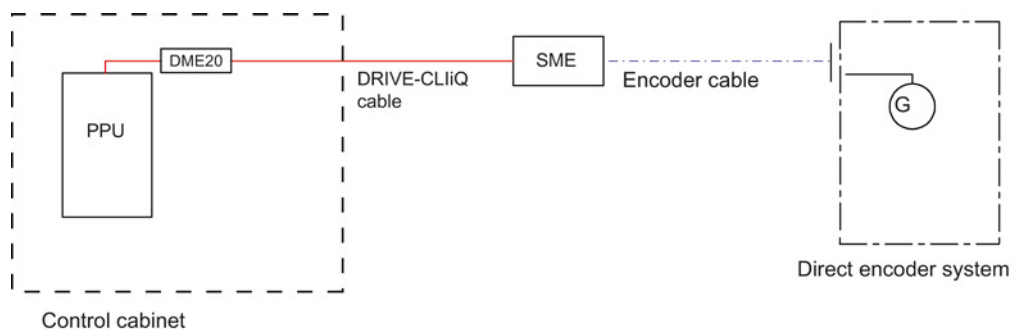
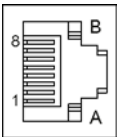


Figure 10-19 Connection of a direct encoder system via a Sensor Module External (SME)

10.4.2.3 DRIVE-CLiQ interface

Table 10- 18 DRIVE-CLiQ interface

	Pin	Signal name	Technical data
	1	TXP	Transmit data +
	2	TXN	Transmit data -
	3	RXP	Receive data +
	4	Reserved, do not use	
	5	Reserved, do not use	
	6	RXN	Receive data -
	7	Reserved, do not use	
	8	Reserved, do not use	
	A	+ (24 V)	Power supply
	B	M (0 V)	Electronics ground
Connector type	DRIVE-CLiQ socket		
Power consumption max. 0.25 A			

The blanking cover for the DRIVE-CLiQ port to secure the degree of protection IP 67 is not included in the scope of delivery.


Blanking covers (6 pcs) order number: 6SL3066-4CA01-0AA0

Note

Only MOTION-CONNECT DRIVE-CLiQ cables may be used for connections. The maximum cable length is 100 m for MOTION-CONNECT 500, and 75 m for MOTION-CONNECT 800PLUS cables.

10.4.2.4 Encoder system interface

Table 10- 19 Encoder system interface SME25

	Pin	Signal name	Technical specifications
	1	P5	Encoder power supply
	2	Reserved, do not use	
	3	Reserved, do not use	
	4	M	Ground for encoder power supply
	5	+Temp	Temperature sensor connection KTY84-1C130 or PTC
	6	-Temp	
	7	P5	Encoder power supply
	8	Clock	Clock, EnDat interface, SSI clock ¹⁾
	9	Clock*	Inverse clock, EnDat interface, Inverse SSI clock ¹⁾
	10	M	Ground for encoder power supply
	11	Enclosure potential	
	12	B	Incremental signal B
	13	B*	Inverse incremental signal B
	14	Data	Data, EnDat interface, SSI data ¹⁾
	15	A	Incremental signal A
	16	A*	Inverse incremental signal A
	17	Data*	Inverse data EnDat interface, Inverse SSI data ¹⁾
Blanking plate for encoder system interface: Pöppelmann GmbH & Co. KG, Lohne, Order No.: GPN 300 F211 connector kits, 17-pin, Order No.: 6FX2003-0SA17			

NOTICE

Damage due to an incorrectly connected KTY temperature sensor

If the KTY temperature sensor was not connected with the correct polarity, motor overheating may not be detected.

- Connect the KTY temperature sensor with the correct polarity.



! WARNING

Danger to life due to electric shock in the event of voltage flashovers at the temperature sensor

Voltage flashovers in the signal electronics can occur in motors without safe electrical separation of the temperature sensors.

- Use temperature sensors that fully comply with the specifications of the safety isolation.
- If safe electrical separation cannot be guaranteed (for linear motors or third-party motors, for example), use a Sensor Module External (SME120 or SME125) or Terminal Module TM120.

10.4.3 Dimension drawing

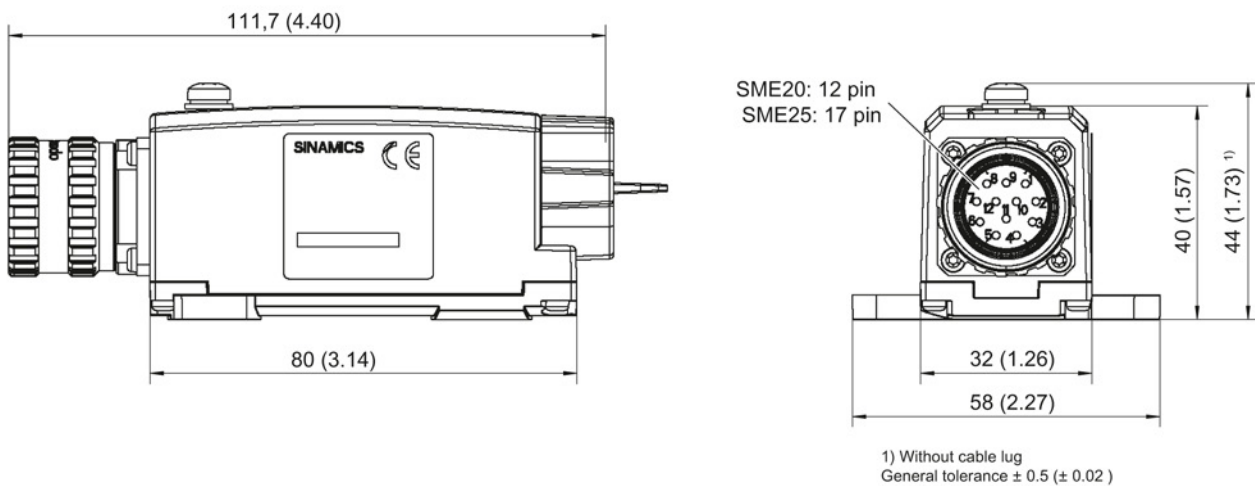
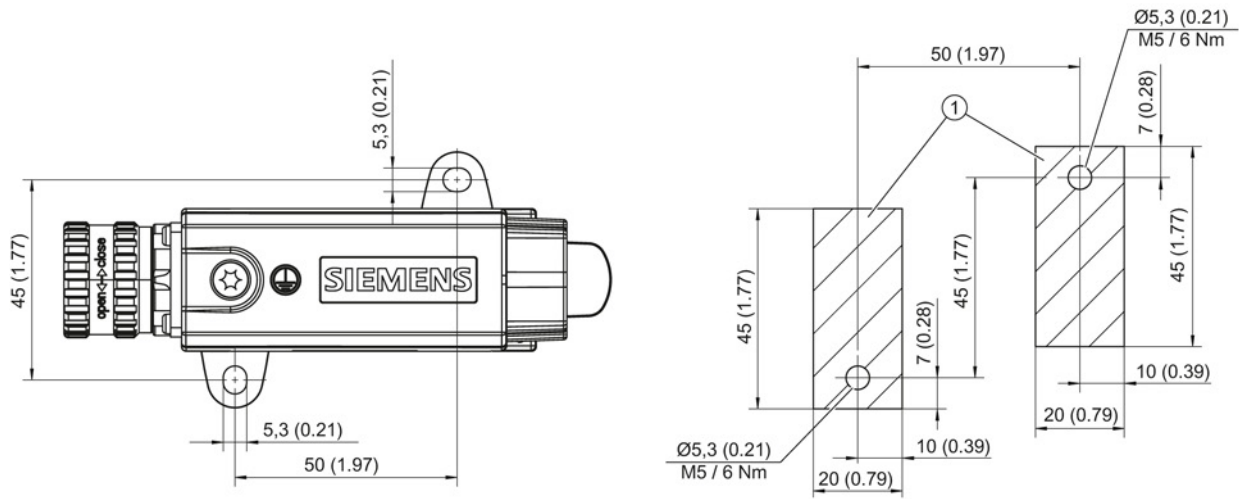


Figure 10-20 Dimension drawing of Sensor Module External SME25, all data in mm and (inches), order number 6SL3055-0AA00-5HA3

10.4.4 Installation



① Contact surface

Figure 10-21 Drilling pattern for installing the SME20/SME25

Installation

1. Place the drilling pattern on the mounting surface. Make sure that the contact surface is bare, unpainted metal.
2. Drill two holes with Ø 5.3 or M5 threaded holes according to the drilling pattern.
3. Fix the Sensor Module to the mounting surface. The tightening torque is 6 Nm.

10.4.5 Technical data

Table 10- 20 Technical data

6SL3055-0AA00-5HA3	Unit	Value
Electronics power supply		
Voltage	V _{DC}	24 (20.4 ... 28.8)
Current (without encoder system)	A _{DC}	≤ 0.15
Current (with encoder system)	A _{DC}	≤ 0.25
Power loss	W	≤ 4
Encoder system power supply		
Voltage	V _{DC}	5
Current	A _{DC}	0.35
Encoder frequency that can be evaluated (f _{encoder})	kHz	≤ 500
SSI/EnDat 2.1 baud rate	kHz	100
PE/ground connection		At the housing with M4/1.8 Nm screw
Weight	kg	0.31
Degree of protection		IP67

The maximum cable length at the encoder system interface depends on the current consumption of the encoder system and the cross-section of the supply cores in the cable. However, the maximum length is 10 m.

For encoder systems that operate in a supply voltage range from 4.75 V to 5.25 V, the following diagram is obtained. The sample parameters shown are 0.28 mm² cross-section (0.14 mm² supply cores plus 0.14 mm² remote sense conductors) and 0.64 mm² (0.5 mm² supply conductors plus 0.14 mm² remote sense conductors).

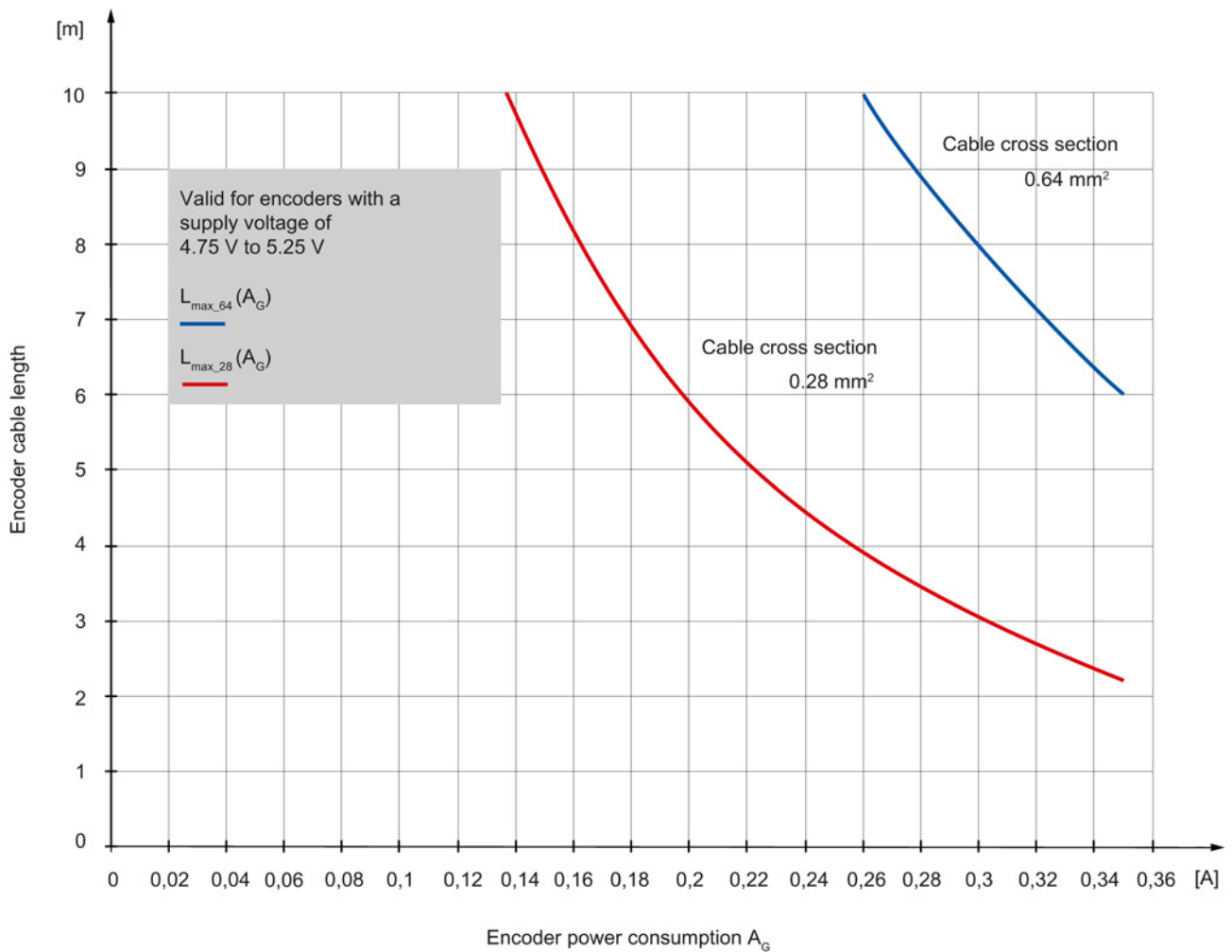


Figure 10-22 Max. cable length as a function of the current drawn by the encoder system

In addition to the encoder systems for a supply voltage range of 4.75 V to 5.25 V in the figure above, encoder systems are also available for an extended range down to 3.6 V. These can be generally operated using encoder system cables up to 10 m long provided that the total cross-section of the supply core plus Remote Sense cores does not fall below 0.14 mm².

Accessories

11.1 DRIVE-CLiQ cabinet bushing

11.1.1 Description

A DRIVE-CLiQ cabinet bushing is used to connect the DRIVE-CLiQ cables between the inside and outside of the control cabinet. It is used in a control cabinet panel. The data lines and the voltage supply contacts of the DRIVE-CLiQ are also routed through the bushing. The DRIVE-CLiQ cabinet bushing for DRIVE-CLiQ cables is available with DRIVE-CLiQ connector and M12 connector/socket.

DRIVE-CLiQ cabinet bushing for DRIVE-CLiQ connectors

The cabinet bushing has degree of protection IP54 according to EN 60529 from the outside towards the inside. Inside the control cabinet, a connection is established according to degree of protection IP20 or IPXXB acc. to EN 60529. So that the complete outside of the cabinet bushing, including the DRIVE-CLiQ interface, has degree of protection IP54, a DRIVE-CLiQ cable must be used, which as a minimum must also have degree of protection IP54.

DRIVE-CLiQ cabinet bushing for M12 plug/socket

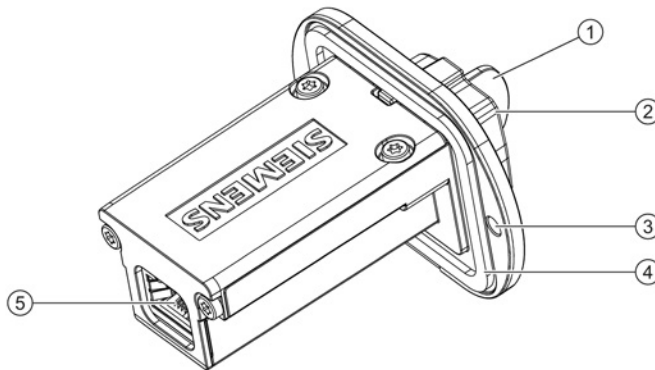
The cabinet bushing has degree of protection IP67 according to EN 60529 from the outside towards the inside. Inside the cabinet a connection according to degree of protection IP67 in compliance with EN 60529 is realized.

11.1 DRIVE-CLiQ cabinet bushing

11.1.2 Interface description

11.1.2.1 Overview

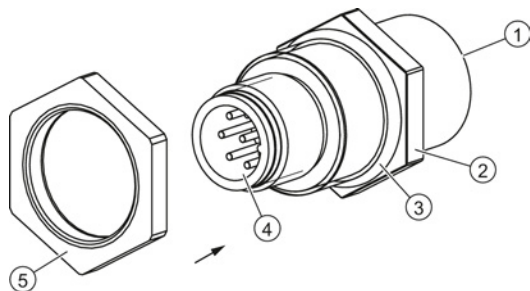
DRIVE-CLiQ cabinet bushing for DRIVE-CLiQ cables with DRIVE-CLiQ connectors



- ① Protective cap, Yamaichi, order number: Y-ConAS-24-S
- ② DRIVE-CLiQ interface on the outside (to connect DRIVE-CLiQ signal cables MOTION-CONNECT with IP67 degree of protection)
- ③ Mounting holes
- ④ Flange-type seal to ensure degree of protection IP54 on the outside of the control cabinet
- ⑤ DRIVE-CLiQ interface on the inside (to connect DRIVE-CLiQ signal cables MOTION-CONNECT with IP20 degree of protection)

Figure 11-1 Interface overview, DRIVE-CLiQ cabinet bushing

DRIVE-CLiQ cabinet bushing for DRIVE-CLiQ cables with M12 plug/socket



- ① DRIVE-CLiQ interface with M12 socket (8-pin)
- ② Flange, SW18
- ③ Seal
- ④ DRIVE-CLiQ interface with M12 plug (8-pin)
- ⑤ O ring, SW20, tightening torque: 3 to 4 Nm

Figure 11-2 Interface overview, DRIVE-CLiQ cabinet bushing M12

11.1.3 Dimension drawings

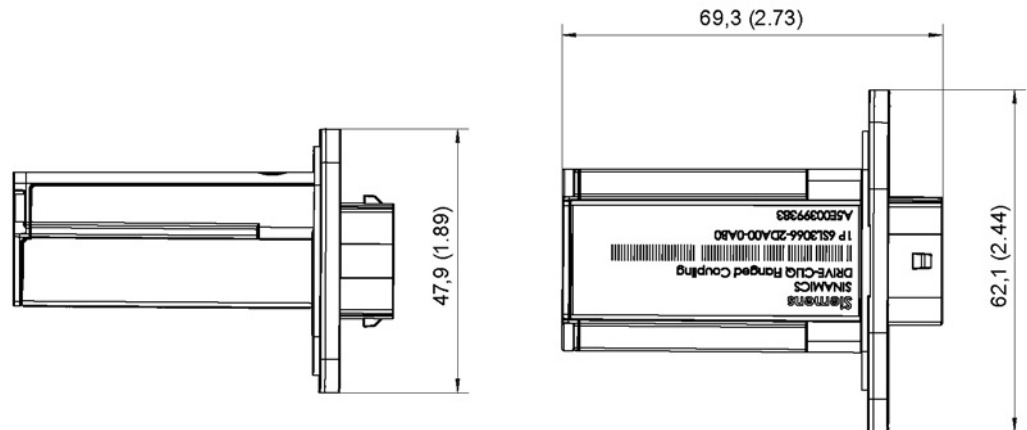


Figure 11-3 Dimension drawing of the DRIVE-CLiQ cabinet gland, all dimensions in mm and (inches)

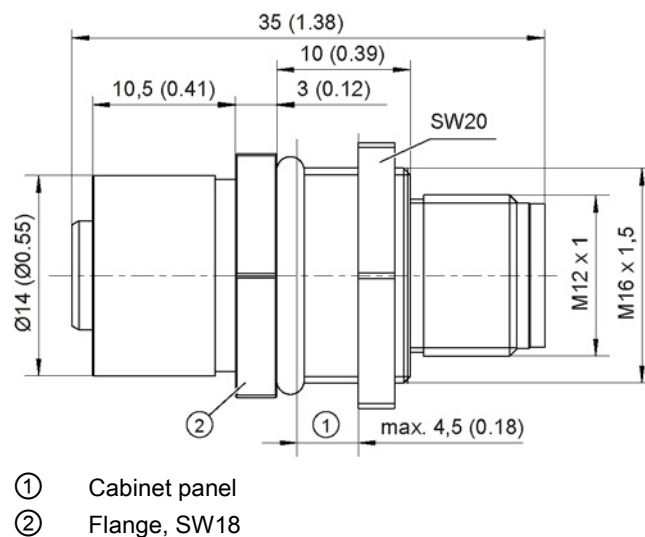


Figure 11-4 Dimension drawing of the DRIVE-CLiQ cabinet bushing M12, all dimensions in mm and (inches)

11.1.4 DRIVE-CLiQ cabinet bushing for cables with DRIVE-CLiQ connectors

In order to install the DRIVE-CLiQ cabinet gland, you must make a cutout in the control cabinet panel as shown in the diagram below.

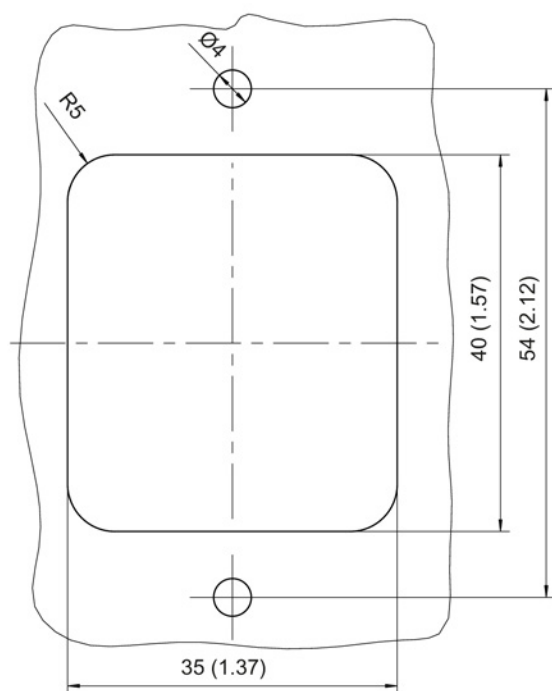
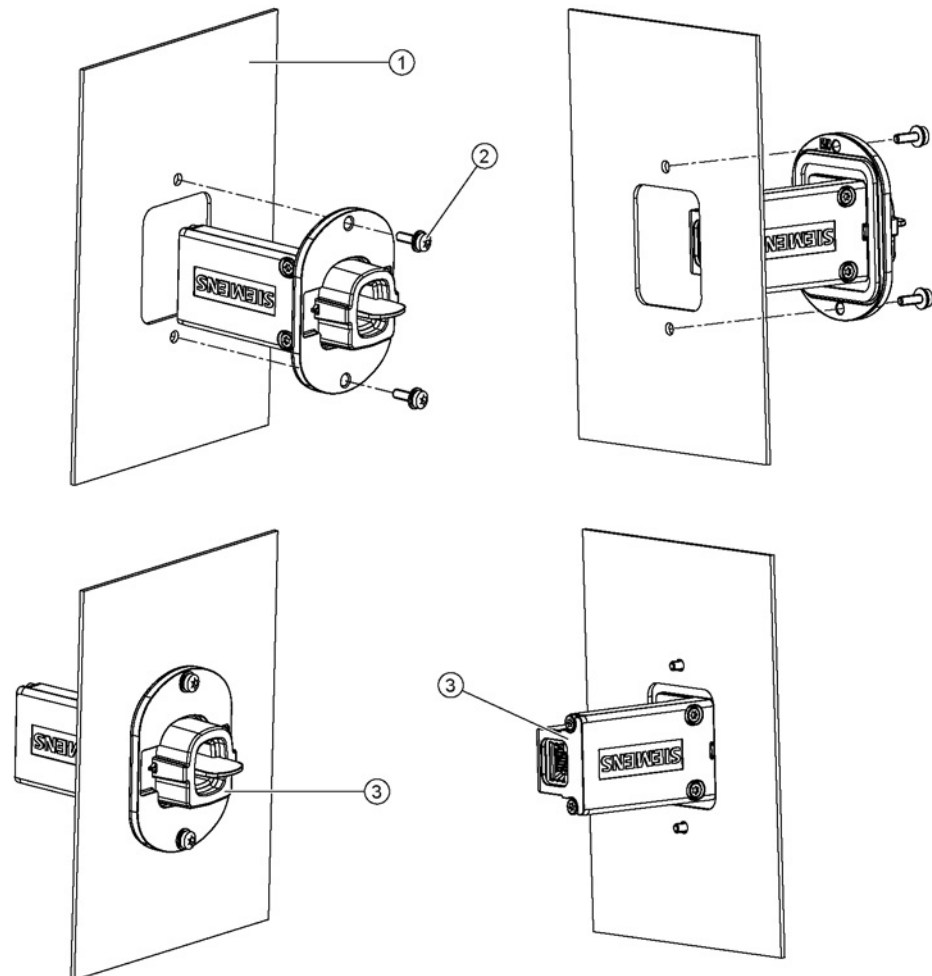


Figure 11-5 Cutout in the control cabinet, all dimensions in mm and (inches)

Installation

1. Insert the DRIVE CLiQ cabinet bushing from the outside of the control cabinet through the cutout in the control cabinet.
2. Attach the DRIVE-CLiQ cabinet bushing to the outer control cabinet panel using 2 M3 screws and 2 nuts. In order to ensure good electromagnetic compatibility, a good electrical connection must be established between the DRIVE-CLiQ cabinet gland and the cabinet panel over a large surface area.



- ① Control cabinet panel
- ② M3 screw, tightening torque 0.8 Nm
- ③ DRIVE-CLiQ cabinet bushing

Figure 11-6 Installing the DRIVE-CLiQ cabinet bushing for cables with DRIVE-CLiQ connectors

11.1.5 Technical data

Table 11- 1 Technical data of DRIVE-CLiQ cabinet bushings

	Unit	6SL3066-2DA00-0AA0 DRIVE-CLiQ	6FX2003-0DT67 M12
Weight	kg	0.165	0.035
Degree of protection according to EN 60529		IP54 outside the control cabinet IP20 or IPXXB inside the control cabinet	IP67

11.2 DRIVE-CLiQ coupling

11.2.1 Description

The DRIVE-CLiQ coupling is used to connect two DRIVE-CLiQ cables in accordance with degree of protection IP67 acc. to EN 60529.

In addition to the data lines, the power supply contacts of DRIVE-CLiQ are also routed via the coupling.

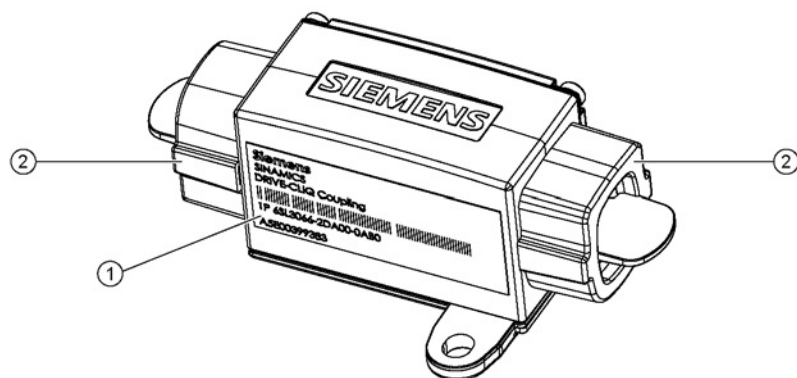
Information on the permissible cable length can be found in Section "DRIVE-CLiQ signal cables (Page 303)".

11.2.2 Safety information

NOTICE
Damage through use of incorrect DRIVE-CLiQ cables
Damage or malfunctions can occur on the devices or system when DRIVE-CLiQ cables are used that are either incorrect or have not been approved for this purpose.
<ul style="list-style-type: none">• Only use suitable DRIVE-CLiQ cables that have been approved by Siemens for the particular application.

11.2.3 Interface description

11.2.3.1 Overview



- ① Rating plate
- ② Protective cap, Yamaichi, order number: Y-ConAS-24-S

Figure 11-7 Interface overview, DRIVE-CLiQ coupling

11.2.4 Dimension drawing

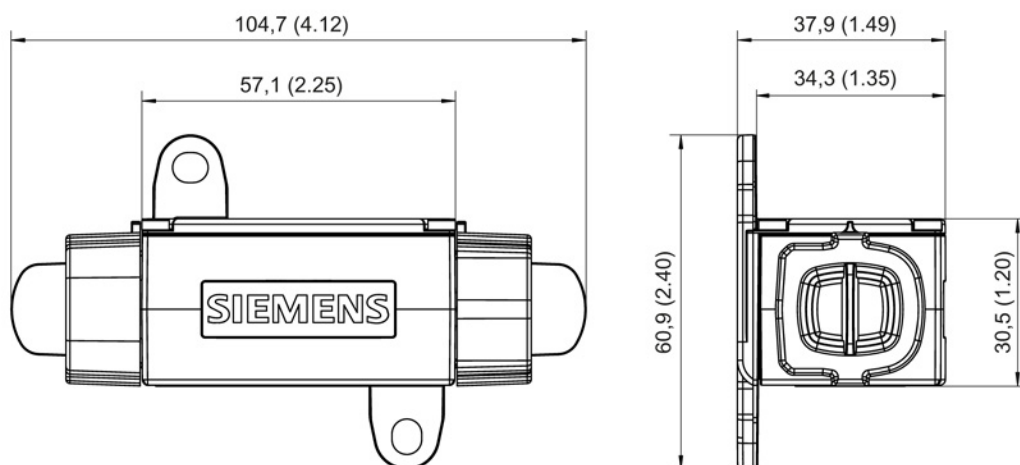
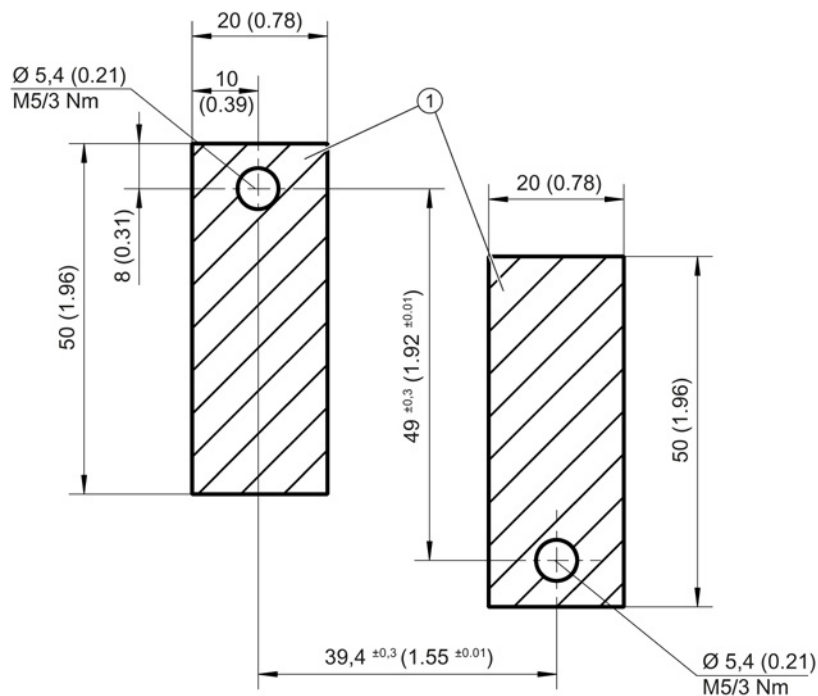


Figure 11-8 Dimension drawing of the DRIVE-CLiQ coupling, all dimensions in mm and (inches)

11.2.5 Mounting



① Contact surface

Figure 11-9 Hole drilling pattern for installation

Installation

1. Attach the DRIVE-CLiQ coupling to the mounting surface as shown in the drilling pattern.
2. Remove the protective caps of the DRIVE-CLiQ coupling.
3. Latch the DRIVE-CLiQ connectors at both sides of the DRIVE-CLiQ coupling.

11.2.6 Technical data

Table 11- 2 Technical data

DRIVE-CLiQ coupling 6SL3066-2DA00-0AB0	Unit	
Weight	kg	0,272
Degree of protection	IP67 acc. to EN 60529	

12.1 General information

The S120 Combi Power Modules fulfill the requirements according to degree of protection IP20 in compliance with EN 60529. This provides protection against electric shock for built-in units. As far as UL 50 is concerned, the components are classified and certified as open type.

Protection against mechanical and climatic stressing must be ensured by installing the modules in enclosures, cabinets or electrical rooms that can be closed and locked. Higher-level enclosures must, as a minimum, have degree of protection IP54 according to EN 60529 or be classified as enclosure type 12 in compliance with UL 50.

Prefabricated MOTION-CONNECT cables are recommended.

Note

Functional safety of SINAMICS components

The components must be protected against conductive pollution. This can be achieved e.g. by installing them in a control cabinet with degree of protection IP54 acc. to EN 60529. Provided that conductive pollution can be prevented at the installation site, the degree of protection for the cabinet can be decreased accordingly.

Low-voltage switchgear and controlgear assemblies

If the S120 Combi is used for the electrical equipment of machines, the applicable requirements of EN 60204-1 must also be adhered to.

Safety of machinery

Electrical equipment of machines

All information for device selection in this section applies to

- Operation on TN and TT line supply systems with grounded neutral point and grounded phase conductor
- Operation on IT line supply systems

12.2 Safety information

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.

WARNING

Danger to life due to malfunctions caused by conductive foreign matter

Foreign matter in the enclosure can cause the devices to malfunction. In turn, this affects the functional safety of machines and can therefore put people in danger or lead to material damage.

- Cover the ventilation slots during installation of the control cabinet to prevent drill swarf, end sleeves, and so on from falling into the enclosure, which could result in short-circuits or damage the insulation.
- Observe the safety regulations with regard to the touch protection. See also EN 60204-1.

NOTICE

Malfunctions and damage due to static discharge

If static discharge occurs on surfaces or interfaces that cannot be easily accessed, this can cause malfunctions and/or defects.

- Only touch components, modules and devices if you are first grounded by applying one of the following measures:
 - Wearing an ESD wrist strap
 - Wearing ESD shoes or ESD grounding straps in ESD areas with conductive flooring

12.3 Directives

The product satisfies the protection targets of the following EU Directives applicable within the European Economic Area (EEA):

Table 12- 1 Directives

Directive	Description
2006/95/EC	Directive of the European Parliament and Council of December 12, 2006, on the approximation of the laws of the member states relating to electrical equipment designed for use within certain voltage limits (Low-Voltage Directive).
2004/108/EC	Directive of the European Parliament and Council of December 15, 2004, which repeals directive 89/336/EEC, on the approximation of laws of the member states relating to electromagnetic compatibility (EMC Directive).

12.4 Notes on electromagnetic compatibility (EMC)

Requirements to implement the EMC are listed in EN 61000-6-2, EN 61000-6-4, EN 61800-3, EN 60204-1 and in the Configuration Manual EMC Installation Guideline (order number 6FC5297-0AD30-0□P□). Conformance with the EMC Directive of the EC can be ensured by following the measures described in the Configuration Manual, EMC installation guideline. When mounting components in cabinets, in order to fulfill the EMC Directive, the following conditions must be additionally observed:

- Connected to TN and TT line supplies with grounded neutral point and grounded phase conductor as well as to IT line supplies.
- Observance of information about cable shielding and equipotential bonding.
- Use of the recommended power and signal cables from Siemens.
- Only cables from Siemens may be used for DRIVE-CLiQ connections.

NOTICE

Damage due to use of incorrect DRIVE-CLiQ couplings or cabinet glands

Damage or malfunctions can occur on the devices or system when incorrect or unreleased DRIVE-CLiQ couplings or cabinet glands are used.

- Only use suitable DRIVE-CLiQ couplings and cabinet glands that have been released by Siemens for the respective application.



DANGER

Danger to life due to electric shock in the event of faulty shielding

Death or serious injury can result when live parts are touched.

- Ensure the correct shielding procedures are used.



WARNING

Fire hazard due to overheating when permissible cable lengths are exceeded

Excessively long cable lengths can cause components to overheat with the associated risk of fire and development of smoke.

- The cable lengths (e.g. motor cable, DC link cable) listed in the technical data must not be exceeded.

Note

Radio interference due to high-frequency interference in residential environments

In a residential environment this product can cause high-frequency interference, which may make interference suppression measures necessary.

This device is not designed for unrestricted operation in the first environment (residential environment) and may not be used in the first environment without suitable interference suppression measures.

- Have qualified personnel carry out the installation and commissioning with suitable interference suppression measures.

12.5 Cable shielding and routing

In order to comply with the EMC requirements, certain cables must be routed apart from other cables and from certain components. To full EMC requirements, the following cables must be used with shields:

- Line supply cables from the line filter via the line reactor to the S120 Combi Power Module
- All motor cables (if necessary, including cables for motor holding brake)
- Cables for analog direct voltage/current signals
- Signal cables for sensors
- Cables for temperature sensors

Alternative measures (e.g. routing behind mounting plates, suitable clearances) can also be used provided they have similar results. This excludes measures that relate to the design, installation, and routing of motor power cables and signal cables.

If unshielded cables are used between the line connection point and line filter, make sure that no interfering cables are routed in parallel.

Power and signal cables must always be routed separately. For this purpose, it is practical to arrange the various cables according to cable groups. Cables belonging to a group can be combined in a bundle. The various cable groups must be routed with the necessary clearance between them. A minimum clearance of 20 cm has proven itself in practice. As an alternative, shielding plates with the appropriate contacts at several locations can be used between the cable bundles.

All cables inside the cabinet should be laid as closely as possible to parts connected with cabinet ground, such as a mounting plate or cabinet wall. Ducts made of sheet steel or cables routed between steel sheets (e.g. between the mounting plate and back wall) should provide adequate shielding.

All cables must be kept as short as possible, to minimize the antenna effect.

Signal and power cables may cross each other (if absolutely necessary), but must never be routed closely to one and other in parallel over longer distances.

Signal cables must be routed with a minimum clearance of 20 cm from strong magnetic fields (motors, transformers). Alternatively, shield plates with the appropriate contacts at several locations along their length can be used to provide the appropriate clearance.

Note: Cables for the 24 V supply should be treated just like signal cables.

Avoid, where possible, routing non-shielded cables in the immediate vicinity of noise sources, e.g. transformers. Signal cables (shielded and unshielded) must be routed far away from strong external magnetic fields (e.g. transformers, line reactors). In both cases, a distance of ≥ 300 mm is usually sufficient.

Shield support

The cable shields must be connected as close to the conductor terminal connections as possible to ensure a low-impedance connection with cabinet ground. For power cables from Siemens in which the shield is connected to the connector shell (see relevant catalog), this is a sufficiently good shield support.

For components that do not have any special shield connection or where the shield connection is not sufficient, the cable shields can be connected to the metal mounting plate using hose clamps and toothed rails. The cable length between the shield contact point and the terminals for cable cores must be kept as short as possible.

Routing 24 V cables

When routing 24 V cables, the following must also be observed:

- A maximum of 1 conductor pair may be bundled together.
- 24 V conductors must be routed separately from other cables and conductors that could carry the operating current.
- 24 V cables must never be routed parallel to power cables.
- 24 V cables as well as power cables should be routed to the components so that they never cover ventilation slots.

Conditions of use for 24 V cables

- Ambient temperature 55 °C
- Conductor temperature limit $\leq 70^{\circ}\text{C}$ for operation with the rated load current¹⁾
- Cable length max.:
 - 10 m for the 24 V supply cables
 - 30 m for signal cables without a supplementary RC circuit

¹⁾ Conductor temperature limit 60 °C for UL applications

12.6 24 V DC supply

12.6.1 General information

The 24 V DC voltage is required to supply the

1. electronics of the S120 Combi and the expansion axes (Motor Modules) via the integrated 24 V busbar
2. Electronics of the SINUMERIK 828D PPU, the Sensor Modules, the Terminal Module, the Braking Module, the DMx as well as the process voltage of its digital inputs
3. Load voltage of the digital outputs
4. Motor holding brake

Other loads can be connected to these power supply units if they are separately protected from overcurrent.

Note

The electronic power supply has to be supplied by the user as described in the System data (Page 30) section of this documentation.

When connecting to a "DC power supply" in the sense of EN 60204-1:1997, Chapter 4.3.3, functional faults can occur due to the voltage interruptions that are permitted there.



DANGER

Danger to life through electric shock due to a terminal voltage that has not been adjusted

Death or serious injury can result when live parts are touched.

- Only connect protective extra-low voltages to all connections and terminals between 0 and 48 V DC.

NOTICE

Damage when other loads are connected

If other loads are connected to the power supply, overvoltage can damage all components

- Fit the connected inductance devices (contactors, relays) with suitable overvoltage protection circuits.

Note

Malfunction because 24 V supply voltage is too low

If the 24 V supply voltage falls short of the specified minimum value on a device in the assembly, a malfunction can occur.

- Select an input voltage that is high enough for there to be sufficient voltage on the last device. Do not exceed the maximum value for the supply voltage. If required, supply the voltage to the assembly at various locations.

Note

A regulated DC power supply is required to operate motors with a built-in holding brake. The voltage is supplied via the internal 24 V busbars. The voltage tolerances of the motor holding brakes ($24\text{ V} \pm 10\%$) and the voltage drops of the connecting cables must be taken into account.

The DC power supply should be set to 26 V. The Control Supply Module supplies 26 V. This ensures that the supply voltage for the brake remains within the permissible range when the following conditions are fulfilled:

- Use of Siemens three-phase motors
- Use of Siemens MOTION-CONNECT power cables
- Motor cable lengths, max. 50 m¹⁾

¹⁾ 70 m for an 18 A supplementary axis

12.6.2 24 V power supply and connection of components

The S120 Combi with the expansion axes (Motor Modules) and DC link components are connected to the 24 V DC via the integrated 24 V busbars. The current carrying capacity of these busbars is 20 A.

The power can be supplied in two ways:

1. When using an external 24 V power supply, e.g. SITOP, the 24 V connector must be used. The external power supply should be located very close to the load (max. cable length 10 m). Miniature circuit breakers with tripping characteristic D are recommended as overcurrent. The ground potential M must be connected to the protective conductor system (DVC A).

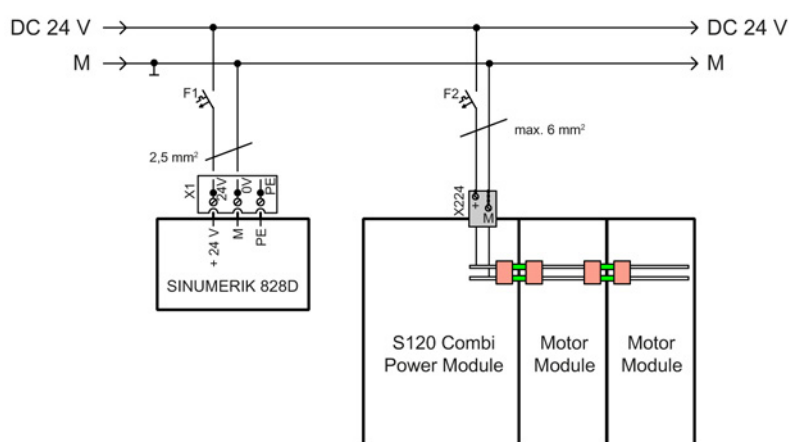


Figure 12-1 Example of an external 24 V power supply

2. When a Control Supply Module is used, the 24 V supply can be directly established through the busbars. The electronic current limiting function integrated in the Control Supply Module protects the busbar system when a fault occurs. Additional loads can be connected via the 24 V connector.

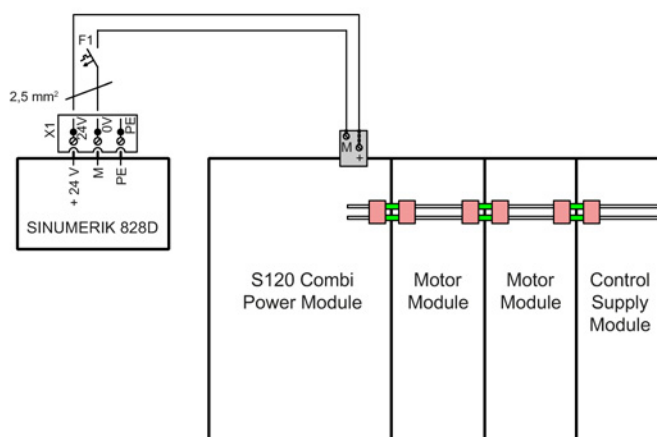


Figure 12-2 Example of a 24 V supply with Control Supply Module

Note

When using cables with a cross-section of 2.5 mm², no additional protection is required on the 24 V side if a type XLPE or EPR cable, or a cable with a similar quality and with a thermal stability of up to 90 °C is used.

Using the 24 V connector

- A 24 V connector must be plugged onto the 24 V busbar between each S120 Combi, expansion axis and DC-link component
- Insertion and withdrawal is only permissible in the no-voltage state
- Only 5 withdrawal and insertion cycles are permissible

12.6.3 Overcurrent protection in the 24 V solid-state circuit

The cables on the primary and secondary sides of the 24 V power supply unit must be protected against overcurrent.

The protection on the primary side depends on the instructions of the equipment manufacturer.

The protection on the secondary side depends on the actual conditions. Please note the following:

- Loading from loads, possibly the demand factor against the operation of the machine
- Current carrying capacity of the conductors used and cables in normal and short-circuit conditions
- Ambient temperature
- Cable bundling (laying cables in a common duct)
- Cable routing type

Overcurrent protective devices can be used in compliance with local installation regulations.

Circuit breakers according to the Siemens "NSK" catalog are recommended as overcurrent protection devices on the primary side.

Miniature circuit breakers or SITOP select (order number 6EP1961-2BA00) are recommended as overcurrent protection devices on the secondary side. The MCBs can be selected according to Siemens catalog "BETA Modular Installation Devices - ET B1".

When selecting the miniature circuit breaker, local installation regulations must be carefully complied with.

Table 12- 2 MCBs by core cross-section and temperature

Core cross-section	Max. value up to 40 °C	Max. value up to 55 °C
1.5 mm ²	10 A	6 A
2.5 mm ²	16 A	10 A
4 mm ²	25 A	16 A
6 mm ²	32 A	20 A
24 V busbar	20 A	20 A

The trip characteristic of the MCBs must be selected to match the loads to be protected and the max. current provided by the power supply unit in the event of a short-circuit.

12.6.4 Typical 24 V current consumption of the components

A separate 24 V power supply must be used for the SINAMICS S120 drive group.

The following table can be used to calculate the 24 V DC power supply. The values for typical current consumption are used as a basis for configuration.

Table 12- 3 Overview of 24 V DC current consumption

Component	Typical current consumption [A _{DC}]
Controller	
SINUMERIK 828D - PPU without load	1,2
SINUMERIK 828D - PPU with full load (USB, handwheel, ...)	2,5
SINUMERIK NCU 710.3 PN without load	0,9
SINUMERIK NCU 710.3 PN with full load	11,7
Sensor Modules	
SMC20 without/with encoder system	0,20 / 0,355
SMC30 without/with encoder system	0,20 / 0,55
SME20 without/with encoder system	0,15 / 0,25
SME25 without/with encoder system	0,15 / 0,25
Terminal Modules	
TM54F (without digital outputs, without DRIVE-CLiQ)	0,2
Per digital output/DRIVE-CLiQ	0,5
Additional system components	
DMC20 (without DRIVE-CLiQ)	0,15
per DRIVE-CLiQ	0,5
DME20 (without DRIVE-CLiQ)	0,15
per DRIVE-CLiQ	0,5
S120 Combi 3 axes Power Module	
16 kW / 18 A / 5 A / 5 A	1,5
16 kW / 24 A / 9 A / 9 A	1,5
20 kW / 30 A / 9 A / 9 A	1,5
S120 Combi 4 axes Power Module	
10 kW / 24 A / 12 A / 12 A / 12 A	1,6
16 kW / 18 A / 9 A / 5 A / 5 A	1,6
16 kW / 24 A / 9 A / 9 A / 9 A	1,6
20 kW / 30 A / 12 A / 9 A / 9 A	1,6
DRIVE-CLiQ and brake	
DRIVE-CLiQ (e.g. motors with DRIVE-CLiQ interface)	0,19
Brake (e.g. motor holding brake)	Max. 1

Component	Typical current consumption [A _{DC}]
Single Motor Modules Booksize Compact	
3 A (+1 x DRIVE-CLiQ; +1 x brake)	0,75
5 A (+1 x DRIVE-CLiQ; +1 x brake)	0,75
9 A (+1 x DRIVE-CLiQ; +1 x brake)	0,75
18 A (+1 x DRIVE-CLiQ; +1 x brake)	0,75
Double Motor Modules Booksize Compact	
2 x 1.7 A (+2 x DRIVE-CLiQ; +2 x brake)	1
2 x 3 A (+2 x DRIVE-CLiQ; +2 x brake)	1
2 x 5 A (+2 x DRIVE-CLiQ; +2 x brake)	1
External fan unit	0,8
Braking Module	0,5
Motor encoder	0,25

Example: calculating 24 V DC current requirements

Table 12- 4 Example of 24 V DC current requirements

Component	Number	Current consumption [A]	Total current consumption [A]
SINUMERIK 828D	1	2,5	2,5
S120 Combi 4 axes Power Module with external fan unit	1	2,4	2,4
Motor Module 9 A	1	0,75	0,75
Motor Module 18 A	1	0,75	0,75
Motor encoder	6	0,25	1,50
Brake	1	1	1
Total:			8,9

12.6.5 Selecting power supply units

You are advised to use the devices in the following table. These devices meet the applicable requirements of EN 60204-1.

Table 12- 5 Recommended SITOP Power

Rated output current [A]	Phases	Rated input voltage [V] Working voltage range [V]	Short-circuit current [A]	Order number
5	1 / 2	AC 120 ... 230 / 230 ... 500 85 ... 264 / 176 ... 550	Approx. 5.5 (power up) Typ. 15 for 25 ms (operation)	6EP1333-3BA00-8AC0
10	1 / 2	AC 120 ... 230 / 230 ... 500 85 ... 264 / 176 ... 550	Approx. 12 (power up) Typ. 30 for 25 ms (operation)	6EP1334-3BA00-8AB0
20	1 / 2	AC 120 / 230 85 ... 132 / 176 ... 264	Approx. 23 (power up) Typ. 60 for 25 ms (operation)	6EP1336-3BA00-8AA0
	3	3 AC 230 / 400 ... 288 / 500 320 ... 550		6EP1436-3BA00-8AA0
40	1 / 2	AC 120 / 230 85 ... 132 / 176 ... 264	Approx. 46 (power up) Typ. 120 for 25 ms (operation)	6EP1337-3BA00-8AA0
	3	3-ph. 230/400 to 288/500 320 - 550 AC		6EP1437-3BA00-8AA0

Note

When using an external 24 V power supply with a continuous current > 20 A, an overcurrent protection device must be used for the S120 Combi Power Module, the cables and the busbars. A circuit breaker is recommended as overcurrent protection device.

The tripping characteristic of the circuit breaker depends on the following:

- the loads to be protected
- The maximum current provided by the power supply unit in the case of a short-circuit.

Table 12- 6 Recommendation for Control Supply Module

Rated output current [A]	Phases	Input voltage range [V]	Short-circuit current [A]	Order number
20	3	AC 380 - 10 % (- 15 % < 1 min) ... AC 480 + 10 % DC 300 ... 800	< 24	6SL3100-1DE22-0AA1

See also catalog NC61.

12.7 Connection system

12.7.1 DRIVE-CLiQ signal cables

Note

Only MOTION-CONNECT 500 and MOTION-CONNECT 800PLUS DRIVE-CLiQ cables are permitted for the connection. The maximum cable length for MOTION-CONNECT 500 cables is 100 m, for MOTION-CONNECT 800PLUS cables 75 m.

The maximum permissible cable length for the use of DRIVE-CLiQ couplings is calculated as follows:

$$\Sigma MC500 + 4/3 \times \Sigma MC800PLUS + n_c \times 5 \text{ m} \leq 100 \text{ m}$$

$\Sigma MC500$: Total length of all MC500 cable segments (fixed routing)

$\Sigma MC800PLUS$: Total length of all MC800PLUS cable segments (tow chain)

n_c : Number of DRIVE-CLiQ couplings (max. 0 ... 3)

Table 12- 7 Comparison between MOTION-CONNECT 500 and MOTION-CONNECT 800PLUS DRIVE-CLiQ cables

DRIVE-CLiQ signal cable	MOTION-CONNECT 500	MOTION-CONNECT 800PLUS
Approvals		
VDE cURus or UR/CSA UR-CSA File No. ¹⁾ in conformance with RoHS	Yes UL STYLE 2502/CSA-N.210.2-M90 Yes Yes	Yes UL STYLE 2502/CSA-N.210.2-M90 Yes Yes
Rated voltage V_0/V in accordance with EN 50395	30 V	30 V
Test voltage, rms	500 V	500 V
Operating temperature at the surface		
Permanently installed Moveable	-20 ... +80 °C 0 ... 60 °C	-20 ... +80 °C -20 ... +60 °C
Strain, max.		
Permanently installed Moveable	80 N/mm ² 30 N/mm ²	50 N/mm ² 20 N/mm ²
Smallest bending radius		
Permanently installed Moveable	35 mm 125 mm	35 mm 75 mm
Torsional stress	30°/m absolute	30°/m absolute
Bending operations	100000	10 million
Max. traversing speed	30 m/min	300 m/min
Max. acceleration	2 m/s ²	Up to 50 m/s ² (3 m)
insulation material	CFC/silicone-free	CFC/halogen-free/silicon-free

DRIVE-CLiQ signal cable	MOTION-CONNECT 500	MOTION-CONNECT 800PLUS
Oil resistance	EN 60811-2-1 (mineral oil only)	EN 60811-2-1
Protective jacket	PVC	PUR, HD22.10 S2 (VDE 0282, Part 10)
Flame retardant	EN 60332-1-1 to 1-3	EN 60332-1-1 to 1-3

¹⁾ The file number is printed on the cable jacket.

12.7.2 Power cables for motors

12.7.2.1 Approved power cables

Note

Only MOTION-CONNECT 500 and MOTION-CONNECT 800 power cables are permissible for the S120 Combi.

Table 12- 8 Approved power cables for motors connected to the S120 Combi - prefabricated

Motor	Order number 6FXx002-	Description	D _{max}	
			6FX5	6FX8
1PH8 with terminal box	5CE02	Power cable 1PH808 4 x 2.5	10,0	12,1
1PH8 with terminal box	5CE04	Power cable 1PH810 4 x 4	11,4	13,2
1PH8 with terminal box	5CE06	Power cable 1PH813 4 x 6	13,6	16,0
1FT7/1FK7 with quick release	5CF10	Power cable 4 x 1.5 GR.1 SC	8,4	10,4
	5DF10	Power cable 4 x 1.5 + 2 x 1.5 GR.1 SC	10,8	12,9
1PH8 with connector with fast release	5DF11	Power cable 4 x 2.5 GR.1.5 SC	10,0	12,1
1PH8 with connector with fast release	5CF12	Power cable 4 x 4 GR.1.5 SC	11,4	13,2
1PH8 with connector without fast release	5CF13	Power cable 4 x 10 GR.3	20	19,4

x: 5 = MC500, 8 = MC800

 **WARNING****Danger to life due to missing emergency motor shutdown option**

If the motor holding brake is not connected or is incorrectly connected, serious physical injuries can occur.

- Only connect motors with a safe electrically isolated holding brake. The brake cores must also be safely electrically isolated.
- If the motor power cable is connected to intermediate terminals, the power cables and brake cables must be routed separately (≥ 300 mm) from each other.

Note

If the connecting cables for a 24 V motor holding brake are included in the power cable, then only the specified cables must be used. These cables must have a separate shield for the 24 V and must be suitable for safe electrical separation.

The cable shield of the motor holding brake conductors must be connected at both ends.

Note

In order that the specified EMC limit values (EN 61800-3) are maintained, only shielded type MC500 and MC800 power cables must be used. The permissible cable length is 25 m for rated output currents I_n from 5 A to 30 A.

The total cable length for the complete drive line-up is 175 m.

Comparison of MOTION-CONNECT power cables

MOTION-CONNECT 500 power cables are mainly suitable for permanent routing. The MOTION-CONNECT 800PLUS power cables fulfill all high mechanical requirements for the use in tow chains. They are resistant to cutting oils.

Table 12- 9 Comparison of the MOTION-CONNECT 500 and MOTION-CONNECT 800PLUS power cables

Power cable	MOTION-CONNECT 500	MOTION-CONNECT 800PLUS
Approvals		
VDE ¹⁾ cURus or UR/CSA UR-CSA File No. ²⁾ in conformance with RoHS	Yes UL758-CSA-C22.2-N.210.2-M90 Yes Yes	Yes UL758-CSA-C22.2-N.210.2-M90 Yes Yes
Rated voltage V_0/V in accordance with EN 50395		
Supply conductors	600 V / 1000 V	600 V / 1000 V
Signal conductors	24 V (EN) 1000 V (UL/CSA)	24 V (EN) 1000 V (UL/CSA)
Test voltage, rms		
Supply conductors	4 kV	4 kV
Signal conductors	2 kV	2 kV
Operating temperature at the surface		
Permanently installed	-20 ... +80 °C	-20 ... +80 °C
Moveable	0 ... 60 °C	-20 ... +60 °C
Strain, max.		
Permanently installed	50 N/mm ²	50 N/mm ²
Moveable	20 N/mm ²	20 N/mm ²
Smallest bending radius		
Permanently installed	5 x D _{max}	4 x D _{max}
Moveable	Approx. 18 x D _{max}	Approx. 8 x D _{max}
Torsional stress	30°/m absolute	30°/m absolute
Bending operations	100000	10 million
Max. traversing speed	30 m/min	Up to 300 m/min
Max. acceleration	2 m/s ²	50 m/s ² (3 m)
insulation material	CFC/silicone-free	CFC/halogen/silicone-free IEC 60754-1 / DIN VDE 0472-815
Oil resistance	EN 60811-2-1 (mineral oil only)	EN 60811-2-1
Protective jacket	PVC	PUR, HD22.10 S2 (VDE 0282, Part 10)
Flame retardant	EN 60332-1-1 to 1-3	EN 60332-1-1 to 1-3

¹⁾ The registration number is printed on the cable jacket.

²⁾ The file number is printed on the cable jacket.

12.7.3 Current-carrying capacity and derating factors for power cables and signal cables

The current-carrying capacity of PVC/PUR-insulated copper cables is specified for routing types B1, B2 and C under continuous operating conditions in the table with reference to an ambient air temperature of 40 °C. For other ambient temperatures, the values must be corrected by the factors listed in the "Derating factors for deviating conditions" table.

Table 12- 10 Current-carrying capacity according to EN 60204-1 for 40 °C ambient temperature

Cross-section	Current-carrying capacity, effective; AC 50/60 Hz or DC for routing type		
mm ²	B1 A	B2 A	C A
Electronics			
0,20	–	4,3	4,4
0,50	–	7,5	7,5
0,75	–	9	9,5
Power			
0,75	8,6	8,5	9,8
1,00	10,3	10,1	11,7
1,50	13,5	13,1	15,2
2,50	18,3	17,4	21
4	24	23	28
6	31	30	36
10	44	40	50
16	59	54	66

Installation types

B1 cables in conduits or installation ducts

B2 multi-core cables in conduits or installation ducts

C cables along walls/panels without conduits and installation ducts

Table 12- 11 Derating factors for deviating conditions

Ambient temperature [°C]	Derating factor according to EN 60204-1 Table D1
30	1,15
35	1,08
40	1,00
45	0,91
50	0,82
55	0,71
60	0,58

Example for dimensioning a power cable**Boundary conditions:**

Module: S120 Combi 4 axes Power Module with 20 kW infeed

Rated input current at 400 V_{AC}: 34 A (from the technical data)

Ambient temperature: 45 °C

Installation type: B2

Calculation/dimensioning:

With installation type B2 and a rated input current of 34 A_{AC}, from the table showing the current-carrying capacity, a cable cross-section of 10 mm² is obtained.

With a derating factor of 0.91 for 45°C ambient temperature, the current-carrying capacity of the selected power cable decreases to 36.4 A.

Result:

Under the given boundary conditions, a power cable with a cross-section of 10 mm² can be used.

12.7.4 Connectable conductor cross-sections for spring-loaded terminals

Table 12- 12 Spring-loaded terminals

Type: Spring-loaded terminal			
1	Connectable conductor cross-sections	Flexible	0.08 ... 2.5 mm ²
	Stripped length	8 ... 9 mm	
	Tool	Screwdriver 0.4 x 2.0 mm	

12.7.5 Connectable conductor cross-sections for screw terminals

The type of screw terminal can be taken from the interface description of the particular module.

Table 12- 13 Screw terminals

Type: Screw terminal			
1	Connectable conductor cross-sections	Rigid, flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	0.08 ... 1.5 mm ² 0.25 ... 1.5 mm ² 0.25 ... 0.5 mm ²
	Stripped length	7 mm	
	Tool	Screwdriver 0.4 x 2.0 mm	
	Tightening torque	0.22 ... 0.25 Nm	
2	Connectable conductor cross-sections	Rigid, flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	0.14 ... 1.5 mm ² 0.25 ... 1.5 mm ² 0.25 ... 0.5 mm ²
	Stripped length	7 mm	
	Tool	Screwdriver 0.4 x 2.5 mm	
	Tightening torque	0.22 ... 0.25 Nm	
3	Connectable conductor cross-sections	Rigid, flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve AWG / kcmil	0.2 ... 2.5 mm ² 0.2 ... 2.5 mm ² 0.2 ... 1.5 mm ² 22 ... 12
	Stripped length	6 ... 7 mm	
	Tool	Screwdriver 0.5 x 3 mm	
	Tightening torque	0.4 ... 0.5 Nm	
4	Connectable conductor cross-sections	Flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	0.2 ... 4 mm ² 0.25 ... 4 mm ² 0.25 ... 4 mm ²
	Stripped length	7 mm	
	Tool	Screwdriver 0.6 x 3.5 mm	
	Tightening torque	0.5 ... 0.6 Nm	
5	Connectable conductor cross-sections	Flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	1 ... 6 mm ² 1 ... 6 mm ² 1 ... 6 mm ²
	Stripped length	10 mm	
	Tool	Screwdriver 1.0 x 4.0 mm	
	Tightening torque	1.5 ... 1.8 Nm	
6	Connectable conductor cross-sections	Flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	1 ... 10 mm ² 1 ... 10 mm ² 1 ... 10 mm ²
	Stripped length	10 mm	
	Tool	Screwdriver 1.0 x 4.0 mm	
	Tightening torque	1.5 ... 1.8 Nm	

Type: Screw terminal			
7	Connectable conductor cross-sections	Flexible With end sleeve, without plastic sleeve With end sleeve, with plastic sleeve	1.5 ... 16 mm ² 1.5 ... 16 mm ² 1.5 ... 16 mm ²
	Stripped length	11 mm	
	Tool	Screwdriver 1.0 x 4.0 mm	
	Tightening torque	1.5 ... 1.8 Nm	

12.8 Protective connection and equipotential bonding

Protective connections

The S120 Combi is designed for use in control cabinets with a protective conductor connection.

The protective conductor connection of the S120 Combi must be connected to the protective conductor connection of the control cabinet as follows:

Table 12- 14 Cross-section for copper protective conductors

Line supply cable in mm ²	Protective connection in mm ² copper
Up to 16 mm ²	The same as the line supply cable
From 16 mm ² to 35 mm ²	16 mm ²
From 35 mm ²	0.5 * line supply cable

For materials other than copper, the cross-section should be increased so that as a minimum, the same conductivity is attained.

All plant and machine parts must be incorporated in the protective concept.

The protective ground connection of the motors used must be established through the motor cable. For EMC reasons, these protective ground connections should be connected at the S120 Combi.

In order to maintain the EMC limit values, the S120 Combi drive line-up - including the expansion axes and DC link components - must be arranged together on a bare metal mounting plate. The mounting plate serves as an equipotential bonding surface. This means that no additional equipotential bonding is required within the drive line-up. The mounting plate must be connected to the protective conductor connection of the control cabinet through a low impedance.

Equipotential bonding

A mounting plate serves simultaneously as an equipotential bonding surface. This means that no additional equipotential bonding is required within the drive line-up.

If a common bare metal mounting plate is not available, then an equally good equipotential bonding must be established using cable cross-sections as listed in the table above or as a minimum with the same conductivity.

When mounting components on standard mounting rails, the equipotential bonding data listed in the table apply. If only smaller connection cross-sections are permissible at the components, then the largest possible cross-section should be used, e.g. 6 mm² for SMC. These requirements also apply to distributed components located outside the control cabinet.

Note

Non-observance of the above guidelines on equipotential bonding can lead to faults on the fieldbus interfaces or to malfunction of the devices.

12.9 Note on control cabinet cooling

12.9.1 General information

The cabinet can be cooled, among others, by using:

- Filter fans
- Heat exchangers
- Refrigerators
- External air cooling

The decision in favor of one of these methods will depend on the prevailing ambient conditions and the cooling power required.

The air routing inside the control cabinet and the cooling clearances specified here, must be carefully observed. Other components or cables must not be installed/routed in these areas.

NOTICE

Reduced service life due to non-compliance with the installation guidelines

If you do not observe the guidelines for installing SINAMICS equipment in the cabinet, this can reduce the service life of the equipment and result in premature component failure.

- Always comply with the installation guidelines for SINAMICS devices.

You must take into account the following specifications when installing a SINAMICS drive line-up:

- Ventilation clearance
- Wiring and cabling
- Air guidance, air-conditioner

Table 12- 15 Ventilation clearances above and below the components

Component	Order number	Clearance [mm]
S120 Combi 3 axes Power Module	6SL3111-3VE2x-xxA0	80
S120 Combi 4 axes Power Module	6SL3111-4VE2x-xxA0	80
Motor Modules Booksize Compact	6SL3420-xTExx-xAAx	80
Line filter	6SL3000-0BE21-6DA1	100
Line reactors	6SL3100-0EE2x-xAA0	100
Braking Module	6SL3100-1AE31-0AAx	80
Control Supply Module	6SL3100-1DE22-0AAx	80
SMC20	6SL3055-0AA00-5EAx	50
SMC30	6SL3055-0AA00-5CAx	50
DMC20	6SL3055-0AA00-6AAx	50
Terminal Module TM54F	6SL3055-0AA00-3BAx	50

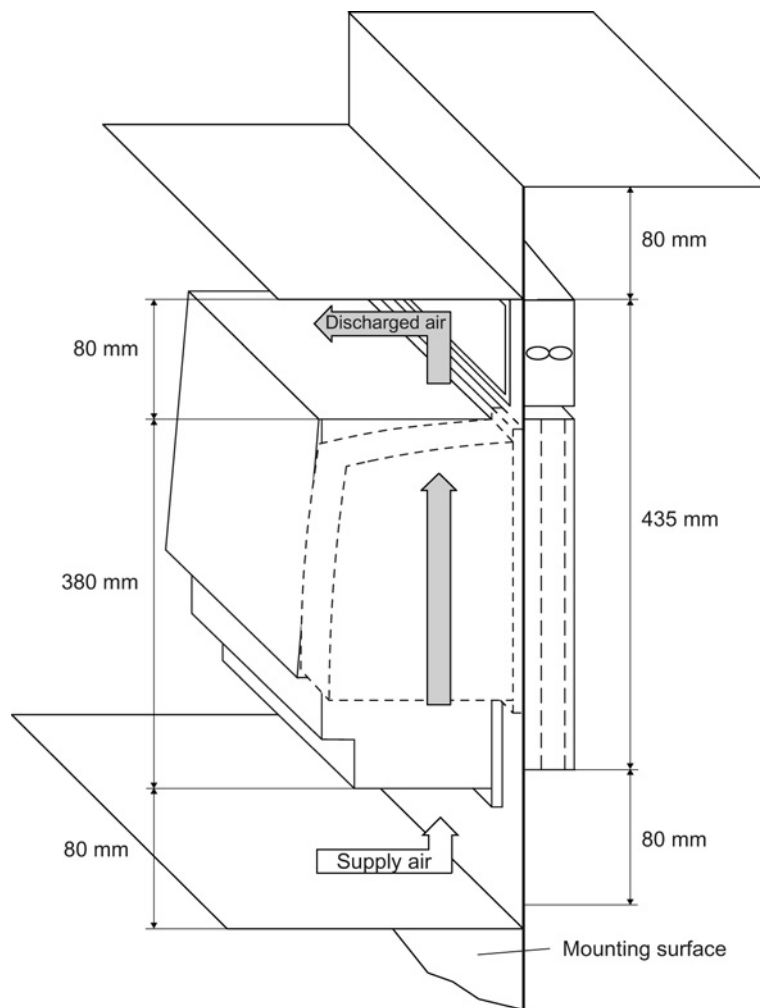


Figure 12-3 Cooling clearances for an S120 Combi Power Module with expansion axis

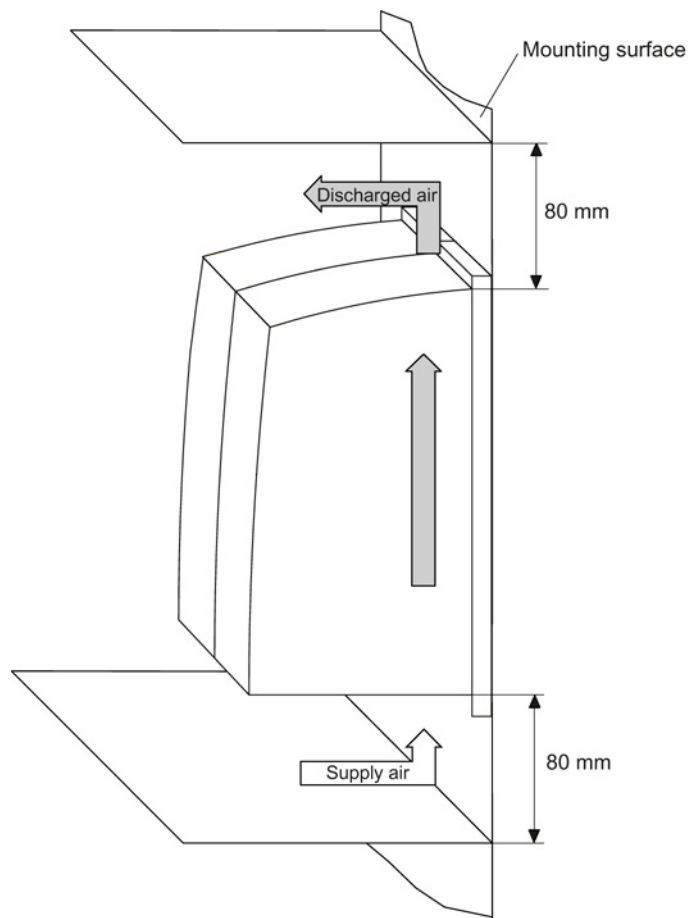


Figure 12-4 Cooling clearances for Motor Modules Booksize Compact

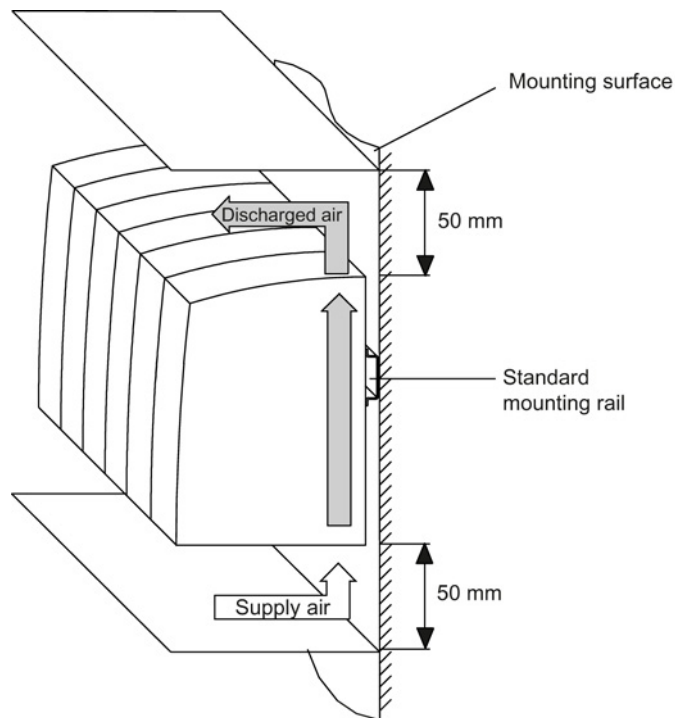


Figure 12-5 Cooling clearances for modules mounted on standard rails (e.g. SMC, DMC)

12.9.2 Ventilation

The S120 Combi is equipped with an internal fan to circulate the air inside the unit.

The cooling air must flow vertically through the external heat sink of the S120 Combi.

When using filter fans, heat exchangers, or air conditioners to cool the control cabinet, it must be ensured that the air is flowing in the correct direction. You must also ensure that the warm air can escape at the top. A ventilation clearance of at least 80 mm above and below must be observed.

NOTICE

Damage caused by cooling equipment

Damage to components can be caused by overheating or condensation.

- Route the connected signal and power cables to the components in such a way that they do not cover the ventilation slots.
- Select the air guidance and arrangement of the cooling equipment in such a way that cold air does not blow directly onto electronic equipment and as such no condensation can form on the components. If necessary, cabinet enclosure heating may have to be installed.

Note

The distance between the discharge opening of the air condition equipment and the electronic equipment must be at least 200 mm.

Note

If the components are installed in a sealed control cabinet, an internal air cooling system must be installed in the control cabinet to circulate the air and prevent hot spots. It is best to install the fan above the components to optimize the air flow (suction).

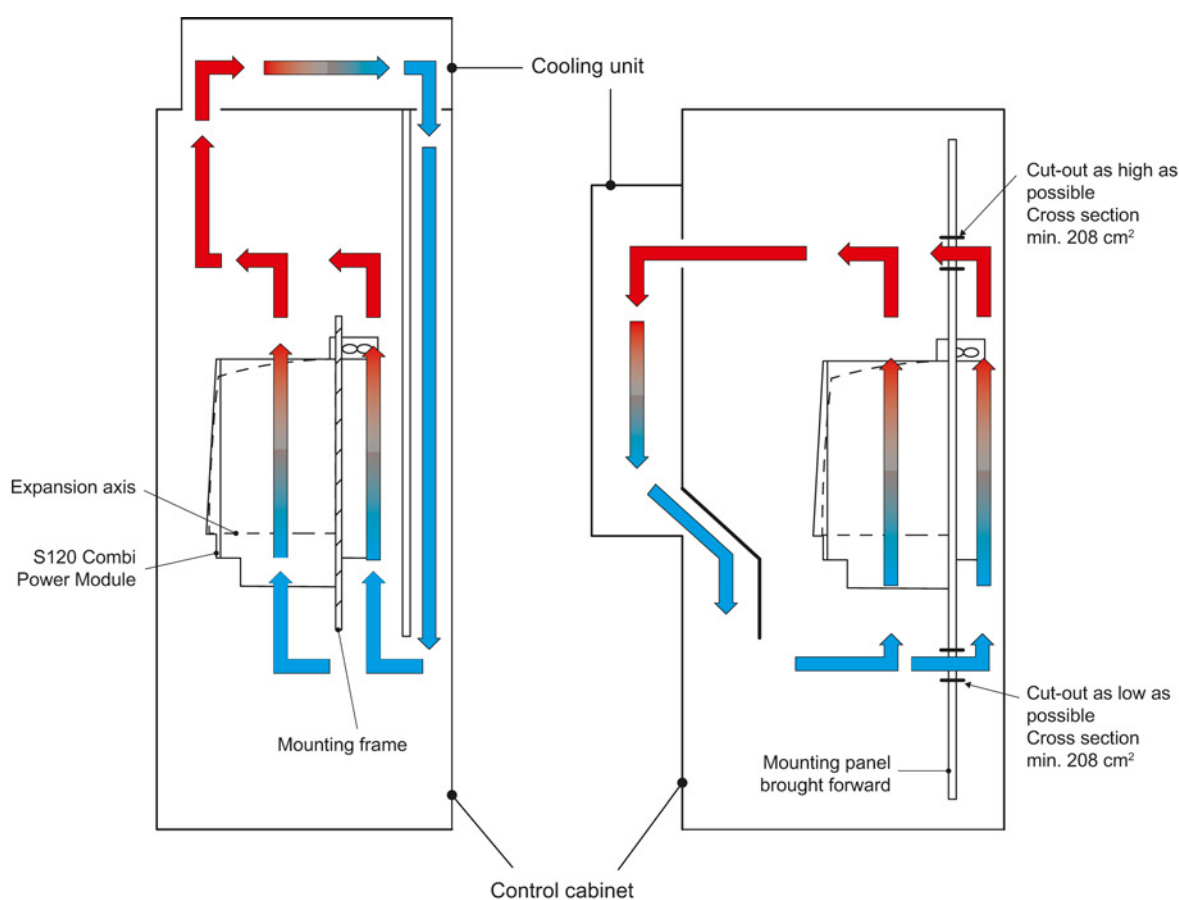


Figure 12-6 Examples of cabinet ventilation

If air conditioners are used, the relative air humidity of the expelled air increases as the air in the air conditioner cools and may exceed the dew point. If the relative humidity of the air entering the SINAMICS equipment is over 80% for an extended period of time, the insulation in the equipment may fail to function properly due to electrochemical reactions (refer to Section System overview (Page 27)). Using air baffle plates, for example, you must ensure that the cold air expelled from the air conditioner mixes with warm air in the cabinet before it enters the unit. This reduces the relative air humidity to uncritical values.

12.9.3 Dimensioning Climate Control Equipment

Cabinet manufacturers provide calculation programs for selecting climate control equipment. It is always necessary to know the power loss of the components and equipment installed in the cabinet.

The physical relationship is shown in the following example.

Calculating the thermal power to be dissipated: $q = Q - k \times A \times \Delta T$

with

q = thermal power that has to be dissipated using a cooling unit [W]

Q = power loss [W]

ΔT = difference between the room temperature and the temperature inside the cabinet [K]

k = heat transfer coefficient, e.g. sheet-steel, painted 5.5 [W/(m² * K)]

A = free-standing cabinet surface area [m²]

Table 12- 16 Example, calculating the power loss of a drive configuration

Component	Number	Total power loss [W] (including electronic losses)	Total power loss [W]
SINUMERIK 828D	1	28	28
Line filter	1	16	16
Line reactor	1	98	98
S120 Combi 3 axes Power Module 20 kW	1	634	634
Motor Module 9 A	1	100,4	100,4
Motor Module 18 A	1	185,4	185,4
SMC	2	10	20
SITOP 20	1	53	53
Line contactor	1	12	12
Total:			1146,8

Assumption:

free-standing control cabinet surface $A = 5 \text{ m}^2$

difference between the room temperature and the temperature inside the control cabinet $\Delta T = 10 \text{ K}$

$$q = 1146.8 \text{ W} - 5.5 \text{ W} / (\text{m}^2 \text{ K}) * 5 \text{ m}^2 * 10 \text{ K} = 871.8 \text{ W}$$

12.9.4 Power loss of components in rated operation

12.9.4.1 General information

The tables below provide an overview of the power loss of all components during rated operation. The characteristic values apply for the following conditions:

- Line supply voltage 400 V
- Pulse frequency of the Motor Modules 4 kHz (clock frequency of the spindle 4 kHz or 8 kHz)
- Operating components at their rated power

The total losses of the relevant components (S120 Combi, Motor Module) are calculated from the power loss and the corresponding losses from the electronics.

12.9.4.2 Power losses for SINUMERIK control systems, DC link components and supplementary system components

Table 12- 17 Overview of power losses at rated operation for SINUMERIK control systems, DC link components and supplementary system components

	Unit	Power loss
SINUMERIK 828D	W	28
SINUMERIK NCU 710.3 PN	W	21
SMC20/30	W	< 10
SME20/25	W	< 4
TM54F	W	4.5
Braking Module	W	20
Control Supply Module		
Line	W	70
DC link	W	65

12.9.4.3 Power losses for S120 Combi Power Modules

Power losses in rated operation

The following table provides an overview of the internal and external losses of the S120 Combi Power Modules for rated operation.

Table 12- 18 Overview of power losses in rated operation for S120 Combi Power Modules

	Unit	Internal power loss	External power loss	Total power loss ¹⁾
S120 Combi 3 axes Power Module				
16 kW / 18 A / 5 A / 5 A	W	81	344	425
16 kW / 24 A / 9 A / 9 A	W	91	446	537
20 kW / 30 A / 9 A / 9 A	W	102	532	634
S120 Combi 4 axes Power Module				
10 kW / 24 A / 12 A / 12 A / 12 A	W	115	655	770
16 kW / 18 A / 9 A / 5 A / 5 A	W	87	405	492
16 kW / 24 A / 9 A / 9 A / 9 A	W	100	507	607
20 kW / 30 A / 12 A / 9 A / 9 A	W	113	620	733

¹⁾ The external fan unit has been taken into account in the specified power losses

12.9.4.4 Power loss for line filters and line reactors

Table 12- 19 Overview of power loss during rated operation for line filters and line reactors

	Unit	Power loss
Line filter		
10 kW	W	12
16 kW	W	15
20 kW	W	16
Line reactors		
10 kW	W	55
16 kW	W	75
20 kW	W	98

12.9.4.5 Electronics losses of power units

Table 12- 20 Electronics losses for Motor Modules Booksize Compact and S120 Combi Power Modules

Component		Power loss [W]
Single Motor Module	3 A	20,4
	5 A	20,4
	9 A	20,4
	18 A	20,4
Double Motor Module	1.7 A	27,6
	3 A	27,6
	5 A	27,6
S120 Combi 3 axes Power Module ¹⁾	16 kW / 18 A / 5 A / 5 A	36,0
	16 kW / 24 A / 9 A / 9 A	36,0
	20 kW / 30 A / 9 A / 9 A	36,0
S120 Combi 4 axes Power Module ¹⁾	10 kW / 24 A / 12 A / 12 A / 12 A	38,4
	16 kW / 18 A / 9 A / 5 A / 5 A	38,4
	16 kW / 24 A / 9 A / 9 A / 9 A	38,4
	20 kW / 30 A / 12 A / 9 A / 9 A	38,4

¹⁾ Without power loss of the external fan

12.9.4.6 Losses in partial-load operation

Losses in the partial-load range for the S120 Combi

The losses of the S120 Combi in partial-load operation can be calculated using the following formula:

$$P_V = a + b + IN1 \times P1 + S1 \times I1 + S2 \times I2 + S3 \times I3 + S4 \times I4$$

With:

a: Electronics losses of the S120 Combi

b: Electronics losses of the external fan unit (Order No.: 6SL3161-0EP00-0AA0)

IN1, S1 - S4: Coefficients to calculate the power loss

P1: Infeed power [kW] (LINE X1)

I1: Spindle current [A] (SPINDLE X2)

I2: Current of the 1st feed axis (servo X3)

I3: Current of the 2nd feed axis (servo X4)

I4: Current of the 3rd feed axis (servo X5)

Table 12- 21 Overview of the coefficients to calculate the total power loss P_V in the partial-load range

Power Module	a	b	IN1	S1	S2	S3	S4
3 axes Power Module							
16 kW / 18 A	36	19,2	11,05	7,1	6,5	6,5	
16 kW / 24 A	36	19,2	11,2	7,2	7,2	7,2	
20 kW / 30 A	36	19,2	11,5	7,3	7,2	7,2	
4-axis Power Module							
10 kW / 24 A	38,4	19,2	9,1	14,3 / 7,2 ¹⁾	7,7	7,7	7,7
16 kW / 18 A	38,4	19,2	11,05	7,1	7,2	6,5	6,5
16 kW / 24 A	38,4	19,2	11,4	7,2	7,2	7,2	7,2
20 kW / 30 A	38,4	19,2	11,7	7,3	7,7	7,2	7,2

¹⁾ For a pulse frequency of 4 kHz / 8 kHz

Table 12- 22 Overview of the coefficients to calculate the power loss P_V in the control cabinet for external cooling

Power Module	a	b	IN1	S1	S2	S3	S4
3 axes Power Module							
16 kW / 18 A	36	0	1,95	0,6	0,4	0,4	
16 kW / 24 A	36	0	2,1	0,6	0,4	0,4	
20 kW / 30 A	36	0	2,03	0,6	0,4	0,4	
4-axis Power Module							
10 kW / 24 A	38,4	0	3,3	1,2 / 0,6 ¹⁾	0,4	0,4	0,4
16 kW / 18 A	38,4	0	1,95	0,6	0,4	0,4	0,4
16 kW / 24 A	38,4	0	2,3	0,6	0,4	0,4	0,4
20 kW / 30 A	38,4	0	2,23	0,6	0,4	0,4	0,4

¹⁾ For a pulse frequency of 4 kHz / 8 kHz

Losses in the partial-load range for line reactors

The losses of the line reactors in partial-load operation can be calculated using the following formula:

$$P_V = D1 \times P1$$

With:

D1: Coefficient to calculate the power loss

P1: Infeed power [kW]

Table 12- 23 Overview of the coefficients to calculate the power loss P_V in the partial-load range

Line reactor	D1
6SL3100-0EE21-6AA0 (10 kW)	5,5
6SL3100-0EE21-6AA0 (16 kW)	4,7
6SL3100-0EE22-0AA0 (20 kW)	4,9

Service and maintenance

13.1 Technical Support

Technical support

If you have any further questions, please call our hotline:

Technical Support

Tel.: +49 (0) 180 5050 – 222

Fax: +49 (0) 180 5050 – 223

E-mail: adsupport@siemens.com

If you have any queries (suggestions, corrections) in relation to this documentation, please fax or e-mail us:

Fax: +49 (0) 9131 98 – 2176

E-mail: docu.motioncontrol@siemens.com

Internet Address

Up-to-date information about our products can be found on the Internet at the following address:

<http://www.ad.siemens.de/mc>

13.2 Spare parts

S120 Combi spare parts list

An overview of all of the S120 Combi spare parts is provided in the table below

Table 13- 1 List of available spare parts for the S120 Combi

Designation	Order number
S120 Combi front cover	6SL3161-3FP00-0AA0
S120 Combi guiding frame for DRIVE-CLiQ cables	6SL3161-3EP00-0AA0
S120 Combi DC link lateral cover	6SL3161-3AP00-0AA0
S120 Combi drip protection grid	6SL3161-3DP00-0AA0
S120 Combi internal fan	6SL3161-0JP00-0AA0
S120 Combi external fan unit	6SL3161-0EP00-0AA0
S120 Combi heat sink sealing	6SL3161-3SP00-0AA0
S120 Combi accessories pack Contents: 24 V connector Terminal for the motor holding brake 4 DRIVE-CLiQ blanking covers 2 terminals (4-pole) for X12/X13 2 terminals (4-pole) for X21/X22 5 shield terminals for motor cables Shield terminal for EP signal cables	6SL3161-8AP00-0AA0

Spare parts list, additional components

You will find spare parts for all of the other components and modules in the Internet under:

<http://support.automation.siemens.com/WW/view/de/16612315>

13.3 Replacing the fan

13.3.1 Safety instructions when replacing a fan

WARNING

Danger to life if the fundamental safety instructions and remaining risks are not carefully observed

If the fundamental safety instructions and remaining risks in Chapter 1 (Page 19) are not observed, accidents involving severe injuries or death may occur.

- Adhere to the fundamental safety instructions.
- When assessing the risk, take into account residual risks.



DANGER

Danger to life from electric shock due to applied voltage or residual charge

Switch off the power supply (400 V AC) before replacing the fan.

A hazardous voltage is still present for up to 5 minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Remove the device cover or the fan cover only after 5 minutes have elapsed.
- Check for zero voltage before removing the component.



WARNING

Danger to life when live parts are touched during fan replacement

Contact with live parts while the fan is being replaced can result in death or serious injury.

- When removing the fan, you must observe the ESD regulations.
- Assign qualified personnel to install spare parts.

13.3.2 Replacing the Internal fan on the S120 Combi Power Module

When required, the internal S120 Combi fan can be replaced. It can be ordered as a spare part (order number: 6SL3161-0JP00-0AA0).

Removing the internal fan

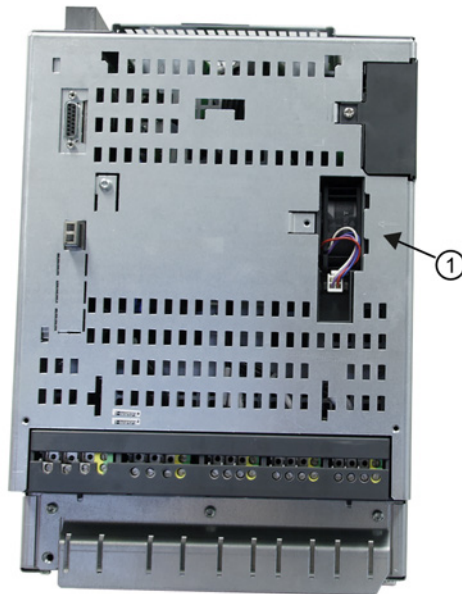
1. Remove the S120 Combi front cover (see Section Electrical connection of Motor Modules and DC link components (Page 190))



2. Remove the Torx-slotted screw from the fan cover.



3. Remove the fan cover.



① Opened fan compartment



4. Withdraw the connector. To do so, gently press the interlock and connector together.



5. Remove the fan.

Installing the internal fan

1. Before installing the fan, please note the airflow direction. The arrows on the fan must match the diagram shown below.



Figure 13-1 Arrows on the fan for the air flow direction

2. Install the fan.
The connecting cables must not be crushed.
3. Connect the fan connection, until this audibly clicks into place.
4. Close the fan cover.
5. Attach the fan cover using the Torx-slotted screw.
6. Mount the front cover and attach this using the Torx-slotted screws from the front.

13.3.3 Replacing the fan on the Motor Modules Booksize Compact

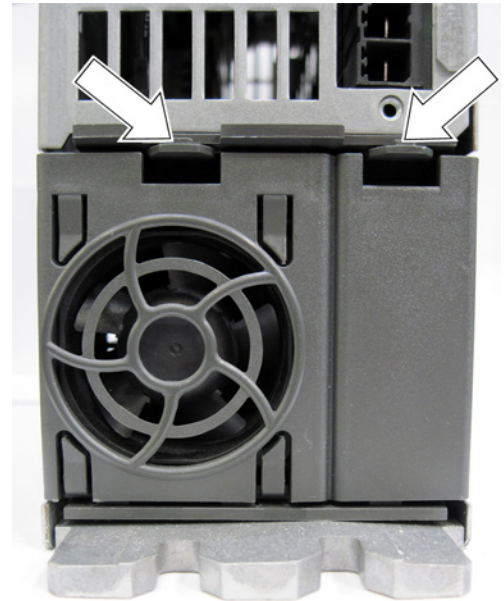
Removing the fan

Size 50 mm

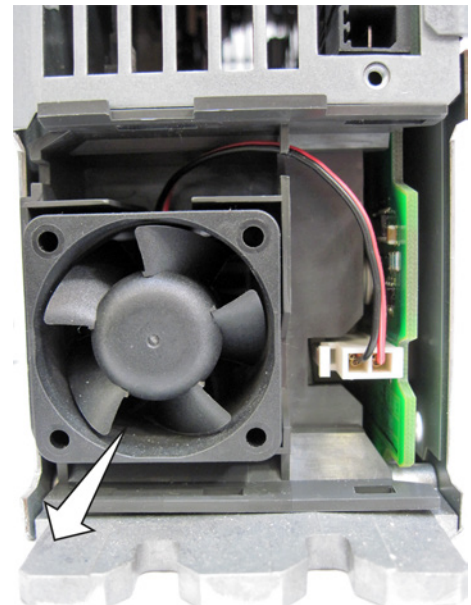
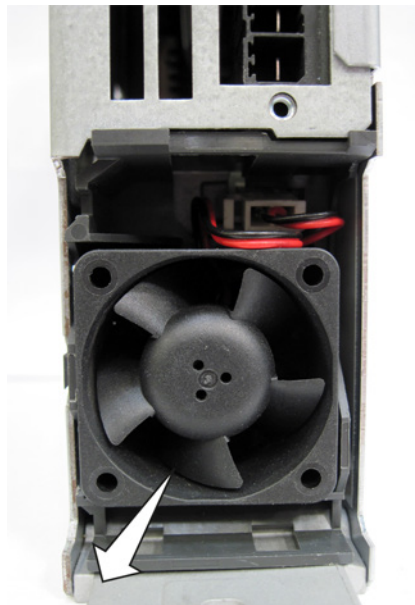
- Remove the Motor Module from the drive line-up.



Size 75 mm



- Remove the fan cover at the lower side of the Motor Module by releasing the snap hooks.



- Carefully withdraw the fan.

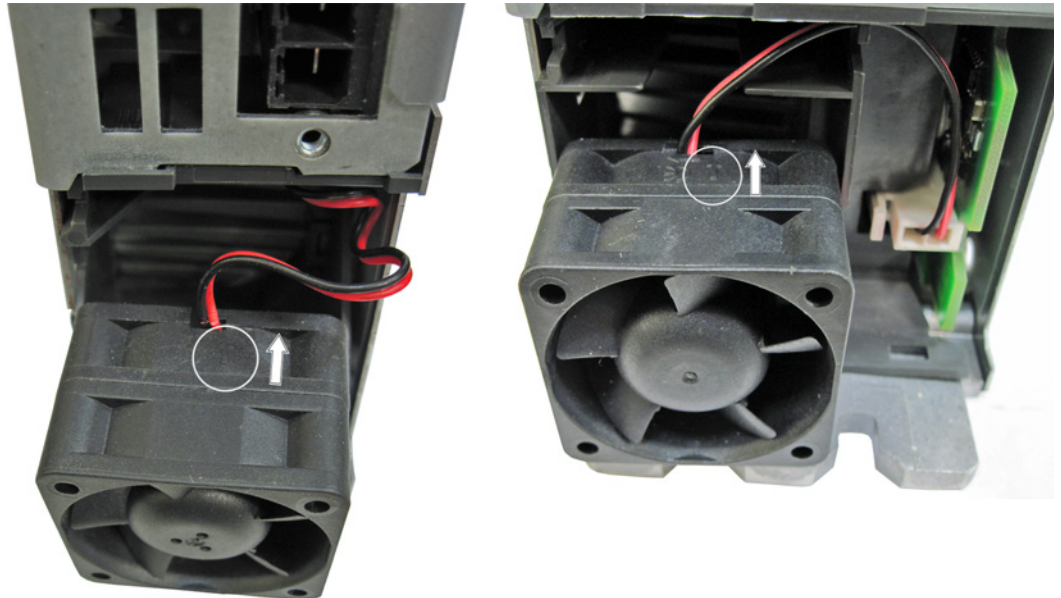


- Release the connector and remove the connecting cable.

Installing a fan

Size 50 mm**Size 75 mm**

- Check the air flow direction before installing the fan (the arrow on the fan must point towards the cooling ribs).



- Insert the connector until it latches into place.
- Install the fan.
Notice: Do not crush the connection cables.
- Attach the fan cover.

13.3.4 Replacing the fan on the Control Supply Module

Replacement fan (order number: 6SL3160-0AB00-0AA0)



WARNING

Danger to life caused by electric shock from another supply circuit

Contact with live parts can result in death or serious injury.

- Switch off all supply circuits for this component.

Removing the fan

- Remove the component from the drive line-up.
- Remove the 6 screws (Torx T10) from the enclosure cover and open the component.



- Release and withdraw the connector.
- Release the 2 screws on the fan (Torx T20).



- Remove the fan.



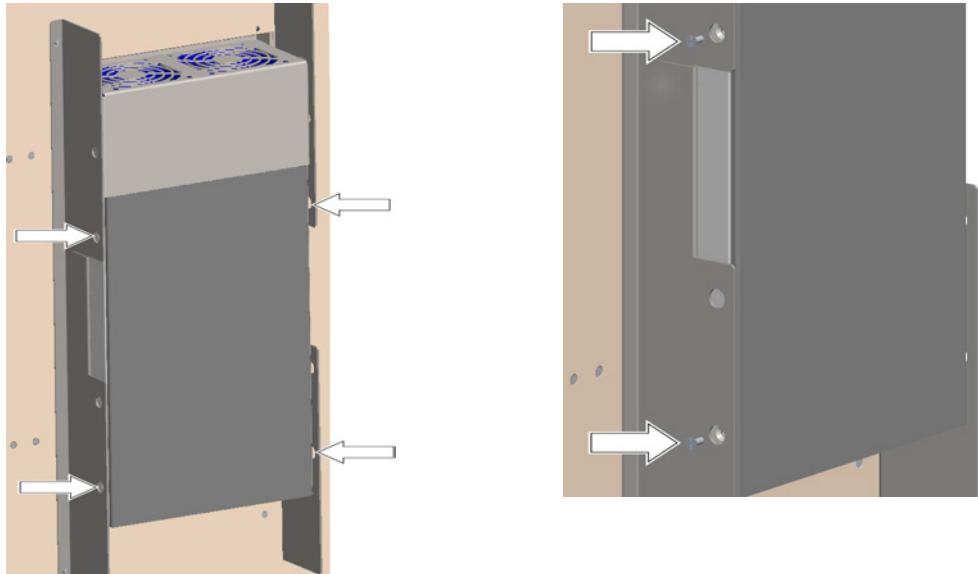
Installing a fan

1. Check the air flow direction before installing the fan (the arrow on the fan must point towards the cooling ribs).
2. Insert the connector until it latches into place.
3. Screw the 2 screws on the fan (Torx T20). The tightening torque is 1.2 Nm.
4. Close the enclosure cover and screw this with 6 screws (Torx T10). The tightening torque is 0.8 Nm.

13.4 Cleaning the S120 Combi heat sink

The S120 Combi heat sink should be cleaned at regular intervals using either compressed air or high-pressure water jets.

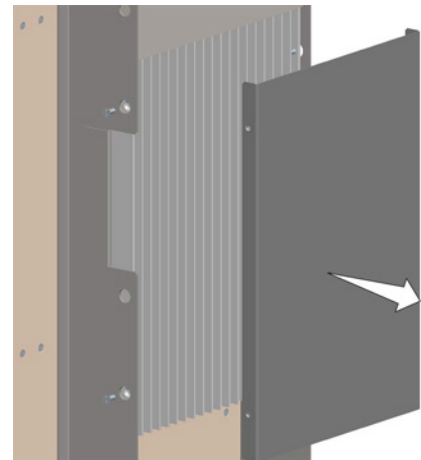
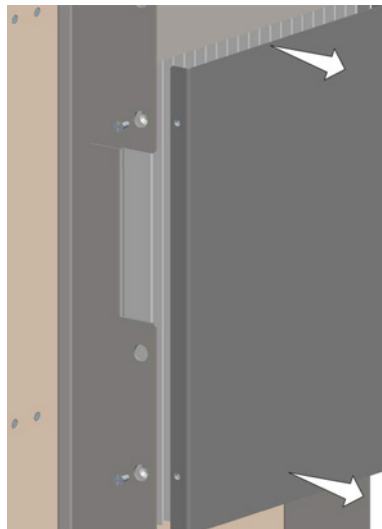
To clean the heat sink, the air baffle plate at the rear of the S120 Combi must be removed as follows:



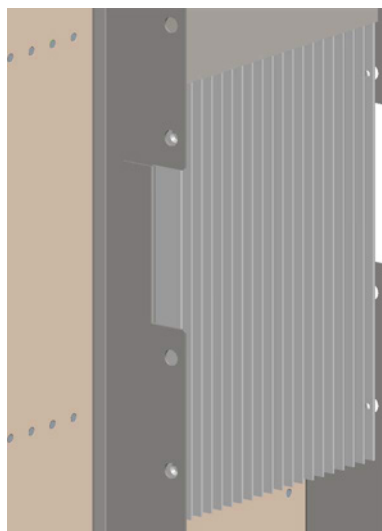
Release the fixing screws through the holes in the reinforcement plates.



Screws: Slotted or cross slot M4 x 10, DIN EN ISO 7046-1/2



Remove the air baffle plate in the direction of the arrow.



The heat sink can now be cleaned.

After cleaning the heat sink, the air baffle plate is reinstalled in reverse sequence.

Tightening torque for the screws: 1.8 Nm.

13.5 Forming the DC link capacitors

NOTICE

Damage in the case of long storage periods

After being in storage for more than two years, the components may suffer damage when switched on.

- Reform the DC link capacitors on the S120 Combi Power Modules and the Motor Modules Booksize Compact.

If the cabinet is commissioned within two years of its date of manufacture, the DC link capacitors do not need to be reformed. The date of manufacture can be taken from the serial number on the rating plate.

Note

The storage period is calculated from the date of manufacture and not from the date that the equipment was shipped.

A defined voltage and a limited current are applied to the DC link capacitors when forming them. As a consequence, the internal relationships required for the DC link capacitors to function correctly are re-established.

Date of manufacture

The date of manufacture can be determined from the following assignment to the serial number (e.g. T-XN2067000015 for 2009, November):

Table 13- 2 Production year and month

Character	Year of manufacture	Character	Month of manufacture
X	2009	1 ... 9	January ... September
A	2010	O	October
B	2011	N	November
C	2012	D	December
D	2013		
E	2014		
F	2015		

The serial number is found on the rating plate.

Forming circuit

The S120 Combi Power Module has internal PTC resistors to pre-charge the DC link capacitors. The resistors can be used to form the DC link capacitors of the S120 Combi Module as well as the expansion axes (Motors Modules Booksize Compact).

During the forming process, it is not permissible for the S120 Combi Power Module to receive a switch-on command. Therefore, disconnect the 24 V power supply to the S120 Combi Power Module.

Procedure

S120 Combi Power Modules

1. Connect the S120 Combi Power Module with a line reactor to the line supply (see the connection example in Section Interface description (Page 71)).
2. Keep the module connected to the line supply for approx. 1 hour without issuing a switch-on command.

Expansion axis (Motor Module Booksize Compact)

1. Connect the expansion axis to be formed to the DC link of the S120 Combi Power Module.
2. Connect the S120 Combi Power Module with a line reactor to the line supply (see Section Connection examples (Page 87)).
3. Keep the S120 Combi Power Module and the expansion axis connected to the line supply for approx. 1 hour without issuing a switch-on command.



DANGER

Danger to life through electric shock due to the residual charge of the DC link capacitors

Due to the DC link capacitors, a hazardous voltage is present in the DC link for up to five minutes after the power supply has been switched off.

Contact with live parts can result in death or serious injury.

- Do not open the protective cover of the DC link until five minutes have elapsed. Ensure that you press the release catch when opening the protective cover for the DC link. A suitable tool (e.g. screwdriver or supplied release tool) must be used for this purpose.
- Only operate the S120 Combi with the DC link protective cover closed.
- Do not continue to operate damaged components.

13.6 Installing seals on the S120 Combi

NOTICE

Material damage due to dust or spray water

If IP54 protection is not ensured, dust and spray water can result in damage.

- Only operate the system with a functioning seal.

When required, the S120 Combi heat sink seal can be replaced.

An appropriate new seal must always be used when reassembling an S120 Combi Power Module.

The self-adhesive heat sink seal can be ordered as spare part (order number: 6SL3161-3SP00-0AA0).

Replacing the heat sink seal

Before reassembling, remove the previous seal and the remains of the seal at both the S120 Combi as well as at the control cabinet. The seal surfaces must be free of grease and dust. When removing an S120 Combi Power Module follow the assembly steps in Chapter Installation (Page 93) in the inverse sequence.

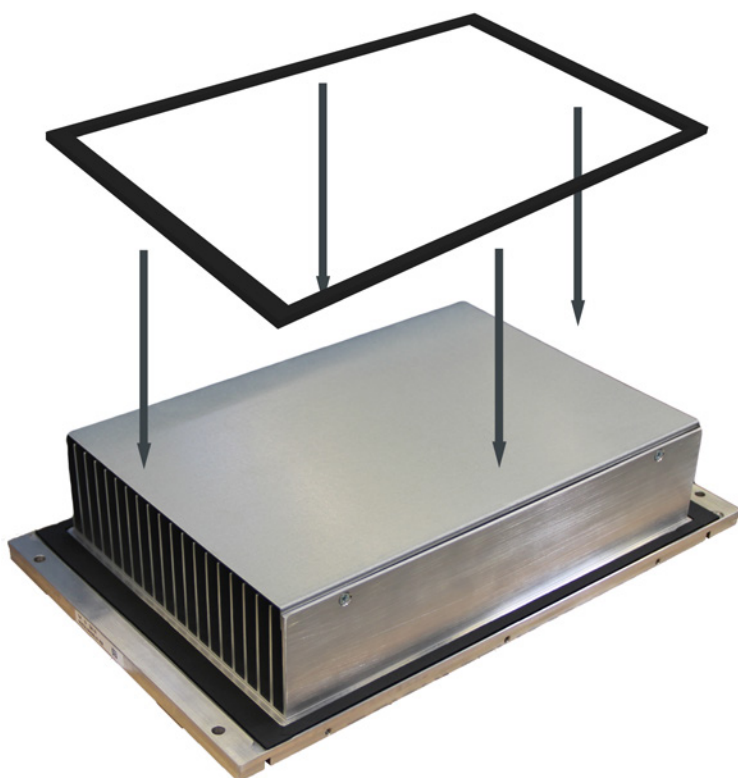


Figure 13-2 Installing the heat sink seal

Glue the heat sink seal into the heat sink groove. When doing this, follow the outer edge of the groove.

Note

Do not stretch or compress the seal.

13.7 Recycling and disposal

Dispose of the product according to the applicable national regulations.

The products described in this Equipment Manual are extensively recyclable on account of the low-toxic composition of the materials used. To recycle and dispose of your old device in an environmentally friendly way, please contact a company that disposes of electronic waste.

Appendix

A.1 List of abbreviations

Note:

The following list of abbreviations includes all abbreviations and their meanings used in the entire SINAMICS user documentation.

Abbreviation	Source of abbreviation	Meaning
A		
A...	Alarm	Alarm
AC	Alternating Current	Alternating current
ADC	Analog Digital Converter	Analog digital converter
AI	Analog Input	Analog input
AIM	Active Interface Module	Active Interface Module
ALM	Active Line Module	Active Line Module
AO	Analog Output	Analog output
AOP	Advanced Operator Panel	Advanced Operator Panel
APC	Advanced Positioning Control	Advanced Positioning Control
AR	Automatic Restart	Automatic restart
ASC	Armature Short Circuit	Armature short circuit
ASCII	American Standard Code for Information Interchange	American standard code for information interchange
ASM	Asynchronmotor	Induction motor
B		
BERO	-	Contactless proximity switch
BI	Binector Input	Binector input
BIA	Berufsgenossenschaftliches Institut für Arbeitssicherheit	Germany's Institute for Occupational Safety and Health
BICO	Binector Connector Technology	Binector connector technology
BLM	Basic Line Module	Basic Line Module
BO	Binector Output	Binector output
BOP	Basic Operator Panel	Basic Operator Panel

Abbreviation	Source of abbreviation	Meaning
C		
C	Capacitance	Capacitance
C...	-	Safety message
CAN	Controller Area Network	Serial bus system
CBC	Communication Board CAN	Communication board CAN
CD	Compact Disc	Compact Disc
CDC	Crosswise data comparison	Crosswise data comparison
CDS	Command Data Set	Command data set
CF Card	CompactFlash Card	CompactFlash Card
CI	Connector Input	Connector input
CLC	Clearance Control	Clearance control
CNC	Computer Numerical Control	Computer numerical control
CO	Connector Output	Connector output
CO/BO	Connector Output/Binector Output	Connector/binector output
COB ID	CAN Object Identification	CAN Object identification
COM	Common contact of a changeover relay	Center contact of a changeover contact
COMM	Commissioning	Commissioning
CP	Communication Processor	Communication processor
CPU	Central Processing Unit	Central processing unit
CRC	Cyclic Redundancy Check	Cyclic redundancy check
CSM	Control Supply Module	Control Supply Module
CU	Control Unit	Control Unit
CUA	Control Unit Adapter	Control Unit Adapter
CUD	Control Unit DC MASTER	Control Unit DC MASTER
D		
DAC	Digital Analog Converter	Digital analog converter
DC	Direct Current	DC current
DC link	DC link	DC link
DCB	Drive Control Block	Drive Control Block
DCC	Drive Control Chart	Drive Control Chart
DCC	Data Cross Check	Crosswise data comparison
DCN	Direct Current Negative	DC current negative
DCP	Direct Current Positive	DC current positive
DDS	Drive Data Set	Drive data set
DI	Digital Input	Digital input
DI/DO	Digital Input/Digital Output	Digital input/output bidirectional
DMC	DRIVE-CLiQ Hub Module Cabinet	DRIVE-CLiQ Hub Module Cabinet
DME	DRIVE-CLiQ Hub Module External	DRIVE-CLiQ Hub Module External
DO	Digital Output	Digital output
DO	Drive Object	Drive object

Abbreviation	Source of abbreviation	Meaning
DP	Decentralized Peripherals	Distributed IOs
DPRAM	Dual Ported Random Access Memory	Memory with dual access ports
DRAM	Dynamic Random Access Memory	Dynamic memory
DRIVE-CLiQ	Drive Component Link with IQ	Drive Component Link with IQ
DSC	Dynamic Servo Control	Dynamic Servo Control
E		
EASC	External Armature Short Circuit	External armature short circuit
EDS	Encoder Data Set	Encoder data set
ESD	Electrostatic Sensitive Devices	Electrostatic sensitive devices
ELCB	Earth Leakage Circuit Breaker	Earth leakage circuit breaker
ELP	Earth Leakage Protection	Earth leakage protection
EMC	Electromagnetic Compatibility	Electromagnetic compatibility
EMF	Electromagnetic Force	Electromagnetic force
EMC	Electromagnetic compatibility	Electromagnetic compatibility
EN	European standard	European standard
EnDat	Encoder Data Interface	Encoder interface
EP	Enable Pulses	Pulse enable
EPOS	Einfachpositionierer	Basic positioner
ES	Engineering System	Engineering System
ESB	Equivalent circuit diagram	Equivalent circuit diagram
ESD	Electrostatic Sensitive Devices	Electrostatic sensitive devices
ESR	Extended Stop and Retract	Extended stop and retract
F		
F...	Fault	Fault
FAQs	Frequently Asked Questions	Frequently asked questions
FBL	Free Blocks	Free function blocks
FCC	Function Control Chart	Function Control Chart
FCC	Flux Current Control	Flux current control
FD	Function Diagram	Function diagram
F-DI	Failsafe Digital Input	Fail-safe digital input
F-DO	Failsafe Digital Output	Fail-safe digital output
FEM	Fremderregter Synchronmotor	Separately excited synchronous motor
FEPROM	Flash EPROM	Non volatile read and write memory
FG	Function Generator	Function generator
FI	-	Fault current
FOC	Fiber-Optic Cable	Fiber-optic cable
FP	Function diagram	Function diagram
FPGA	Field Programmable Gate Array	Field Programmable Gate Array

Abbreviation	Source of abbreviation	Meaning
FW	Firmware	Firmware
G		
GB	Gigabyte	Gigabyte
GC	Global Control	Global Control Telegram (Broadcast Telegramm)
GND	Ground	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as G)
GSD	Generic Station Description	Generic station description: Describes the characteristics of a PROFIBUS slave
GSV	Gate Supply Voltage	Gate Supply Voltage
GUID	Globally Unique Identifier	Globally unique identifier
H		
HF	High Frequency	High frequency
HFD	Hochfrequenzdrossel	High-frequency reactor
HMI	Human Machine Interface	Human machine interface
HTL	High-Threshold Logic	Logic with a high fault threshold
HW	Hardware	Hardware
I		
I/O	Input/Output	Input/output
I2C	Inter-Integrated Circuit	Internal serial data bus
IASC	Internal Armature Short Circuit	Internal armature short circuit
IBN	Inbetriebnahme	Commissioning
ID	Identifier	Identification
IE	Industrial Ethernet	Industrial Ethernet
IEC	International Electrotechnical Commission	International Electrotechnical Commission
IF	Interface	Interface
IGBT	Insulated Gate Bipolar Transistor	Insulated gate bipolar transistor
IGCT	Integrated Gate-Controlled Thyristor	Semiconductor power switch with integrated control electrode
IL	Impulslöschung	Pulse cancelation
IP	Internet Protocol	Internet Protocol
IPO	Interpolator	Interpolator
IT	Isolé Terré	Non-grounded three-phase power supply
IVP	Internal Voltage Protection	Internal voltage protection
J		
JOG	Jogging	Jogging

Abbreviation	Source of abbreviation	Meaning
K		
KIP	Kinetische Pufferung	Kinetic buffering
Kp	-	Proportional gain
KTY	-	Special temperature sensor
L		
L	-	Formula symbol for inductance
LED	Light Emitting Diode	Light Emitting Diode
LIN	Linear motor	Linear motor
LSB	Least Significant Bit	Least significant bit
LSC	Line-Side Converter	Line-side converter
LSS	Line Side Switch	Line side switch
LU	Length Unit	Length unit
M		
M	-	Formula symbol for torque
M	Masse	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as GND)
MB	Megabyte	Megabyte
MCC	Motion Control Chart	Motion Control Chart
MDS	Motor Data Set	Motor data set
MLFB	Maschinenlesbare Fabrikatebezeichnung	Machine-Readable Product Code
MMC	Man-Machine Communication	Man-machine communication
MMC	Micro Memory Card	Micro memory card
MSB	Most Significant Bit	Most significant bit
MSC	Motor-Side Converter	Motor-side converter
MSCY_C1	Master Slave Cycle Class 1	Cyclic communication between master (Class 1) and slave
MSR	Motorstromrichter	Motor-side converter
MT	Machine Tool	Machine tool
N		
N. C.	Not Connected	Not connected
N...	No Report	No message or internal message
NAMUR	Normenarbeitsgemeinschaft für Mess- und Regeltechnik in der chemischen Industrie	Standardization association for measurement and control in the chemical industry
NC	Normally Closed (contact)	NC contact
NC	Numerical Control	Numerical control
NEMA	National Electrical Manufacturers Association	Standardization body in the US
NM	Nullmarke	Zero mark
NO	Normally Open (contact)	NO contact

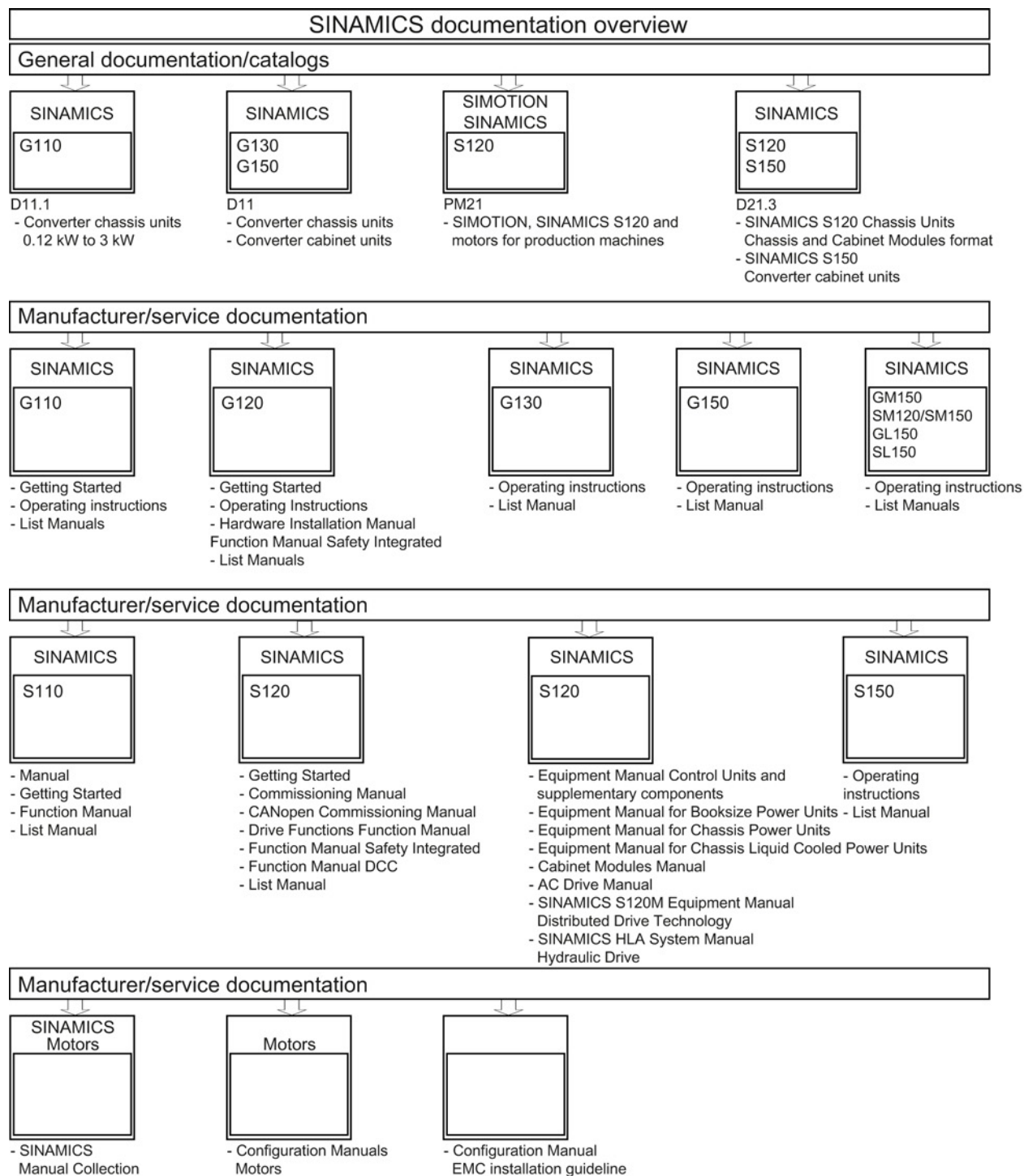
Abbreviation	Source of abbreviation	Meaning
NSR	Netzstromrichter	Line-side converter
NVRAM	Non-Volatile Random Access Memory	Non-volatile read/write memory
O		
OA	Open Architecture	Open Architecture
OC	Operating Condition	Operating condition
OEM	Original Equipment Manufacturer	Original Equipment Manufacturer
OLP	Optical Link Plug	Fiber-optic bus connector
OMI	Option Module Interface	Option module interface
P		
p...	-	Adjustable parameters
PB	PROFIBUS	PROFIBUS
PC	Position Controller	Position Controller
PcCtrl	PC Control	Control for master
PD	PROFIdrive	PROFIdrive
PDS	Power unit Data Set	Power unit data set
PE	Protective Earth	Protective earth
PELV	Protective Extra Low Voltage	Protective extra low voltage
PEM	Permanenterregter Synchronmotor	Permanent-magnet synchronous motor
PG	Programmiergerät	Programming device
PI	Proportional Integral	Proportional integral
PID	Proportional Integral Differential	Proportional integral differential
PLC	Programmable Logic Controller	Programmable logic controller
PLL	Phase-Locked Loop	Phase-locked loop
PN	PROFINET	PROFINET
PNO	PROFIBUS Nutzerorganisation	PROFIBUS user organization
PPI	Point-to-Point Interface	Point-to-point interface
PRBS	Pseudo Random Binary Signal	White noise
PROFIBUS	Process Field Bus	Serial data bus
PS	Power Supply	Power supply
PSA	Power Stack Adapter	Power Stack Adapter
PTC	Positive Temperature Coefficient	Positive temperature coefficient
PTP	Point-To-Point	Point-to-Point
PWM	Pulse Width Modulation	Pulse width modulation
PZD	Prozessdaten	Process data
R		
r...	-	Display parameters (read-only)
RAM	Random Access Memory	Read/write memory
RCCB	Residual Current Circuit Breaker	Residual current operated circuit breaker
RCD	Residual Current Device	Residual current operated circuit breaker
RCM	Residual Current Monitor	Residual current monitor

Abbreviation	Source of abbreviation	Meaning
RFG	Ramp-Function Generator	Ramp-function generator
RJ45	Registered Jack 45	Term for an 8-pin socket system for data transmission with shielded or non-shielded multi-wire copper cables
RKA	Rückkühlanlage	Cooling unit
RO	Read Only	Read only
RPDO	Receive Process Data Object	Receive process data object
RS232	Recommended Standard 232	Interface standard for cable-connected serial data transmission between a sender and receiver (also known under EIA232)
RS485	Recommended Standard 485	Interface standard for a cable-connected differential, parallel, and/or serial bus system (data transmission between a number of senders and receivers, also known under EIA485)
RTC	Real Time Clock	Real time clock
RZA	Raumzeigerapproximation	Space vector approximation
S		
S1	-	Uninterrupted duty
S3	-	Intermittent duty
SBC	Safe Brake Control	Safe brake control
SBH	Sicherer Betriebshalt	Safe operating stop
SBR	-	Safe acceleration monitoring
SCA	Safe Cam	Safe cam
SD Card	SecureDigital Card	Secure digital memory card
SE	Sicherer Software-Endschalter	Safe software limit switch
SG	Sicher reduzierte Geschwindigkeit	Safely reduced speed
SGA	Sicherheitsgerichteter Ausgang	Safety-related output
SGE	Sicherheitsgerichteter Eingang	Safety-related input
SH	Sicherer Halt	Safe standstill
SI	Safety Integrated	Safety Integrated
SIL	Safety Integrity Level	Safety Integrity Level
SLM	Smart Line Module	Smart Line Module
SLP	Safely-Limited Position	Safely-limited position
SLS	Safely Limited Speed	Safely limited speed
SLVC	Sensorless Vector Control	Vector control without encoder
SM	Sensor Module	Sensor Module
SMC	Sensor Module Cabinet	Sensor Module Cabinet
SME	Sensor Module External	Sensor Module External
SN	Sicherer Software-Nocken	Safe software cam
SOS	Safe Operating Stop	Safe operating stop

Abbreviation	Source of abbreviation	Meaning
SP	Service Pack	Service pack
SPC	Setpoint Channel	Setpoint channel
SPI	Serial Peripheral Interface	Serial interface for connecting peripherals
SS1	Safe Stop 1	Safe stop 1 (monitored for time and ramping up)
SS2	Safe Stop 2	Safe stop 2
SSI	Synchronous Serial Interface	Synchronous serial interface
SSM	Safe Speed Monitor	Safe feedback for speed monitoring ($n < n_x$)
SSP	SINAMICS Support Package	SINAMICS support package
STO	Safe Torque Off	Safe torque off
STW	Steuerwort	Control word
T		
TB	Terminal Board	Terminal Board
TIA	Totally Integrated Automation	Totally Integrated Automation
TM	Terminal Module	Terminal module
TN	Terre Neutre	Grounded three-phase supply network
Tn	-	Integral time
TPDO	Transmit Process Data Object	Transmit process data object
TT	Terre Terre	Grounded three-phase supply network
TTL	Transistor-Transistor Logic	Transistor-transistor logic
Tv	-	Rate time
U		
u.d.	under development	Under development: This feature is not currently available
UL	Underwriters Laboratories Inc.	Underwriters Laboratories Inc.
UPS	Uninterruptible Power Supply	Uninterruptible power supply
UTC	Universal Time Coordinated	Universal time coordinated
V		
VC	Vector Control	Vector control
Vdc	-	DC link voltage
VdcN	-	Partial DC link voltage negative
VdcP	-	Partial DC link voltage positive
VDE	Verband Deutscher Elektrotechniker	Association of German electrical engineers
VDI	Verein Deutscher Ingenieure	Association of German Engineers
VPM	Voltage Protection Module	Voltage Protection Module
Vpp	Volt peak-to-peak	Volt peak-to-peak
VSM	Voltage Sensing Module	Voltage Sensing Module

Abbreviation	Source of abbreviation	Meaning
X		
XML	Extensible Markup Language	Standard language for Web publishing and document management
Z		
ZM	Zero Mark	Zero mark
ZSW	Zustandswort	Status word

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